

# PHASE 1 AND 2 VENUS MINE TAILINGS REHABILITATION PROGRAM NEAR CARCROSS, YUKON

# Prepared by:

EBA ENGINEERING CONSULTANTS LTD. Whitehorse, Yukon

#### Submitted to:

Public Works and Government Services Canada Environmental Services

Project No. 0201-98-13604

May, 1999



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#### 1.0 INTRODUCTION

EBA Engineering Consultants Ltd. (EBA) was retained by Public Works and Government Services Canada (PWGSC), Environmental Services, to provide specifications and construction management during the 1998 - Venus Mine Tailings Rehabilitation Program (Program) at the Venus Mine Site (Site) near Carcross, Yukon. A contract (Order # E2676-8-0061/001/XSB) was awarded to proceed with the project in October of 1998.

## 2.0 BACKGROUND

PWGSC initiated the Venus Mine Tailings Rehabilitation Program to address a potential slope instability issue and to place additional cover material on the cap for long term maintenance of the Venus Mine Tailings Impoundment Facility. For the slope instability concern, PWGSC retained Steffen Robertson and Kristen Inc. (SRK) to conduct a slope stability analysis and recommend a buttress configuration. This information was then used by EBA in the preparation of specifications for the Program's buttress construction.

Cap maintenance requirements included placement of additional coarse drain rock on the tailings and minor upgrades to the corrugated steel pipe (CSP) overflow structure. The work program herein describes the execution of work outlined in the specifications.

Photographs were taken throughout all phases of the Program. The photos were compiled and cataloged in a photo album for PWGSC. The Program Photo Documentation Binder was received by PWGSC on March 18<sup>th</sup>, 1999. All references to photos correspond to the numbering system used in the binder.



#### 3.0 WORK PROGRAM RESULTS

### 3.1 Specifications Development

Specifications developed by EBA were required for the following rehabilitation activities:

- Access road repair,
- Construction of buttress support,
- Placement of additional coarse drain rock, and
- Two miscellaneous items: CSP repair & placement of additional fill material along sheet pile wall

Specification details for the above activities, enclosed in Appendix A, formed the basis of construction methods and procedures during the Program.

# 3.2 Access Road Repair

The access road repair is described in Section 1002 of the Program specifications (Appendix A). The road repair was required to permit vehicular and equipment access to the buttress for a 2 week period during buttress construction. Ed Grozic, P. Eng. was the EBA representative on-site during the access road repair. Daily Reports (Appendix B) confirm that the road repairs started on November 1<sup>st</sup>, 1998 and were completed on November 2<sup>nd</sup>, 1998. Reconstruction of the abandoned access road involved repairing numerous ditches perpendicular to the access road. In general the access road repair work was conducted in accordance with the Program specifications with the exception of additional minor repairs at the truck turn around. During the buttress construction the turn around area became soft and two loads of pit-run material were placed to stabilize the area. Upon completion of the buttress construction phase, both buttress and tailings area access roads were decommissioned by placement of a 1.2 m high rock and soil obstruction at each entrance.



Photographs that were taken during the Access Road Repair phase of the Program are identified as Photos #16 through #19 and # 86 in the Program Photo Documentation Binder.

#### 3.3 Buttress Construction

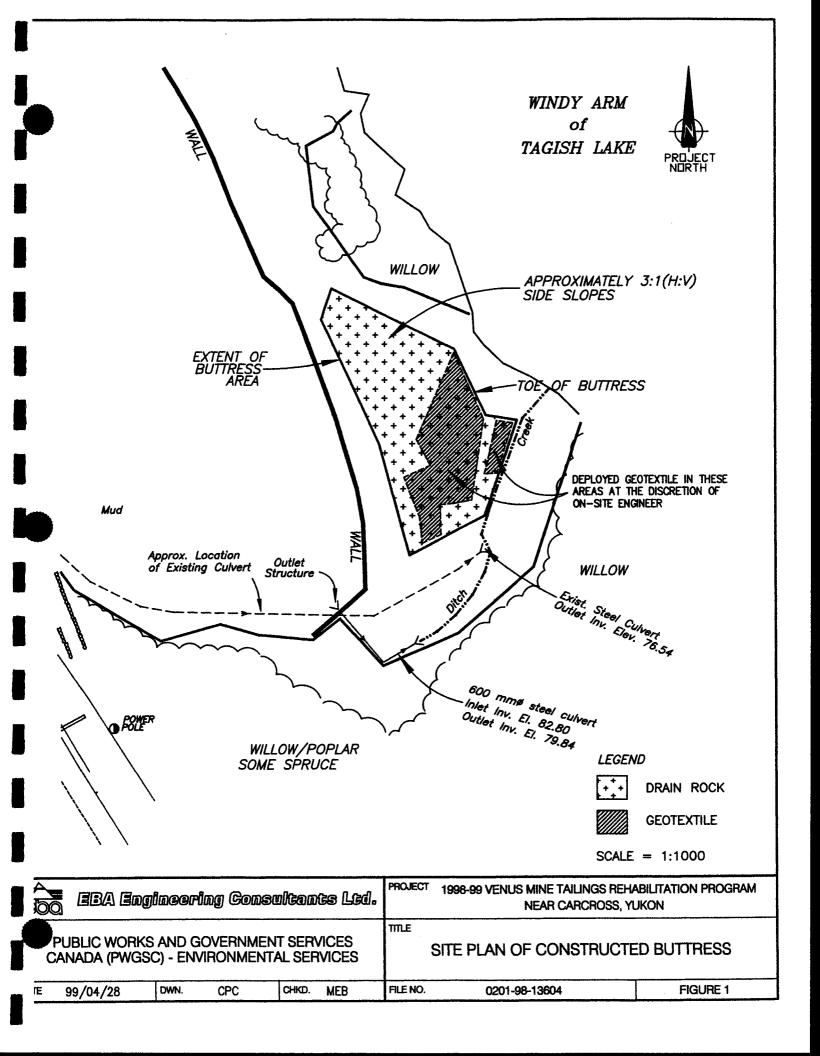
The buttress construction is described in Section 1003 of the Program specifications (Appendix A). The construction initially involved placing a non-woven geotextile over the saturated, soft soil areas. Pit run material was then hauled to the site and placed in the appropriate areas to meet the required buttress specifications. EBA representatives Mr. Ed Grozic, P. Eng., or Mr. Chad Cowan, E.I.T., or Mr. Mike Billowits, P. Eng, were on site during the construction of the buttress, which commenced on November 2<sup>nd</sup>, 1998 and finished on November 7<sup>th</sup>, 1998. Daily Reports, located in Appendix B, describe the procedure followed for construction of the buttress. During the construction it was noticed that there was a soft spot in an area of groundwater seepage between the buttress toe and small creek to the east. To alleviate this problem, additional drain rock, geotextile, and pit run were placed in the area. Figure 1 shows the location of actual geotextile that was placed beneath the buttress fill material and also identifies the approximate completion boundaries of the constructed buttress.

Photographs that were taken during the Buttress Construction phase of the Program are identified as Photos #25 through #34 and #83 through #94 in the Program Photo Documentation Binder.

#### 3.4 Drain Rock Production

A gravel borrow pit (Conrad Pit), km 90 on the South Klondike Highway north of the site, was used to produce and stockpile the screened capping material (Drain Rock). A large volume of Drain Rock was required to meet a specification band created by EBA (Appendix C). Cost





estimates for screening and stockpiling the drain rock were solicited from two Whitehorse contractors. NuWay Crushing Ltd. was awarded the job and they completed the Drain Rock stockpile on October 17<sup>th</sup>, 1998. Mr. Ed Grozic, P. Eng (EBA representative) was on site during screening operations and carried out the Quality Control/ Quality Assurance (QC/QA) program to ensure that the aggregate being produced met the grain size distribution limits. The results for the QC/QA program are located in Appendix C. On October 19<sup>th</sup>, 1998 the screened material stockpile was surveyed by Underhill Geomatics Ltd. of Whitehorse and found to be 4280 m³ in quantity.

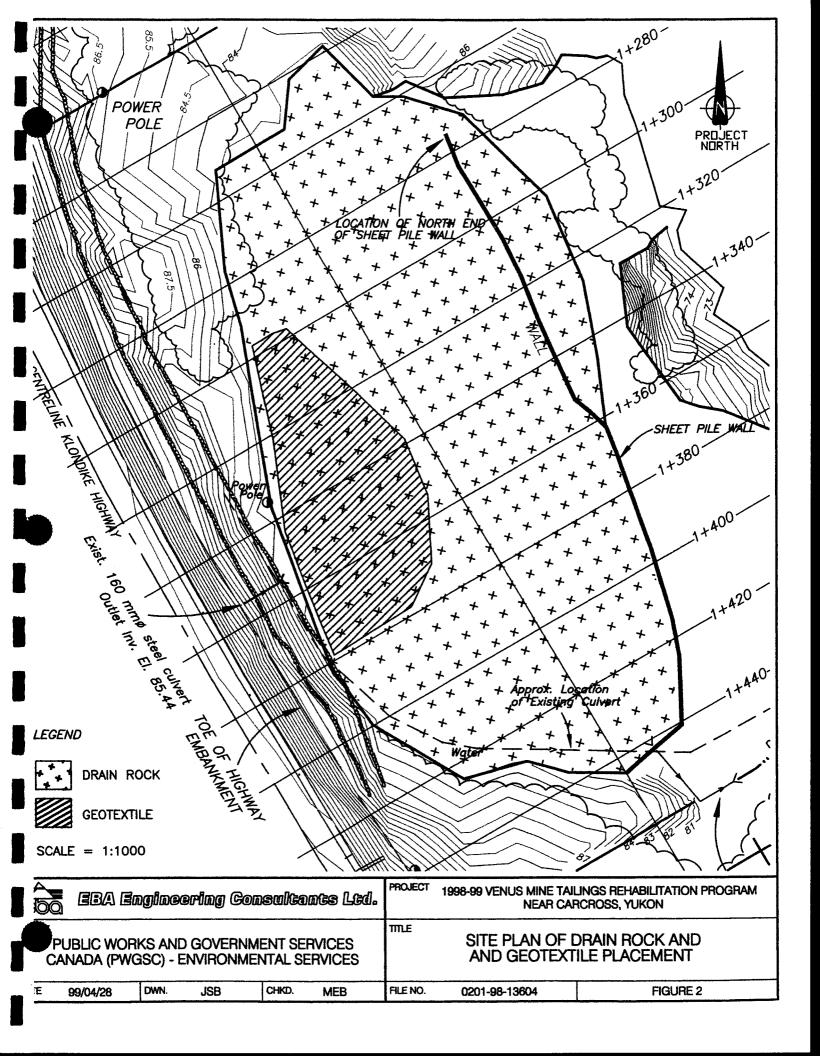
Photographs that were taken during the Drain Rock Production phase of the Program are identified as Photos #11, #12 and #22 in the Program Photo Documentation Binder.

#### 3.5 Drain Rock Placement

The Drain Rock placement is described in Section 1004 of the Program specifications (Appendix A). Mr. Michael Billowits, P. Eng., or Mr. James Buyck, Eng. Assist., were the EBA representatives on site during this part of the Program which was performed between March 3<sup>rd</sup>, 1999 and March 9<sup>th</sup>, 1999. The Daily Reports included in Appendix B summarize the work that was completed during this phase of the Program. The Program tasks for Drain Rock placement involved laying out non-woven geotextile in the appropriate areas and then spreading Drain Rock on top of the tailings area including the area of geotextile. The boundaries for the geotextile and Drain Rock placed on the site are shown on Figure 2. In general the Drain Rock placement was conducted in accordance with the Program specifications with the exception of one item that has yet to be completed. The Drain Rock at the site requires a final grading which is scheduled for May, 1999.

