

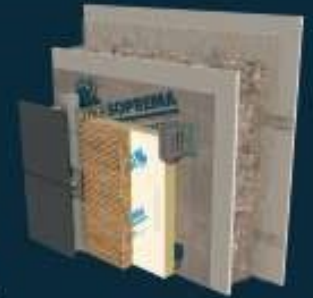
BUILDING A SUSTAINABLE NORTH

WHITEHORSE 2022 

MONDAY NOVEMBER 7, 2022

NORTHLIGHT INNOVATION CENTRE
Newmont Classroom plus
NorthwestTel Event Space

BUILD BETTER HIGH PERFORMANCE WALLS



FROM 10 AM TO 2 PM

2180 2ND Avenue,
Whitehorse Y.T.

Presented by



AGENDA

1. Event Introduction and Introduction to Soprema
2. Wall Assembly Construction Considerations
3. Wall Insulation Types and Material Properties
4. Build Better Wall Initiative
5. Build Better Walls 2nd Edition:
ACS Clip Systems
The Protected Assembly
Fire Testing
6. Critical Issues for the North (GWP, Embodied Carbon,
High Performance Tables, Mean Temperature of
Insulation, Interface Fires, GWP, Embodied Carbon)
7. Lunch and Additional Soprema Capabilities and
Technologies
8. Hands on Demonstration



**WHERE
INNOVATION
AND EXPERTISE
WORK FOR YOU**





Founded in 1908 in Strasbourg, France, SOPREMA is an international manufacturer specializing in the production of innovative products for waterproofing, insulation, soundproofing, and vegetated solutions for the roofing, building envelope and civil engineering sectors.



WATERPROOFING



INSULATION



VEGETATIVE
SOLUTIONS



SOUNDPROOFING



ACCESSORY
PRODUCTS



THE FOUNDER

In 1908, Charles Geisen – the founder of Les Usines Alsaciennes d'Émulsions in Strasbourg, France – was interested in new technologies, especially those related to bitumen. Mr. Geisen was looking for a flexible and reliable waterproofing process. He had a great idea: take burlap fabric and dip it in hot bitumen.

WHY A MAMMOTH?

- In the early 1900s, archaeologists discovered a Siberian mammoth fossil in perfect condition, dating back more than 40,000 years.
- Mr. Geisen's finished product, burlap that had been dipped in hot bitumen, resembled the skin of an elephant, and so it was called «MAMMOUTH», the French word for mammoth.



SOPREMA

SOCIÉTÉ DES PRODUITS ET REVÊTEMENTS D'ÉTANCHÉITÉ MAMMOUTH

(French for "Mammoth Waterproofing Products and Coatings Company")



1908

Company founded
by Charles GEISEN



1933

Pierre GEISEN assumes
company presidency



1992

Pierre-Étienne
BINDSCHEDLER
succeeds his
grandfather

A FAMILY BUSINESS

SOPREMA AROUND THE WORLD



22
training centres
in 8 countries

90
countries served



SOPREMA IN CANADA



 <p>12 production units</p>	 <p>9 training centres</p>	<p>More than 70 technicians and technical representatives</p> 
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	<p>A major research centre located in Drummondville, with more than twenty people working full time.</p>
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BRIDGES
ANTIROCK

GREEN ROOFS
SOPRANATURE

ROOFS
SOPRA-ISO, ALSAN RS,
HIGH PERFORMANCE,
FLAMELESS SOLUTION...

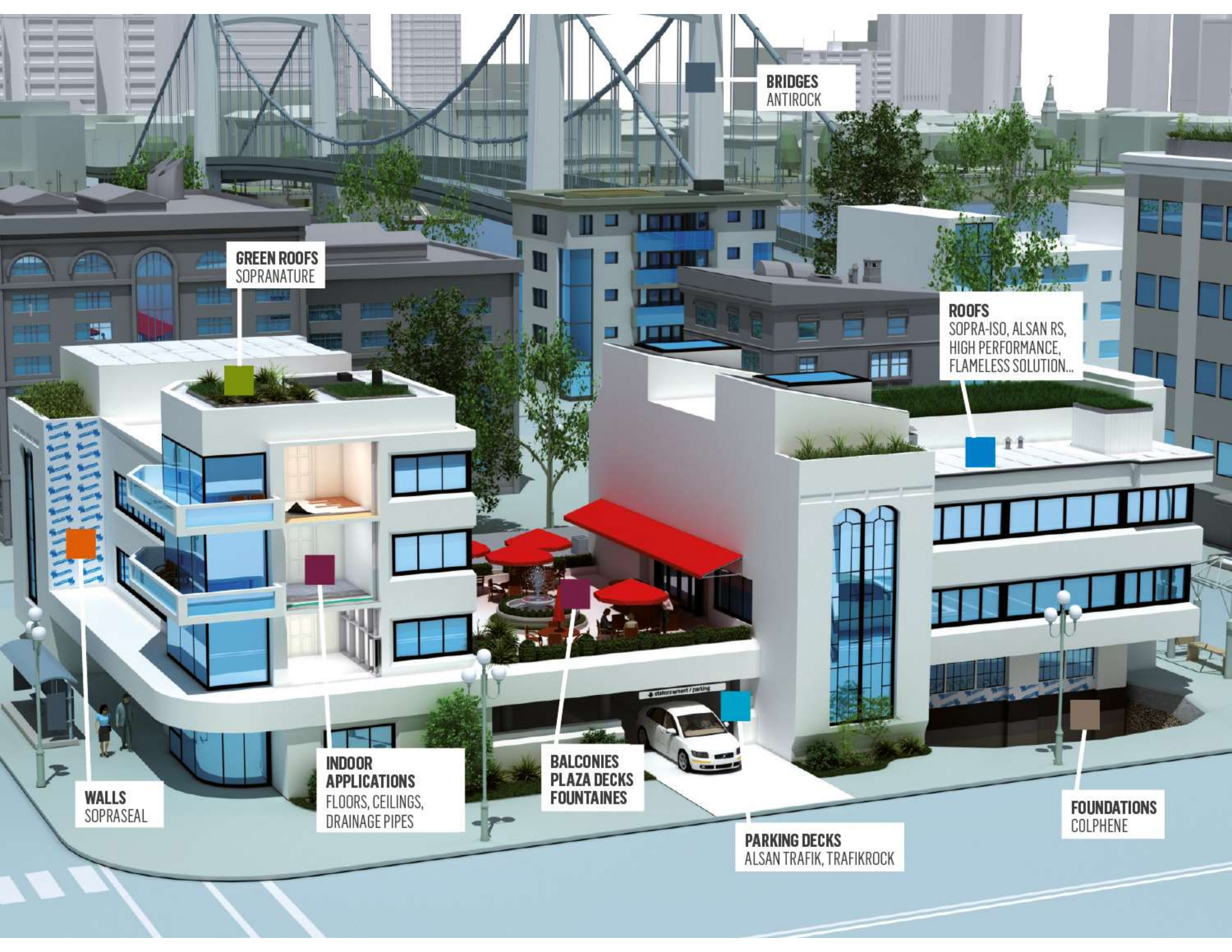
WALLS
SOPRASEAL

INDOOR APPLICATIONS
FLOORS, CEILINGS,
DRAINAGE PIPES

BALCONIES
PLAZA DECKS
FOUNTAINES

PARKING DECKS
ALSAN TRAFIK, TRAFIKROCK

FOUNDATIONS
COLPHENE



WALLS



WATERPROOFING

The SOPRASEAL line includes many of the SOPREMA membranes that ensure air and vapour proofing of the building envelope. SOPRASEAL air and vapour barrier membranes offer durability that can only be obtained with SBS modified bitumen.



WALLS



INSULATION

- In addition to waterproofing products, SOPREMA offers high-performance insulation solutions for walls that meet the needs and requirements of construction professionals across the country.
- SOPRA-ISO V and SOPRA-ISO V PLUS are closed-cell polyisocyanurate foam insulation boards for walls.
- SOPRA-SPF + is a two-component, closed-cell spray-applied polyurethane foam insulation system.
- SOPRA-CELLULOSE is a thermal and acoustic cellulose insulation made of 85% recycled newspapers, and used in interior and exterior walls, attics, floors, and ceilings.





2015

SOPREMA opens a polyisocyanurate plant in Drummondville, Québec.



2016

Acquisition of Benolec, a manufacturer of cellulosic products.



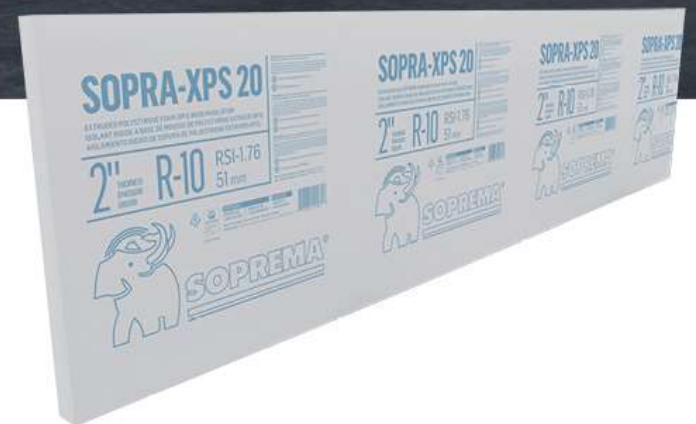
2017

SOPREMA acquires ModulR TS, a company specializing in the development of factory-laminated roof insulation.



2018

SOPREMA opens an extruded polystyrene (XPS) plant in Sherbrooke, Québec.





2020

Opening of an SBS modified bitumen membrane plant in Woodstock (Ontario).

Today's Speakers

SPEAKER BIOS



Jean-François Côté, Director, Standards & Scientific Affairs for SOPREMA

Jean-François Côté holds a Bachelor's degree in Chemistry from Université de Sherbrooke and a Ph.D. in Materials Science from INRS-Université du Québec obtained in 1998. He joined Soprema in 1999 as a research chemist where he worked on the development of adhesives and sealants used in roofing and civil engineering. In his current role, he represents Soprema on technical committees of industry associations (ARMA, PIMA, CIMAC) and is actively engaged in various North American standards development organizations (CSA, ASTM, ULC).

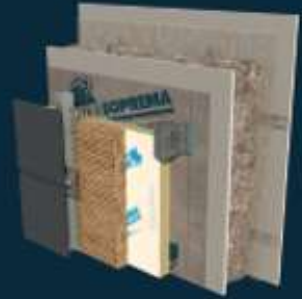
Les Yard, Building Envelope System Development Manager – WesternCanada SOPREMA

Les Yard is a senior building envelope technical professional with over 20 years of experience in the construction industry. Les is a frequent presenter and has co-authored a number of technical articles. As a member of the Strategy and Innovation Group at SOPREMA, Les is committed to developing systems and assemblies that meet and exceed building, fire and energy codes while considering the significant challenges facing our industry today including climate change, durability, resiliency, environmental concerns, cost effectiveness, constructability and a significant impending shortage of experienced trade contractors.

BUILDING
A SUSTAINABLE
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WHITEHORSE 2022 Yukon

BUILD BETTER
HIGH PERFORMANCE
WALLS



Key Challenges for Construction

HOW IT STARTED



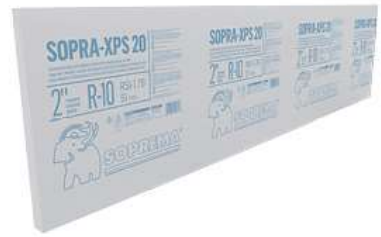
▶ SOPRA-CELLULOSE

2016



▶ SOPRA-SPF

2017



▶ SOPRA-XPS

2018



▶ SOPRA-ISO V



Between 2016 and 2018, we added four insulation technologies to our product offering.

WE NEEDED TO UNDERSTAND THE INTERACTIONS BETWEEN MATERIALS IN THE WALL ASSEMBLY.



WE REALIZED THAT ARCHITECTS, ENGINEERS AND/OR BUILDING ENVELOPE SPECIALISTS WERE FACED WITH THE SAME CHALLENGES.

GLOBAL PERFORMANCE

- ▶ Climate change
- ▶ Energy codes
- ▶ Achieving R-value
- ▶ Thermal bridging
- ▶ Air tightness
- ▶ Condensation

COMBUSTIBILITY

- ▶ Restrict fire risks
- ▶ Fire testing
- ▶ Restrictions and compartmentalization



INSTALLATION

- ▶ Need for training
- ▶ Skilled labour
- ▶ Cost of labour
- ▶ Installation specialty

OTHERS

- ▶ Compatibility of materials
- ▶ Continuity of air barrier (roof and walls)
- ▶ Sustainability
- ▶ Durability
- ▶ Local purchase
- ▶ Product accessibility
- ▶ Budget

KEY DELIVERABLES OF A HIGH-PERFORMANCE WALL



Energy and Material Efficient



Simple and Cost Effective

KEY DELIVERABLES OF A HIGH-PERFORMANCE WALL



Constructable and Repeatable



Meet or Exceed Sustainability Goals

KEY DELIVERABLES OF A HIGH-PERFORMANCE WALL



Durable and Responds to the Demands of a Changing Climate



Meet or Exceed Fire Safety Standards

BUILDING
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NORTH

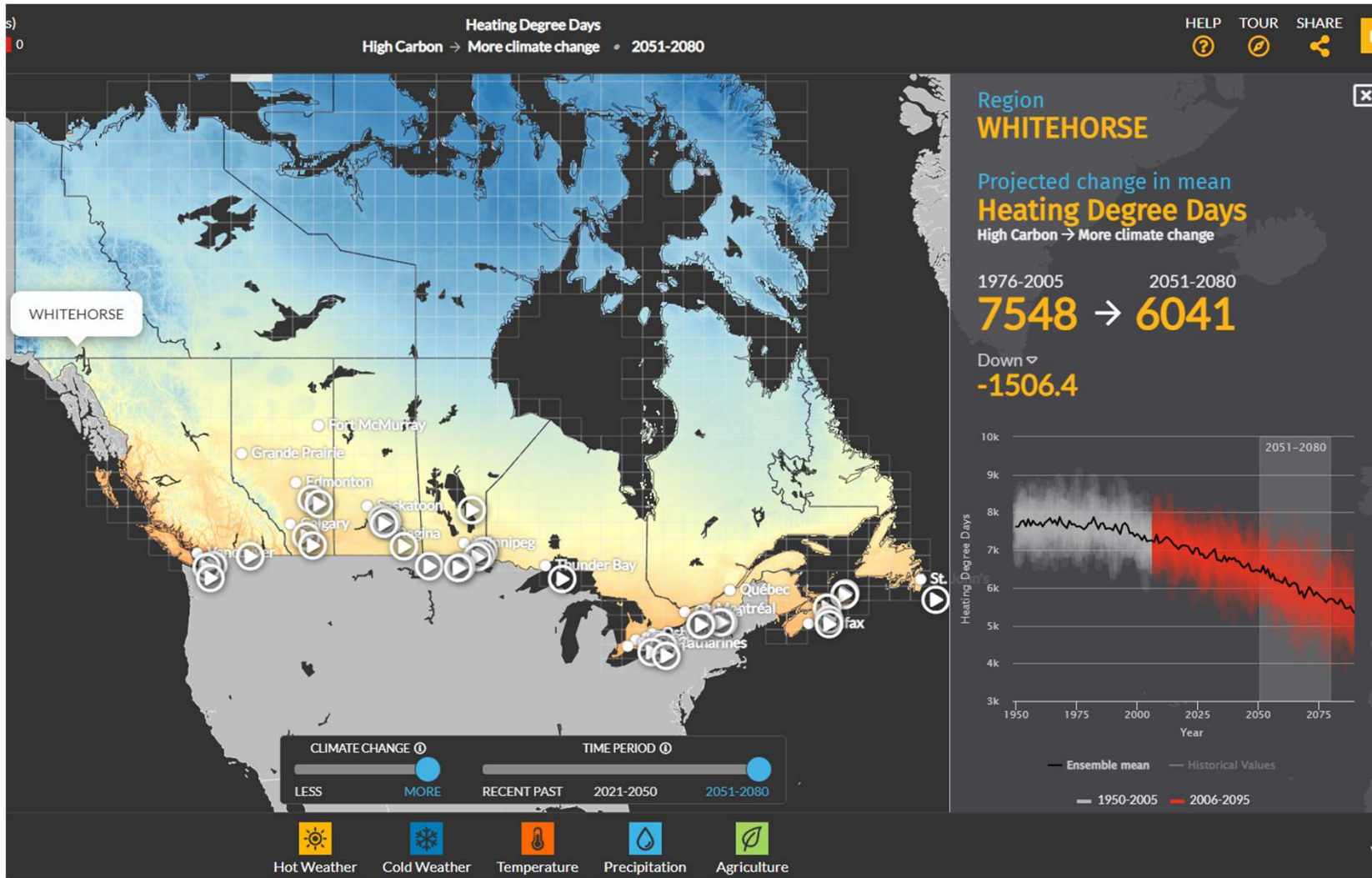
WHITEHORSE 2022 

BUILD BETTER
HIGH PERFORMANCE
WALLS



Considerations for the North

ACCOUNTING FOR CLIMATE CHANGE



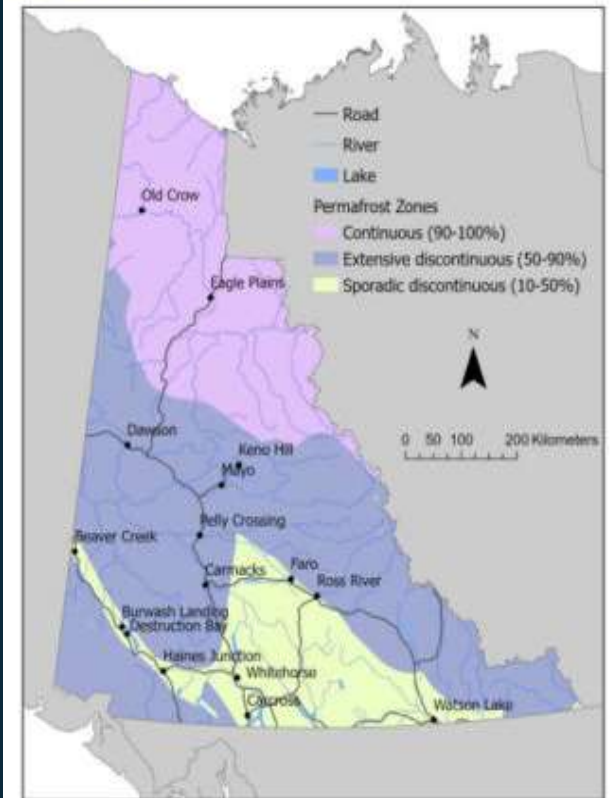
WILL CLIMATE ZONE 7A
CLIMB TO WHITEHORSE?

Northern Construction

The Government of Yukon Design Requirements and Technical Standards Manual states projects (excerpt):

1. Designed to be cost-effective, optimize value, are spatially efficient and easy to maintain.
2. Address conditions specific to the Yukon, including: local climate, the impacts of climate change, cold climate building design, the impacts of energy use, local construction and maintenance capacity, and limitations on material availability.
3. Constructed to be durable and energy efficient, meeting the Yukon government's minimum life expectancy of 60 years for the building structure and consider the service life of all building components from the perspective of life cycle costs.

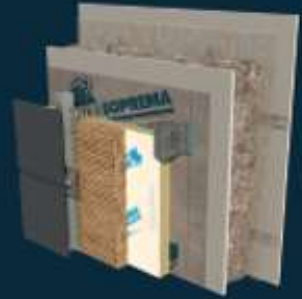
Yukon Permafrost Zones



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BUILD BETTER
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WALLS



Wall Assembly Construction Considerations

Six strategies that cost-effectively boost performance

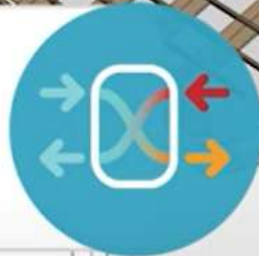
1. BOOST INSULATION

To reduce heat loss, increase insulation in walls, floors, roof, and foundation.



2. VENTILATE SMARTLY

Bring plenty of fresh air into the home and recover heat from the exhaust air leaving the building.



3. MIND YOUR MACHINES

Specify efficient appliances, and ensure your heating system will meet – but not exceed – the home's needs.



4. MINIMIZE THERMAL BRIDGES

A break in your insulation acts like a bridge that carries heat straight out of the house. Take care with corners, junctions, gaps and studs!



5. SEAL IT UP

Air leaks are heat leaks. Wrap the home tightly, taking care to seal around ducts, pipes, fixtures, and wires that pass through walls, ceilings, and roof.



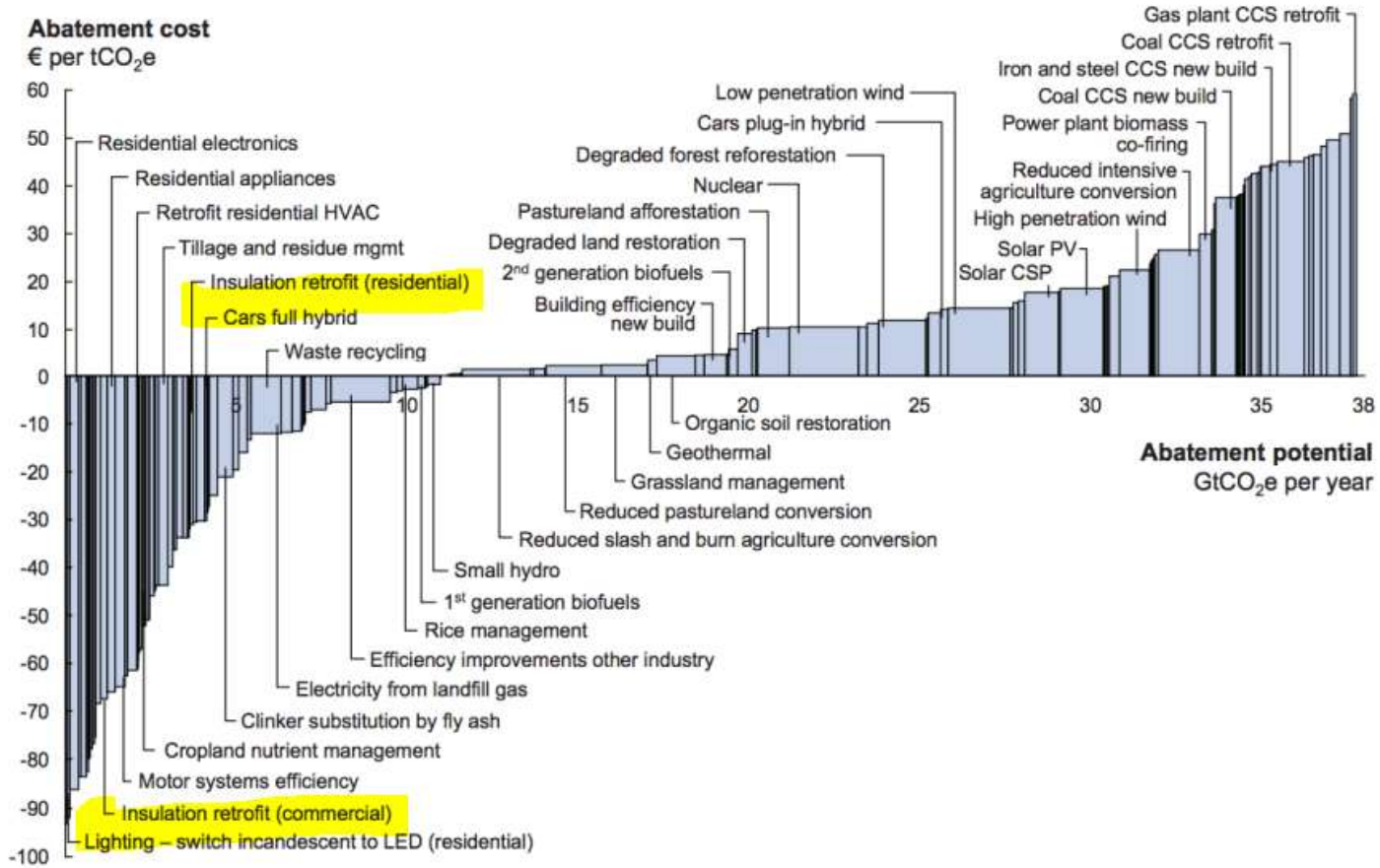
6. THINK ABOUT DOORS & WINDOWS

Carefully consider their energy performance, size, and location.



Figure 1. The McKinsey marginal abatement cost curve

Global GHG abatement cost curve beyond business-as-usual – 2030



Note: The curve presents an estimate of the maximum potential of all technical GHG abatement measures below €60 per tCO₂e if each lever was pursued aggressively. It is not a forecast of what role different abatement measures and technologies will play.
 Source: Global GHG Abatement Cost Curve v2.0

Source: McKinsey (2009), reproduced with permission of McKinsey & Company.

WALL TYPES

EXTERIOR INSULATED WALL (PERFECT WALL)



HYBRID WALL



EXTERIOR INSULATED WALL

(PERFECT WALL)

FEATURES

- ▶ Insulation to the exterior
- ▶ Air/vapour/weather barrier in the same plane

BENEFITS

- ▶ Simple (less components)
- ▶ Easier to address details (penetrations and flashings)
- ▶ Works in every climate zone
- ▶ No interior vapour retarder (allows drying to the inside)
- ▶ Reduces structural thermal bridging



HYBRID WALL

FEATURES

- ▶ Maximizes the space for insulation
- ▶ Thinner walls

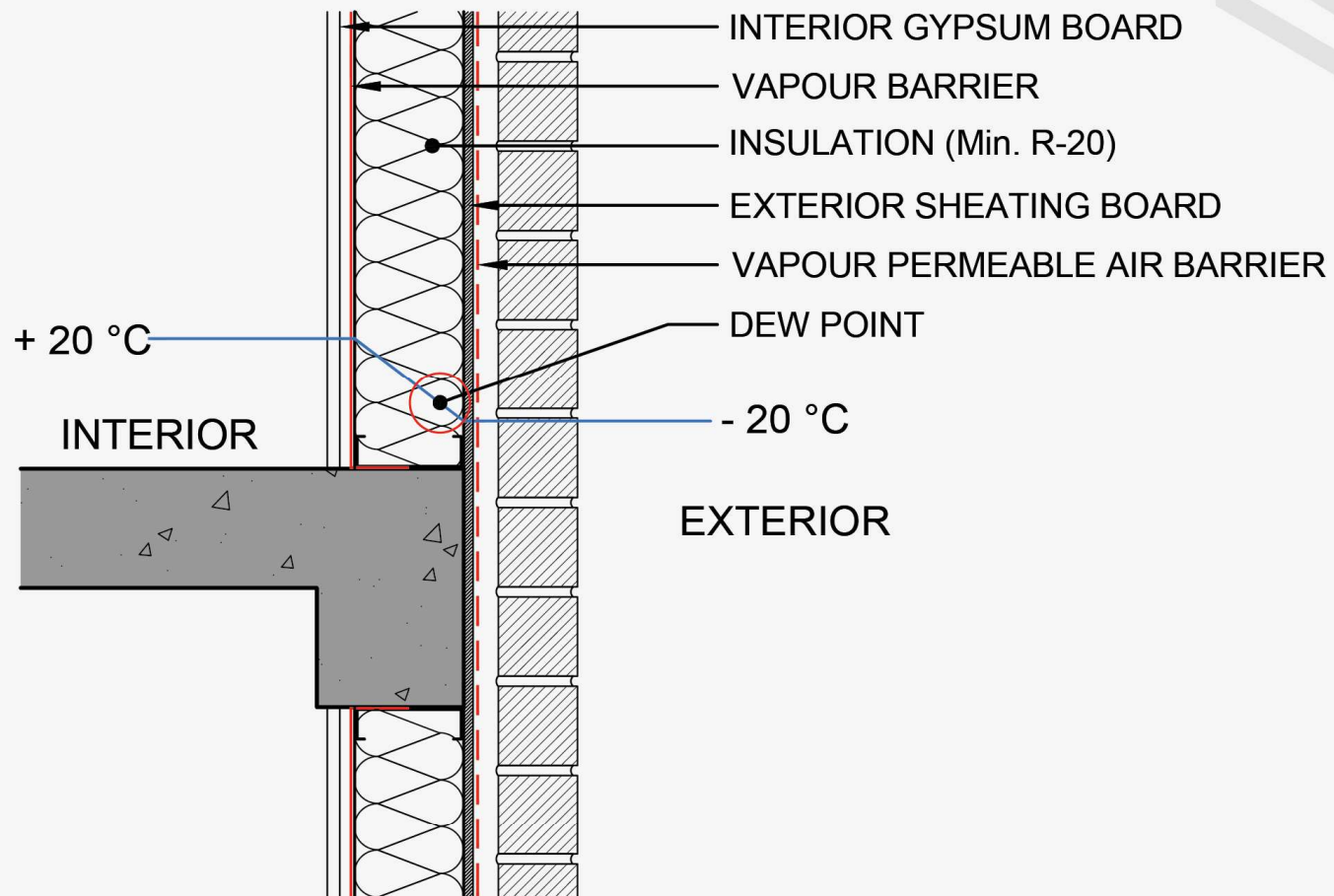
BENEFITS

- ▶ Can be less expensive than Perfect Wall
- ▶ Increases interior space available for same building foot print (thinner walls)
- ▶ Can provide substantial sound attenuation
- ▶ Reduces structural thermal bridging



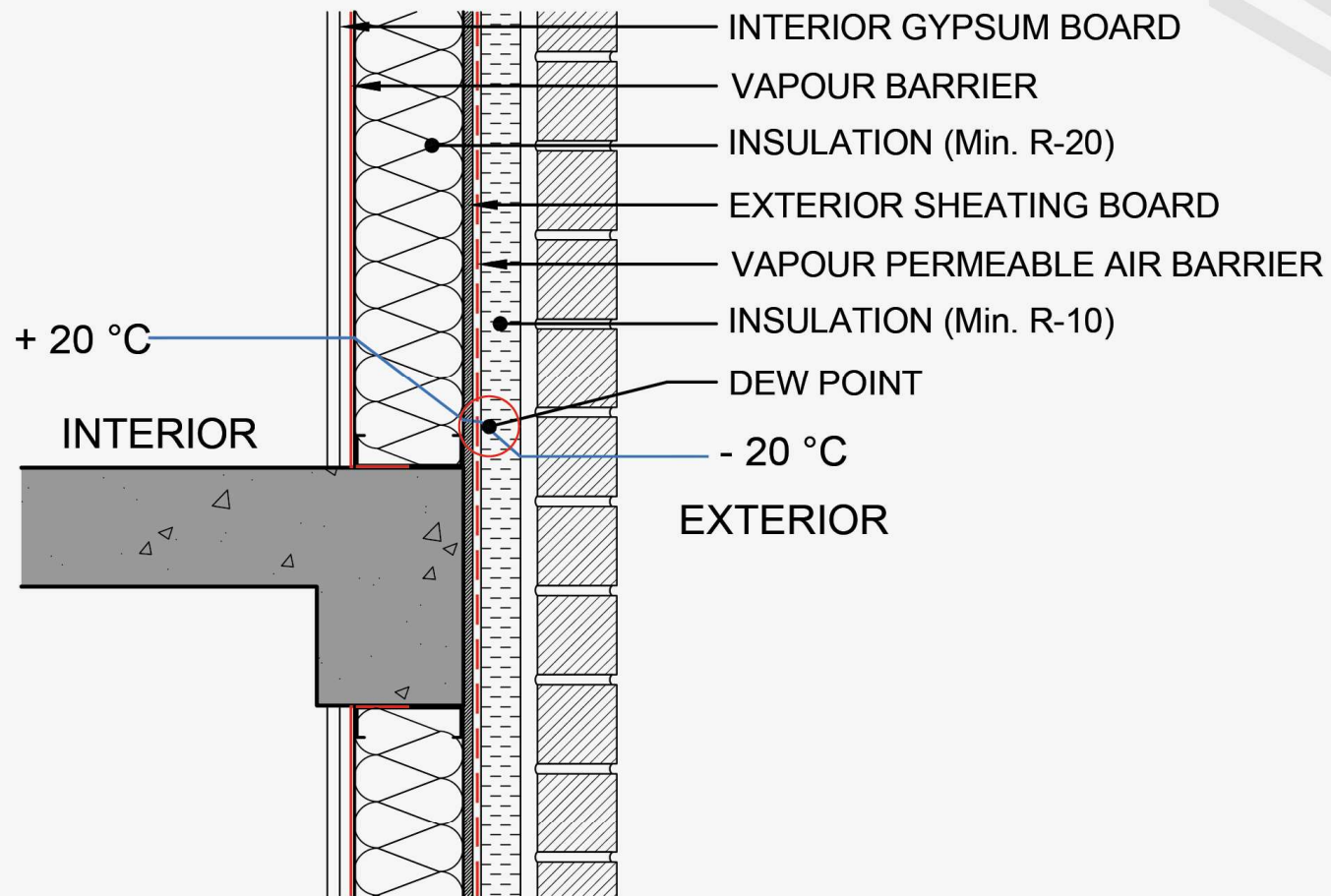
TEMPERATURE GRADIENT ANALYSIS

NO EXTERIOR INSULATION



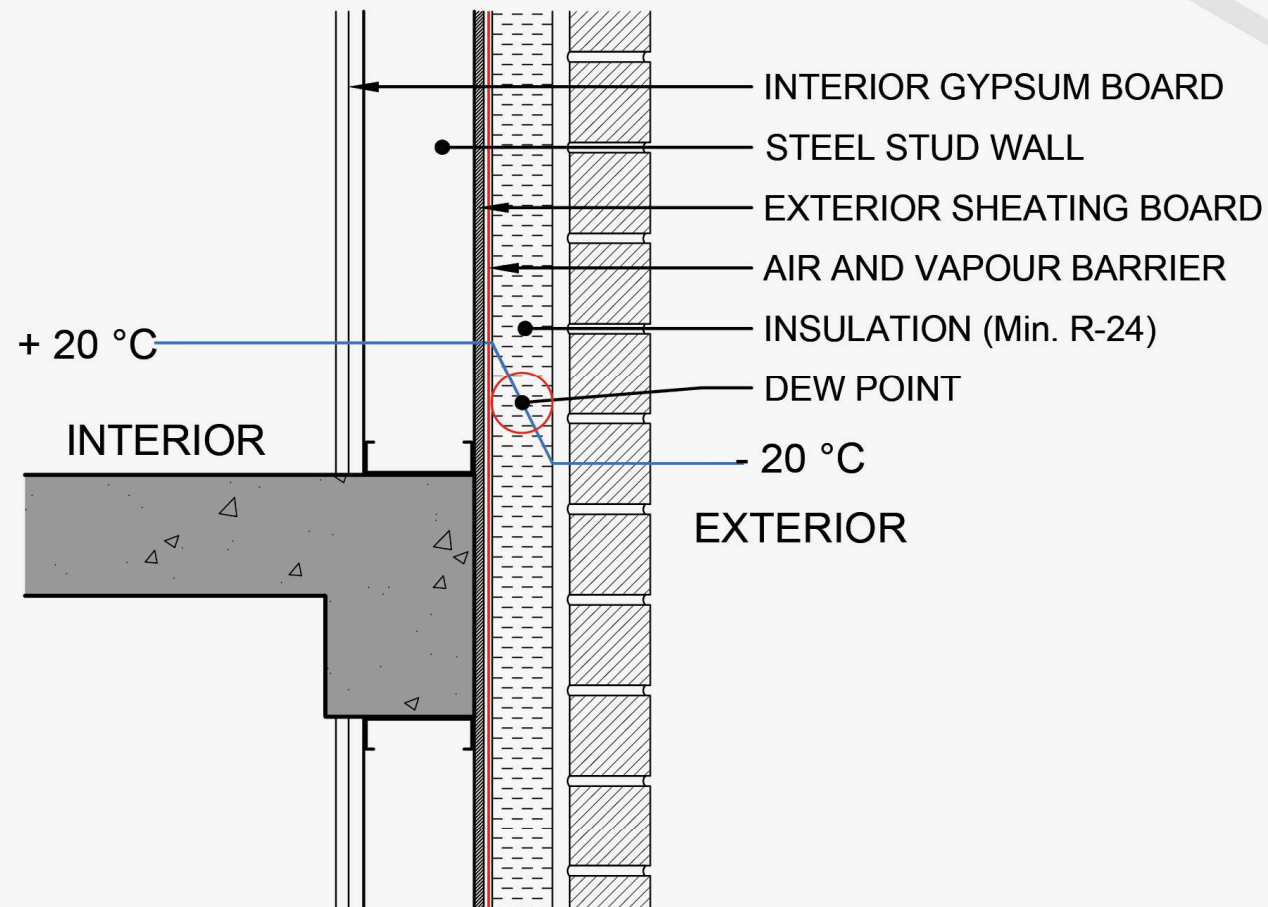
TEMPERATURE GRADIENT ANALYSIS

HYBRID WALL



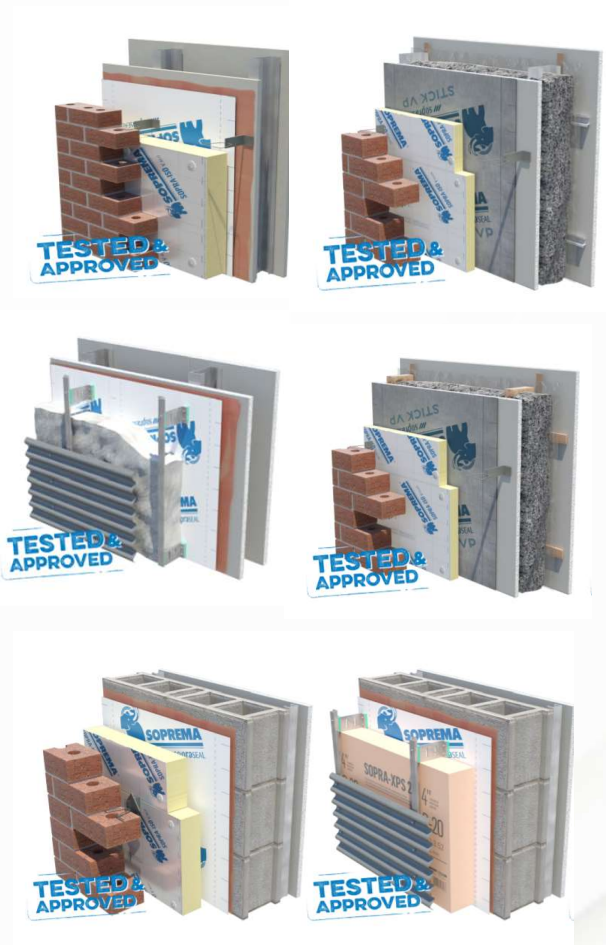
TEMPERATURE GRADIENT ANALYSIS

PERFECT WALL



MOISTURE PERFORMANCE

- Moisture Control in Exterior Insulated Wall Assemblies is straightforward and a well-accepted practice in cold climates and within the building science community
- Moisture Control in Split Insulated Wall Assemblies is more complex and requires a good understanding of the mechanisms of wetting and drying
- Increasing requirements for thermal efficiency provide an opportunity to not only optimize the application of insulation (reducing thermal bridging, increasing performance of insulation choice) but to reduce moisture risk



MOISTURE PERFORMANCE



INSULATION THICKNESS REQUIRED TO MEET NECB 2017 REQUIREMENTS

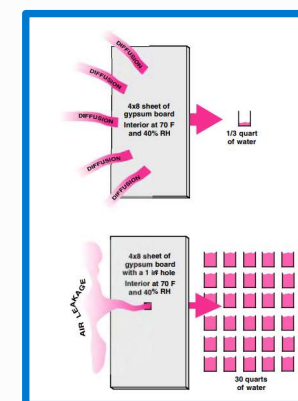
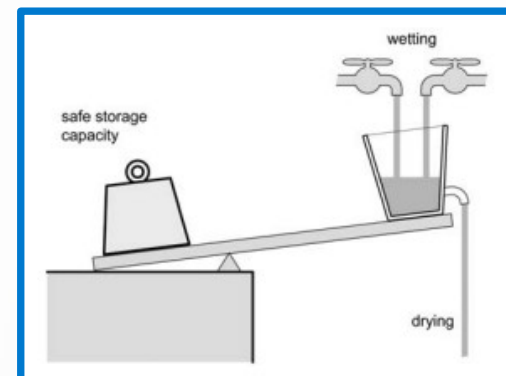
CLIMATE ZONE	MAXIMUM ASSEMBLY U-VALUE PER TABLE 3.2.2.2.	MINIMUM ASSEMBLY EFFECTIVE THERMAL PERFORMANCE		REQUIRED NOMINAL EXTERIOR INSULATION		REQUIRED EXTERIOR INSULATION THICKNESS ⁽¹⁾											
	U [W/m ² .K]	RSI eff. [m ² .K/W]	R eff. [ft ² .h. ² F/Btu]	RSI [m ² .K/W]	R [ft ² .h. ² F/Btu]	Protected SOPRA-ISO V PLUS ⁽²⁾		SOPRA-ISO V PLUS		SOPRA-XPS		SOPRA-SPF 202		SOPRA-SPF 100		STONE WOOL	
						mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.
4	0.315	3.2	18.0	1.0	5.5	25	1.0	25	1.0	38	1.5	25	1.0	38	1.5	38	1.5
5	0.278	3.6	20.4	1.4	8.0	25	1.0	38	1.5	51	2.0	38	1.5	51	2.0	51	2.0
6	0.247	4.0	23.0	1.9	10.7	25	1.0	51	2.0	64	2.5	51	2.0	64	2.5	64	2.5
7 (A&B)	0.210	4.8	27.0	2.6	14.9	38	1.5	64	2.5	76	3.0	64	2.5	89	3.5	89	3.5
8	0.183	5.5	31.0	3.4	19.1	51	2.0	89	3.5	101	4.0	89	3.5	114	4.5	114	4.5

MOISTURE PERFORMANCE

Vapour Control Versus Air Leakage Condensation Control

“The main causes of moisture problems, in order of significance, are bulk water leaks, air leakage condensation, construction moisture, and lastly, water vapour diffusion.”

(Source: SOPREMA Sopraseal Stick VP – Vapour Permeance Technical Bulletin – January 29, 2015) RDH



MOISTURE PERFORMANCE

Split Insulated Walls: More Exterior Insulation

Higher Ratio – Lower Moisture Risk

More thermally efficient exterior insulation means stud cavity insulation and vapour control can be reduced or may not be required at all

Table 1: Classes of Vapour Retardancy

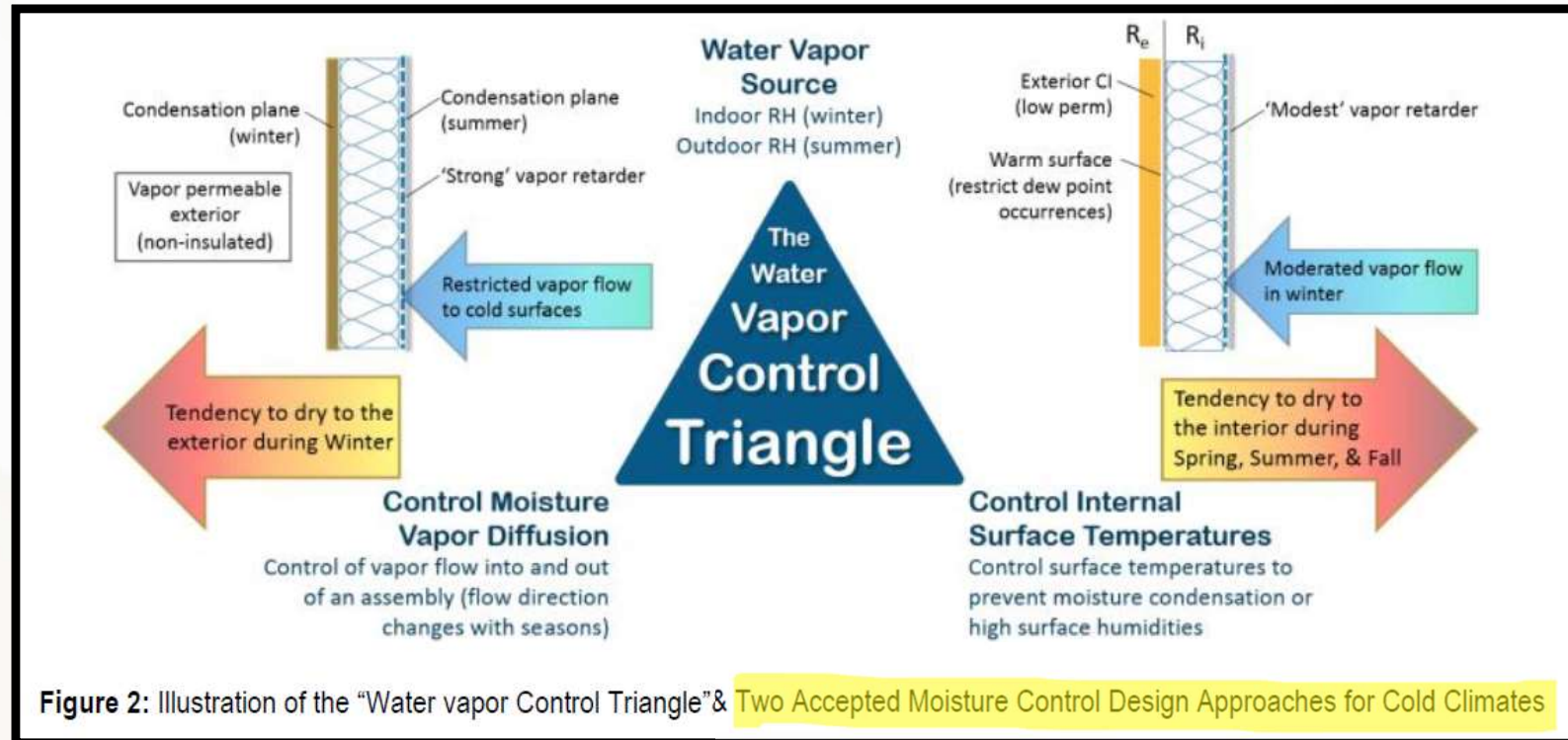
Defining Term	Vapour Retardance Class (Lstiburek, 2011)	US Perm	Material Examples (Perm) (Building Science Corporation, 2015)
Vapour impermeable (vapour barrier)	Class I Vapour Retarder	< 0.1 Perm	Polyethylene “poly” sheet (0.03)
Vapour semi-impermeable	Class II Vapour Retarder	0.1 - 1.0 Perm	VR Primer, Oil-based paints, vinyl coverings
Vapour semi-permeable	Class III Vapour Retarder	1.0 - 10 Perm	Asphalt Felt -#15, OSB, plywood, latex-based paints
Vapour permeable		> 10 Perm	Tyvar® (9-15), Tyvek® (55)

Hygrothermal
Opportunity

MOISTURE PERFORMANCE

Basis of Recent IBC / IRC ABTG Research Report ABTGRR No. 1410-03

US Building Code Basis



MOISTURE PERFORMANCE

Split Insulated Walls – More Exterior Insulation

Higher Ratio –
Lower Moisture
Risk limited from
Air Leakage
Condensation

Indoor RH	20%	30%	40%	50%	60%
T _{outdoor} (°C)					
0	0	0.12	0.32	0.47	0.6
-10	0.23	0.4	0.54	0.64	0.73
-20	0.41	0.55	0.65	0.73	0.8
-30	0.53	0.64	0.72	0.78	0.84
-40	0.66	0.70	0.76	0.82	0.86

High Ratio Split Insulated Walls may not require a vapour barrier because even the risk of air leakage condensation is well mitigated.

Source: RDH Optimal Northern Wall Design Guidelines

AIR TIGHTNESS AND MOISTURE CONTROL

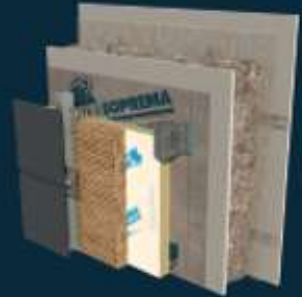
- Air Tightness is increasingly a Code Requirement and Critical Tennant of Passive House Design
- High Performance Buildings also require Efficient Ventilation Strategies to introduce fresh air (seen as a “good” energy expenditure and key to occupant comfort)
- Prudent mechanical designers also realize HRV’s ERV’s are an Opportunity to Control Indoor RH & improve “Drying to the Interior”



**BUILDING
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WHITEHORSE 2022 

**BUILD BETTER
HIGH PERFORMANCE
WALLS**



Wall Insulation Types and Material Properties



INSULATION TYPES ON THE MARKET



SYNTHETIC INSULATION

- ▶ Polyisocyanurate/polyurethane
- ▶ Polystyrene (XPS and EPS)
- ▶ Phenolic foam
- ▶ Etc.



MINERAL INSULATION

- ▶ Mineral wool
- ▶ Fibreglass
- ▶ Perlite/vermiculite
- ▶ Etc.



NATURAL INSULATION

- ▶ Cellulose
- ▶ Wood fibre
- ▶ Cork/hemp
- ▶ Etc.



NEW GENERATION INSULATION

- ▶ ICF
- ▶ Vacuum insulation panels
- ▶ Aerogels
- ▶ Etc.



WALLS

INSULATION

In addition to waterproofing products, SOPREMA offers high-performance insulation solutions for walls that meet the needs and requirements of construction professionals across the country.