Photographs that were taken during the Drain Rock Placement phase of the Program are identified as Photos #35 through #82 in the Program Photo Documentation Binder.





# 3.6 Miscellaneous Items

The Miscellaneous Items are described in Section 1005 of the program specifications (Appendix A). Daily Reports (Appendix B) confirm that the miscellaneous items were started on October 30<sup>th</sup>, 1998 and completed on November 2<sup>nd</sup>, 1998. The items consisted of:

- filling in voids along the sheet pile wall with 20 mm crush,
- placing 20 mm crush in void beneath culvert inlet flange, and
- re-fastening both inlet and outlet flanges to the existing outfall culvert structure.

Photographs that were taken during Miscellaneous Items phase of the Program are identified as Photos #14, #15, #20, #21 and #24 in the Program Photo Documentation Binder.



## 4.0 REPORT CLOSURE

The Venus Mine Tailings Rehabilitation Program was conducted in accordance with the Program specifications. All specification items were completed except for the final grading of the drain rock in the tailings area of the site. The final grading will be completed in May, 1999.

EBA Engineering Consultants Ltd. trusts this summary report meets your present requirements. If you have any questions please do not hesitate to contact the undersigned.

Respectfully submitted, EBA Engineering Consultants Ltd.

Reviewed by:

Chadwyck P. Cowan, CET, E.I.T. Junior Engineer, Environmental

Lact C

Michael E. Billowits, M.Sc., P.Eng. Project Engineer, Environmental

James S. Buyck Engineering Assistant

CPC/JSB/MEB/cc/jb





# **EXEMPTION REQUEST**

### for STAFF QUALIFICATIONS

The information we are collecting on this form will be used to process exemptions for day care centre staff.

e are authorized to do this under section 34 of the Alberta Day Care Regulation.

The information collected on this form will not be shared with anyone without your permission.

- Exemptions cannot be processed without a staff registration number.
- If a staff member does not have a registration number, attach a completed Application for Certification form.
- If requesting an exemption renewal, attach proof of course completion and course registration and/or recruitment efforts.
- If requesting a Level 1, 2 or 3 exemption, attach proof of course completion and/or course registration and/or recruitment efforts.
- Please provide full and complete information on this form.

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# APPENDIX A

Venus Mine Tailings Rehabilitation Program Specifications



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## 1. Description of Work

- .1 This specification describes various remedial works that are to be conducted at the Venus Tailings Impoundment Facility (Site) located at approximately Km 86.5 on the South Klondike Highway. This work is subsequent to the Venus Mine Tailings Site Rehabilitation Program initiated by Public Works and Government Services Canada in July, 1995.
- .2 The work under the 1998-9 Venus Tailings Rehabilitation Program includes the following four items:
  - Access road upgrading to facilitate site access during construction and road decommissioning following construction,
  - Construction of a buttress support along the slope at the south-east portion of the site,
  - Placement of additional coarse drain rock on the existing tailings cap, and
  - Two miscellaneous items involving a repair to the existing outfall culvert structure and the placement of additional fill material adjacent to the existing sheet pile wall.
- .3 There will be two phases of work to complete the tasks described herein. The first phase will involve the access road upgrade, buttress construction, and miscellaneous items and will be performed prior to November 7, 1998. The second phase will involve the placement of drain rock and will be performed after January 15, 1998 but prior to March 1, 1998.
- .4 Details of the work under this contract are provided in the subsequent sections and the accompanying figures.

# 2. Items peculiar to this contract include:

- .1 The Contractor is free to use his discretion on the selection and utilization of equipment for this project. However, consideration should be given to the soft soils over part of the site.
- .2 To the extent indicated on the contract drawings and specifications, the Owner's intent is to have the bulk of the work completed prior to March 31, 1999.
- .3 Access by the Contractors equipment onto the existing tailings area is to be prohibited at all times unless indicated on the contract drawings and specifications.

#### 3. Work Areas

.1 The Contractor shall remove all temporary structures and shall clean up the construction area, borrow area, and access road to the satisfaction of



- the on-site Engineer. This may include, but not be limited to, removal of brush and other construction waste materials and site grading to ensure the site is left in a reasonable aesthetic condition.
- .2 All damage caused to the existing site due to the Work under this Contract, and not called for as Work under this Contract, shall be made good by the Contractor at no extra cost to the Owner and to the satisfaction of the onsite Engineer.
- .3 The Contractor shall conduct operations with minimal interference to adjacent public or private roadways, and keep such areas free of materials and debris.

#### 4. Fill Materials

.1 Three types of fill materials will be used for the construction work described herein. All fill materials are available (no processing necessary) at the Conrad Pit which is located at Km 90 on the South Klondike Highway, approximately 3.5 Km north of the Site. The materials include the following:

Material Type	Description	Application
Pit Run	Sandy gravel pit run (see Appendix A for source description)	Buttress Construction
Drain Rock	Coarse crushed gravel meeting the gradation described in Section 1005	Tailings Cap Material
20 mm minus Crushed Rock	Sand and gravel meeting YTG "Granular A" (20mm minus) Specification	Road upgrading

# 5. Project Meetings

- .1 The Contractor and the on-site Engineer will develop an appropriate schedule for holding project meetings. The time and locations for such meetings shall be approved by the on-site Engineer.
- .2 An initial meeting shall take place prior to the start of work to discuss a work methodology plan which will be proposed by the Contractor and agreed upon by the Owner's site representative. This work methodology plan shall demonstrate how the various activities will be carried out, and indicates the equipment to be used and the anticipated duration.



# 6. Site Supervision

.1 The Contractor shall designate a competent and qualified supervisor to be on site at all times during construction, to have full authority to make decisions for the Contractor, to be knowledgeable of the requirements of the contract, and to act in accordance with the on-site Engineer's instructions.



#### 1. General

.1 This section describes the necessary upgrading work required for the use of the old access road to the tailings area, the decommissioning of access routes following construction, and scheduling considerations

## 2. Old Access Road Repair - General

shown on Figure 1. The road was abandoned during the 1995 construction program and has since been replaced with the existing access road which leads directly onto the tailings area. It will be critical that during non-frozen conditions of the tailings (during the October, 1998 work program) that there is no vehicular traffic on the tailings area. As such, the old access road which is located to the east of the tailings area is to be used during construction. As part of the abandoning of this road in 1995, two areas of the upper section (shown on Figure 1) have been damaged to restrict vehicular access. There is a 20 m long section and a 25 m long section of this road which requires grading work to a necessary standard which will permit access to the site by all vehicles and equipment for approximately a 2 week period (during buttress construction).

# 3. Old Access Road Repair - Execution

- Three to five gullies were excavated perpendicular to the access road when the road was decommissioned in 1995. This has caused ditches approximately 1.5 m deep in these locations, along with soil piles stockpiled adjacent to the ditch excavations. Some grading work will be required to restore the road to an operational condition for the maximum two week construction period in October, and early November 1998. This grading work will include some compactive effort during filling procedures to prevent settlement or rutting. Compactive effort will be required to achieve approximately 98% of the corresponding Standard Proctor Density (to the satisfaction of the on-site Engineer). Following grading, a 100 mm thick surface coarse of 20 mm minus crushed rock gravel (available at the Conrad Pit at Km 90) is to be applied along the restored section (approximately 45 m in length).
- .2 The road repair is to include provision for a turn around area in the vicinity shown on Figure 1. An alternate turn around location may be selected by the contractor with the prior approval of the on-site Engineer. Every effort should be made to avoid vehicles travelling onto the tailings area when the trucks turn around. If this cannot be avoided, a 0.5 m thick lift of Drain Rock material is to be placed on those areas of tailings where trucks intend to travel (areas to be approved by on-site Engineer). Fill materials for the turn around area (outside of tailings area) shall consist of a levelling coarse of 20 mm minus crushed rock gravel from the Km 90



borrow pit, compacted to achieve a suitable surface area for travel by the haul trucks (to the satisfaction of the on-site Engineer).

.3 The lower portion of the Old Access Road that leads down to the area of the buttress shall be redirected toward the lower reaches of the slope to facilitate construction of the buttress in this area first. Fill material required for this shall consist of Pit Run material. The final site grading of the Buttress shall incorporate this lower part of road.

SITE ACCESS

# 4. Existing Access Road – Decommissioning

.1 Immediately following the repair of the Old Access Road as described above, the existing access route which leads directly onto the tailings is to be blocked from vehicular traffic by placing boulders and soil along the width of the road as shown on Figure 1. There are currently boulders in this area that simply have to be relocated to restrict access. As well, soil shall be pushed to supplement the barrier created by the boulders.

## 5. Site Access – Decommissioning

.1 Following completion of the buttress construction, the Old Access Road is to be blocked from vehicular traffic by placing a minimum of 1.2 m high soil and rock obstruction with steep side slopes such that vehicles could not pass the obstruction.



#### 1. General

.1 The work necessary for the buttress involves hauling and placing Pit Run material at the south-east portion of the site as shown on Figure 2. The order of execution will involve initially placing a non-woven geotextile in areas where existing saturated, soft soils occur and then placing Pit Run material to the lateral and vertical specifications described herein.

#### 2. Schedule

.1 The buttress construction must be completed within 14 days from the date that the Contract is awarded.

#### 3. Fill Material Source

- 1 The fill material used for construction of the buttress shall consist of Pit Run which can be obtained from the south portion of the Conrad Pit (denoted as "Future Source Area" on the site plan drawing of the Conrad Pit located in Appendix A). Care must be taken during borrowing activities to restrict materials greater than 400 mm diameter from entering the haul trucks. Hand removal of material greater than 400 mm diameter may be necessary during spreading of the fill during buttress construction.
- .2 The Pit Run material used as fill at the Site shall consist of hard, durable particles, shall be free of roots, topsoil, and other deleterious material, and shall have a grain size distribution conforming to the following table. Direction will be provided by the on-site Engineer to ensure that the Pit Run source at the Conrad Pit meets the gradation shown below.

Grain Size (mm)	% Passing	
400	100	
50	60-100	
20	30-60	
0.08	2-10	

.3 The Conrad Pit site is to be cleaned of debris caused during borrowing activities at the completion of the October, 1998 construction program, to the satisfaction of the on-site Engineer.

#### 4. Geotextile Placement

- .1 The geotextile is intended as a base below the Pit Run fill. The geotextile will act as a separating layer to avoid mixing of the soft saturated silt and sand native material and the Pit Run fill material.
- .2 The geotextile material shall consist of non-woven, needle punched polypropylene, selected from the following list of approved materials:
  - Armtec 200 Non-woven (available at Kilrich Industries)



- .3 The geotextile material is to be placed directly on the existing ground surface in the area described in Figure 2. The surface must be free of sharp objects. To achieve an acceptable surface, hand clearing of vegetation or obtuse rocks may be necessary.
- .4 Seams shall have a minimum overlap distance of 600 mm.
- .5 Place Pit Run fill material immediately after laying the geotextile. Pit Run material must be placed so as to avoid damage to the geotextile. This shall include a maximum drop height of 1.0 m for fill directly onto the geotextile and a minimum lift thickness of 0.5 m for the first lift of fill material. Lifts thicker than 0.5 m may be required in wet areas.