SOPRA-CELLULOSE

is a thermal and acoustic cellulose insulation made of 85% recycled newspapers, and used in interior and exterior walls, attics, floors and ceilings.



SOPRA-XPS

is a rigid thermal insulation board made of extruded polystyrene. It is composed of closed-cell foam. It is mainly used as a thermal insulation for SOPREMA above-grade wall systems and on the inside of foundation walls.

WALLS

INSULATION



SOPRA-SPF 200

is a two-component, closed-cell spray-applied polyurethane foam insulation system.



SOPRA-ISO V ALU and SOPRA-ISO V PLUS

are closed-cell polyisocyanurate foam insulation boards for walls.

INSULATION STANDARDS IN CANADA

**CAN/ULC S701.1 – POLYSTYRENE
(EPS AND XPS)**

**CAN-ULC S702 – MINERAL FIBRE
(ROCK WOOL AND FIBREGLASS)**

CAN/ULC S703 – CELLULOSE

CAN/ULC S704 – POLYISO

**CAN/ULC S705.1 AND .2 –
SPRAY FOAM**

INSULATION STANDARDS

POLYSTYRENE (EPS & XPS)

CAN/ULC-S701

Standard for Thermal Insulation, Polystyrene,
Boards and Pipe Covering

ASTM C578

Standard Specification for Preformed, Rigid,
Cellular Polystyrene Thermal Insulation

Standard that covers all
applications

POLYISOCYANURATE

CAN/ULC-S704

Standard for Thermal Insulation, Polyurethane
and Polyisocyanurate, Boards, Faced

ASTM C1289

Standard Specification for Faced Rigid Cellular
Polyisocyanurate Thermal Insulation Board

STONE WOOL

CAN/ULC-S702

Standard for Mineral Fibre Thermal
Insulation for Buildings

ASTM C726

Standard Specification for Mineral
Wool Roof Insulation Board

ASTM C612

Standard Specification for Mineral Fiber
Block and Board Thermal Insulation

Specific standard for
the roof

Specific standard for
walls

CELLULOSE

CAN/ULC-S703

Standard for Cellulose Fibre Insulation (CFI)
for Buildings

ASTM C739

Standard Specification for Cellulosic Fiber
Loose-Fill Thermal Insulation

SPRAY FOAM

CAN-ULC-S705

Standard for Thermal Insulation – Spray Applied
Rigid Polyurethane Foam, Medium Density

ASTM D7425

Standard Specification for Spray Polyurethane
Foam Used for Roofing Applications

ASTM C1029

Standard Specification for Spray-Applied Rigid
Cellular Polyurethane Thermal Insulation

Specific standard for
the roof

Specific standard for
walls



SOPRA-CELLULOSE

BENEFITS

SOPRA-CELLULOSE is a thermal and acoustic insulation made up of **85%** recycled newspapers and **15%** flame-retardant minerals. This product is effective for both new construction and renovation projects.

Environmentally friendly

- ▶ Composed of 100% recycled materials
- ▶ Eco-friendly manufacturing process



Higher thermal value than other traditional blown-in insulation

- ▶ R-value of 3.7 per inch

Exceptional soundproofing properties



Resistant to corrosion, mould, insects, and vermin



Excellent fire retardant properties



SOPRA-XPS

EXTRUDED POLYSTYRENE

SOPRA-XPS is a thermal insulation panel composed of extruded polystyrene. It is made of closed-cell foam and used as thermal insulation for walls, foundations, roofs, and in civil engineering applications.

Excellent water and moisture resistance



Constant long-term thermal performance even at low temperatures



Multipurpose
(they can be used in several applications)



Durable, sturdy and non-friable



Can be subject to high compression forces



SOPRA-SPF 200

SPRAY APPLIED POLYURETHANE FOAM

SOPRA-SPF 200 is a two-component, closed-cell, spray-applied polyurethane foam insulation system. It is a medium-density closed-cell foam (2 lb/ft³ or 32 kg m³). **SOPRA-SPF 200** is designed for commercial, industrial and residential insulation applications.

One of the best thermal performers on the market
(LTTR-6/inch)



The insulation with the best resistance to mould

Monolithic insulation
(without any joints)

- Perfect for irregular or detailed surfaces
- Limits thermal bridging and air infiltration to the maximum

Superior coverage rate



SOPRA-ISO V

POLYISO FOR WALLS

SOPRA-ISO V ALU is a closed-cell polyiso foam insulation board laminated with a reflective foil facer on the back side, serving as a radiant barrier, and a non-reflective aluminum facer on the top surface, while **SOPRA-ISO V PLUS** is laminated with a non-reflective glass-mat-facer on both sides.



HIGH R-VALUE BASED ON LTTR

The most thermally efficient insulation for walls

DURABILITY

Rigid board with excellent dimensional stability



CAN BE USED IN A VAPOUR-PERMEABLE ASSEMBLY*

COMPATIBLE WITH
MOST SOLVENTS USED
IN CONSTRUCTION
ADHESIVES



GOOD FIRE
AND MOISTURE
RESISTANCE
THANKS TO ITS
FACERS



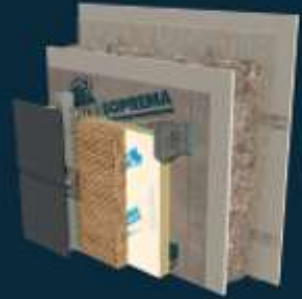
Compliant with CAN/ULC S704.1

*With SOPRA-ISO V PLUS, 1 inch or less

BUILDING
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NORTH

WHITEHORSE 2022 Yukon

BUILD BETTER
HIGH PERFORMANCE
WALLS



Cold Temperature Performance



PRE-ASSEMBLED PRODUCTS

Why Not? We have precedent for this

SOPRASMART® ISO HD 180 ISO	SOPRABASE® HD ISO	SOPRASMART® BOARD 180 ISO	XPRESS ISO
			
SOPRASMART® ISO HD 180	XPRESS BOARD HD	SOPRASMART® BOARD 180	SOPRABASE® HD
			



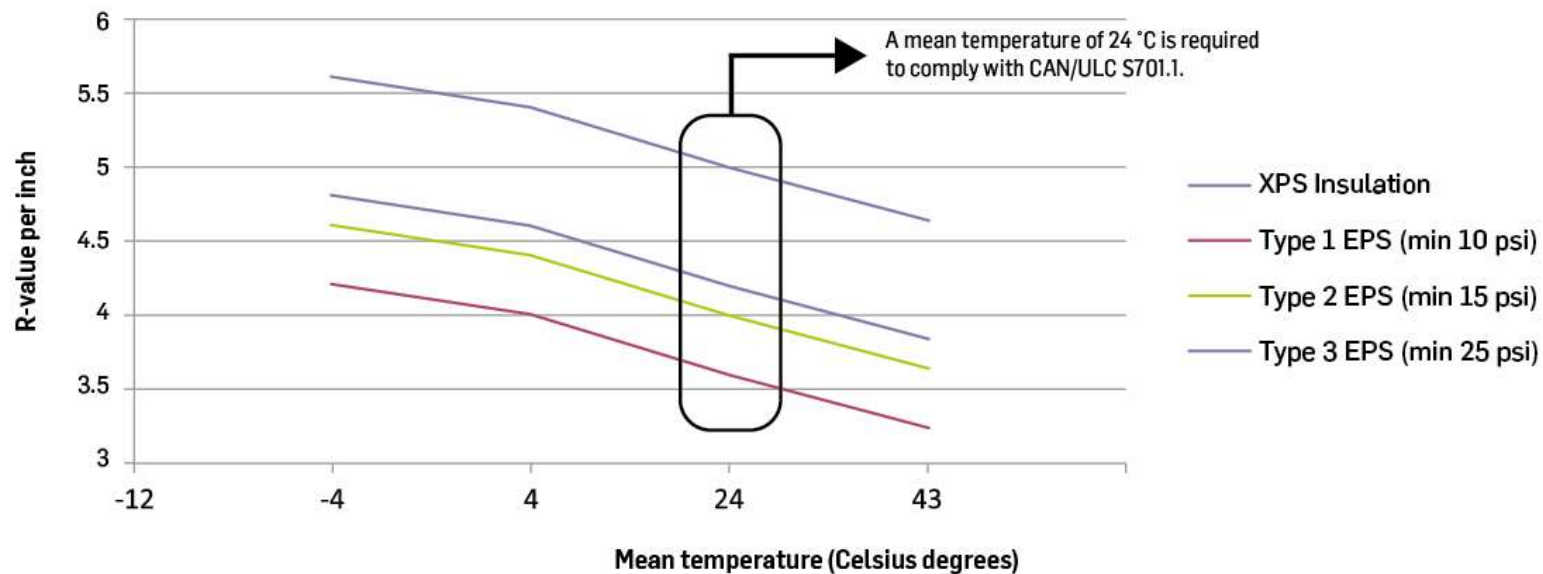
SOPRA-XPS

EXTRUDED POLYSTYRENE

INSULATING PROPERTIES

R-Value per inch of XPS is always greater than that of EPS, regardless of the mean temperature

R-Value Compared with Mean Temperature*



INFLUENCE OF TEMPERATURE ON PERFORMANCE OF INSULATION

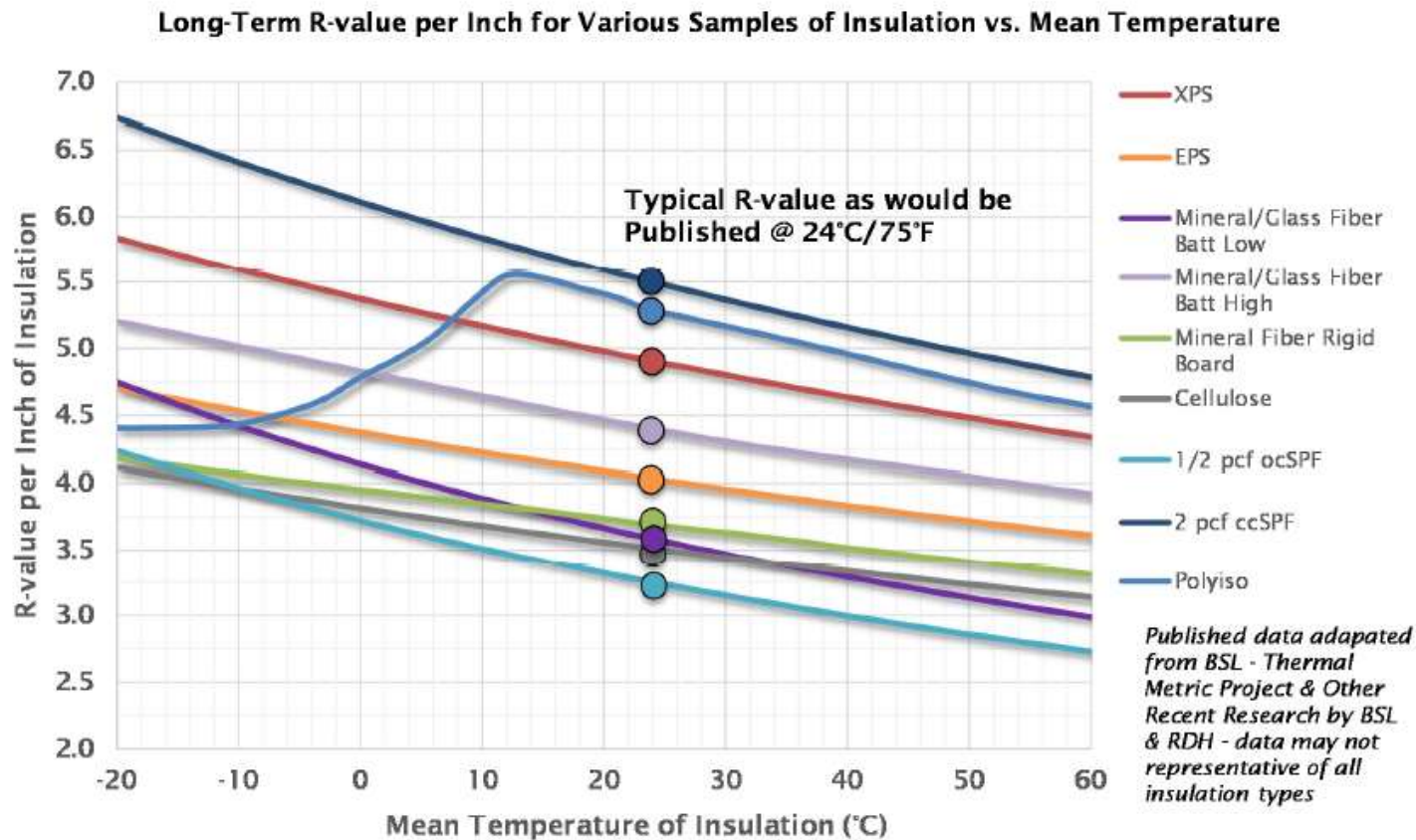


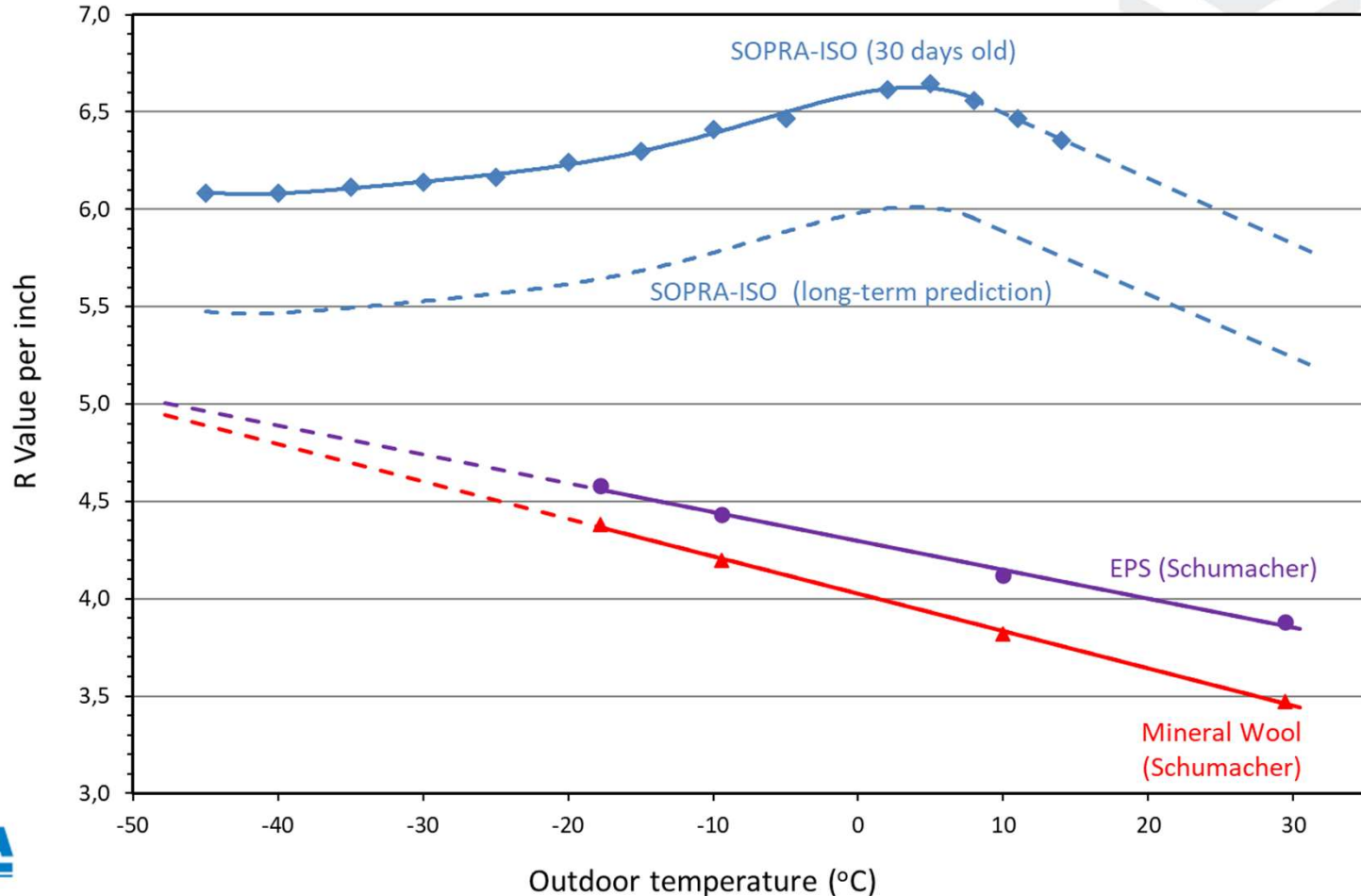
Figure B-1 - Temperature Dependant R-values for Common Insulation Materials

Source: RDH Optimal Northern Wall Design Guidelines

INFLUENCE OF TEMPERATURE ON PERFORMANCE OF INSULATION

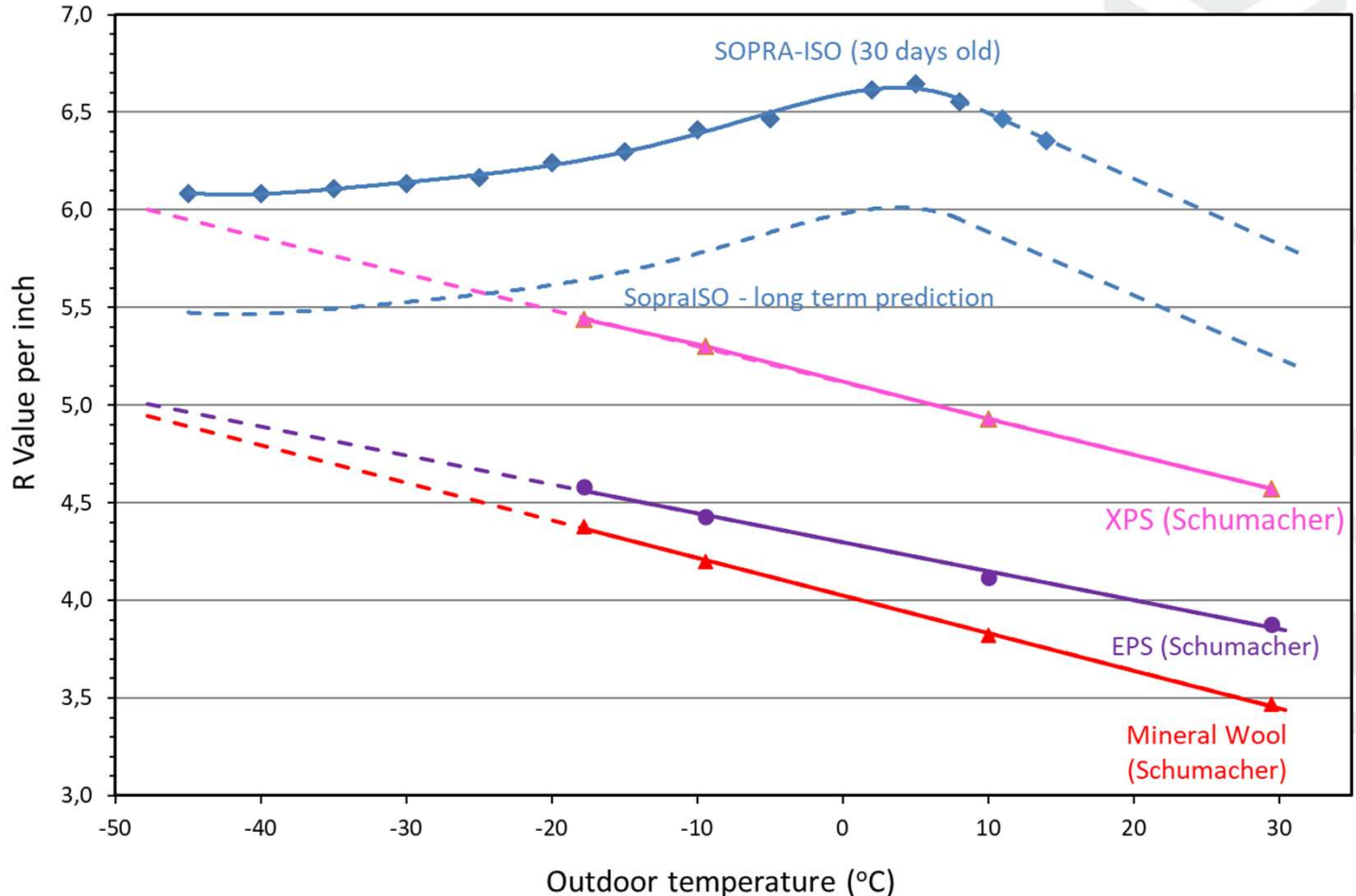
As temperature drops, the R-value of SOPRA-ISO increases to a maximum, then decreases and stabilizes. The R-value of SOPRA-ISO remains higher than that of EPS and Mineral Wool over the entire range of temperatures the building will be exposed to.

SOPRA-ISO performs better than other insulation products all year, both short and long term.



INFLUENCE OF TEMPERATURE ON PERFORMANCE OF INSULATION

As temperature drops, the R-value of SOPRA-ISO increases to a maximum, then decreases and stabilizes. The R-value of SOPRA-ISO remains higher than that of EPS and Mineral Wool over the entire range of temperatures the building will be exposed to.



SOPRA-ISO

R-VALUES: ACTUAL VS. TDS

Taking into account the big picture of the situation over an entire year, SOPRA-ISO provides a thermal performance equal to or greater than that stated in its technical data sheet.

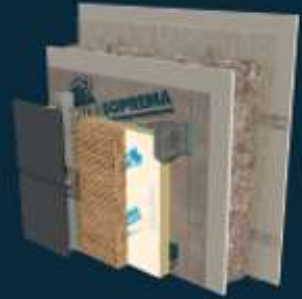
CITY	R-Value of SOPRA-ISO lower than the TDS ▼	R-Value of SOPRA-ISO higher than the TDS ▼	R-Value of all insulation types lower than the TDS ▼
	T° < -12 °C	T° between -12 °C and 18 °C	T° < -18 °C
Vancouver, BC	0	7472 (85.3%)	7 472 (85.3%)
Edmonton, AB	1178 (13.4%)	6493 (74.1%)	1089 (12.4%)
Winnipeg, MB	1284 (14.7%)	5985 (68.3%)	1491 (17.0%)
Toronto, ON	93 (1.1%)	6619 (75.6%)	2048 (23.4%)
Montréal, QC	539 (6.2%)	6522 (74.5%)	2213 (25.3%)
Fredericton, NB	631 (7.2%)	6522 (74.5%)	1607 (18.3%)

R-Value of all insulation materials decreases when temperature is higher than 18 °C

BUILDING
A SUSTAINABLE
NORTH

WHITEHORSE 2022 

BUILD BETTER
HIGH PERFORMANCE
WALLS



Introduction to Build Better Walls

WE UNDERTOOK A SERIES OF TESTS AND SIMULATIONS IN PARTNERSHIP WITH EXTERNAL FIRMS.

THERMAL
SIMULATIONS



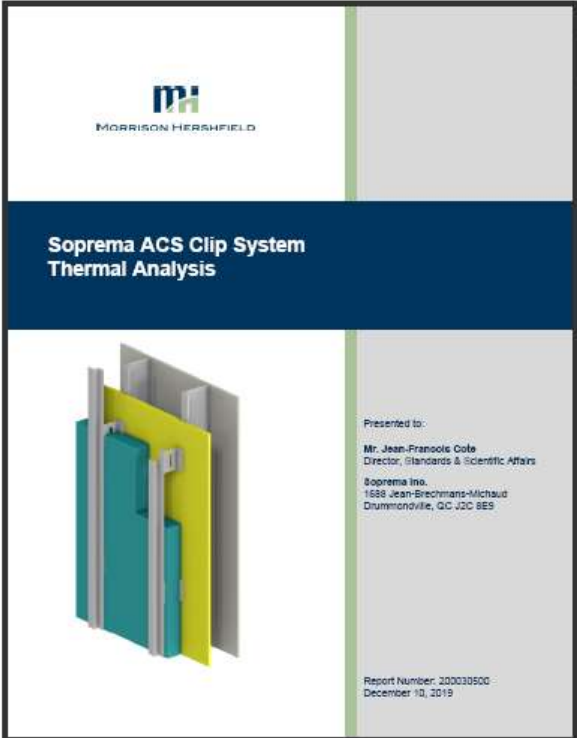
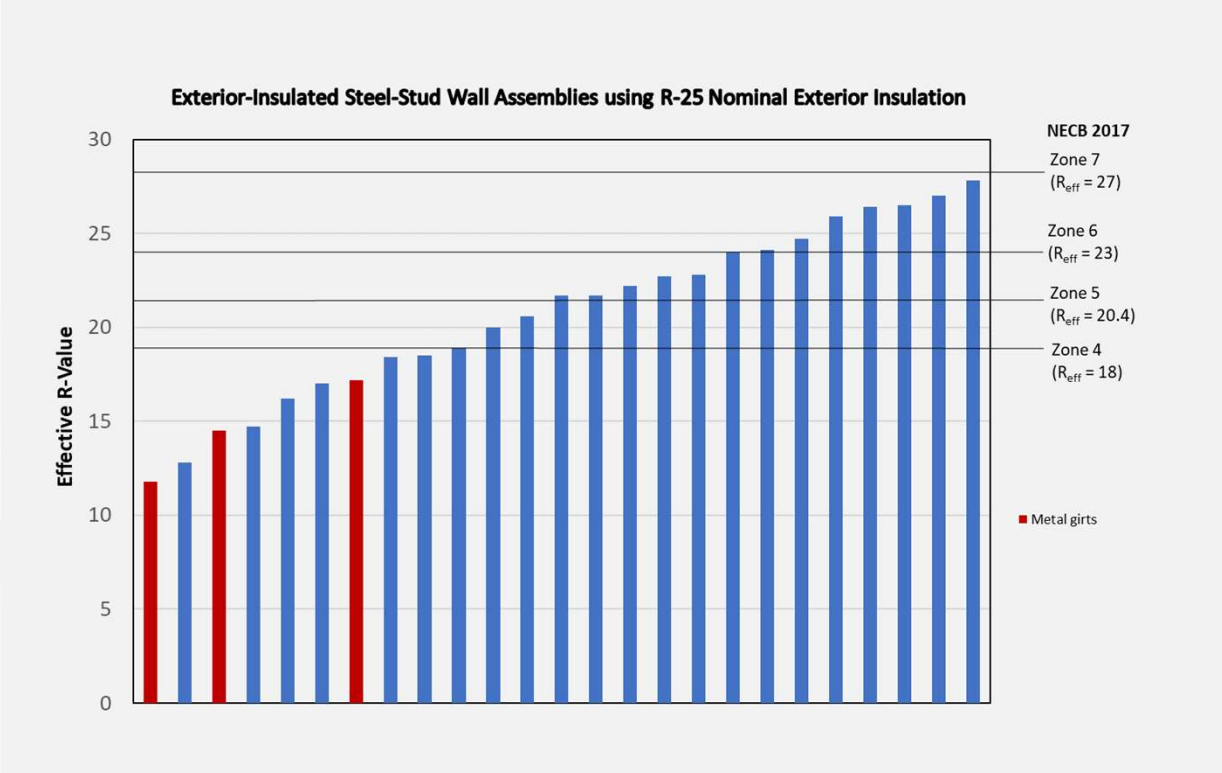
HYGROTHERMAL
SIMULATIONS



FIRE TESTING



THERMAL PERFORMANCE



THERMAL PERFORMANCE


MORRISON HERSHFIELD

SOPREMA / ACS Composite Systems Exterior Insulated Steel Stud Wall Thermal Analysis



Presented to:
Jean-Francois Cole
Director, Standards & Scientific Affairs
Suprema Inc.
1688 Jean-Brechemans-Michaud
Drummondville, QC J2C 8E9
and
Danny White
ACS Composite Systems Inc.
35-7452 Butler Road
Sooke, BC V9Z 1N1

Report Number: 203501500
February 25, 2021


MORRISON HERSHFIELD

SOPREMA / ACS Composite Systems Split Insulated Steel Stud Wall Thermal Analysis



Presented to:
Jean-Francois Cole
Director, Standards & Scientific Affairs
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Report Number: 203501500
February 25, 2021


MORRISON HERSHFIELD

SOPREMA / ACS Composite Systems Split Insulated 2x6 Wood Frame Wall Thermal Analysis



Presented to:
Jean-Francois Cole
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Report Number: 203501500
February 25, 2021


MORRISON HERSHFIELD

SOPREMA / ACS Composite Systems Split Insulated 2x4 Wood Frame Wall Thermal Analysis



Presented to:
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Report Number: 203501500
February 25, 2021


MORRISON HERSHFIELD

SOPREMA / ACS Composite Systems CMU Wall Thermal Analysis



Presented to:
Jean-Francois Cole
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Danny White
ACS Composite Systems Inc.
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Report Number: 203501500
February 25, 2021

THERMAL PERFORMANCE



Table 3.1: U-Value and Effective R-Value for ACS-S Thermal Clip with **SOPRA-XPS 20**
Exterior Insulation: Exterior Insulated Steel Stud Wall Assemblies

Horizontal Clip Spacing	Exterior Insulation Thickness in (mm)	Exterior Insulation 1D R-value ² (RSI)	24" Vertical Spacing		36" Vertical Spacing		48" Vertical Spacing	
			R _o ft ² ·hr·°F / Btu (m ² K / W)	U _o Btu/ft ² ·hr·°F (W/m ² K)	R _o ft ² ·hr·°F / Btu (m ² K / W)	U _o Btu/ft ² ·hr·°F (W/m ² K)	R _o ft ² ·hr·°F / Btu (m ² K / W)	U _o Btu/ft ² ·hr·°F (W/m ² K)
16	3.0 (76)	R-15.0 (2.64)	R-17.2 (3.03)	0.058 (0.33)	R-17.5 (3.09)	0.057 (0.32)	R-17.7 (3.11)	0.057 (0.32)
	4.0 (102)	R-20.0 (3.52)	R-21.6 (3.81)	0.046 (0.26)	R-22.1 (3.89)	0.045 (0.26)	R-22.4 (3.94)	0.045 (0.25)
	5.0 (127)	R-25.0 (4.40)	R-25.9 (4.56)	0.039 (0.22)	R-26.6 (4.68)	0.038 (0.21)	R-27.0 (4.75)	0.037 (0.21)
	6.0 (152)	R-30.0 (5.28)	R-30.2 (5.32)	0.033 (0.19)	R-31.1 (5.48)	0.032 (0.18)	R-31.6 (5.57)	0.032 (0.18)
	7.0 (178)	R-35.0 (6.16)	R-34.3 (6.04)	0.029 (0.17)	R-35.5 (6.25)	0.028 (0.16)	R-36.1 (6.36)	0.028 (0.16)
24	3.0 (76)	R-15.0 (2.64)	R-17.5 (3.09)	0.057 (0.32)	R-17.7 (3.12)	0.056 (0.32)	R-17.8 (3.14)	0.056 (0.32)
	4.0 (102)	R-20.0 (3.52)	R-22.1 (3.90)	0.045 (0.26)	R-22.5 (3.96)	0.045 (0.25)	R-22.6 (3.99)	0.044 (0.25)
	5.0 (127)	R-25.0 (4.40)	R-26.6 (4.69)	0.038 (0.21)	R-27.1 (4.78)	0.037 (0.21)	R-27.4 (4.82)	0.037 (0.21)
	6.0 (152)	R-30.0 (5.28)	R-31.1 (5.48)	0.032 (0.18)	R-31.8 (5.60)	0.031 (0.18)	R-32.1 (5.65)	0.031 (0.18)
	7.0 (178)	R-35.0 (6.16)	R-35.5 (6.26)	0.028 (0.16)	R-36.3 (6.40)	0.028 (0.16)	R-36.8 (6.48)	0.027 (0.15)

THERMAL PERFORMANCE

Appendix A: Catalogue Material Data Sheets BUILDING ENVELOPE THERMAL BRIDGING GUIDE v1.6

Detail 5.1.119 Exterior Insulated 6" x 1 5/8" Steel Stud (16" o.c.) Wall Assembly with SOPREMA SOPRA-ISO V ALU and ACS-S Thermal Clip Supporting Metal Cladding - Clear Wall

ID	Component	Thickness Inches (mm)	Conductivity Btu-in / ft ² -hr-°F (W/m K)	Nominal Resistance hr-ft ² -°F/Btu (m ² K/W)	Density lb/ft ³ (kg/m ³)	Specific Heat Btu/lb-°F (J/kg K)	
1	Interior Film ¹	-	-	R-0.7 (0.12 RSI)	-	-	
2	Gypsum Board	1/2" (13)	1.1 (0.16)	R-0.5 (0.09 RSI)	50 (800)	0.26 (1090)	
3	Air in Stud Cavity	6" (152)	-	R-0.9 (0.16 RSI)	0.075 (1.2)	0.24 (1000)	
4	6" x 1 5/8" Steel Studs	18 Gauge	430 (62)	-	489 (7830)	0.12 (500)	
5	Exterior Sheathing	1/2" (13)	1.1 (0.16)	R-0.5 (0.09 RSI)	50 (800)	0.26 (1090)	
6	SOPREMA SOPRASEAL STICK 1100T membrane installed with SOPRASEAL STICK PRIMER	-	-	-	-	-	
7	SOPRA-ISO V ALU Exterior Insulation	Varies	0.15 (0.022)	R-6.5 to R-39.0 (1.14 RSI to 6.87 RSI)	1.9 (30)	0.36 (1500)	
8	Thermal Break	1/2" (13)	0.13 (0.019)	-	2.1 (33)	0.50 (2100)	
9	ACS-S Thermal Clip	16 Gauge	118 (17)	-	500 (8000)	0.13 (530)	
10	Fastener	1/4" (6.4) Ø	347 (50)	-	489 (7830)	0.12 (500)	
11	Girt	18 Gauge	430 (62)	-	489 (7830)	0.12 (500)	
12	Cladding with 1/2" vented airspace incorporated into exterior heat transfer coefficient						
13	Exterior Film ¹	-	-	R-0.7 (0.12 RSI)	-	-	

¹ Value selected from table 1, p. 26.1 of 2009 ASHRAE Handbook – Fundamentals depending on surface orientation

A.5.119

Building Envelope Thermal Bridging Guide

VERSION 1.6

2021



THERMAL PERFORMANCE

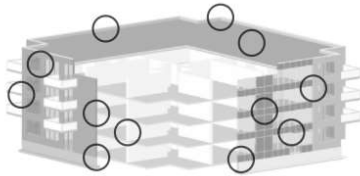
Thermal Envelope Interactive thermal bridging calculation tools

Database Collections Help Settings


Found 42 of 606 available details

Search descriptions


Search by location:




Search by minimum thermal performance:




U ≤ 2.097 W/m²·K



5.1.115
Exterior Insulated 6" x 1 5/8" Steel Stud (16" o.c.) Wall Assembly with SOPREMA SOPRA-XPS 20 and ACS-S Thermal Clip Supporting Metal Cladding - Clear Wall

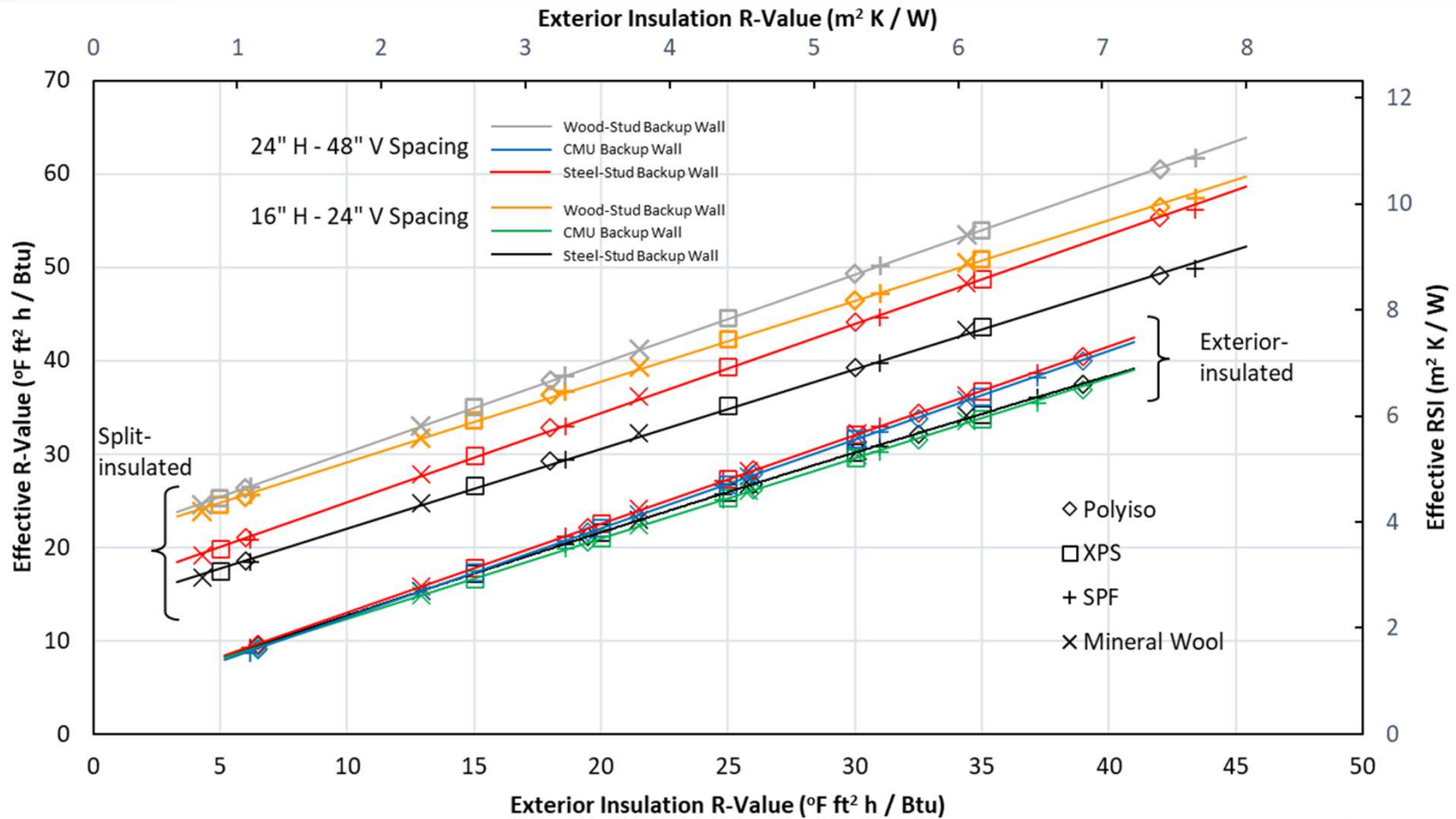


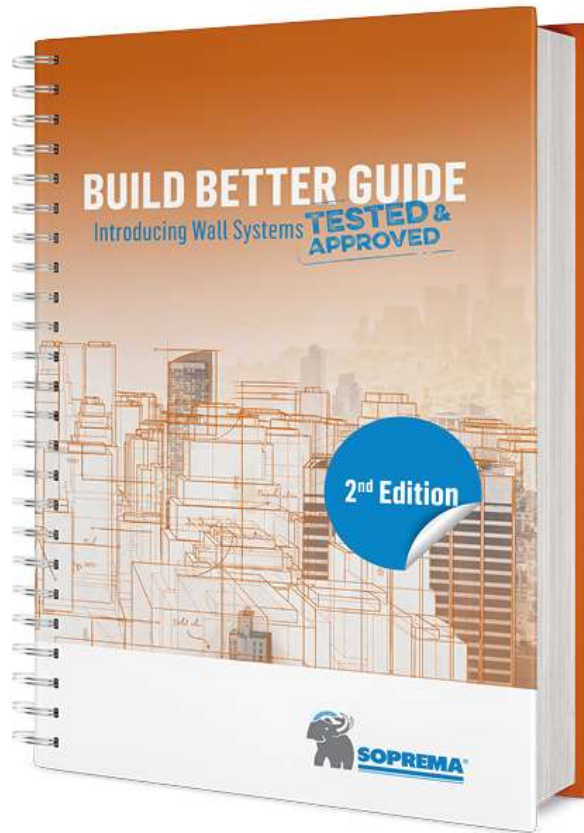
5.1.116
Exterior Insulated 6" x 1 5/8" Steel Stud (24" o.c.) Wall Assembly with SOPREMA SOPRA-XPS 20 and ACS-S Thermal Clip Supporting Metal Cladding - Clear Wall



5.1.117
Exterior Insulated 6" x 1 5/8" Steel Stud (16" o.c.) Wall Assembly with SOPREMA SOPRA-SPF 202 and ACS-S Thermal Clip Supporting Metal Cladding - Clear Wall

THERMAL PERFORMANCE





BUILD BETTER GUIDE



NEW TO BUILD BETTER – SECOND EDITION

ATTACHMENT SYSTEM FOR PANELLIZED EXTERIOR CLADDING

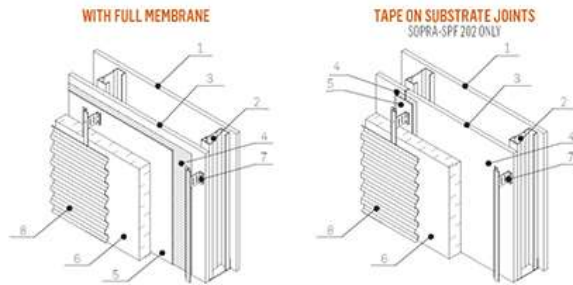


SOPREMA'S PROTECTED ASSEMBLY



THE BUILD BETTER GUIDE PRESENTS THE THERMAL PERFORMANCE OF DIFFERENT WALL ASSEMBLIES

EXTERIOR INSULATED WALL - STEEL STRUCTURE 4.2.2. ACS THERMAL CLIP



- Gypsum board 1 2
- Exterior Sheathing 3 4
- Air/vapour barrier membrane 5 6
- ACS thermal clip 6 7
- Uninsulated 6 in. steel studs 1 2
- Primer 3 4
- Exterior insulation 5 6
- Exterior cladding 7 8

INSULATION THICKNESS REQUIRED TO MEET NECB 2017 REQUIREMENTS

CLIMATE ZONE	MAXIMUM ASSEMBLY U-VALUE PER TABLE 4.2.2.2		MINIMUM ASSEMBLY EFFECTIVE THERMAL PERFORMANCE		REQUIRED NOMINAL EXTERIOR INSULATION		REQUIRED EXTERIOR INSULATION THICKNESS ⁽¹⁾						
	U (m ² K)	R2i eff. (h ² K/W)	R eff. (h ² K/W)	R2i (h ² K/W)	R (h ² K/W)	Predicted SOPRA-ISO V ALU ⁽²⁾	SOPRA-ISO V ALU	SOPRA-XPS	SOPRA-SPF 202	STONE WOOL			
						mm	in.	mm	in.	mm	in.	mm	in.
4	0.25	2.1	11.0	2.7	5.3	38	1.5	64	2.5	34	1.3	111	4.4
5	0.18	3.0	20.4	3.2	17.9	38	1.5	75	3.0	33	1.3	111	4.4
6	0.147	4.0	23.0	3.8	20.7	51	2.0	88	3.5	34	1.3	127	5.0
7(A&B)	0.10	4.8	27.0	4.4	25.0	76	3.0	111	4.4	50	2.0	143	5.6
8	0.07	5.5	31.0	5.2	29.4	101	4.0	134	5.3	61	2.4	178	7.0

(1) 30° horizontal and 40° vertical clip spacing.
(2) SOPRA-ISO V ALU thickness indicated. An additional 51 mm (2 in.) of stone wool protects SOPRA-ISO V ALU.

INSULATION THICKNESS REQUIRED TO MEET VARIOUS PERFORMANCE TARGETS

PERFORMANCE TARGET	REQUIRED NOMINAL EXTERIOR INSULATION		REQUIRED EXTERIOR INSULATION THICKNESS ⁽¹⁾					
	U (m ² K)	R2i eff. (h ² K/W)	R2i (h ² K/W)	R (h ² K/W)	Predicted SOPRA-ISO V ALU ⁽²⁾	SOPRA-ISO V ALU	SOPRA-XPS	SOPRA-SPF 202
					mm	in.	mm	in.
0.254	3.5	19.0	3.1	17.3	38	1.5	76	3.0
0.227	4.4	25.0	4.0	22.9	64	2.5	111	4.4
0.188	5.5	30.0	5.0	28.1	88	3.5	134	5.3
0.162	6.7	35.0	6.0	33.8	111	4.4	143	5.6
0.142	7.8	40.0	6.8	38.4	127	5.0	165	6.5
0.08	7.9	45.0	7.9	44.9	152	6.0	188	7.4

(1) 30° horizontal and 40° vertical clip spacing.
(2) SOPRA-ISO V ALU thickness indicated. An additional 51 mm (2 in.) of stone wool protects SOPRA-ISO V ALU.

TESTED AND APPROVED SOPREMA WALL ASSEMBLIES

SOPREMA PRODUCTS
Primer:
SOPRASEAL STICK PRIMER
Air/vapour barrier membrane:
SOPRASEAL STICK 1100 T
Attachment system:
ACS THERMAL CLIP
Exterior insulation:
SOPRA-ISO V ALU

SOPREMA PRODUCTS
Primer:
SOPRASEAL STICK PRIMER
Air/vapour barrier membrane:
SOPRASEAL STICK 1100 T
Attachment system:
ACS THERMAL CLIP
Exterior insulation:
SOPRA-XPS

SOPREMA PRODUCTS
Primer:
SOPRASEAL STICK PRIMER
Air/vapour barrier membrane:
SOPRASEAL STICK 1100 T
Attachment system:
ACS THERMAL CLIP
Exterior insulation:
SOPRA-ISO V ALU

SOPREMA PRODUCTS
Primer:
SOPRASEAL STICK PRIMER
Air/vapour barrier membrane:
SOPRASEAL STICK 1100 T
Attachment system:
ACS THERMAL CLIP
Exterior insulation:
SOPRA-SPF 202

HOW TO READ THE TABLES – EXTERIOR INSULATED WALL ASSEMBLIES

1 CLIMATE ZONE	2 MAXIMUM ASSEMBLY U-VALUE PER TABLE 3.2.2.2. U [W/m ² ·K]	3 MINIMUM ASSEMBLY EFFECTIVE THERMAL PERFORMANCE Eff. RSI [m ² ·K/W] Eff. R [ft ² ·h ² ·F/BTU]		4 REQUIRED NOMINAL EXTERIOR INSULATION RSI [m ² ·K/W] R [ft ² ·h ² ·F/BTU]		5 REQUIRED EXTERIOR INSULATION THICKNESS ⁽¹⁾									
						Protected SOPRA-ISO V ALU ⁽²⁾		SOPRA-ISO V ALU		SOPRA-XPS		SOPRA-SPF 202		STONE WOOL	
						mm	in	mm	in	mm	in	mm	in	mm	in
4	0.315	3.2	18.0	2.7	15.3	38	1.5	64	2.5	89	3.5	64	2.5	101	4.0
5	0.278	3.6	20.4	3.2	17.9	38	1.5	76	3.0	101	4.0	76	3.0	114	4.5
6	0.247	4.0	23.0	3.6	20.7	51	2.0	89	3.5	114	4.5	89	3.5	127	5.0
7 (A and B)	0.210	4.8	27.0	4.4	25.0	76	3.0	101	4.0	140	5.0	114	4.5	152	6.0
8	0.183	5.5	31.0	5.2	29.4	89	3.5	127	5.0	152	6.0	127	5.0	178	7.0

(1) 16-inch horizontal and 48-inch vertical clip spacing.

(2) SOPRA-ISO V ALU thickness indicated. An additional 51 mm (2 inches) of stone wool protects SOPRA-ISO V ALU.



HOW TO READ THE TABLES – HYBRID INSULATED WALL ASSEMBLIES

1 CLIMATE ZONE	2 MAXIMUM ASSEMBLY U-VALUE PER TABLE 3.2.2.2. U [W/m ² ·K]	3 MINIMUM ASSEMBLY EFFECTIVE THERMAL PERFORMANCE Eff. RSI [m ² ·K/W] Eff. R [ft ² ·h ² ·F/BTU]		4 REQUIRED NOMINAL EXTERIOR INSULATION RSI [m ² ·K/W] R [ft ² ·h ² ·F/BTU]		5 REQUIRED EXTERIOR INSULATION THICKNESS ⁽¹⁾											
						Protected SOPRA-ISO V PLUS ⁽²⁾		SOPRA-ISO V PLUS		SOPRA-XPS		SOPRA-SPF 202		SOPRA-SPF 100		STONE WOOL	
						mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
4	0.315	3.2	18.0	1.0	5.5	25	1.0	25	1.0	38	1.5	25	1.0	38	1.5	38	1.5
5	0.278	3.6	20.4	1.4	8.0	25	1.0	38	1.5	51	2.0	38	1.5	51	2.0	51	2.0
6	0.247	4.0	23.0	1.9	10.7	25	1.0	51	2.0	64	2.5	51	2.0	64	2.5	64	2.5
7 (A and B)	0.210	4.8	27.0	2.6	14.9	38	1.5	64	2.5	76	3.0	64	2.5	89	3.5	89	3.5
8	0.183	5.5	31.0	3.4	19.1	51	2.0	89	3.5	101	4.0	89	3.5	114	4.5	114	4.5

(1) 16-inch horizontal and 48-inch vertical clip spacing.