#### 5. Fill Placement

- .1 Pit Run shall be obtained from the Conrad Pit (Pit) as previously described in Section 1001 and Section 1003, Subsection 2. above.
- .2 The fill construction shall conform to the lines, grades, and elevations shown on the plan and profile drawings described herein (refer to Figures 2 through 5). Fill thickness shall not exceed 600 mm for each lift. Satisfactory compaction will be obtained by regular operations of the equipment during spreading.
- .3 Fill shall not be placed on significant amounts (greater than 25 mm thickness) of snow. If snow clearing is necessary (as directed by the onsite Engineer), care must be taken to avoid disturbing the underlying native soil profile. Snow removal practices must be approved by the onsite Engineer prior to initiation.
- .4 The sequence of fill placement must be such that fill is initially placed at the lower reaches (east side of buttress area) of the slope. Once the top of fill is near the design elevation, filling activities would progress up the slope toward the west until the final buttress design configuration is realized.
- .5 Care must be taken not to disturb the existing wells within the buttress area during construction. Damage to the existing wells will result in replacement at the cost of the Contractor.
- During dumping and spreading, the Contractor shall remove and dispose of off-site, to the satisfaction of the on-site Engineer, all debris, vegetation, or any material not conforming to the requirements specified herein.
- .7 Elevations for the fill material will be verified by the on-site Engineer during construction by the placement of cut/fill stakes for the use of the Contractor. Surveying assistance will be provided by the on-site Engineer during final grading.
- .8 Final grading of the Pit Run fill material will be necessary to obtain a relatively smooth surface and to ensure that the fill material matches the existing grade along the perimeter of the buttress.



#### 1. General

.1 This section describes the placement of coarse Drain Rock material on the existing tailings area to supplement existing rock cover at the Site.

#### 2. Schedule

.1 The schedule for the placement of the Drain Rock is such that it must be completed when the tailings are completely frozen. The Drain Rock placement is to occur after January 15, 1999 and must be completed before March 1, 1999. The actual scheduling of the work could occur during favourable weather conditions between this period, at the discretion of the Contractor. However, scheduling shall be coordinated by the on-site Engineer.

#### 3. Drain Rock Source

.1 The material to be used for the Drain Rock placement on the tailings cap shall consist of the existing stockpile at the Conrad Pit. This material has been produced by others and meets the following gradation. It may be assumed that the existing stockpile at the pit meets this specification and no further confirmatory testing is required.

Sieve Size (mm)	Passing by Mass (%)	
150	100	
75	30-100	
50	0-70	
25	0-15	
10	1	

#### 4. Execution

- All snow shall be removed from the tailings area prior to placement of the Drain Rock material. This shall be accomplished in such a way as to avoid disturbing the underlying rock cap, tailings, or frozen zones at the surface. The method of snow removal must be approved by the on-site Engineer prior to initiation.
- .2 The material must be placed and graded to accomplish the fill requirements provided on existing grade stakes within the tailings impoundment area.
- .3 The area in the vicinity of existing seepage water running onto the tailings impoundment may not be completely frozen at the time of rock placement. If this is the case, a combination of geotextile and/or geogrid material may be necessary to facilitate rock placement in this area (refer to Figure 1 for



potential unfrozen area). The necessity and extent of the geotextile and/or geogrid placement will be made by the on-site Engineer prior to construction in mid-January, 1999. The geotextile shall meet the specification described in Section 1003. The geogrid shall be selected from the following list of approved materials:

 Layfield Plastics Geogrid (Style 8T) (or equivalent as approved by onsite Engineer)

The geotextile shall be placed immediately on top of existing material, overlain by the geogrid, overlain by the rock fill in the general area depicted in Figure 1.

.4 Care must be taken during rock placement and grading activities to ensure that the existing drive points are not damaged. The drive points consist of approximately 10 vertical pipes (maximum outside diameters of 40 mm) located in 4 clusters within the tailings area. Damage to the drive points will result in replacement at the cost of the Contractor.

# 5. Final Grading

.1 Final grading shall be performed after the ice has melted and the rock has settled but prior to the succession of frost from the underlying silt cap and tailings material. Although this is estimated to occur in the latter part of April, 1999, the actual timing will reflect weather conditions this coming spring. As such, the Engineer will be responsible for monitoring the situation and informing the Contractor of the actual date of the grading activity.



#### 1. General

.1 The work under this section describes two minor items related to securing the flange connections at each end of the existing tailings impoundment outlet culvert and placing fill material in an existing cavity adjacent to the sheet pile wall.

## 2. Flange Connections

.1 The flange connections at the culvert inlet and outlet have not been securely fastened to the culvert. Secure connections shall be made by installing 2 - 20 mm diameter bolts at convenient locations between the culvert and flange, as illustrated in Figure 7. The bolt locations and method of installation are to be approved by the on-site Engineer. Provision shall be made to place a small quantity of 20 mm minus crushed gravel (less than 1 m³) underneath the existing culverty inlet where a small void (less than 200 mm deep) occurs. Minimal compactive effort of this fill material shall be made with hand tools. Damage to the culvert during this exercise shall result in repair at the expense of the Contractor.

# 3. Fill Material Adjacent to Existing Sheet Pile Wall

There is a cavity adjacent to the sheet pile wall at the location described in Figure 6. Approximately 15 m³ of Pit Run material (as described in Section 1003) shall be placed in this cavity and graded to match the existing topography. Some compactive effort should be made with existing equipment on site during fill placement.



- .1 Due to the nature of the work, a combination of lump sum payments and unit price items will be used to enumerate the Contractor on this contract.
- .2 Items which the contractor will submit prices for are as follows:
  - .1 Upgrade existing site access road and decommission access road following construction activities, in accordance with the construction drawings and specifications. Price to include all labour, materials and equipment necessary to complete the work and all costs related to maintaining the access road during construction.

Lump Sum: \_\_\_\_\_

- .2 Construction of the buttress in accordance with the construction drawings and specifications. Price to include all labour, materials and equipment necessary to construct the buttress and all costs related to material loading, hauling, placing, compacting and grading.
  - .1 Supply and install 650 m<sup>2</sup> of non-woven geotextile.

Lump Sum:

.2 Load, haul, place, and grade an estimated 2600 m<sup>3</sup> (estimated 'in-place' volume) of Pit Run material to construct the buttress. Payment will be based on the actual volume of placed material (which will be confirmed by surveying following construction) at the unit rate price indicated below.

2600 m<sup>3</sup> @ \_\_\_\_\_\_/ m<sup>3</sup> = \_\_\_\_\_

.3 Placement of 4000 m<sup>3</sup> (estimated 'in-place' volume) of Drain Rock material for surfacing of the mine tailings, in accordance with the construction drawings and specifications. Price to include all labour, materials and equipment necessary to complete the work and all costs related to material loading, hauling, placing, and grading. Payment will be based on the actual volume of placed material (as confirmed by surveying the source pile prior to and after construction) at the unit rate price indicated below.

4000 m<sup>3</sup> @ \_\_\_\_\_/ m<sup>3</sup> = \_\_\_\_\_



.4	Supply and install fasteners for the flange/culvert connections and backfill
	exposed sheet pile wall in accordance with the construction drawings and
	specifications (Section 1005 – Miscellaneous Items).

Lump	Sum:			

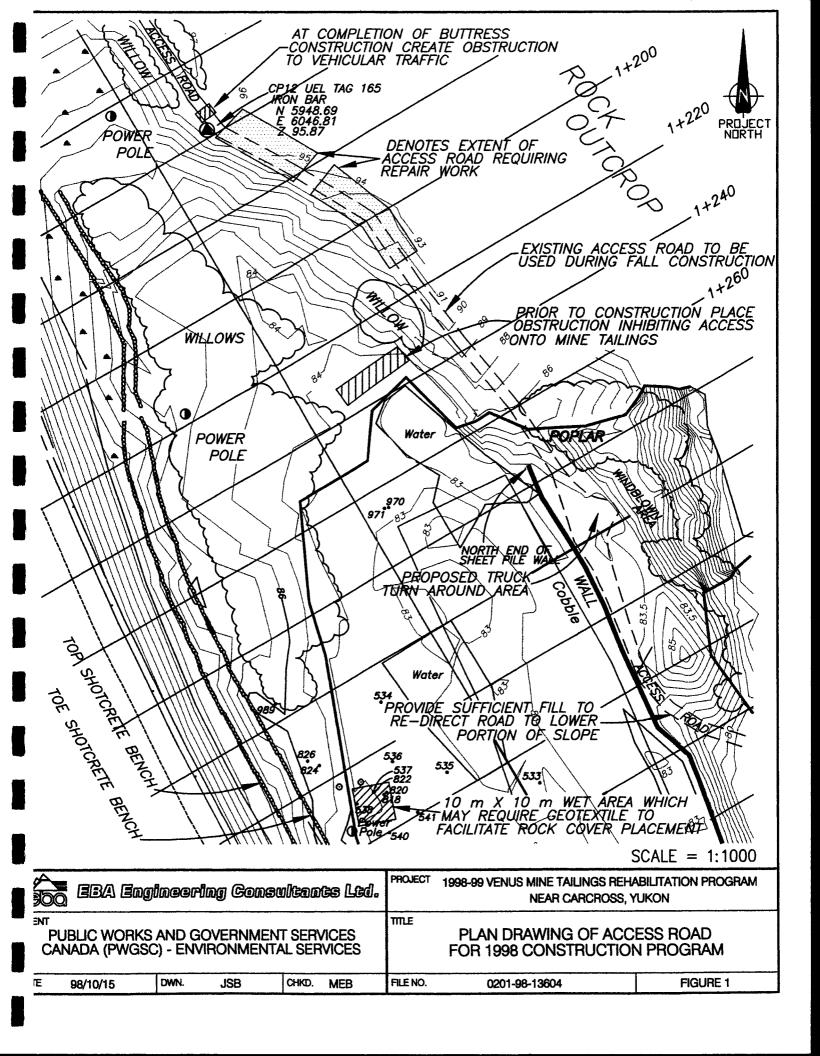
.5 Provisional Item: Supply and install an estimated 100 m<sup>2</sup> non-woven geotextile and geogrid material at the tailings impoundment water source as detailed in the construction specifications (Section 1004, Subsection 4.3). Unit rate price to include all labour, materials and equipment, and site preparation necessary to complete the work. The actual area for each type of material which will be required will be confirmed by the on-site Engineer prior to the initiation of the second phase of construction in January, 1999. Payment will be based on the actual area of placement for each material at the unit rate indicated below.