(2) SOPRA-ISO V PLUS thickness indicated. An additional 51 mm (2 inches) of stone wool protects SOPRA-ISO V PLUS.

NOTE: Coloured sections highlight assemblies using exterior insulation with low water vapour diffusion rates, therefore limiting the drying potential to the exterior. The most appropriate nature and position of the vapour control layer may be different than what is presented here. Consult an expert to determine the best moisture management strategy for these assemblies.

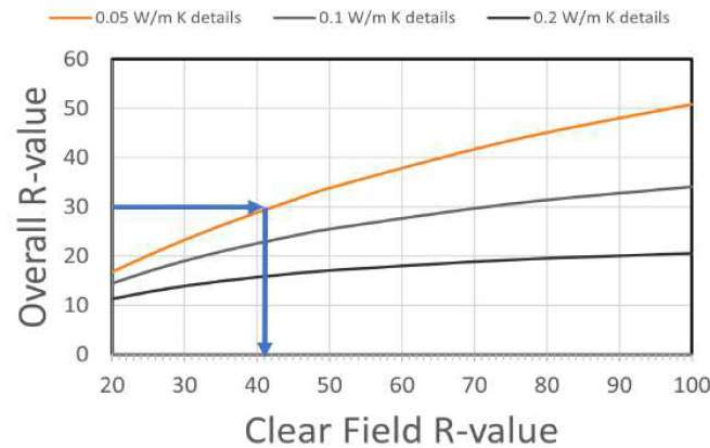


IMPORTANCE OF INTERFACE DETAILS

Interface Details can account for as much as 60% of heat flow

A good target to mitigate thermal bridging is less than 30%

WHAT ARE INTERFACE DETAILS?



Overall Opaque R-value

	Thermal Quality of Interface Details		
	Excellent 0.05 W/m K	Efficient 0.1 W/m K	Mitigated 0.2 W/m K
R-22.5 Clear Field Assembly	R-18.5 (3.26 RSI)	R-15.7 (2.77 RSI)	R-12.0 (2.11 RSI)
R-41 Clear Field Assembly	R-29.4 (5.18 RSI)	R-22.9 (4.03 RSI)	R-15.9 (2.80 RSI)
	↑ R-11	↑ R-7	↑ R-4

Figure 11: Relationship between the clear field assembly and overall effective R-value for different thermal quality of interface details.

Source: White Paper "Optimizing Walls Today to Build a Better Tomorrow" EVOKE and MH (Roppel)

BUILDING
A SUSTAINABLE
NORTH

WHITEHORSE 2022 

BUILD BETTER
HIGH PERFORMANCE
WALLS



The Protected Assembly

WHAT IS THE SOPREMA PROTECTED ASSEMBLY?

The Protected assembly encapsulates SOPRA-ISO V behind a layer of MW insulation to pass CAN/ULC S134 fire test :

- ▶ Benefit from the use of a high R-Value (or thermally efficient) thermoset insulation (SOPRA-ISO V)

- ▶ Encapsulate the combustible SOPRA-ISO V insulation with a protective layer of non-combustible MW insulation.

- ▶ The low conductivity of the ACS CLIPS allows the R-value of the SOPRA-ISO V and MW insulation to be preserved with high thermal efficiency (90% and more).

- ▶ The ACS CLIPS allow easy installation of both the rigid SOPRA-ISO V and semi-rigid MW insulation.

- ▶ The combination of ACS CLIP, SOPRA-ISO V and MW with an effective air barrier provides a robust and cost-effective systemic approach to a wall assembly.



BENEFITS OF THE PROTECTED ASSEMBLY

THINNER WALLS



CONSTRUCTABILITY



DURABILITY,
RESILIENCE, AND
STRENGTH



COMPLIANCE
WITH THE CODE
AND FIRE SAFETY
STANDARDS



COST
EFFICIENCY



DESIGN
FLEXIBILITY



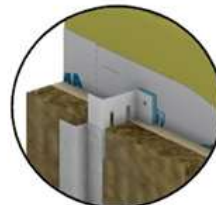
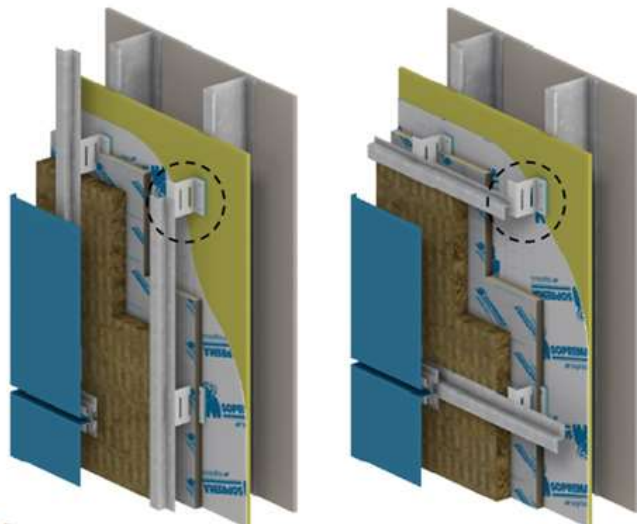
LET'S EXPLORE
THESE IN DETAIL...



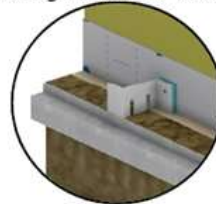
THINNER WALLS



- ▶ Thermally efficient cladding attachment system (ACS THERMAL CLIPS)
- ▶ Ability to install multiple insulation products with higher thermal performance and in combination to receive other performance benefits (ACS THERMAL CLIPS)
- ▶ Less sub-girt steel to support cladding (ACS THERMAL CLIPS)



Vertical girt: ACS CLIP detail



Horizontal girt: ACS CLIP detail



**INSTALLATION OF ACS THERMAL CLIPS
WITH SOPREMA PROTECTED ASSEMBLY**



SOPREMA

CONSTRUCTABILITY



- ▶ Works with multiple back-up wall assemblies
- ▶ Minimal or no fasteners required; reduced blind fastening
- ▶ Easy to install using common techniques and methods



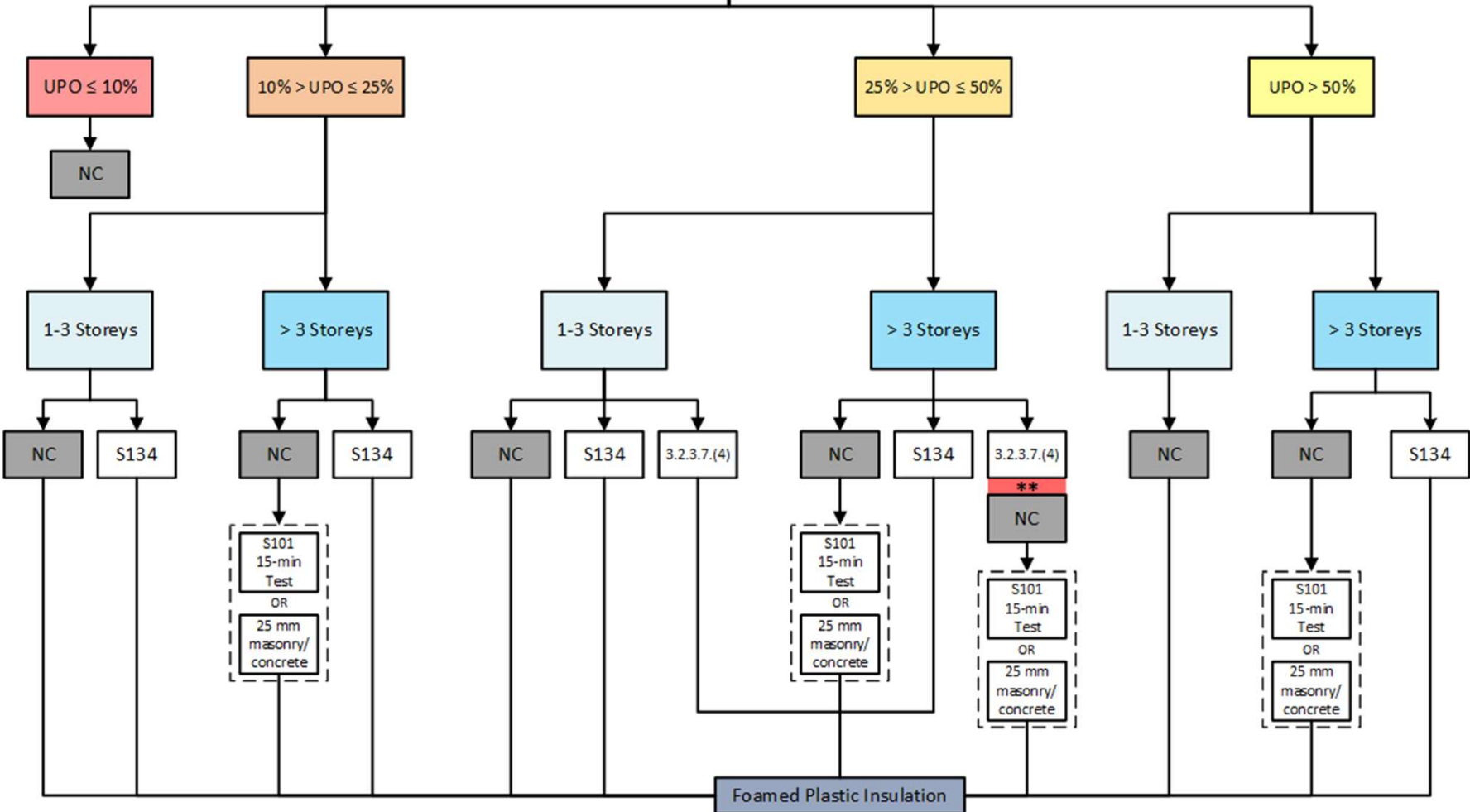
COMPLIANCE WITH THE CODE AND FIRE SAFETY STANDARDS



** NC cladding is required if foamed plastic insulation used
 S134 The S134 test is required to be performed on the whole exterior wall/cladding assembly

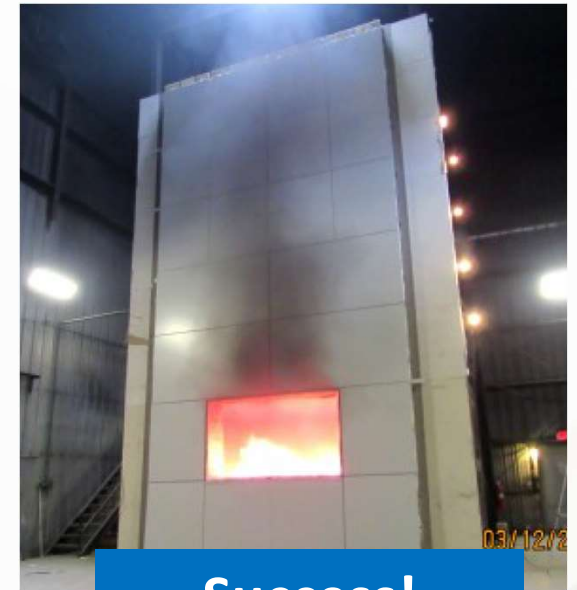
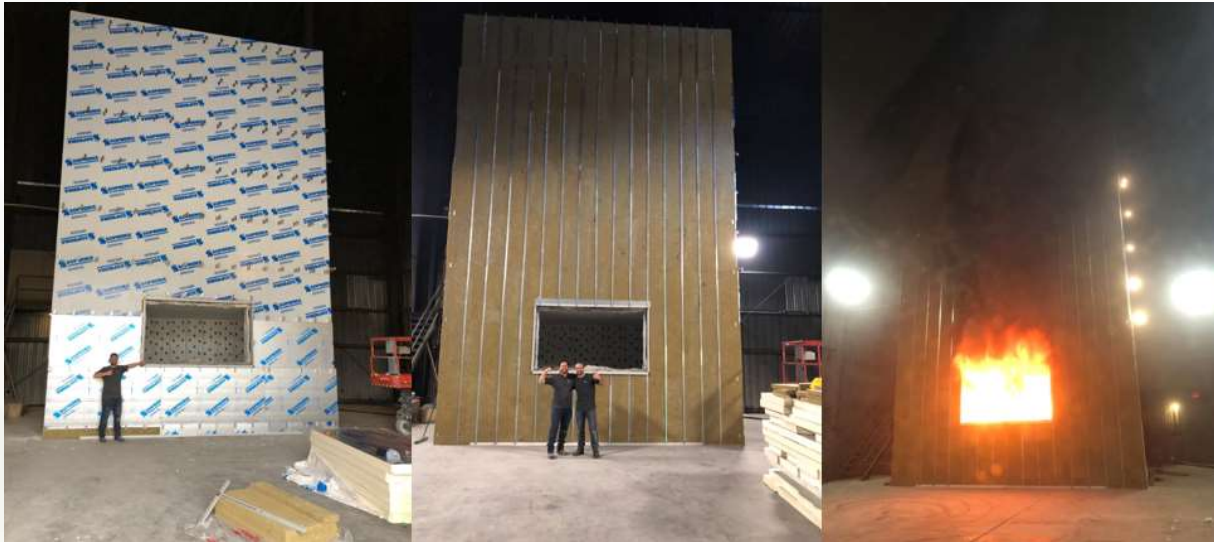
Sentence 3.2.3.7.(4)
 • LD > 5 m
 • Sprinklered
 • Cladding: Subsections 9.27.6., 9.27.7., 9.27.8., 9.27.9., 9.27.10., 9.27.12. ++

Building Required to be of Noncombustible Construction



THE PROTECTED ASSEMBLY

Protected Wall Assembly successfully passed CAN/ULC S134 test



Success!

THE PROTECTED ASSEMBLY

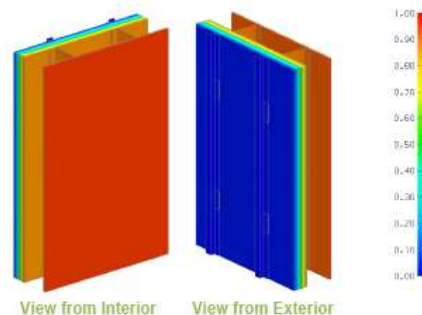
We also had unsuccessful tests...



DURABILITY, RESILIENCE, AND STRENGTH



- ▶ Staggered layers of rigid and semi-rigid insulation over dedicated air barrier.
- ▶ Minimal or no fasteners required, reduced blind fastening – less of a chance to have unintended negative impact on air barrier from fasteners.
- ▶ The exterior mineral wool layer moderates temperature differential over the SOPRA-ISO V insulation layer, enhancing mean temperature performance of SOPRA-ISO V.



COST EFFICIENCY

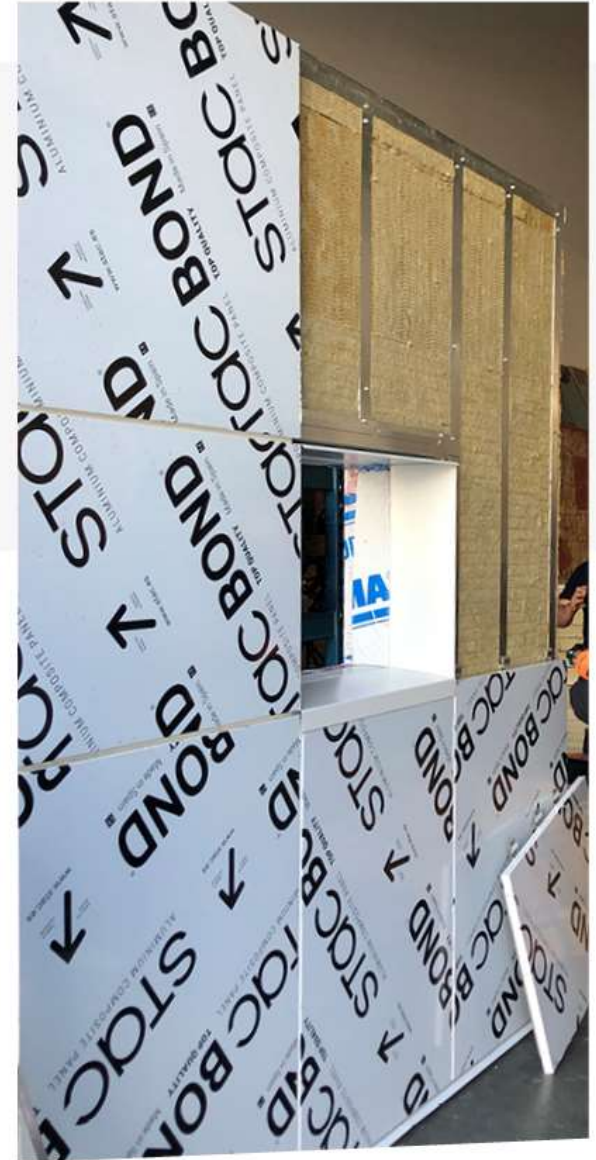


- ▶ Highly efficient clips require less insulation to produce the same effective thermal performance (ACS CLIPS).
- ▶ Thermally efficient thinner wall assemblies require less materials, including insulation, sub-girt steel, flashing materials, etc.
- ▶ Increased use of SOPRA-ISO V ALU is 50% more nominal R-value per inch than mineral wool at R4.3 and SOPRA-ISO V PLUS is 40% more nominal R-value than mineral wool at R4.3.
- ▶ Less material requires less labour to install.

DESIGN FLEXIBILITY



- ▶ Protected assemblies can be utilized with multiple cladding systems, including non-combustible and ACM (N/C core) panels.



ACS THERMAL CLIPS



▶ **ACS-S CLIP (solid)**

Available in 1.5, 2, 3, 4, 5, 6, 7, 8, 9 and 10 inches

▶ **ACS-A CLIP (adjustable)**

Available in 2.5-3, 3-4, 4-5, 5-6, 6-7, 7-8, 8-9 and 9-10 inches



ACS THERMAL CLIPS

ATTACHMENT SYSTEM FOR
PANELLIZED EXTERIOR CLADDING

BENEFITS

STRUCTURAL
PERFORMANCE



THERMAL
PERFORMANCE



EASE OF
CONSTRUCTION



COST
EFFICIENCY



STRUCTURAL PERFORMANCE



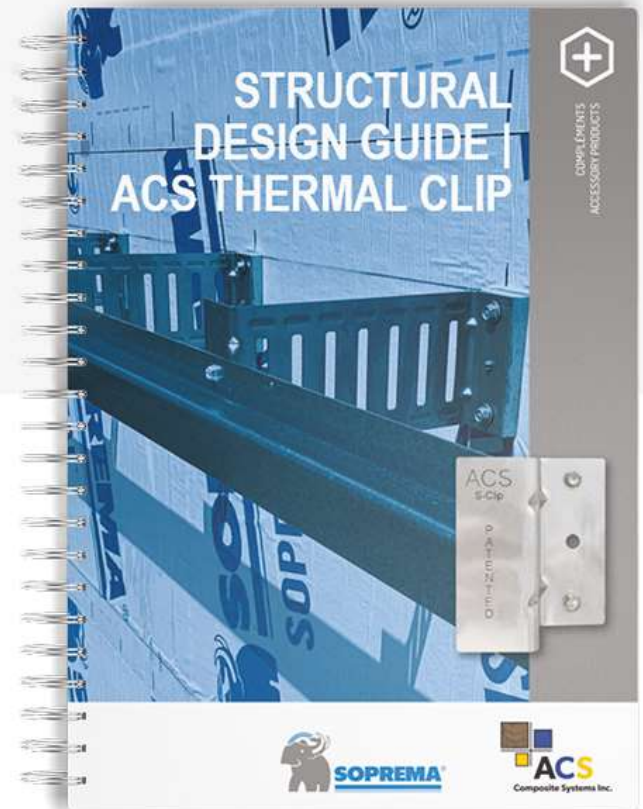
SAFETY BEFORE EVERYTHING ELSE!

Steel Stud/Concrete Wall Substructure – Up to 30 psf Specified Wind
7-inch wall assembly – Vertical clip spacing (inches) – Two attachment screws

Cladding weight (psf)	18 ga. steel studs/concrete		20 ga. steel studs	
	16 in horizontal spacing	24 in horizontal spacing	16 in horizontal spacing	24 in horizontal spacing
3	48	32	46	31
4	48	32	42	28
5	48	32	38	25
6	47	31	35	23
7	43	29	33	22
8	40	27	31	20
10	36	24	27	18
15	28	18	21	14

ACS THERMAL CLIPS are made of 16 gauge stainless steel.

Note: A professional must be involved in determining the optimal spacing of the clips for the project.



THERMAL PERFORMANCE



ACS CLIPS PROVIDE

90%
TO
95%

THERMAL EFFICIENCY

- ▶ THE CLIP DESIGN MINIMIZES THERMAL BRIDGES.
- ▶ STAINLESS STEEL HAS LOW THERMAL CONDUCTIVITY.
- ▶ THE THERMAL PAD HAS AN R-VALUE OF 3.

+ THEY CAN BE INSTALLED WITH RIGID INSULATION PANELS,
WHICH USUALLY PROVIDE HIGHER THERMAL PERFORMANCE PER INCH.



Note: Once you know the spacing of the clips, you'll know the effective R-value for the opaque wall assembly using the BUILD BETTER GUIDE. The guide provides information for 16-inch (O.C.) and 48-inch vertical spacing. If you are using a different spacing, please refer to <https://thermalenvelope.ca/catalogue/>.