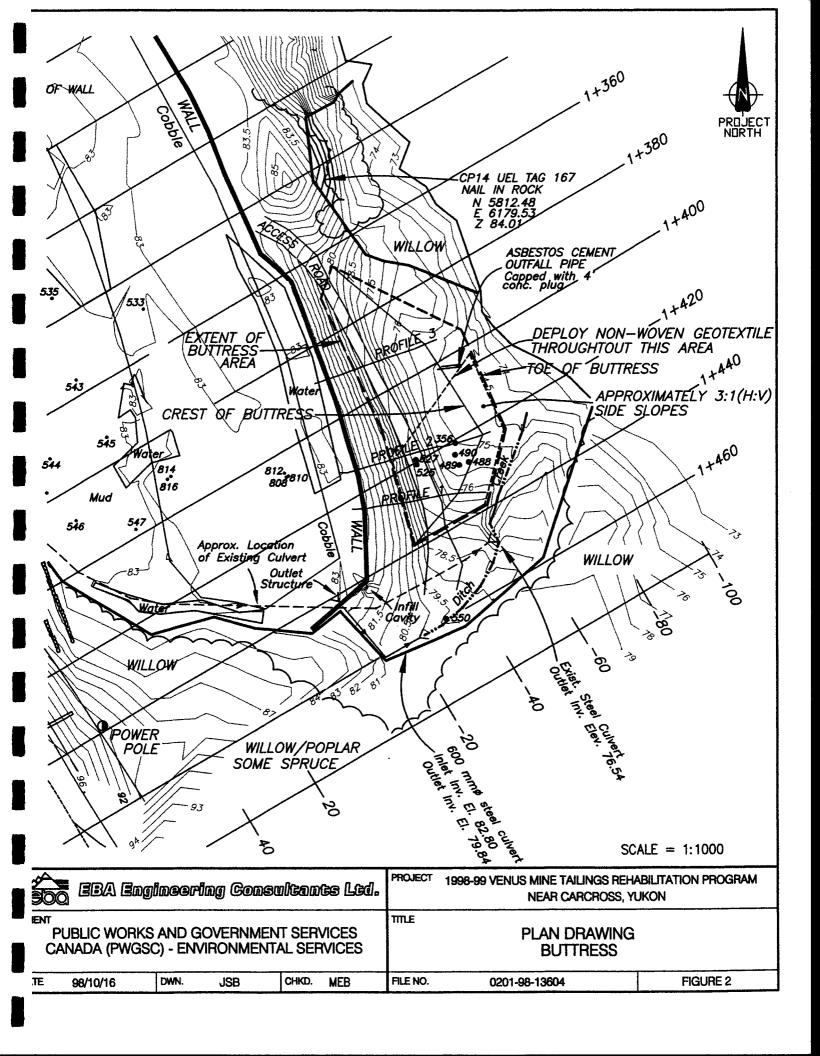
100 m <sup>2</sup> geotextile @	/ m <sup>2</sup> =
100 m <sup>2</sup> geogrid @	/ m <sup>2</sup> =