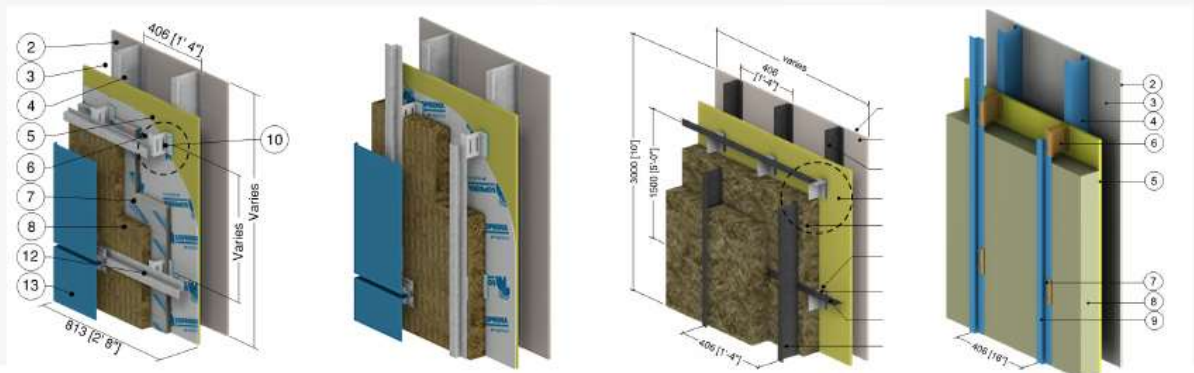


THERMAL PERFORMANCE



EXAMPLE

- ▶ Exterior insulated; steel studs (16-inch O.C.)
- ▶ Target: Effective **R-23**



Insulation	SOPREMA's protected assembly	Mineral wool	Mineral wool	Mineral wool
Clip system	ACS THERMAL CLIPS	ACS THERMAL CLIPS	ISO Clips	Cascadia Clips
Vertical clip spacing	48 in	48 in	40 in + (girt spacing: 40 in)	48 in
Thickness required	2 in mineral wool + 2 in SOPRA-ISO V ALU = 4 in	5 in	7 in	6 in
R-value	24	23.7	26	26.6
Detail #	5.1.131	5.1.121	5.1.45	5.1.53



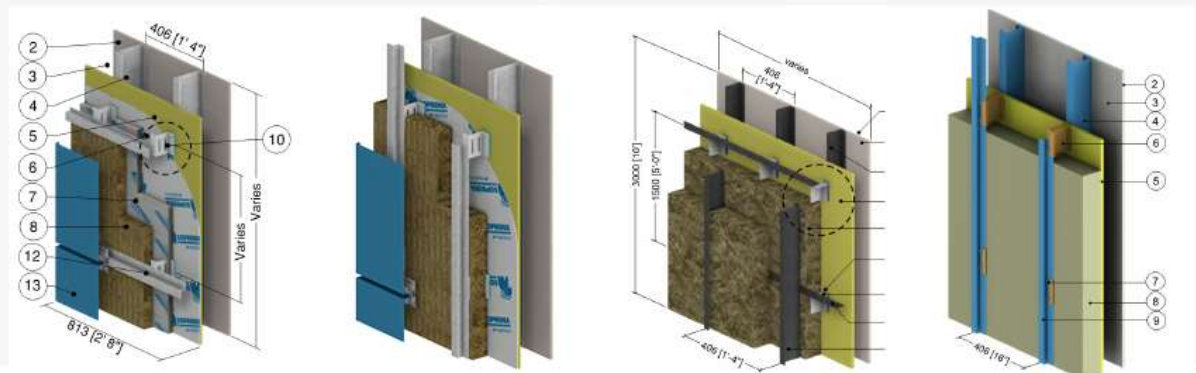
Source: <https://thermalenvelope.ca/catalogue/>

THERMAL PERFORMANCE



EXAMPLE

- ▶ Exterior insulated; steel studs (16-inch O.C.)
- ▶ Target: Effective **R-27**



Insulation	SOPREMA's protected assembly	Mineral wool	Mineral wool	Mineral wool
Clip system	ACS THERMAL CLIPS	ACS THERMAL CLIPS	ISO Clips	Cascadia Clips
Vertical clip spacing	48 in	48 in	40 in + (girt spacing: 40 in)	48 in
Thickness required	2 in mineral wool + 2.5 in SOPRA-ISO V ALU = 4.5 in	6 in	8 in	8 in
R-value	27	27.8	28.1	33.9
Detail #	5.1.131	5.1.121	5.1.45	5.1.53



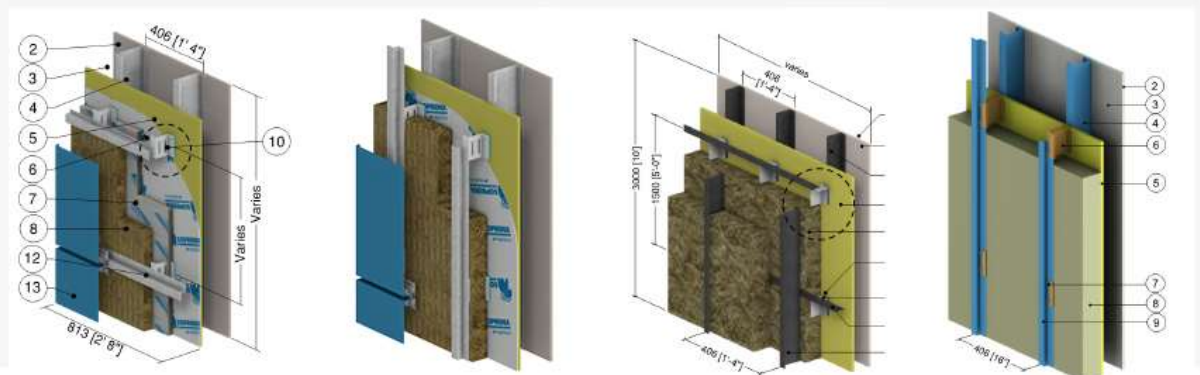
Source: <https://thermalenvelope.ca/catalogue/>

THERMAL PERFORMANCE



EXAMPLE

- ▶ Exterior insulated; steel studs (16-inch O.C.)
- ▶ Target: Effective **R-41**



Insulation	SOPREMA's protected assembly	Mineral wool	Mineral wool	Mineral wool
Clip system	ACS THERMAL CLIPS	ACS THERMAL CLIPS	ISO Clips	Cascadia Clips
Vertical clip spacing	48 in	N/A	N/A	N/A
Thickness required	2 in mineral wool + 5 in SOPRA-ISO V ALU = 7 in	N/A	N/A	N/A
R-value	41.7	N/A	N/A	N/A
Detail #	5.1.131	5.1.121	5.1.45	5.1.53

THERMAL PERFORMANCE



EXAMPLE

- Target: Effective **R-41**

Min. eff. R-value	Insulation strategy	Stud framing type	Cladding attachment	Exterior insulation type	Cavity insulation type	Exterior insulation thickness	Interior insulation thickness	Total insulation thickness	Relative complexity level
41	Hybrid insulated	Wood 2 × 6	Furring	Mineral wool	Mineral wool	6 (152)	5.5 (140)	11.5 (292)	Medium
41	Hybrid insulated	Wood 2 × 6	ACS THERMAL CLIPS	Mineral wool + SOPRA-ISO V	Cellulose	4.5 (114)	5.5 (140)	10 (254)	Medium
41	Hybrid insulated	Wood 2 × 4	ACS THERMAL CLIPS	Mineral wool + SOPRA-ISO V	Cellulose	5.5 (140)	3.5 (89)	9 (229)	Medium
41	Exterior insulated	Wood or steel 2 × 6	ACS THERMAL CLIPS	Mineral wool + SOPRA-ISO V	None	7 (178)	None	7 (178)	Simple
41	Exterior insulated	Wood or steel 2 × 4	ACS THERMAL CLIPS	Mineral wool + SOPRA-ISO V	None	7 (178)	None	7 (178)	Simple

COST EFFECTIVE



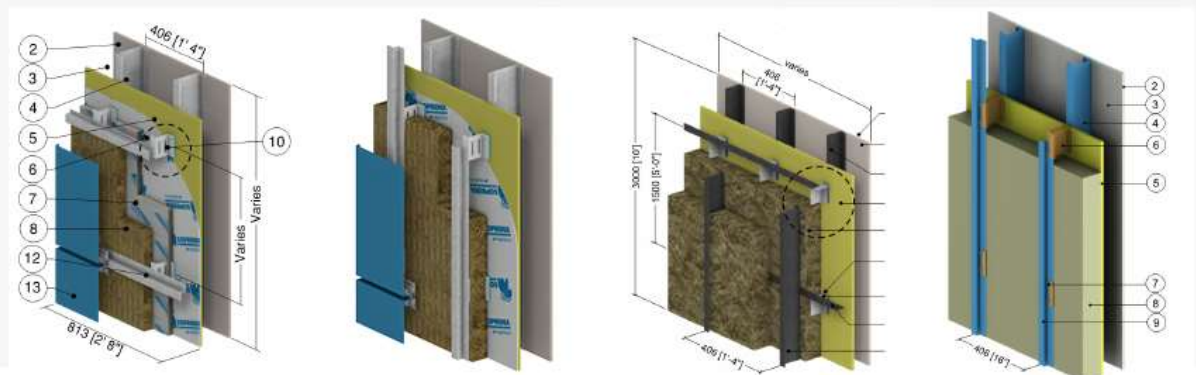
- ▶ **STRUCTURAL PERFORMANCE:** Can maximize vertical spacing = less clips needed.
- ▶ **THERMAL PERFORMANCE:** Optimizes thermal bridging = less insulation needed to reach the effective R-value of the project.
- ▶ **AVERAGE NOMINAL R-VALUE/INCH OF EXTERIOR INSULATION:** Can be installed with rigid insulation panels that offer better thermal performance (SOPRA-ISO V ALU at R-6.5 per inch, or mineral wool at R-4.3 per inch).
- ▶ **EASE OF INSTALLATION:** No need for additional materials = less material and less labour to install the system.

COST EFFECTIVE



EXAMPLE

- ▶ Exterior insulated;
steel studs (16-inch O.C.)
- ▶ Target: Effective **R-23**



Source: <https://thermalenvelope.ca/catalogue/>

Insulation	SOPREMA's protected assembly	Mineral wool	Mineral wool	Mineral wool
Clip system	ACS THERMAL CLIPS	ACS THERMAL CLIPS	ISO Clips	Cascadia Clips
Thickness required	2 in MW + 2 in SOPRA-ISO V ALUPRA-ISO V ALU = 4 in	5 in	7 in	6 in
R-value	24	23.7	26	26.6
Avg. price for insulation and attachment system (materials only) for 10,000 ft ²	\$60,000	\$72,500	\$95,000	\$90,000
Avg. price/ft ²	\$6.00	\$7.25	\$9.50	\$9.00

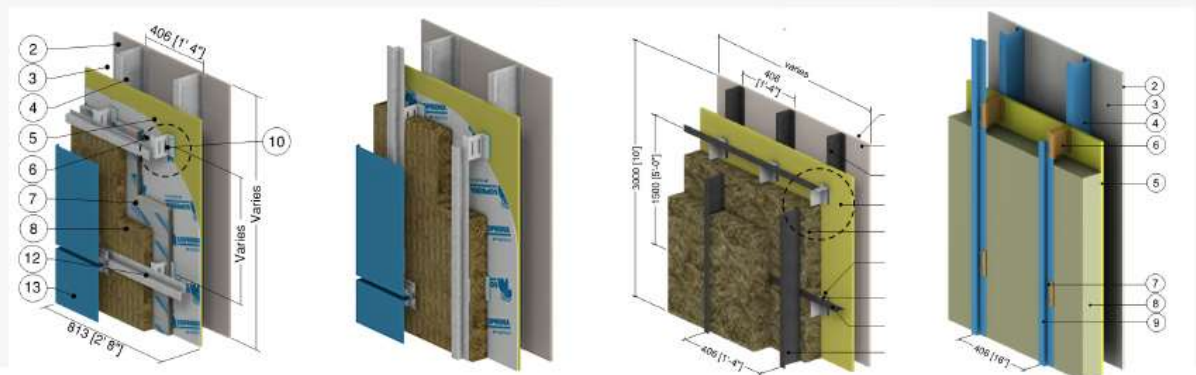


COST EFFECTIVE



EXAMPLE

- ▶ Exterior insulated;
steel studs (16-inch O.C.)
- ▶ Target: Effective **R-27**

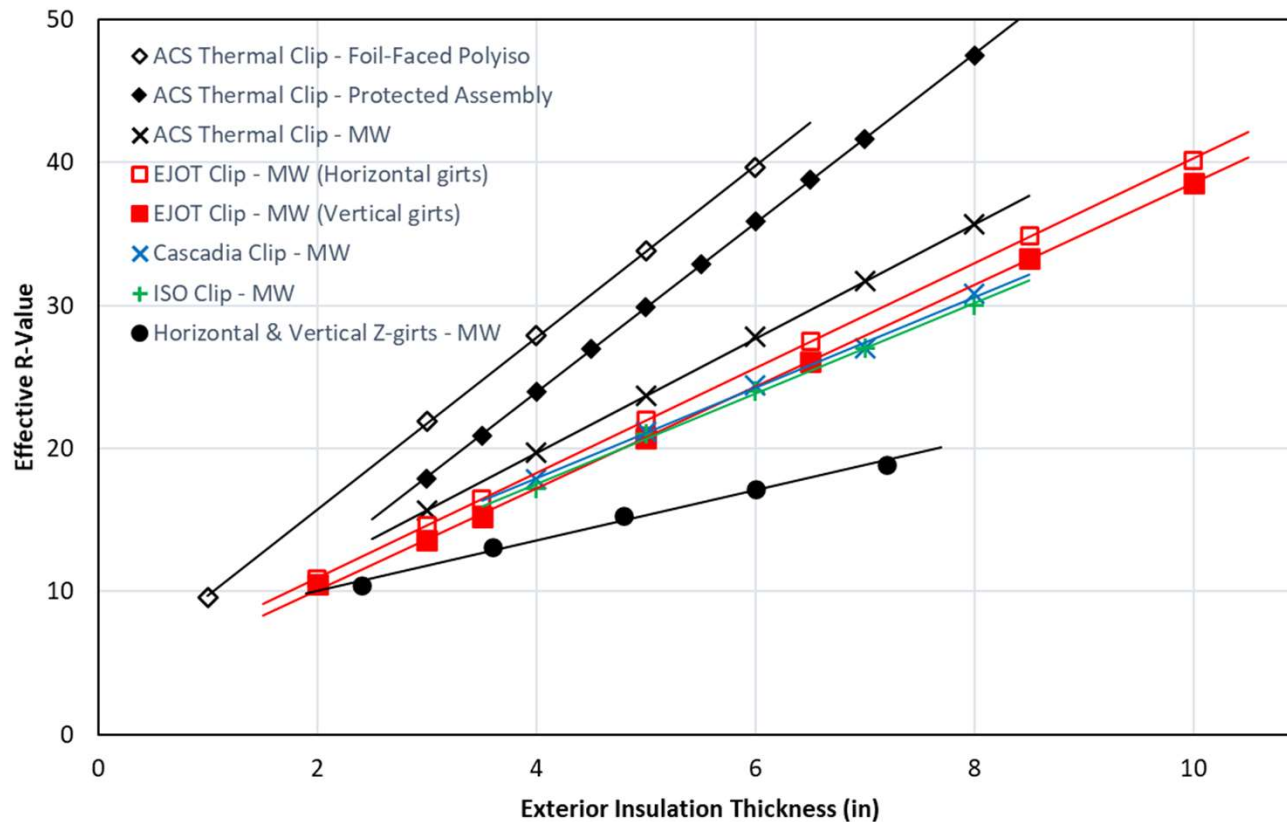


Source: <https://thermalenvelope.ca/catalogue/>

Insulation	SOPREMA's protected assembly	Mineral wool	Mineral wool	Mineral wool
Clip system	ACS THERMAL CLIPS	ACS THERMAL CLIPS	ISO Clips	Cascadia Clips
Thickness required	2 in MW + 2.5 in SOPRA-ISO VALU = 4.5 in	6 in	8 in	8 in
R-value	27	27.8	28.1	33.9
Avg. price for insulation and attachment system (materials only) for 10,000 ft²	\$62,500	\$82,500	\$105,000	\$117,500
Avg. price/ft²	\$6.25	\$8.25	\$10.50	\$11.75



THE PROTECTED ASSEMBLY



MORRISON HERSHFIELD

SOPREMA / ACS Composite Systems Protected Exterior Insulation Wall Thermal Analysis

Presented to:
 John Francisco Cole
 Director, Standards & Scientific Affairs
 Soprema Inc.
 1550 Alan-Deering-Street
 Drummondville, QC J0C 0E9
 and
 Barry White
 ACS Composite Systems Inc.
 35-7425 Bolder Road
 Cooke, BC V2C 1N1

Report Number: 20201000
 February 25, 2021

COST EFFECTIVE



EXAMPLE

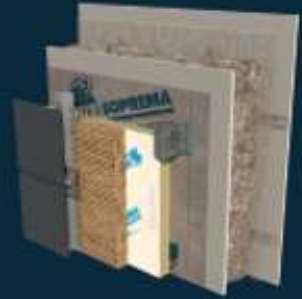
- Target: Effective **R-41**

Min. eff. R-value	Insulation strategy	Stud framing type	Cladding attachment	Exterior insulation type	Cavity insulation type	Exterior insulation thickness	Interior insulation thickness	Total insulation thickness	Relative complexity level	Relative wall assembly cost
41	Hybrid insulated	Wood 2 × 6	Furring	Mineral wool	Mineral wool	6 (152)	5.5 (140)	11.5 (292)	Medium	Highest
41	Hybrid insulated	Wood 2 × 6	ACS THERMAL CLIPS	Mineral wool + SOPRA-ISO V	Cellulose	4.5 (114)	5.5 (140)	10 (254)	Medium	SSSS
41	Hybrid insulated	Wood 2 × 4	ACS THERMAL CLIPS	Mineral wool + SOPRA-ISO V	Cellulose	5.5 (140)	3.5 (89)	9 (229)	Medium	SSS
41	Exterior insulated	Wood or steel 2 × 6	ACS THERMAL CLIPS	Mineral wool + SOPRA-ISO V	None	7 (178)	None	7 (178)	Simple	SS
41	Exterior insulated	Wood or steel 2 × 4	ACS THERMAL CLIPS	Mineral wool + SOPRA-ISO V	None	7 (178)	None	7 (178)	Simple	Lowest

**BUILDING
A SUSTAINABLE
NORTH**

WHITEHORSE 2022 

**BUILD BETTER
HIGH PERFORMANCE
WALLS**



Cost and Case Studies





STONY PLAIN CENTRAL SCHOOL

EDMONTON, AB



EXTERIOR INSULATED WALL ASSEMBLY

BASIS OF DESIGN:

- ▶ Effective **R-23**

6 in mineral wool + thermally broken clips

SOPREMA'S PROTECTED ASSEMBLY:

- ▶ Effective **R-24***

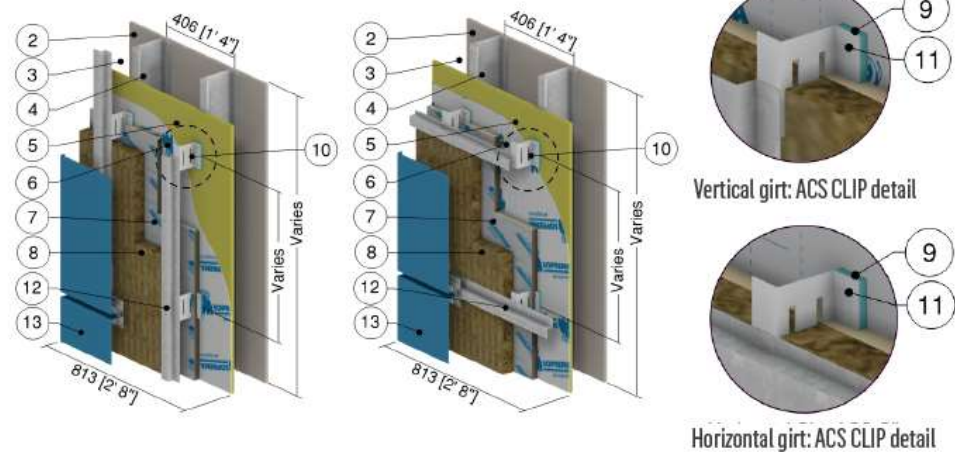
4 in (2 in mineral wool + 2 in SOPRA-ISO V ALU) + ACS THERMAL CLIPS

*Considering clip spacing of 16" o.c horizontal and 48" vertical.

Appendix A: Catalogue Material Data Sheets

BUILDING ENVELOPE THERMAL BRIDGING GUIDE v1.6

Detail 5.1.131 Exterior Insulated 6" x 1 5/8" Steel Stud (16" o.c.) Wall Assembly with Protected SOPREMA SOPRA-ISO V ALU and ACS-S Thermal Clip Supporting Metal Cladding - Clear Wall



Nominal (1D) vs. Assembly Performance Indicators

Exterior Insulation 1D R-value (RSI)	R _{1D} ft ² -hr-°F / Btu (m ² K / W)	24" Vertical Spacing		36" Vertical Spacing		48" Vertical Spacing	
		R ₀ ft ² -hr-°F / Btu (m ² K / W)	U ₀ Btu/ft ² ·hr ·°F (W/m ² K)	R ₀ ft ² -hr-°F / Btu (m ² K / W)	U ₀ Btu/ft ² ·hr ·°F (W/m ² K)	R ₀ ft ² -hr-°F / Btu (m ² K / W)	U ₀ Btu/ft ² ·hr ·°F (W/m ² K)
R-15.1 (2.66)	R-18.3 (3.22)	R-17.5 (3.08)	0.057 (0.32)	R-17.8 (3.13)	0.056 (0.32)	R-17.9 (3.15)	0.056 (0.32)
R-18.4 (3.23)	R-21.5 (3.79)	R-20.3 (3.58)*	0.049 (0.28)*	R-20.7 (3.65)*	0.048 (0.27)*	R-20.9 (3.69)*	0.048 (0.27)*
R-21.6 (3.80)	R-24.8 (4.36)	R-23.2 (4.08)	0.043 (0.24)	R-23.7 (4.17)	0.042 (0.24)	R-24.0 (4.22)	0.042 (0.24)
R-24.9 (4.38)	R-28.0 (4.93)	R-26.0 (4.57)*	0.039 (0.22)*	R-26.6 (4.69)*	0.038 (0.21)*	R-27.0 (4.75)*	0.037 (0.21)*
R-28.1 (4.95)	R-31.3 (5.51)	R-28.7 (5.05)	0.035 (0.20)	R-29.5 (5.19)	0.034 (0.19)	R-29.9 (5.27)	0.033 (0.19)
R-31.4 (5.52)	R-34.5 (6.08)	R-31.4 (5.54)*	0.032 (0.18)*	R-32.4 (5.71)*	0.031 (0.18)*	R-32.9 (5.79)*	0.030 (0.17)*
R-34.6 (6.09)	R-37.8 (6.65)	R-34.2 (6.02)	0.029 (0.17)	R-35.3 (6.22)	0.028 (0.16)	R-35.9 (6.32)	0.028 (0.16)
R-37.9 (6.67)	R-41.0 (7.22)	R-36.8 (6.48)*	0.027 (0.15)*	R-38.1 (6.71)*	0.026 (0.15)*	R-38.8 (6.83)*	0.026 (0.15)*
R-41.1 (7.24)	R-44.3 (7.80)	R-39.4 (6.94)	0.025 (0.14)	R-40.9 (7.20)	0.024 (0.14)	R-41.7 (7.34)	0.024 (0.14)
R-47.6 (8.38)	R-50.8 (8.94)	R-44.6 (7.85)**	0.022 (0.13)**	R-46.5 (8.18)**	0.022 (0.12)**	R-47.5 (8.36)**	0.021 (0.12)**

*Indicates interpolated value

**Indicates extrapolated value



Source: <https://thermalenvelope.ca/catalogue/5.1.131/>



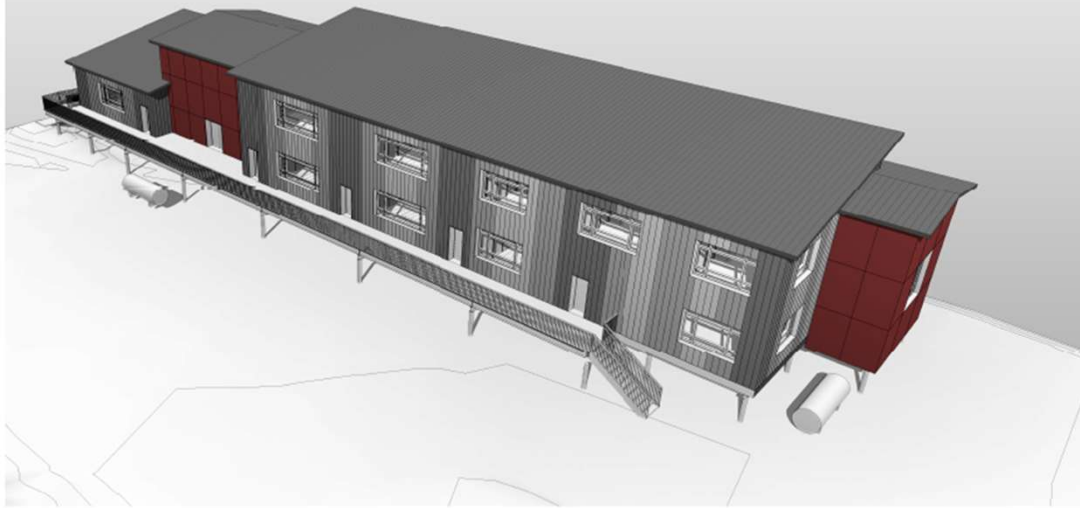


OLD CROW 10-PLEX HOUSING UNIT



YUKON GOVERNMENT

**Basis of Design
Wood Stud Back-up Wall**



PROJECT TEAM:

- ARCHITECTURAL**
Stantec Architecture Ltd.
202-107 Main Street, Whitehorse, YT, Y1A 2A7
- STRUCTURAL**
Stantec Consulting Ltd.
202-107 Main Street, Whitehorse, YT, Y1A 2A7
- MECHANICAL**
Stantec Consulting Ltd.
202-107 Main Street, Whitehorse, YT, Y1A 2A7
- ELECTRICAL**
Stantec Consulting Ltd.
202-107 Main Street, Whitehorse, YT, Y1A 2A7
- CIVIL**
Stantec Consulting Ltd.
202-107 Main Street, Whitehorse, YT, Y1A 2A7

DRAWING LIST	
NO.	DRAWING NAME
ARCHITECTURE	
AN-000	COUNTY
AN-001	GENERAL NOTES, CONSTRUCTION ASSEMBLES
AN-100	FLOOR PLANS
AN-101	ROOF PLAN
AN-102	PIPE STRIKATIONS & DRAINAGE PLANS
AN-201	EXTERIOR ELEVATIONS - OPTION 1
AN-202	EXTERIOR ELEVATIONS - OPTION 2
AN-301	BUILDING SECTIONS
AN-401	DOOR & FRAME SCHEDULE
AN-501	PERSPECTIVE VIEW - OPTION 1
AN-502	PERSPECTIVE VIEW - OPTION 2
AN-100	ARCHITECTURAL SITE PLAN
AN-100	ESTIMATED FACILITY
STRUCTURAL	
SI-101	MAIN FLOOR COLUMN VIEW
SI-102	SECOND FLOOR PLAN VIEW ROOF PLAN
MECHANICAL	
MISC	
ELECTRICAL	
E-101	ELECTRICAL SITE PLAN
LAND	
CIVIL	
CI-101	EXISTING SITE CONDITIONS
CI-102	POST GRADING PLAN



EXTERIOR WALL ASSEMBLIES

- TARGET RSI = 8.0, EFFECTIVE
- REFER TO EXTERIOR ELEVATIONS DRAWINGS FOR CLADDING AND COLOUR.

EXTERIOR WALL ASSEMBLY - OPTION 1

- EXTERIOR CLADDING AS PER SCHEDULE AND ELEVATIONS
- STRAPPING FASTENED WITH LONG (330+mm) STAINLESS-STEEL SCREWS THROUGH THE INSULATION, AV BARRIER AND STRUCTURAL SHEATHING INTO THE BEARING STUDS
- 300mm SEMI RIGID STONEWOOL INSULATION (RSI-8.7 EFFECTIVE)
- SELF ADHERED, PERMEABLE AIR/VAPOR BARRIER
- 16mm TYPE "X" FIBERGLASS MAT GYPSUM BOARD (DENSGLOSS), STRUCTURAL TO CHECK
- WIND BEARING WALL FOR ELECTRICAL ETC.
- 16mm TYPE "X" GYPSUM WALL BOARD, PAINTED AS PER SCHEDULE

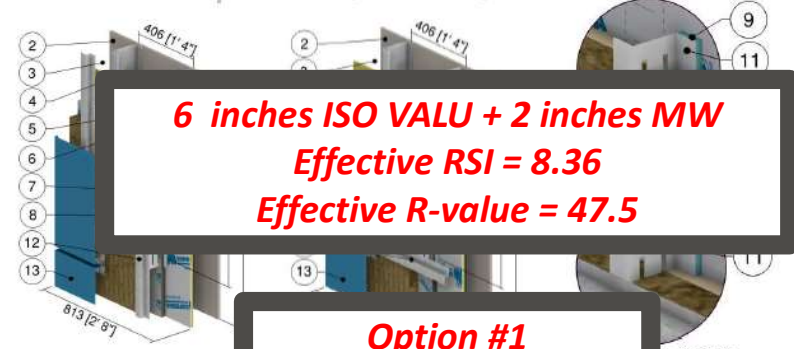
EXTERIOR WALL ASSEMBLY (NOTE RSI-7.3 EFFECTIVE)
 BRIDGING IS AN ISSUE

- EXTERIOR CLADDING AS PER SCHEDULE AND ELEVATIONS
- STRAPPING AS REQUIRED
- 203mm CASCADIA CLIPS @ 406mm HORIZ. AND 914mm VERTICAL SPACING
- 203mm 2 LAYERS SEMI RIGID STONEWOOL INSULATION (CAVITY ROCK) (RSI-5.8 EFFECTIVE)
- SELF ADHERED, PERMEABLE AIR/VAPOR BARRIER
- 16mm FIBERGLASS MAT GYPSUM BOARD (DENSGLOSS)
- WIND BEARING STEEL STUD WALL AS PER STRUCTURAL, ALSO USED AS A SERVICE WALL FOR ELECTRICAL ETC.
- MINERAL WOOL BATT INSULATION IN THE STUD CAVITIES (APPROX. RSI-1.5 EFFECTIVE FOR 203mm INSULATION AND 406mm STUD SPACING AND STRUCTURAL ELEMENTS)
- 16mm TYPE "X" GYPSUM WALL BOARD, PAINTED AS PER SCHEDULE

Health Centre and 10-Plex
 Target
Effective RSI = 8.0
Effective R-value = 45.4

Detail 5.1.131

Exterior Insulated 6" x 1 5/8" Steel Stud (16" o.c.) Wall Assembly with Protected SOPREMA SOPRA-ISO V ALU and ACS-S Thermal Clip Supporting Metal Cladding - Clear Wall



Option #1
+2 R_{eff} over original
basis of design with
4-inches less
insulation

Option #2
+6 R_{eff} over original
basis of design with
6-inches less
insulation

ID	Component	Density lb/ft ³ (kg/m ³)	Specific Heat Btu/lb·°F (J/kg·K)
1	Interior Film ¹	-	-
2	Gypsum Board	0 (800)	0.26 (1090)
3	Air in Stud Cavity	0.075 (1.2)	0.24 (1000)
4	6" x 1 5/8" Steel Studs	49 (7830)	0.12 (500)
5	Exterior Sheathing	0 (800)	0.26 (1090)
6	SOPREMA SOPRASEAL STICK 1100T membrane installed with SOPRASEAL STICK PRIMER	-	-
7	SOPRA-ISO V ALU Exterior Insulation	0.9 (30)	0.36 (1500)
8	Exterior Mineral Wool Insulation	0.8 (28)	0.29 (1220)
9	Thermal Break	0.1 (33)	0.50 (2100)
10	ACS-S Thermal Clip	0 (8000)	0.13 (530)
11	Fastener	49 (7830)	0.12 (500)
12	Girt	49 (7830)	0.12 (500)
13	Cladding	nt	nt
14	Exterior Film ¹	-	-

¹ Value selected from table 1, p. 26.1

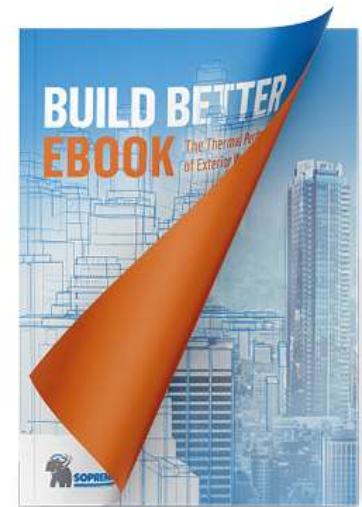
2.3 ACS THERMAL CLIP WITH RIGID INSULATION

sofRA-iso V Plus, sofRA-iso V All and sofRA-3D

- 1 Find stud location by either marking the wall when you are installing the air barrier.
- 2 Use a laser to find and mark two level points on the wall for the first row of clips (located at the bottom of the wall), then use a chalk line to mark your first row of clips.
- 3 Install your first horizontal row of clips using the specified fasteners (dependent on wall type).
- 4 Place the insulation on top of the clips and push down to mark the insulation where the clips are, and then cut and notch the insulation to fit around the clips.
- 5 Use a level on the first row of insulation, then install the next row of clips on that top edge of the insulation. Continue with this process for the rest of the wall.
- 6 When all the insulation is installed, install the Z-bar or any other attachment systems using the fasteners provided with the ACS Thermal Clip.



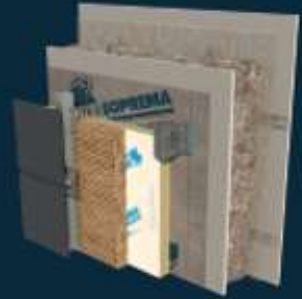
TOOL BOX – BUILD BETTER



BUILDING
A SUSTAINABLE
NORTH

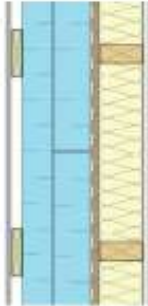
WHITEHORSE 2022 

BUILD BETTER
HIGH PERFORMANCE
WALLS



Critical Issues for the North

NORTHERN RESIDENTIAL WALL - RDH

S4-XPS		XPS Split Insulated Wall Assembly on 2x4 Framed Wall	
 <ul style="list-style-type: none"> • Cladding • 1/2" Air Space • 5" XPS • Housewrap • 1/2" Plywood • 2x4 S-P-F stud framing with R-13 Fibreglass Batt • 1/2" Gypsum Drywall 			
Structure:	2x4 stud framing with plywood or OSB sheathing.		
Control	Precipitation	Rain-screen cavity with housewrap installed against sheathing, fastened with capnails.	
	Air	Taped sheathing (or alternately taped sheathing membrane)	
	Vapour	The sheathing operates as the vapour control layer. An interior polyethylene vapour barrier is not recommended otherwise a double vapour barrier situation will be created.	
	Heat	5" extruded polystyrene insulation @ R-5.0/inch at FTC @ R-6.3/inch at -20°C mean 3.5" fibreglass batt insulation @ R-3.7/inch at FTC @ R-4.0/inch at -20°C mean	
	R-value at 25°C	37.9 Nominal 36.5 Effective	
	R-value at -20°C	44.5 Nominal 43.1 Effective	
PERFORMANCE RATINGS			
Performance	Rating	Notes	
Durability/Hygrothermal	Pass	Exterior insulation at the prescribed levels protects the walls from humidity	
Thermal Performance	Excellent	Attention to the optimization of cladding attachment fasteners is required.	
Constructability:	Excellent	Attention to wall penetration detailing is required.	
Cost	Excellent	The high cold-weather performance of the XPS requires less material than other walls.	

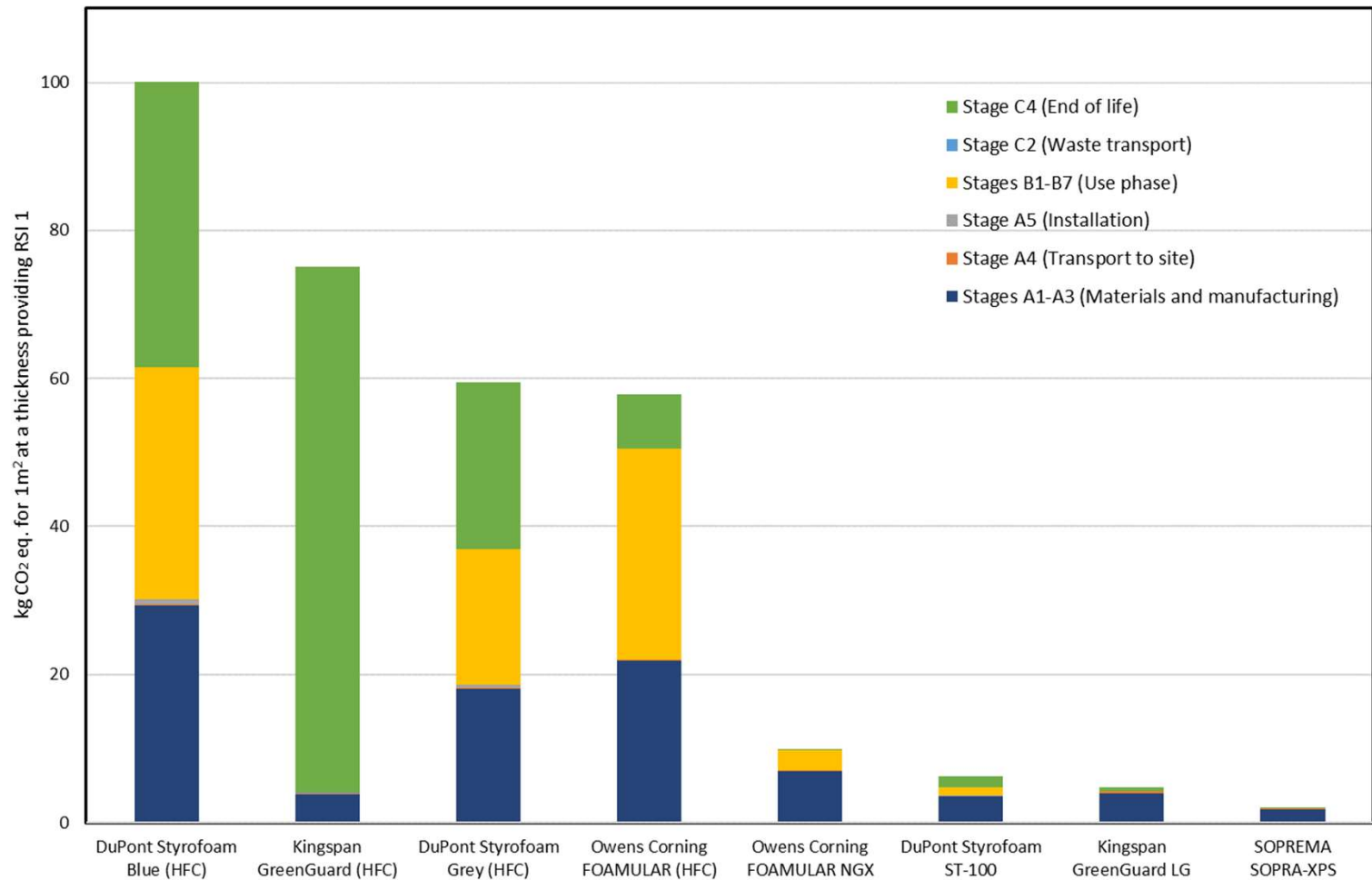
NORTHERN RESIDENTIAL WALL – SERVICE CAVITIES



ENVIRONMENTAL IMPACTS OF THERMAL INSULATION

Global Warming
Environmental
Impact

Complete Life
Cycle

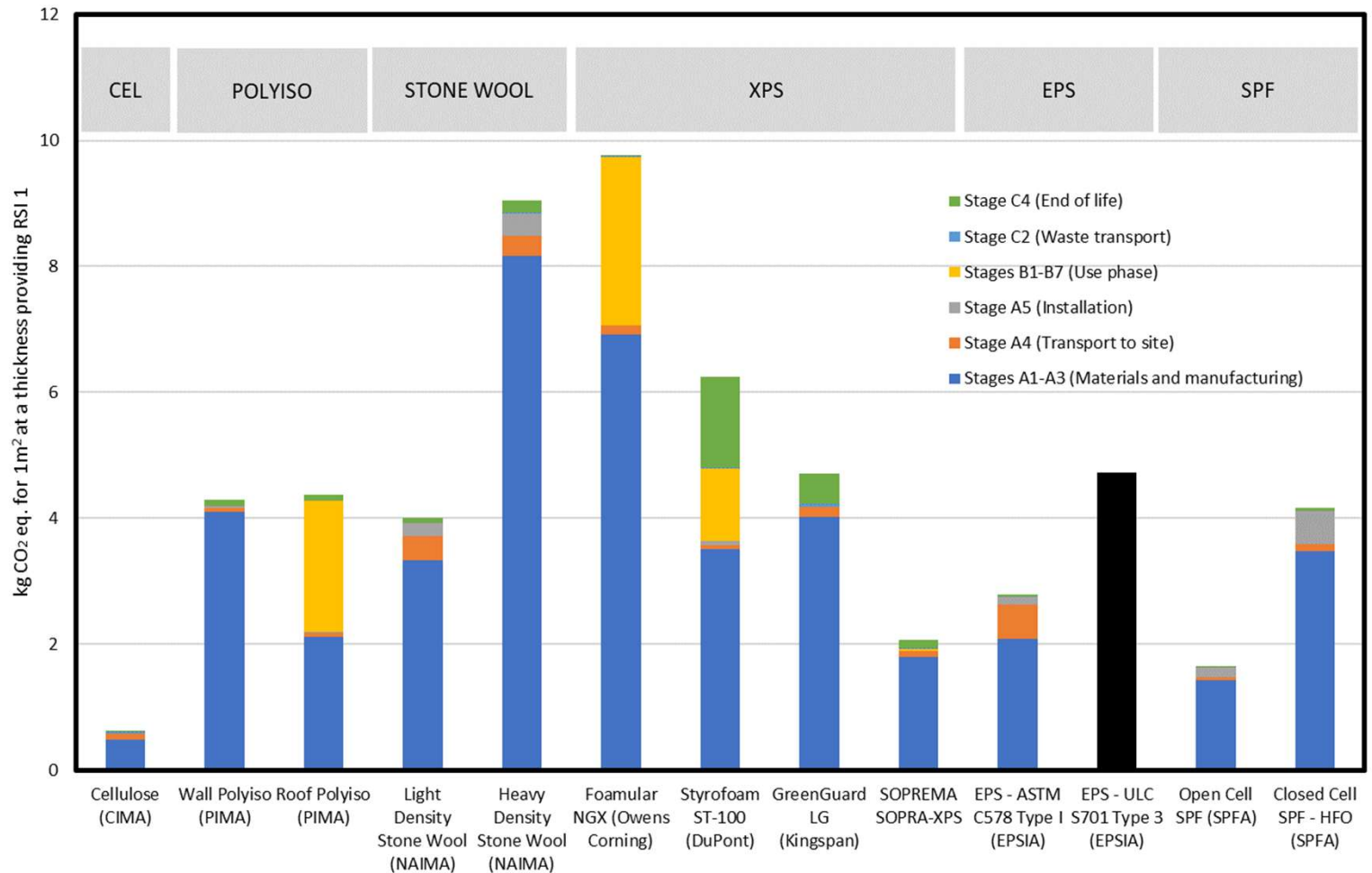


XPS

ENVIRONMENTAL IMPACTS OF THERMAL INSULATION

Global Warming
Environmental
Impact

Complete Life
Cycle



Various types



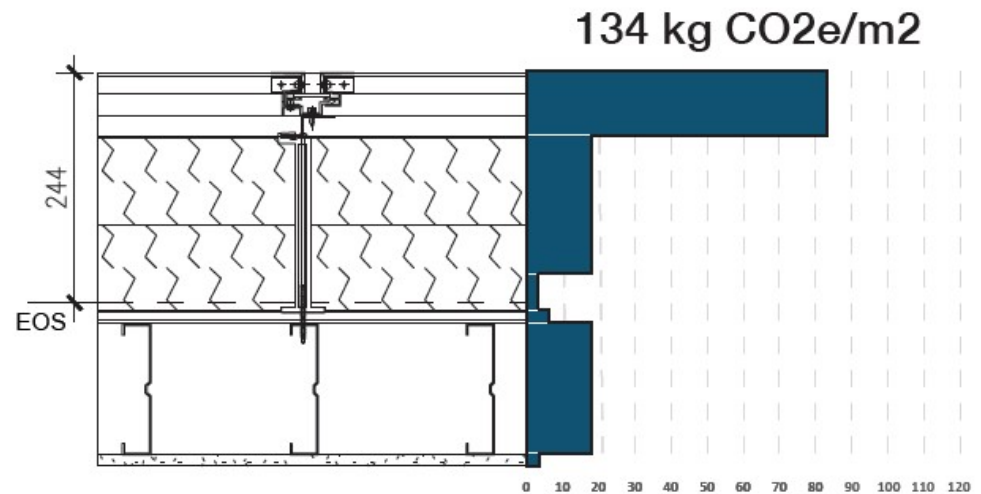
ENVIRONMENTAL IMPACTS IN A WALL ASSEMBLY

TOTAL GWP (kg CO₂e / m²) Aluminum Cladding

2.6 Aluminium Architectural Cladding, Steel Stud Backup

- 3mm Prefinished aluminium panel system c/w panel frame and wall clips
- 25mm Vertical GALV Z-girts or horizontal hat-track (as required)
- 203mm Fiberglass thermal spacer clips
- 100mm Semi-rigid mineral wool insulation (RSI = 3.0)
- 100mm Semi-rigid mineral wool insulation (RSI = 3.0)
- 13mm Exterior sheathing
- 152mm GALV structural steel studs @ 400mm OC
- 13mm GWB

Thickness = 417mm
Nominal RSI = 6.0 (R = 34.0)



TOTAL GWP (kg CO ₂ e) per m ²	134
Effective RSI =	5.81
GWP : RSI	23 : 1

ENVIRONMENTAL IMPACTS IN A WALL ASSEMBLY

TOTAL GWP (kg CO₂e / m²) Aluminum Cladding

137 kg CO₂e/m²

- 3mm Prefinished aluminum panel system c/w panel frame and wall clips
- 25mm Vertical GALV Z-girts or horizontal hat-track (as required)
- 152mm ACS Thermal Clips
- 50mm Semi-rigid mineral wool insulation (RSI=
- 102mm ISO VALU rigid insulation
- 13mm Exterior sheathing
- 152mm GALV structural steel studs @ 400mm OC
- 13mm GWB

Thickness = 358 mm

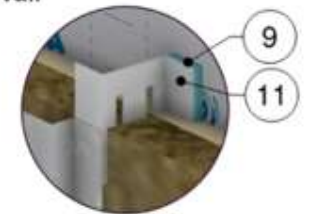
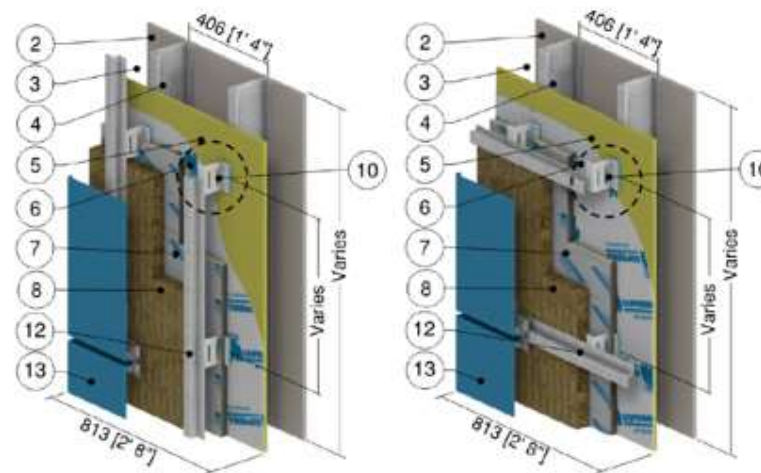
Nominal RSI = 6.09 (R = 34.6)

Appendix A: Catalogue Material Data Sheets

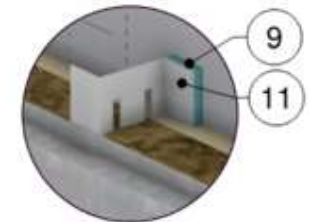
BUILDING ENVELOPE THERMAL BRIDGING GUIDE

Detail 5.1.131

Exterior Insulated 6" x 1 5/8" Steel Stud (16" o.c.) Wall Assembly with Protected SOPREMA SOPRA-ISO V ALU and ACS-S Thermal Clip Supporting Metal Cladding - Clear Wall



Vertical Girt: ACS Clip Detail



Horizontal Girt: ACS Clip Detail

TOTAL GWP (kg CO ₂ e) per m ²	137
Effective RSI (R-Value)	6.32 (35.9)
GWP : RSI	21.7 : 1



ENVIRONMENTAL IMPACTS IN A WALL ASSEMBLY

3.3 Material Carbon Emission of Cladding Only

Any of these cladding materials can be substituted for the pre-finished aluminum cladding. They range significantly in value from 16 kg cO₂e/m² to 83 kg cO₂e/m² which can make a significant difference to a cladding system.