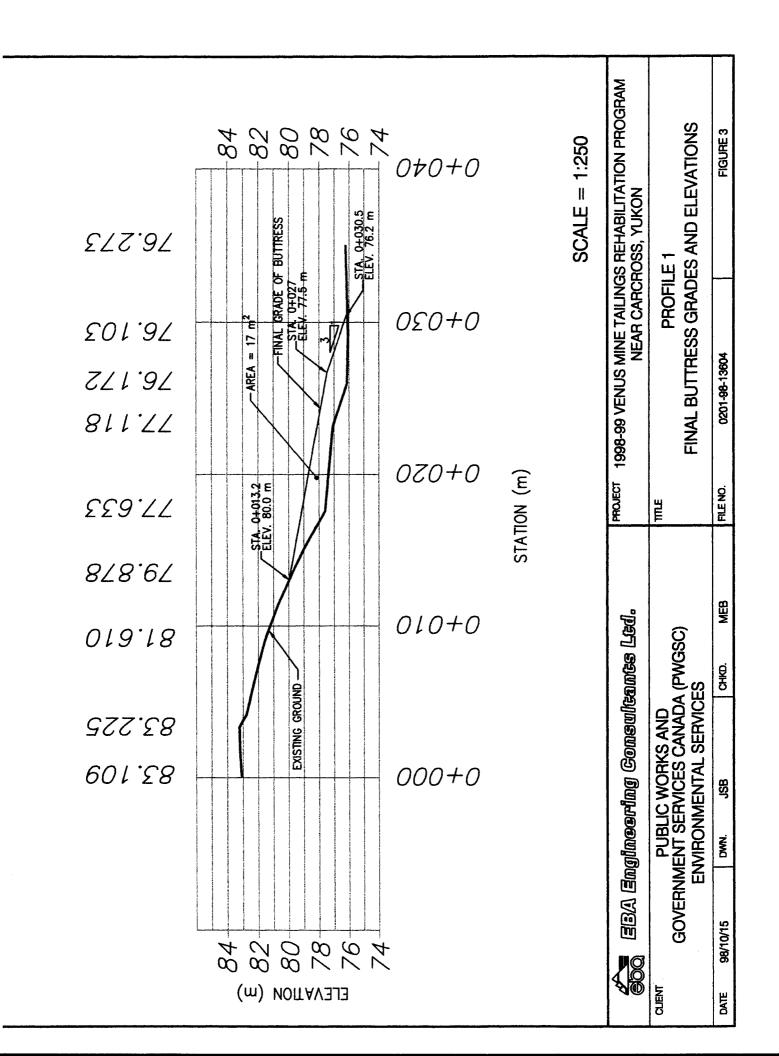


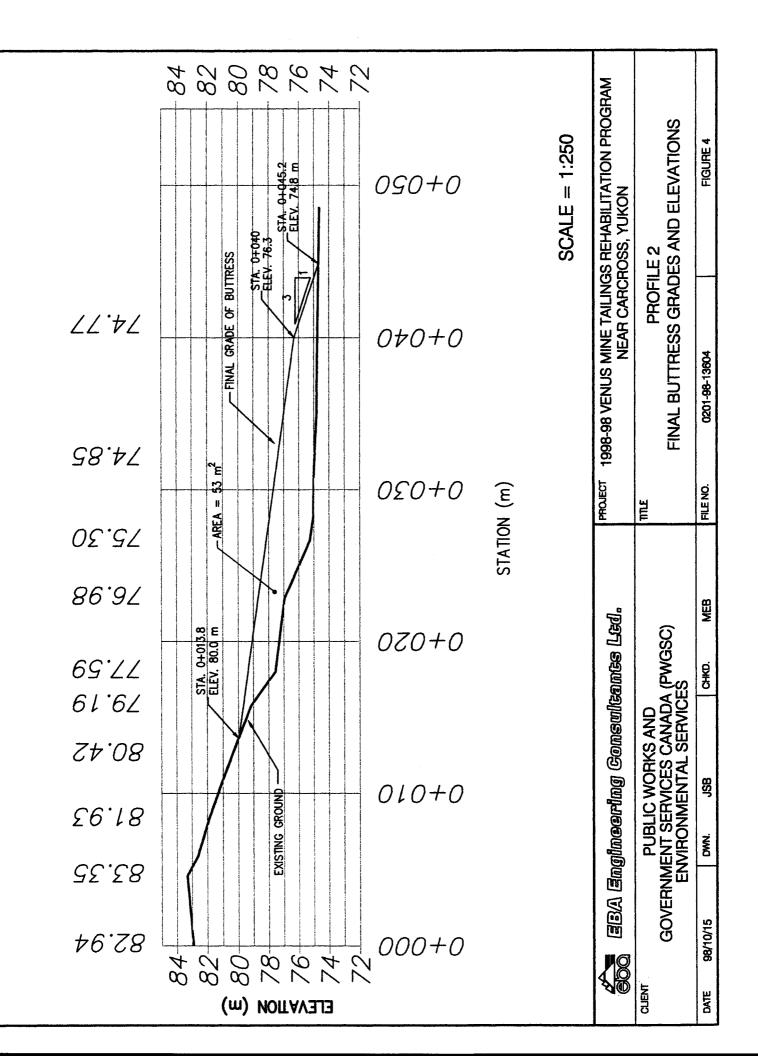
**FIGURES** 

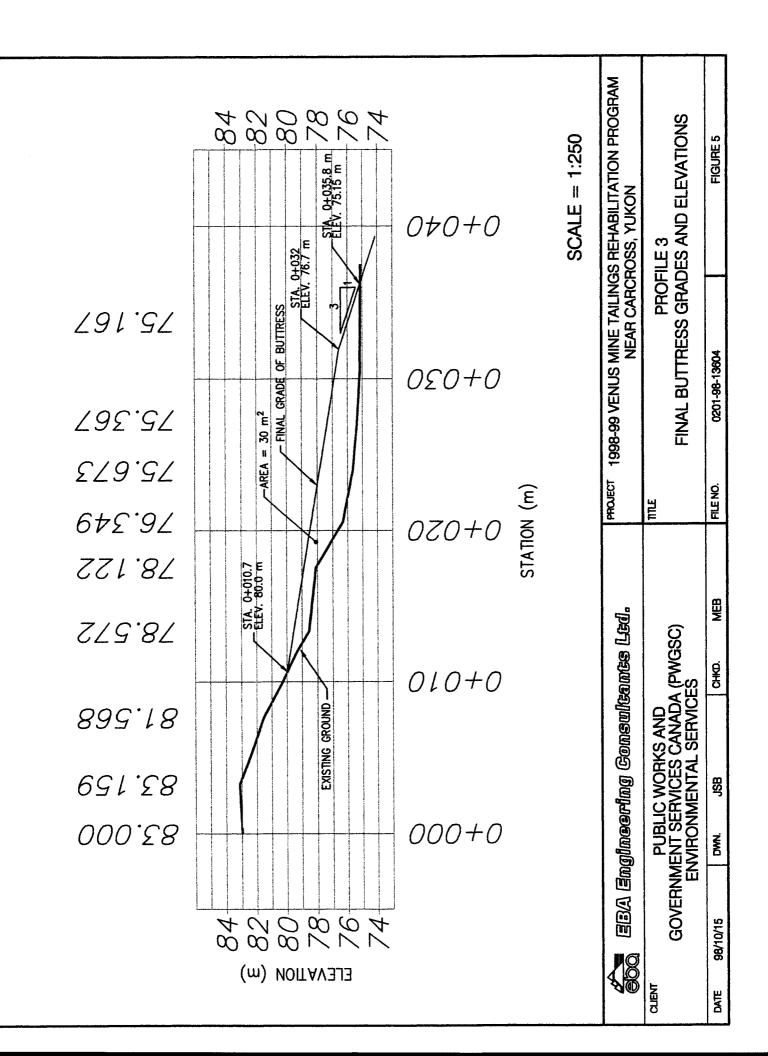




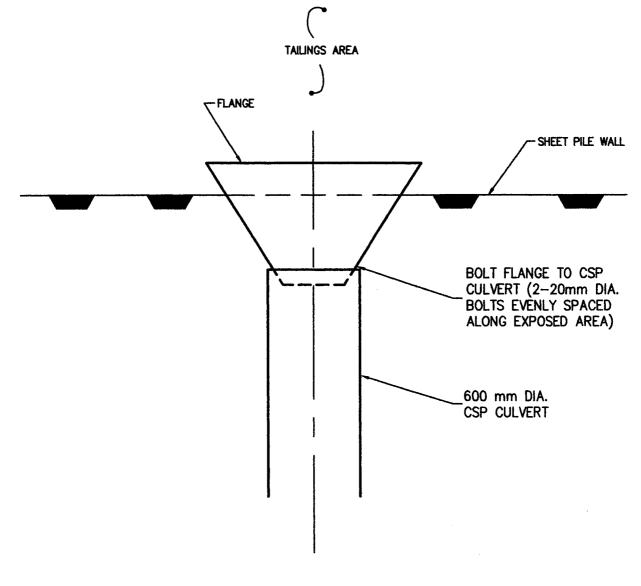






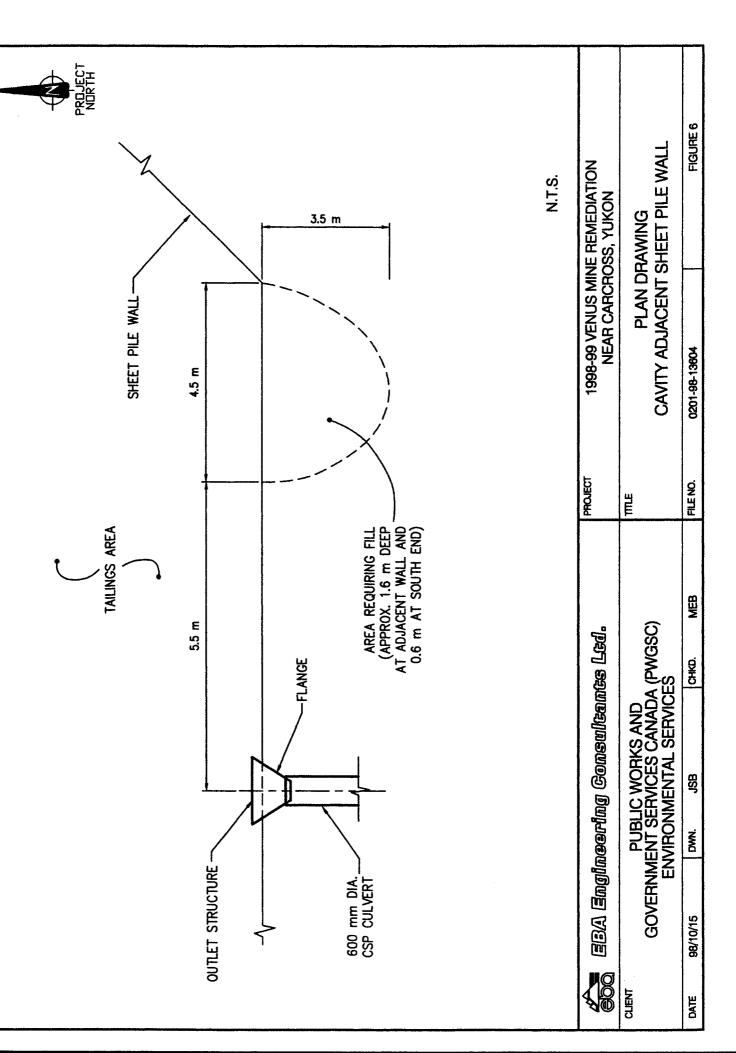






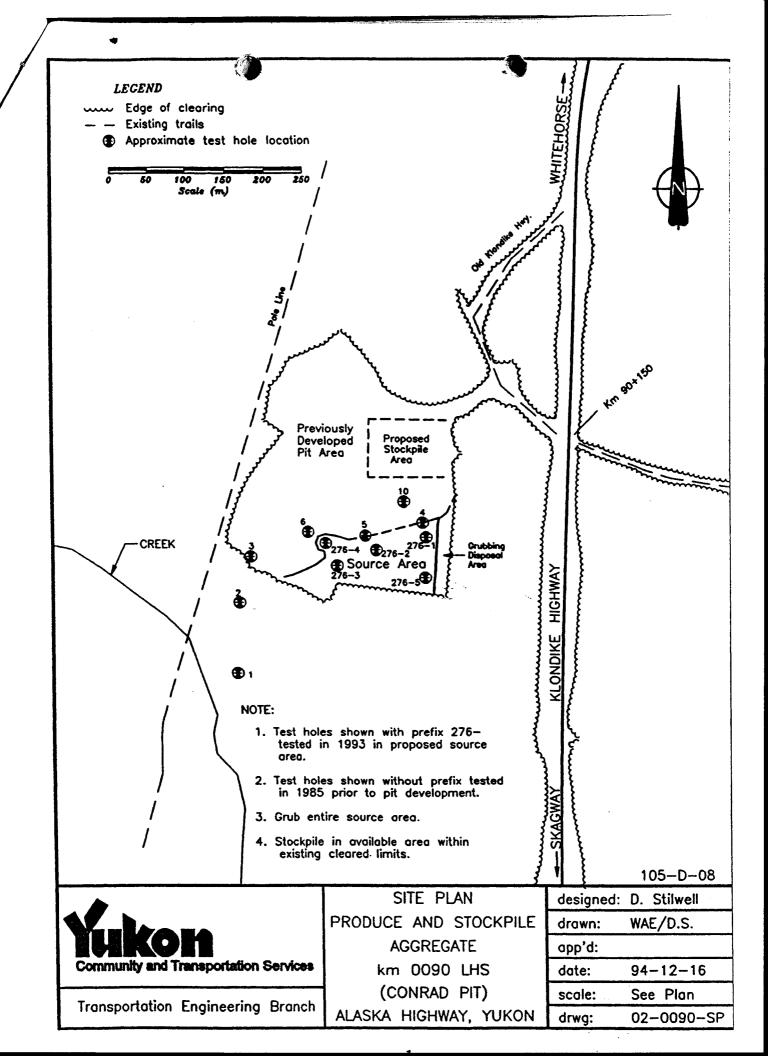
**SCALE = 1:25** 

60 EBA Engineering Con	sultants Ltd.	PROJECT 19	198-99 VENUS MINE TAILINGS F NEAR CARCROS	
PUBLIC WORKS AND GOVERNMENT SERVICES CANA ENVIRONMENTAL SERV	mle FLAN	PLAN DRAW GE CONNECTION AT (	· · · · <del>-</del>	
: 98/10/15 DWN. JSB	снко. МЕВ	FILE NO.	0201-98-13604	FIGURE 7



APPENDIX A





# APPENDIX B

Daily Reports



### DAILY INSPECTION REPORT

Project: VENUS TAILINGS REHABILITATION PROGRAM Location: NEAR CARCROSS  Project No.: 0201-98-13604	Date: OCTOBER 30,98  General Contractor: L.W. DICKSON TRACKING  Contractor's Representative: LAWRENCE  EBA Representative: EMG.
WEATHER: OVERCAST, APPROXIMATELY -8". EBA ON SITE AT 08:30h.	
FLAT BED TRAILER MOBILIZED CAT 950C LO	ADEL TO SITE AT 10:30h
WATER ACTIVELY PONDING BETWEEN STAIT SIDE OF THE SHEET PILE WALL (WHERE THE PROPOSED). WATER HAS ONLY BEGAN TO POND	E ACCESS ROAD TURN AROUND AREA IS IN THE LAST 2-3 DAYS.
LAWRENCE DICKSON ARRIVED ON SITE AT 11:  LOADER BEGAN WORKING ON ACCESS ROAD  LOADER ABLE TO INFILL THE GULLIES AND  DOZER WORK WILL STILL BE REQUIRED.	AT 12:00 h (OPERATOR: LAWRENCE DIXON)
INSTRUCTED LOADER TO GET I BUCKET CONRAD PIT TO FILL VOID UNDERNEAT AND UNDERNEATH A SECTION OF THE CU	TH FLANGE AT CHLUBET INLET
LOADER TO CONTINUE WORKING ON ACCE DOTEL EXPELTED TO BE ON SITE TOM	•
Hours Worked: LOADER (CAT 950C) 5 hrs.	Page 1 of 1

# DAILY INSPECTION REPORT

Project: VENUS TAILINGS REHABILITATION PROGRAM Location: NEPR CARCROSS	Date: OCTOBER 31,1998  General Contractor: L.W. DICKEN TRUCKING
Project No.: 0201-98-13604	Contractor's Representative: LAWLENG  EBA Representative: EMG
WEATHER: OVERCAST WITH LIGHT FLURR DOZER ARRIVED ON SITE LATE LAST NIGHT A FROM GUARANTEED RENTALS, WHITEHORSE.	pprox. 19:00h. Dozer was rented
CONTRACTOR ARRIVED ON SITE AT 09:00 h.  DOZER OPERATOR ARRIVED ON SITE AT 09:30	1
DISCUSSED ROAD UPGRADING REQUIREMENTS WITH CONTRAGOR AND DOZER OPERATOR.	
DOZER BEGAN WORKING ON ACCESS ROAD	AT 10:00h.
CAT 950C HEADED OVER TO CONRAD PIT TO MEET WILL SECIN HAULING A FEW LUADS OF PIT I FIRTHEAD OF PIT PUN FUR THE ACCESS ROAD ARRIVED A	RUN TOR ACCESS ROAD AND TURN AROUND AREA
HAULED 5 TANDEM LOADS OF PIT RUN FOR	
TANDEM TRUCK EXPERIENCING PROPLEMS WITH STOP HALLING AT 17:00 h	BRAKES. LAWRENCE WANTS TO
EQUIPMENT TIME MI	TTEXAL
•	loads of Pit Run to Access Road loads of Pit Run for Buttress
Hours Worked:	Page of

Project: VENUS MINE TAILINGS REHABILITATION PROGRAM	1
Location: NEAR CARCLOSS	_
	Contractor's Representative: Lawrence Dickson
Project No.: 0201-98-13604	EBA Representative: EMG
WEATHER: Overcast, approx5°C	
DOZER UPERATUR ARRIVED ON SITE AT I	29:00h.
TANDEM TENUCS BEGAN HANNING TO SIT	€ AT 10:00 h.
MEASURED TANDEM TRUCK BOXES	
TRUCK # 1 BLUE KENWORTH 4.5mx 2.2m	/
TRUCK & 2 BLACK KENWORTH 5.0mx 2.2m	$12.4 - 13yd^3$
THE CONTRACTOR IS FINDING THAT BORROWING DIFFICULT WITH A SMOOTH BUCKET. HE'S PUTTI	
FASTENED FLANGES TO CULVERT AT BOTH THE	
DIAM. BOTS WITH WASHES AT CHIVERT IN	OLET. KED 4- 41 DIAM BOLTS W WASHERS
AT CULVERT OUTLET.	
BUTTRESS CONSTRUCTION IS GOING WELL CONSTR	encting ramp to access Lower portion of
MATERIAL	
310 m3 of Pit Run placed for buttress	
<u>FOURMENT</u> House	
CAT 950C LOADER 7	
FOMATSU DOZEL 7	
2 - TANDEM TRUCKS 7 each 14 hrs. to	tal.
Hours Worked:	Page of

# DAILY TINSPECTION REPORT

Project: VENUS MINE TAILINGS RE	CHABILITATION PROGRA	MDate: November 02,1998
Location: NEAR CARCEOSS		General Contractor: L.W. DICKSON TRUCKING
STATES CONTROL OF THE PROPERTY	uganaming control and control control and the control and an expensive statement of the control and the contro	Contractor's Representative: LAWRONCE DICKSON
Project No.: 0201-98-136	504	EBA Representative: EMG
WEATHER: OVERCAST	2°c	
EBA ARRIVED ON SITE	•	
		un AT 09:00h.
BACKFILLED YOLD ADTACEN	TTO SHEET PILE	WALL AT 12:00h. REQUIRED APPROX. 16M
HON-WOVEN GETTEXTILE AR	eivod on site a	T 15:30h. DELIVERED BY KILRICHIND.
-DEPLOYED GEOTERTILE AS 1	PER CONSTRUCTION	SPECIFICATIONS.
BEGAN PLAUNG PIT FUN	ON TUP UF GEDTE	-XILE
DEPLOYED 1/2 POLLS OF	F GEOTEXTUE	
	· · · · · · · · · · · · · · · · · · ·	WATION
INSTALLATION WENT		
CONTRACTOR WORKED TH	17:00h.	
MATERIAL PLACED	TYPE	QUANTITY
BUTTRESS	Pit Run	400 m <sup>3</sup>
YOLD ADJACENT SHEET PILE WA	u Pit Run	~ lbm³
EQUIPMENT	OPERATING HOURS	
CAT 950C LOADER		
KOMATSU DOZER	<u></u>	
2 - Tandem Trucks	9x2 = 18	
Hours Worked:		Page of

## DAILY WISPECTION REPORT

Project: VENNU MINE TAILINGS REHABILITATION PROGRE	M Date: November 03,1998
Location: NEAC CARCROSS	General Contractor: L.W. DICKSON TRUCKING
	Contractor's Representative: LAWRENCE DUKSON
Project No.: 0201 -98-13604	EBA Representative: EMG /CC
WEATHER: PARTLY OVERCAST, -1°C	
CONTRACTOR STARTED AT 08:30 h	
Ed Grozic's final day on site, replan	ced by Chad Cowan.
-REMOVED METALHOUSINGS AROUND 3	MONITORING WELLS LOCATED WITHIN
BUTTRESS AREA. THE 3 MONITORING	WELLS WILL BE EXTENDED AS THE
BUTTLESS IS CONSTRUCTED. FOLLOWING	COMPLETION OF THE BUTTLESS THE
THE PLOTECTIVE METAL CASINGS WILL BE	PUT BACKON.
PLACED GRADE STAKES ALONG TO ALONG PROFILES #1, #2 4#3). TO AS	•
-ONE OF THE TANDEM TRUCKS BROKE IS ATTEMPTING TO FIX IT. THE THE TAILINGS AREA TO GET IT OUT	
-TRUCK TURN AROUND IS GETTING V	EKY SOFT. DUMPEN I LOAN OF
PIT RUN ON SOFT SPOT.	
MATERIAL PLACED QUANTITY PITRUD AT BUTTRESS 390 m3	P:true
	V. T. CON
(TURN KROUND)	
EQUIPMENT OPERATING HOW	
· ·	
KOMATSU DOZER 7 2- TANDEM TRUCKS 7+9=16	
Hours Worked:	Page of

### PAALY I<del>NSPECTIO</del>N REPORT

Project: YENUS MINETAINNES REHABILITATION PROGRAM	
Location: WEAR CARCROSS, YUKON	General Contractor: L.W. DICKSON TRUCKING
Project No.: 0201-48-13604	Contractor's Representative: LAWRENCE DICKSON EBA Representative: CPC
WEATHER ! OVERCAST & COOL -5"	· C
CONTRACTOR STARTED AT 8:30 h	
- BOTH TAMBEM TRUCKS RUNNING 1	
- CONTRACTOR WAS TOLD THAT THE	WEST ENTRANCE TO THE TAILINGS
AREA HAS TO BE BLOCK WITH LARG	E BOULDERS.
- ADDED ADDITIONAL SECTIONS OF PL	IC TO MONITORING WELLS MWI
mw2-5 & mw2-D (including sma	il pue e mwa-D location).
LENGTHS OF ADDITIONAL SECTIONS	
mu   = 1.	
mw2-5 = 1.	
mw2-D (50mm) = 1.	
$m\omega 2-D = 1.$	10 m
- TANDEM TRUCK BROKE DOWN C	15:30 h @ HIGHWAY ENTRANCE
TO TAILINGS AREA.	
MATERIAL PLACED GUANTITY	
BUTTRESS (PITRUN) 410 m3	
EQUIPMENT OPERATING HOW	RS.
CAT 950C LOADER 9	
KOMATSU DOZER 9 2- TANDEM TRUCKS 8+9=17 Hours Worked: 8+9=17	Page of

#### DAILY INSPECTION REPORT

Project: VENUS MINE TAILINGS REHABILITATION PROGRAM Location: NEAR CARCAOSS.  Project No.: OZO 1-98-13604	Date: 98/11/05  General Contractor: L.W. DICKSON TRUCKING  Contractor's Representative: LAWRENCE DICKSON  EBA Representative: CPC
WEATHER: OVERCAST & COOL (-2	°C)
CONTRACTOR STARTED @ 8:30 h	
-BOTH TAMBEM TRUCKS RUNNING.	
- MIKE BILLOWITS & MIKE NAHIR V	ISITED THE SITE @ 14:00h. THEY
DECIDED THAT PONDED AREA C F	BASE (TOE) OF BUTTRESS SHOULD
	K UNTIL NO WATER IS SHOWING.
THE DRAIN ROCK SHOULD THEN BE	COVERED WITH GEOTEXTILE AND
	TO THE CREEK'S EDGE . FINAL
GRADE SHOULD BE HIGHER TH	EN THE VLEVEL OF THE CREEK.
A BERM IS TO BE PLACED ALONG	THE CREEK'S EDGE.
-THE TURN AROUND AREA WAS GETT OF PITRUN IN SOFT AREA. (19	
- HAULEY & LOADS OF DRAIN ROCK OF BUTTRESS	TO FILL IN PONDED AREA AT TOE
MATERIAL PLACED GUANTITY	EQUIPMENT OPERATING HOURS
PITRUM FOR BUTTRESS 450 m3	CAT 950 C LOADER 9
DRAIN ROCK. 50m3	KAMATSU DOZER
PITRUM AT THEN AROUND 10 m3	2-TANDEM TRUCKS 9+9=18
Hours Worked:	Page of

### DAバーダ <del>- INSPECTION</del> REPORT

Project: VENUS MINE TAILINGS REHABILITATION PROGRAM.	Date: 98/11/06
Location: DEAR CARCAGE	General Contractor: L.W. DICKSON TRUCKIN
Project No.: 0201-98-13604	Contractor's Representative: LAWRENCE DICKS ON EBA Representative:
WEATHER: - OVERCAST & COOL (-2"	
- SNOWED OVER WIGHT	JUST A THIN LAYER (0.010m)
CONTRACTOR STARTED @ 8:30h , B	OTH TANDEM TRUCK RUNNING.
AFTER A CONVERSATION WITH MIKE	•
DECIDED THAT THE PONDED ARE	1
BE FILLED IN WITH DRAIN ROCK	
PLACES GEOTEXTILE OVER DRAIN R	OCK AT THE TOE OF BUTTRESS
HEAR THE CREEK SPREADING P	ITRUM OVER GEOTEXTILE UP TO
EDGE OF CREEK. (10.45h)	
	- SEE FIGURE 2 (SPECS)
(4m x 16m) = 64	1 m <sup>2</sup>
-GRADE STAKES HAVE BEEN PLA	CED ALONG TOP OF TOE OF
BUTTRESS.  - METAL WELL CAPS WERE PUT BAC	
,	, 1
SAMPLE LOCATIONS LOCATED ON	LOCATIONS IDENTIFIED BY MIKE NAHIR
SAMPLES: VE98-WQ-1,	-2, -3, -4.
	-
PITQUN FOR BUTTRESS	EQUIPMENT OPERATING HOURS
	SAMATSU DOZEK
(	-TANDEM TRUCKS
	1,1,100
Hours Worked:	Page of

# PAILY INSPECTION REPORT

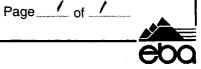
Location: REHABILITATION PROGRAM  NEAR CARCROSS	Date: 98 · (1 · 7)  General Contractor: L·W. DICKSON TRUCKIN  Contractor's Representative: AWRENCE DICKS  EBA Representative: M · BILLOW IT S
WEATHER: OVERCAST, -10°C NO SNOW PRESENT	SINCE UST INSPECTION 98.11.6
- HEB ON-SITE 3 PM TO AT NORTH MOST PORTION PROFILE 3). SEVERAL ELEV EXISTING GRADES WITHIN (UP TO 0.15 M LESS MATERIA VARIANCE ATTRIBUTED TO CH TO HAVE CONSISTENT CRADE CONTOUR) TO BOTTOM OF BE	OF FILL AREA (AT NATIONS TAKEN; O.15 M OF DESIGN HL THAN DESIGN) - SLIGHT HANGE IN FINAL SLOPE FROM TOP (80.00 METEN.
COMPLETED FINAL GRADING  - MEB PIRECTED L.W. DICHSON  BLOCK LOWER ACCESS ROAD  ACCESS ROAD AS PER SPEC  GRADE SOFT PORTION OF ACCESS  MOUTCROP)	TO PLACE BOULDERS TO AND SOIL AT UPPER . ASKED HIM ALSO TO
- MATERIAL HAULED 98:11.6 RE LOADS BY CONTRACTOR; NOT AUAILLABLE COLLECTED SAMPLE VE-98-WG - APPROX HOURS FOR 2 TRUCK " DOS - NOTED TO CONTRACTOR PIT W TO 3:1 (H:V) WHERE PIT SAID THIS TO BE DONE 98	HAUL RETORDS FOR 98:11:7  5 AT CREEK OUTLET (NEAR LAKE)  5 ; LOADER : 9 AM - 5 pm  25 PM - 6 pm  4U HAD TO BE GRADED  RUN WAS REMOVED L.W.D
Hours Worked:	Page

Location: WEAR CARCROSS  Project No.: 0201-98-13604	General Contractor: DICKSON TRUCKING Contractor's Representative: AWRENCE DICK SON EBA Representative: M·BILLOWITS
WEATHER: OVERCAST, APPROX10  FRA ON SITE AT 14:00 h	
- CAT 950C LOADER MOBILIZED CONRAD PIT @ 10:30 am.	<b>!</b>
AND WAS SUPPORTED VERY AND ICE. LAWRENCE IN SNOW REMOVAL AVONG PORTION OF TAILINGS OF 20m W OF BA.  - SOME OPEN WATER ALON SIMILAR TO SKETCH DEPIC	TO TAILINGS (DIRECT ). LOADER STARTED  TAILINGS AREA AT 14:30 h  WILL BY FROZEN TAILINGS  ISTRUCTED TO CONTINUE  CONTRAL AND EAST  (NOT TO THE WEST  SELINE STAKES)  IG WEST EDGE OF TAILINGS  CTING OPEN WATER ON
99.2.12 (SEE FILE) WEST OF 40 m W OF BETWEEN 1+360 and	
- CONFIRMED EQUIPMENT US - CAT 950 C LOADER WEA	SAGE W LAWRENCE FOR 99/3/4 RED SNOW UNTIL 6 PM
Hours Worked: 7.5 950 LOADER	Page of which the same of the

Project: VENUS REHAB PHASE 2  Location: NEAR CAPOROSS  Project No.: 0201-98-13604	Date: 99.3.4  General Contractor: L. DICKSON TRUCKING  Contractor's Representative: L. DICKSON  EBA Representative: M. BILLOWITS
WEATHER: OVERCAST, APPROX. UBA ON SITE AT 10:00 AM	
CAT 950 LOADER STARTED CLEMAN D3C DOZER ON SITE BY 10:0	
THE SNOW, THEREFORE, LOADER THE DOZER WAS USED TO ICE COLLARGED AND WATER FIGURE 99/3/4-0 FOR	ECTINE (AND FASTER) IN MOVING USED FOR MAJORITY OF AREA. CLEAR SMOW IN AREA. WHERE BECAME EXPOSED. SEE PLANER OF BROKEN ICE.  5 pm. LOADER? CAT D3
AND ALONG BOUE OF TH	MUNGS AREA)
AND 1+2+0) TO ENSUR D3 TO SPREAD IN MORN	4 TONIGHT (BETWEEN 1+280) E SOME ROCK PRESENT FOR ING. TRUCK DRIVER WILL LOADER AT PIT) - START 6 pm 1 TRUCK 10 pm - 9 mm) per

Project: VENUS REHAB - PHASE 2  Location: NEAR CARCROSS  Project No.: 0201-98-13604	Date:  General Contractor: L.DICKSON TRUCKING  Contractor's Representative: L.DICKSON  EBA Representative: M.BILLOWITS
WEATHER: OVERCAST, -25°C EBA ON SITE 10:30 h UNTIL	
HAULING WASTE ROCK NIGHT PREV LOADS (2 TRUCKS TILL 10 pm, NIGHT) SELF HAULED.	1 TRUCK REMAINDER OF
LOADER OPERATOR STARTED AT ACCORDED AT ACCORDED BY KILRU	
PROCEED BETWEEN & AND WIDE PAO RUNNING NORTH	U DEPTH FOR DOLER FOR ICE THICKNESS), ROCK 20M E STAKES, 20M -
ONCE THIS WAS COMPLETE  AREA NORTH OF 1+280 S  AREA SOUTH OF 1 + 380 STA  LAST ALEA TO BE COVERE  PRIOR TO ROCK PLACEMENT.	ATOD THEN WHOLE STATION. NEXT, WHOLE TION.
SEVENAL PHOTOS TAKEN TO ROCK PLACEMENT 99/3/5.  SOME GLACIATION NEAR/ALONG PROM AREA WHERE ICE WAS	& STAKES RADIATING OUT
REMOVAL (SEE RG. 99/3/4-	3:45 pm - ADVISED LOKKSON

# **INSPECTION REPORT** Project: VENUS REHAB - PHASE 2 Date: 99/3/6 General Contractor: L. DICKSON TRUCKING Location: NEAR CARCROSS Contractor's Representative: L.DICKSON Project No.: 020/-98-13604 EBA Representative: M. BILLOWITS WEATHER: OVERCAST, -20°C - EBA ON-SITE AT 12:30 4 UNTIL 18:00 h - ROCK PLACEMENT CONTINUED - COVERAGE EXTENDED TO SOUTH END OF TAILINGS AND TOWARD EAST EDGE OF TAILINGS (EAST OF & STALLES) - DOZER STANTED AT OB:30 h (PER L.DICKSON) AND GNOED AT ~18:00h MORE GLACIATION BLW & AND 20 MW FROM 1+290 TO 1+400 - EXTENDED REFERENCE ELEV. ON STAKES TO 83.8 SINCE 83.3 MARK ENCROACHED / COVERED BY LOE IN GLACIATED AREA. ADVIGED CONTRACTOR RE: AREAS FOR ROCK FILL SEQUENCE AS PER REPORT 99/3/5



Hours Worked:

Project: VENUS REHAB PHASE II	Date: 99-03-07
Location: NEAR CARCROSS, 47.	General Contractor: L. DICKSON TRUCKING
	Contractor's Representative: L. DICKSON
Project No.: 0201-98-13604	EBA Representative: J.Buycic
WEATHOR: SOME CLOUD, APPROX	-15°C
JAPON SILE FLOOR	
TWO TRUCKS CONTINUING TO HAVE	POCK, AND DUZZE SPREADING TO
THE EAST SIDE OF THE PADA	AREA, MATERIAL ALSO BEING
STOCKPILED PLONG THE CENTER	un <b>g</b>
SOME MINOR ADJUSTMENTS MADE TO	E FILL STAKES (CL STA 0+400, STA.0+410,
BOW, 84A. 04420, STA 04420) \$3 AC	
PHOTO'S TAKEN (DOLL PATER 03.05	# <b>3</b> ,9,10,11,12
DOWNS TO ONE TENGE FLOM	300-1500 Krs. (FLAT TIRE)
	LAWRENCE IN TOWN REPAIRING.
LAINDLE BANK IN LOPOR - 160	24v1
MET WITH LAWRENCE, BSUES	OF REMPINING SUDW REMOVAL,
AND GEOTEXTILE PLACEMENT DI	SCUSSED
	IN WITH THE CAT RATHER THAN
HAMO RETOVAL.	TO DE LA CONTRACTOR MANAGER MA
- GEOTEXTILE WILL BE READY TO	BE PLACED AROUND NOON TOWORDH)  HANDS. D
HE WILL HIVE A COUVE EXTILE	H
NIGHT SHOT HAD HI-WED A	TOTAL OF 42 WADS, ONE TRUCK
RAN UNTIL MIDNIGHT	•
	annumanan sa
EAST SIDE OF FILL MEET CON	L FROM Q TOX HEST SIDE.
Hours Worked:	Page / of /
TIOUIS WOINGU.	, 49 <sup>0</sup>

Project: VENUS REHAB - PHASE II	Date: 99 - 03 - 08
Location: NEAD CARCROSS, YT.	General Contractor: L. DICKSON TRUCKING
	Contractor's Representative: L. DICICS UN
Project No.: 0201-98-13604	EBA Representative: J. BUYCK
WEATHER: SUNNY L-25°L, H-10°C	
JEB ON SITE 10:30 bys.	
TWO TEXES HAULING, DOZER SPEET	PDING ROCK AT SOUTH END.
MATERIAL STOCKPILED ALONG &	of fill area.
CAT OPERATOR HAD ASKED JSB.	TO SHOW HIM WHERE THE BOYE
OF GETTEXTILE STACTS. JSB LAID	OUT FLAGGING TO INDICATE
THE OUTERWOST ETGE.	
	(SAM & ROSS)
TWO LABOURERS ARRIVE ON SITE	@ 1210hrs, BOTH DO NOT
HAVE RUBBLE BOOTS. THEY WERE	E TOW BY LAWRENCE THAT
THEY WILL BE MET AT 12001	brs A PAR OF BOOTS WAS
BORROHED FROM ONE OF THE TO	ULB DRIVERS
1230 hrs - 1430 hrs:	
GEOTEXTILE WAS LAID STARTING	FROM THE SOUTH END AT
SIA. 1+910, WITH A 600 mm	
GENEXITIE EAN OUT AT MEST	_
1430 hrs -1530 hrs	
• • •	U IN THE AREA AROUND STA. 1-320,
320 pla. ATTEMPTED TO LOCA	_
	1 2 2-3' DEEP, NO LUCK FINDING
THE ROLL	mannaman anna an dhèirean ann an dhèirean an dhèirean dhù an dhù ann an dhù an dhù an dhù an dhù an dhù an dhù
JSB WEAD BAIN TO WHYTEHORSE	(0) 1600 HRS
PHOTOGRAPHS 1-5 ON ROLL D	
	NE TRUCK RAN AU NIGHT HAULING
	MIDNIGHT HAULING 13 CURDS
39 LOPPS FOTAL	anne ann an Aireann an Aireann ann an Aireann ann ann ann an Aireann an Aireann an Aireann an Aireann an Airean
Hours Worked:	Page of

Project: VENUS REHAB. PHASE II	Date: 99.03-09
Location: NEAR CARCROSS, 4T	General Contractor: L. DICKSON TRUCKING
	Contractor's Representative: LAWRENCE
Project No.: 0201-98-13604	EBA Representative: JBV/CK
,	
WEATHER: -10°C, SNOWING.	mana mana mana santa mana santa mana santa mana mana mana mana mana mana mana
JEB ON SITE: 1030 his	
NATIVALIANDANIA	Description of the second
MET WITH LAWRENCE AT PIT, ACCORD	
LAST NIGHT A TOTAL OF 349	
TO THE SITE. IT APPENES THAT T	
LEFT TO FINISH THE JOB AND A	LSDA BUILD UP THE AVERS
AS PREVIOUSLY PLANNED, INFORME	ON LAWRENCE THAT THE
GEOTOFILE WIN BE DELIVERED BY	NOON, AND HE WULD APVO
THE 2 LABOURERS HERE BY THEN,	
ON-SITE BOTH TOUCKS ARE RUN	WING 1 DOZER SPREADING MAINLY
AT THE MORTHWEST SECTION.	
GEOTEXTILE DELIVERT BY GRARANTE	ED BENTALS AT 11:30.
	HAVE PROPER FOUTHERR (SAM & ROSS)
12.10-13.10 GESTERTILE PLACED FROM.	
PAROXIMATELY 1/2 PLOLES	
13:20-13:30 ROURS PLACED PLONG ED	
DOZER WILL BEGIN PUSHIN	19 FILL MOTBEIPL FROM.
1330-1400 AREAS PROUND STAKES AM	IN WELL POINTS BACKFILLED AM
LEVELLED BY HOND.	
PHOTOGRAPHS TAKEN 5-12	ON TONED 99.03.08
· · · · · · · · · · · · · · · · · · ·	TIPTED 99,03-09 FOR PROYRESSTON
OF THE PLACEMENT AND E	XTENT OF GEDTEXTILE PLACED
FOR THE DOY.	
ACCORDING to LANGENCE 22 LOAD	5 WORE HAVED DIKING NIGHT-
SHIPS. LOPDER SPENT P. PEN HOURS	AT SITE PLACING BOOK ON
GENTEXTOLE TO PREMENT PUSHING OK	THE FABRIC IN PLACE
20 & 23 FODDS WERE HALLED FOR	
Hours Worked:	Page of
1445 558 HEDD BACK TO WHSE.	

### **INSPECTION REPORT** Project: YENUS REHAB PHASE IL Date: 99.03.10 General Contractor: L.W. DICKSON TEUCKING Location: NEAR CARCROSS, YT. Contractor's Representative: L. DICKSON EBA Representative: J.BUYCK Project No.: 0201-98-13604 WEATHER: SOME CLOWN, SUNNY 1-8, H-3 JEB ON SITE @ 10:15 ISB MET WITH LAWRENCE AT PIT, ACCORDING TO LAWRENCE, TRUCK HAVUNG RAN IP tO 12:00 MIDNIGHT, A TOTAL OF 77 LOADS NOVE HALLED. A TOTAL OF OF 426 LOADS UP TO TAKE POINT LAWRENCE IUTENTION IS THAT THE REMAINING STOCKPILE SHOULD BE COMPLETE LATE TODAY DOZER SEREPDING PLONG THE WEST SIDE OF THE SITE, OVER THE GETTEXTILE. SPOKE WITH BOH (OPERATOR) WONKED UNTIL 1900 hrs IN OPDER TO KEEP UP PHOTOGRAPHS 2-5 ON ROLL DATED 99.03.09 MICHEAL BULDITS & MARK PAIMER ON SHE 1350 hrs TO OVEREE PROJECT. DEPRET @ 1440 hs. NORK COMPLETED UP tO 1500 hrs SHOWN ON SITE TUPN DATED 99.03.10 JSB DEPART SITE @ 1540 hrs. Hours Worked: .....

Project: VENUS REHAB- PHASE II	Date: 99.03.11
Location: NEAR CAROROSS, 4T.	General Contractor: L.W. DICKSON TRUCKING Contractor's Representative: L. DICKSON
Project No.: 0201-98-136-04	EBA Representative: J. BYUV
WEATHER! OVERCAST -800	
JSB UN SITE & 9:30 hrs.	
PIT 15 NOW CLEAR, TRUCKS & LOPTA	on no longer on site.
DOZAL PUSHING FILL INTO AREAS THE SITE. OPERATOR DETERMINES	,
-APPROXIMPTEM 6 LOADS PILED I STA. 1+340 - 1+380, WILL BE S	•
ACCRDING TO DON (DOZER OPERATO TO CATCH UP AM DIRECT WHERE LOP	R) DUZER LIDEKED UP TO \$ 2000 hrs.
PHOTOGRAPHS 6-12 ON ROW DATED	7 99.03.09
JSB MOB BPCK TO WHITEHORSE NEAR PIT ENTRANCE ON HIS	@ 1030 hg. MET LAWRENCE WAY TO SITE, BANKENCE STATED
THAT ONE TOUCH RAN UNTIL	1800 hrs HAULING 29 LOADS,
	2100 hs HAVLING 39 LOPDS.
LABOURENS HOURS TUTALIED TO	Hrs @ 16.00 per/hour.
Hours Worked:	Page of

### APPENDIX C

Quality Control/Quality Assurance Results for Drain Rock Production



## BA Engineering Consultants Ltd

· LARGE AGGREGA	TE ANALYSIS REPORT
	on-1998
Project: VENUS TAILINGS CONSTRUCTI Address: Kim. 66 Pit, S. KLONDIKE	Sample Number:
Project Number:	
	Time:°C
Client: PWGSC - Environmental	
Services	Tested By:
	Natural Moisture Content:
	Crushed Faces: □ 1 □ 2
Attention: Mr. Michael Wahir Pitr Soil Description: Ma	<b>19</b> .
Cu:	
Ce:	
Remarks: Proposed Spec Band	for course aggregate material
for use as can	for course aggregate material on tailings area.
	J
	Grading Curve of Aggregate
SIEVE % SIZE PASSING	100
SIZE PASSING	90
150 100	80
75 30-100	
50 0-70	70
25 0-15	60 %
	50 <b>gu</b>
	40%
	40**
	30
	20
, ,	
	10
. 075	5 12.5 25 50 100 200 300
Sieve Size (mm)	
Reviewed By: ny hour. P.	Eng.

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### ₿A Engineerirg Consultants Lt^.

#### TELECOPY COVER SHEET

Calcite Business Centre
Unit 6, 151 Industrial Road
WHITEHORSE, Yukon, Canada, Y1A 2V3
Telephone (867) 668-3068 FAX (867) 668-4349

From the desk of: Michael E. Billowits, M.Sc.(Eng), P.Eng.

INTERNET: mbillowits@eba.ca

∍ Created:	10/6/98		Time Created:	2:00:04 PM
ntion:	Rod			
many:	NuWay Crushing			
No.:	668-3668	Telephone No.:		•••••
File No.:	0201-98-13604	Client File No.:	*****	

# BJECT: SCREEN AND STOCKPILE OVER-SIZE AGGREGATE AT EXISTING BORROW PIT, KM 90 (CONRAD PIT), S. KLONDIKE HIGHWAY

quires a cost estimate to screen and stockpile 4000 cubic metres of over-size aggregate meeting the specified gradation hown below. The source would be as shown on the attached site plan drawing and associated test pit and grain size tion.

ize (mm) Passing by Mass (%)

100

30 - 100

0 - 70

0 - 15

1

terial would be stockpiled at the pit, within 200 m from the aggregate source (location which will not interfere with existing ockpiles). The screened material shall consist of hard, clean, durable material, free from deleterious materials and contain no matter. The Contractor shall obtain and ship to EBA representative samples of the material containing not less than 25 kg for creening shift (1 per day). Acceptance of the material (for payment) will be based on a report by EBA which contains sieve serious and a written approval by the Engineer. Surveying will be provided by Underhill Ltd. to verify that a minimum volume of m3 has been produced. Payment will be based on an upset limit, lump sum cost to produce 4000 m3 of aggregate meeting we performance criteria. The screening operation is to commence on or before October 13, 1998. Please provide a lump sum timate to produce 4000 m3 of aggregate described above. As well, provide a unit rate per cubic metre to produce material in to the 4000 m3 estimate. It may be assumed that the additional material would be produced immediately following tion of the 4000 m3 stockpile (as necessary). The lump sum (upset limit to produce 4000 m3) and unit rate (to produce it in addition to the 4000 m3) costs are required by 2 pm, Oct. 7, 1998. This request for quotation supercedes all previous nondance provided by EBA to date. EBA reserves the right to refuse any or all price quotations.

Is,

Making



### EBA Engineering Consultants Ltd.

October 19, 1998

Public Works and Government Services Canada Environmental Services 1000-9700 Jasper Avenue Edmonton, Alberta T5J 4E2

EBA File: 0201-98-13604

Attention:

Mr. Michael Nahir, M.Eng., P.Eng.

Dear Sir:

Subject:

Crushed Aggregate Surfacing Material,

Venus Mine Tailings Rehabilitation Program

Near Carcross, YT

Production of the crushed aggregate for use as surfacing material for the Venus Mine Tailings Rehabilitation Program has been completed. This letter summarizes the crushing activities and the Quality Control/Quality Assurance (QC/QA) program undertaken by EBA Engineering Consultants Ltd. (EBA).

The crushing program was carried out by NuWay Crushing Ltd. (NuWay) of Whitehorse, Yukon, at the Kilometer 90 Borrow Pit (Conrad Pit) located along the South Klondike Highway. NuWay mobilized equipment and personnel between October 14 and 15, and began producing crushed aggregate at 2 pm on October 15, 1998. The crushing program was completed on October 17, 1998 at 12 am.

The crushed aggregate stockpile was surveyed on October 19, 1998 by Underhill Geomatics Ltd. of Whitehorse, Yukon, and found to be 4280 m<sup>3</sup> in size.

EBA carried out a QC/QA program during the crushing operations to ensure that the aggregate being produced was meeting the grain size distribution limits specified, as presented in Table 1.



Table 1 - Grain Size Distribution Limits for Capping Material

Sieve Size (mm)	Percent Passing by Mass (%)
150	100
75	30 – 100
50	0 - 70
25	0 - 15
10	0

Seven samples were collected during the crushing program. The samples were returned to EBA's Whitehorse laboratory for sieve analysis. Results of the sieve analysis, presented on the attached sheets, indicates that the crushed aggregate meets the gradation requirements specified for the surfacing material.

We trust this information satisfies your present requirements. If you require any additional information, please contact our office at your convenience.

Respectfully submitted, EBA Engineering Consultants Ltd.

Ed M. Grozic, P.Eng Project Engineer Y DOWAS FERRITORY

Michael E. Billowits, M.Sc., P.Eng. Project Engineer

### LARGE AGGREGATE ANALYSIS REPORT Project: VENUS MINE TAILINGS REHABILITATION Sample Number: 1 Address: CARCROSS, YT Sample Location: Sample Taken from Stacker Belt Project Number: 0201-98-13604 Date Sampled: 98/10/15 By: EG Time: 16:00 Temp: Client: Public Works and Government Services Canada Date Tested: 98/10/15 By: MS Natural Moisture Content: Crushed Faces: Faces: Attention: Mr. Michael Nahir, P. Eng. Soil Description: GRAVEL Remarks: Capping Material for Venus Mine Tailings Material source - km 90 Borrow Pit (Conrad Pit) along South Klondike Hwy. SIEVE SIZES (mm) 55 55 55 ន្តន 엉 Sieve % Passing 100 90 PERCENT PASSING 50 300 100 200 100 100 150 75 98 20 59 50 10 25 12 20

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Reviewed By:

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#### LARGE AGGREGATE ANALYSIS REPORT Project: VENUS MINE TAILINGS REHABILITATION Sample Number: 2 Address: CARCROSS, YT Sample Location: Sample taken from stacker belt Project Number: 0201-98-13604 Date Sampled: 98/10/16 By: Nuway Time: 01:00 Temp: Client: Public Works and Government Services Canada Date Tested: 98/10/16 By: MS Natural Moisture Content: Crushed Faces: Faces: Attention: Mr. Michael Nahir, P. Eng. Soil Description: GRAVEL Remarks: Capping Material from Venus Mine Tailings Material source - km 90 Borrow Pit (Conrad Pit) along South Klondike Hwy. SIEVE SIZES (mm) 중 정 器 ន្តន 2 % Passing Sieve 100 50 300 100 40 100 200 150 100 75 83 20 52 50 10 25 20 20 0

Reviewed By:

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### LARGE AGGREGATE ANALYSIS REPORT Project: VENUS MINE TAILINGS REHABILITATION Sample Number: 3 Sample Location: Sample taken from Stacker belt Address: CARCROSS, YT Project Number: 0201-98-13604 Date Sampled: 98/10/16 By: EG Time: 11:00 Temp: Client: Public Works and Government Services Canada Date Tested: 98/10/16 By: MS Natural Moisture Content: Crushed Faces: Faces: Attention: Mr. Michael Nahir, P. Enq. Soil Description: GRAVEL Remarks: Capping Material for Venus Mine Tailings Material Source - km 90 Borrow Pit (Conrad Pit) along south Klondike Hwy. SIEVE SIZES (mm) 엻 ន្តន 8 Sieve % Passing 90 80 PERCENT PASSING 60 300 100 100 200 100 125 75 50 49 10 25 14 20 0

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Reviewed By:

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### LARGE AGGREGATE ANALYSIS REPORT Project: VENUS MINE TAILINGS REHABILITATION Sample Number: 4 Address: CARCROSS, YT Sample Location: Sample taken from Stacker belt Project Number: 0201-98-13604 Date Sampled: 98/10/16 By: Nuway Time: 14:00 Temp: Client: Public Works and Government Services Canada Date Tested: 98/10/19 By: MS Natural Moisture Content: Faces: Crushed Faces: Attention: Mr. Michael Nahir, P. Eng. Soil Description: GRAVEL Remarks: Capping material for Venus Mine Tailings Material Source - km 90 Borrow Pit (Conrad Pit) along South Klondike Hwy. SIEVE SIZES (mm) ឧន Sieve % Passing 100 PERCENT PASSING 50 100 300 40 100 200 125 100 75 50 53 10 25 11 20 2.3

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### LARGE AGGREGATE ANALYSIS REPORT Project: VENUS MINE TAILINGS REHABILITATION Sample Number: 5 Sample Location: Sample taken from stacker belt Address: CARCROSS, YT Project Number: 0201-98-13604 Date Sampled: 98/10/17 By: Nuway Time: 01:00 Temp: Client: Public Works and Government Services Canada Date Tested: 98/10/19 Natural Moisture Content: Faces: Crushed Faces: Attention: Mr. Michael Nahir, P. Eng. Soil Description: GRAVEL Remarks: Capping material from Venus Mine Tailings Material Source — km 90 Borrow Pit (Conrad Pit) along South Klondike Hwy. SIEVE SIZES (mm) 器 ន្តន Sieve % Passing 100 50 100 40 300 200 100 30 125 100 75 20 50 53 10 13 25 20 3.9 0

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### LARGE AGGREGATE ANALYSIS REPORT Project: VENUS MINE TAILINGS REHABILITATION Sample Number: 6 Address: CARCROSS, YT Sample Location: Sample taken from Stacker Belt Project Number: 0201-98-13604 Date Sampled: 98/10/17 By: EG Time: 18:00 Temp: Client: Public Works and Government Services Canada Date Tested: 98/10/19 By: MS Natural Moisture Content: Crushed Faces: Faces: Attention: Mr. Michael Nahir, P. Eng. Soil Description: GRAVEL Remarks: Capping material for Venus Mine Tailings Material Source - km 90 Borrow Pit (Conrad Pit) along South Klondike Hwy. SIEVE SIZES (mm) 器 器 ន្តន % Passing Sieve 70 PERCENT PASSING 60 300 100 200 100 125 100 75 97 47 50 15 25 4.7 20 0

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#### LARGE AGGREGATE ANALYSIS REPORT Project: VENUS MINE TAILINGS REHABILITATION Sample Number: 7 Address: CARCROSS, YT Sample Location: Sample taken from Stacker belt Project Number: 0201-98-13604 Date Sampled: 98/10/17 By: Nuway Time: 22:30 Temp: Client: Public Works and Government Services Canada By: MS Date Tested: 98/10/19 Natural Moisture Content: Crushed Faces: Faces: Attention: Mr. Michael Nahir, P. Eng. Soil Description: GRAVEL Remarks: Capping Material for Venus Mine Tailings Material Source — km 90 Borrow Pit (Conrad Pit) along South Klondike Hwy. SIEVE SIZES (mm) 엻 ឧង % Passing Sieve 100 PERCENT PASSING 60 50 300 100 40 100 200 30 100 125 75 20 50 46 10 25 8 2.5 20 Q

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