Pre-finished Aluminium Panel

Aluminium Composite Material (ACM)

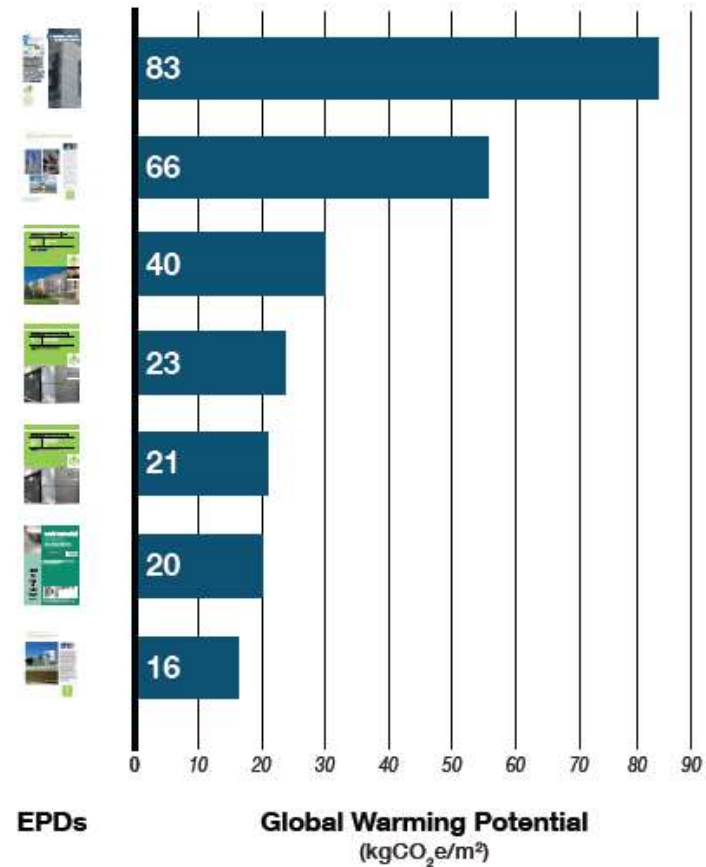
Terra Cotta Panel

Concrete Composite Panel (10mm)

Concrete Composite Panel (8mm)

Porcelain Ceramic Panel

Pre-finished Steel Panel



BDP
Quadrangle

Material Carbon Emission of Cladding Only



Source: BDP Quadrangle "Embodied Carbon in High Performance Walls"

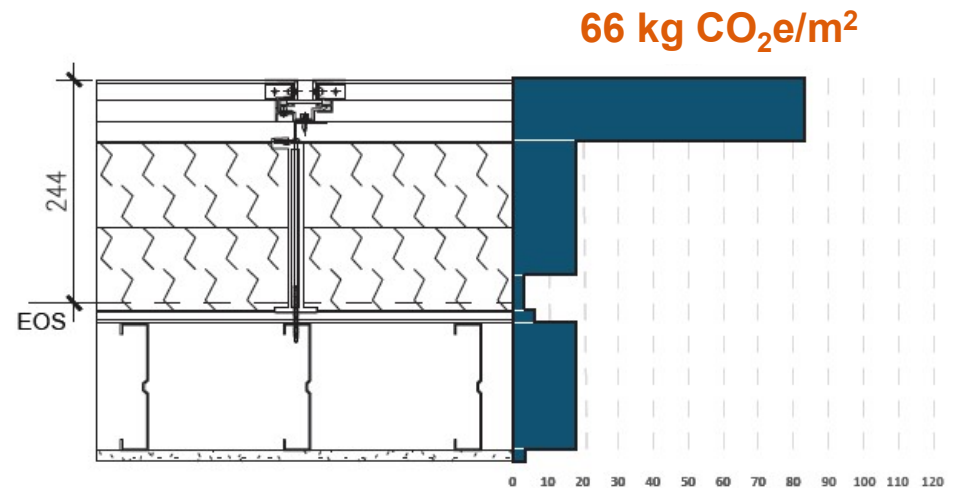
ENVIRONMENTAL IMPACTS IN A WALL ASSEMBLY

TOTAL GWP (kg CO₂e / m²) Steel Cladding

2.6 Aluminium Architectural Cladding, Steel Stud Backup

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- 100mm Semi-rigid mineral wool insulation (RSI = 3.0)
- 13mm Exterior sheathing
- 152mm GALV structural steel studs @ 400mm OC
- 13mm GWB

Thickness = 417mm
Nominal RSI = 6.0 (R = 34.0)



TOTAL GWP (kg CO ₂ e) per m ²	66
Effective RSI	5.81
GWP : RSI	11 : 1

ENVIRONMENTAL IMPACTS IN A WALL ASSEMBLY

TOTAL GWP (kg CO₂e / m²) Steel Cladding

69 kg CO₂e/m²

- 3mm Prefinished steel panel system c/w panel frame and wall clips
- 25mm Vertical GALV Z-girts or horizontal hat-track (as required)
- 152mm ACS Thermal Clips
- 50mm Semi-rigid mineral wool insulation (RSI=
- 102mm ISO VALU rigid insulation
- 13mm Exterior sheathing
- 152mm GALV structural steel studs @ 400mm OC
- 13mm GWB

Thickness = 358 mm

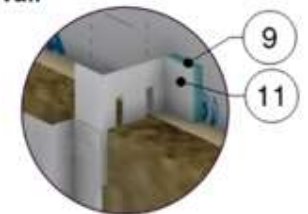
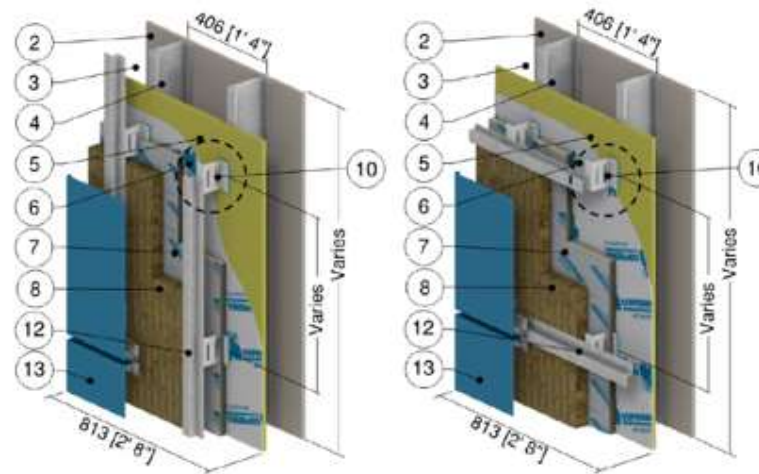
Nominal RSI = 6.09 (R = 34.6)

Appendix A: Catalogue Material Data Sheets

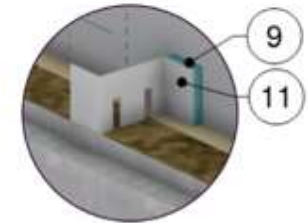
BUILDING ENVELOPE THERMAL BRIDGING GUIDE

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Vertical Girt: ACS Clip Detail



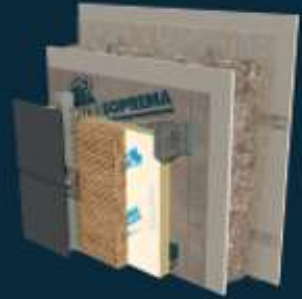
Horizontal Girt: ACS Clip Detail

TOTAL GWP (kg CO ₂ e) per m ²	69
Effective RSI (R-Value)	6.32 (35.9)
GWP : RSI	10.9 : 1

BUILDING
A SUSTAINABLE
NORTH

WHITEHORSE 2022 

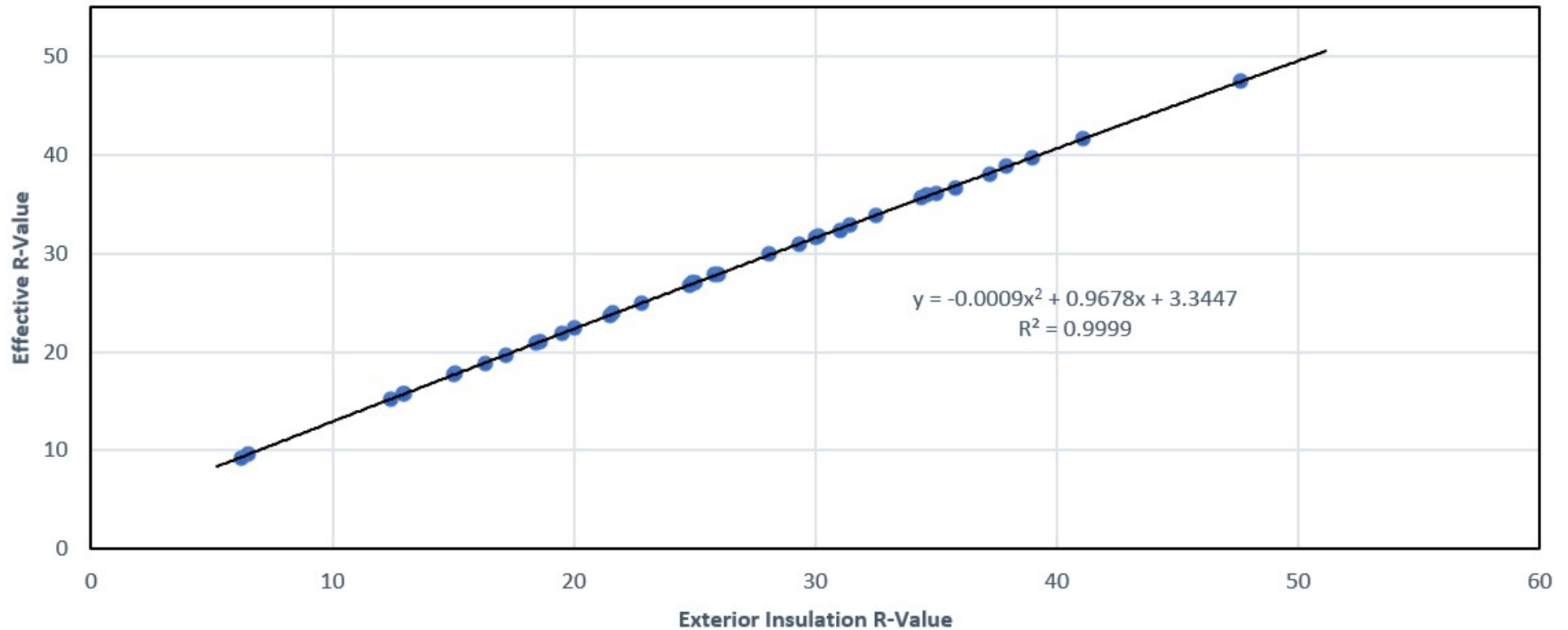
BUILD BETTER
HIGH PERFORMANCE
WALLS



High Performance / Passive House / Net Zero for the North

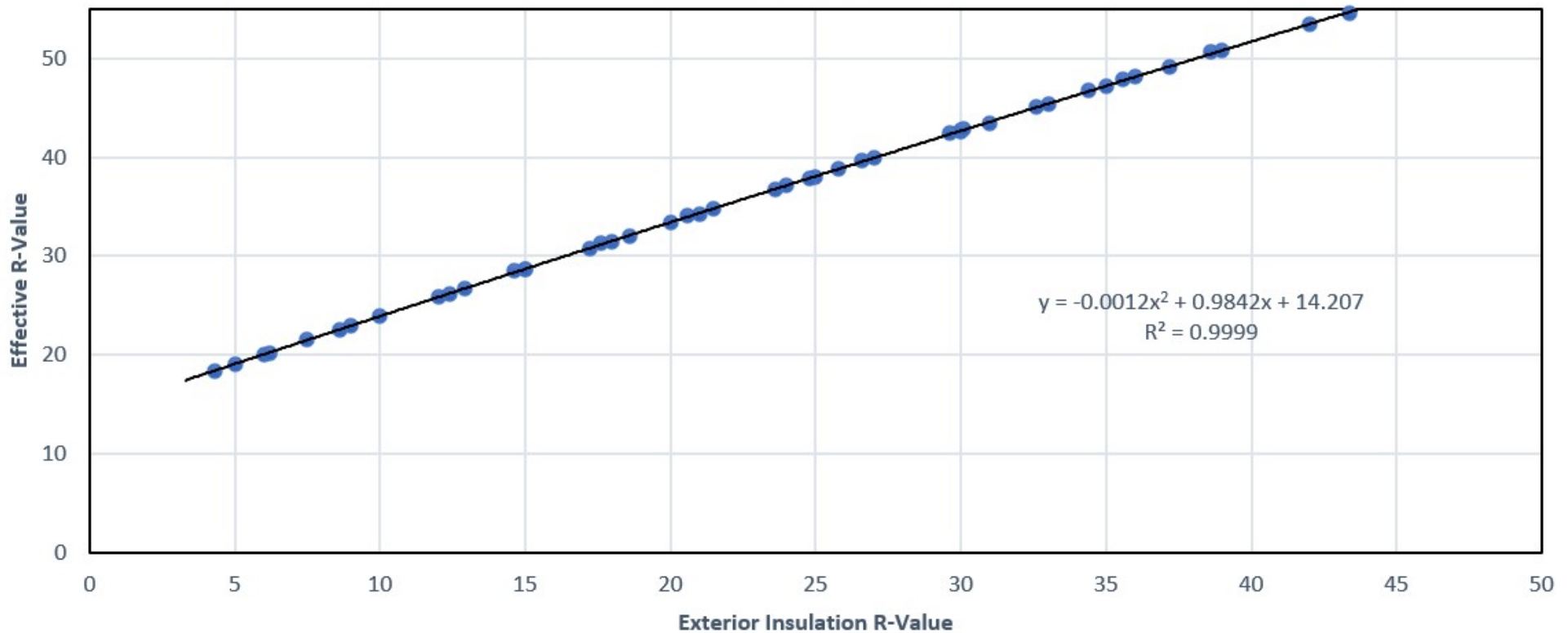
HIGH PERFORMANCE / PASSIVE HOUSE / NET ZERO FOR THE NORTH

Thermal Performance - Steel Stud Exterior Insulated Assemblies with ACS
Thermal Clip 16 X 48



HIGH PERFORMANCE / PASSIVE HOUSE / NET ZERO FOR THE NORTH

Thermal Performance - Wood Stud 2x4 Hybrid Insulated Assemblies with ACS
Thermal Clip 16 X 48

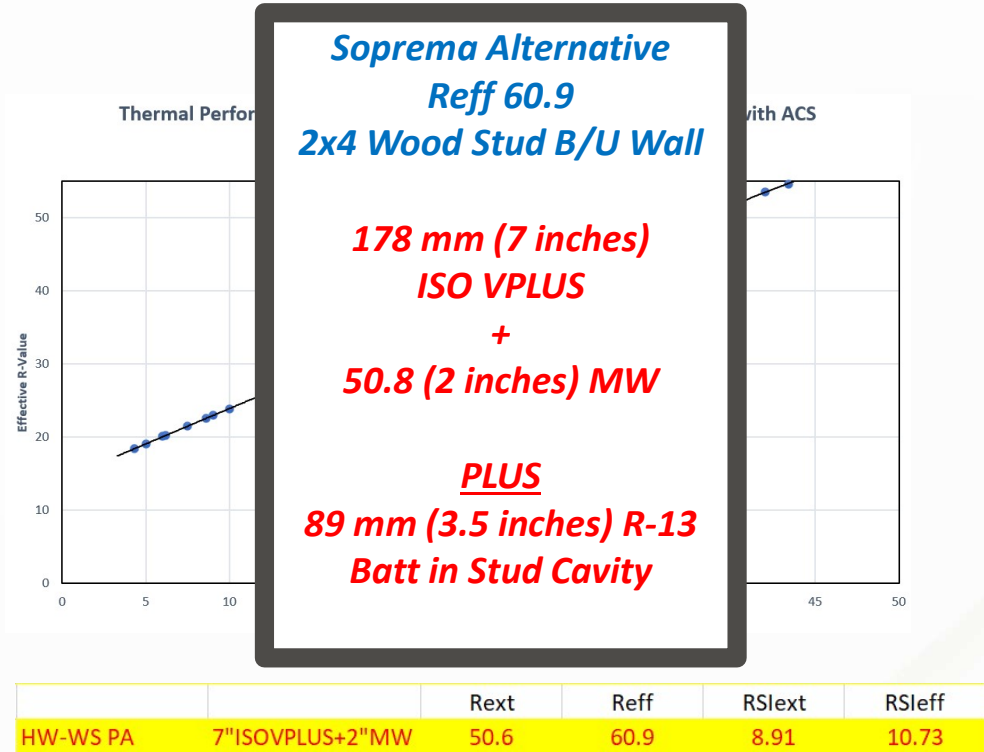


HIGH PERFORMANCE / PASSIVE HOUSE / NET ZERO FOR THE NORTH

Nunavut Project Example

Material	Framing	Cavity
Steel siding		0.11 0.11
25 mm rigid (XPS)	0.880591758	0.880592
25 mm horizontal girts	0.0004025	
152 mm vertical studs		
204 mm finished interior		
356 mm spaced exterior		14.79394
16 mm plywood sheathing		0.135
89 mm wood sheathing		
89 mm spaced exterior		3.698485
16 mm gypsum board		0.09699
Nominal RSI		19.71501
RSI to R		111.9418
% wall		90.17
Effective R		60.94
100/((framing%/RSIf)+(cavity%/RSIc))		

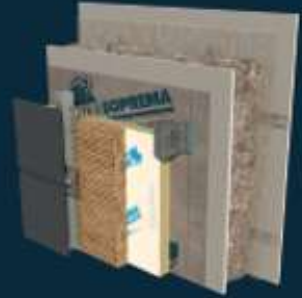
Basis of Design
Reff 60+
2x4 Wood Stud B/U Wall
445 mm (17.5 inches)
2 lb SPF
PLUS
25 mm (1 inch)
XPS



BUILDING
A SUSTAINABLE
NORTH

WHITEHORSE 2022 

BUILD BETTER
HIGH PERFORMANCE
WALLS



Fire Safety and the North



Fire Safety the North

- Risk reduction for under construction protected assembly (laminated products)
- Concern of Interference with Climate Change to build better than help improve fire



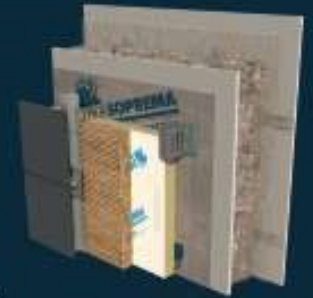
BUILDING A SUSTAINABLE NORTH

WHITEHORSE 2022 

MONDAY NOVEMBER 7, 2022

NORTHLIGHT INNOVATION CENTRE
Newmont Classroom plus
NorthwestTel Event Space

BUILD BETTER HIGH PERFORMANCE WALLS



FROM 10 AM TO 2 PM

2180 2ND Avenue,
Whitehorse Y.T.

Presented by



BRIDGES
ANTIROCK

GREEN ROOFS
SOPRANATURE

ROOFS
SOPRA-ISO, ALSAN RS,
HIGH PERFORMANCE,
FLAMELESS SOLUTION...

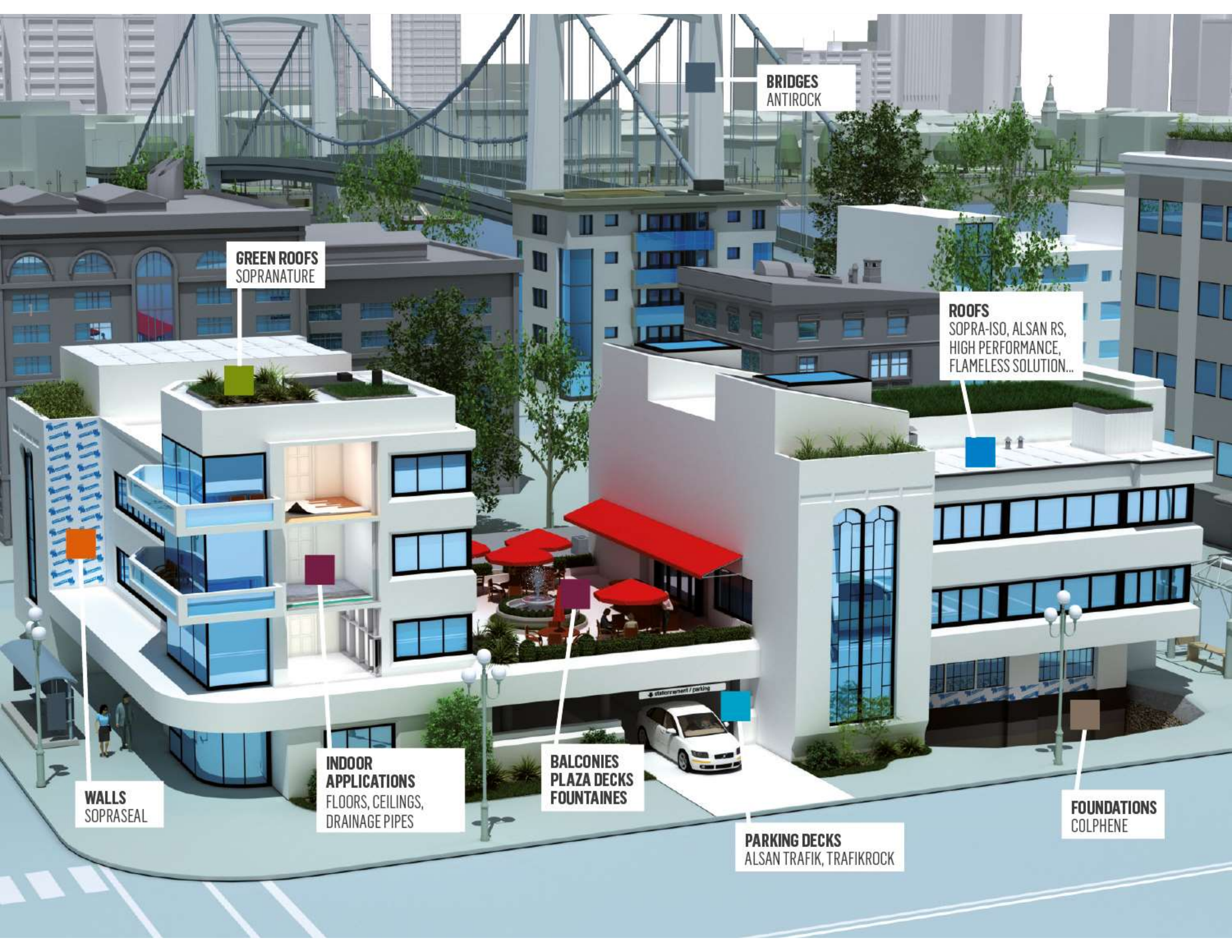
WALLS
SOPRASEAL

INDOOR APPLICATIONS
FLOORS, CEILINGS,
DRAINAGE PIPES

BALCONIES
PLAZA DECKS
FOUNTAINES

PARKING DECKS
ALSAN TRAFIK, TRAFIKROCK

FOUNDATIONS
COLPHENE



SUSTAINABLE DEVELOPMENT APPROACH

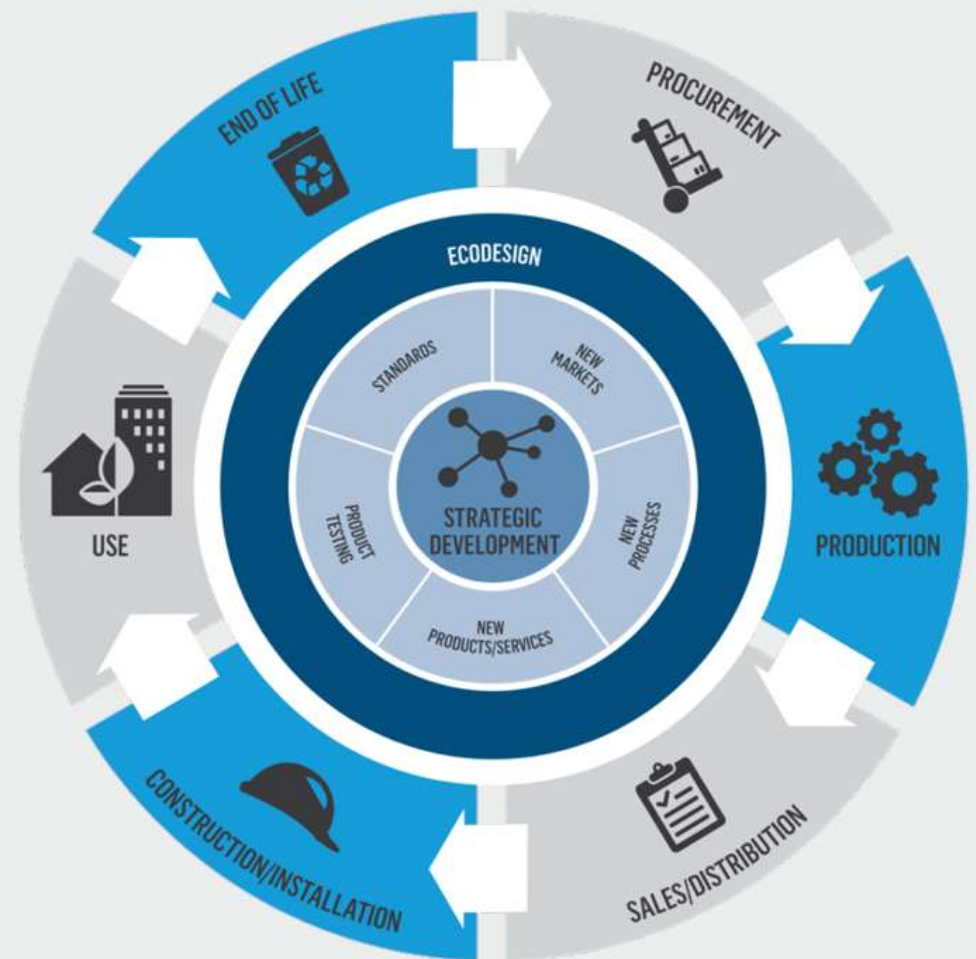
OUR VISION IS CLEAR:

WE WANT TO TRANSFORM THE
CONSTRUCTION INDUSTRY
WITH OUR SUSTAINABLE
SOLUTIONS FOR BUILDINGS.



SUSTAINABLE DEVELOPMENT APPROACH

OUR APPROACH, WHICH IS BACKED BY CONCRETE COMMITMENTS, IS INSPIRED BY THE LIFECYCLE CONCEPT, COMPRISES ALL THE ASPECTS OF THE COMPANY, AND INVOLVES BOTH OUR ACTIVITIES AND OUR PRODUCTS.



SUSTAINABLE DEVELOPMENT APPROACH

OUR COMMITMENTS COVER THREE
MAJOR OBJECTIVES INTENDED
TO ALIGN OUR STRATEGIES AND
REALIZE OUR SUSTAINABLE
DEVELOPMENT POLICY.



SUSTAINABLE DEVELOPMENT APPROACH

Here are some of our major initiatives:

- Promoting local purchasing and vendors who are recognized for their good practices.
- Targeting zero waste for our extruded polystyrene insulation panel manufacturing plant in Sherbrooke, Québec.
- Obtaining the LEED Silver certification for our polyisocyanurate insulation panel manufacturing plant in Drummondville, Québec.





COMPREHENSIVE SERVICE

- Recognized for the expertise and availability of its technical team: more than 70 technicians and technical representatives across Canada work with and support construction professionals on their projects, from design to build.
- In addition to providing great technical support and service to customers, SOPREMA provides training to over 1,000 installers annually in the eight training centres in Canada.

**SOPREMA IS MORE THAN JUST A MANUFACTURER –
IT IS ALSO A PARTNER!**



The background image is a technical architectural drawing of a roof slope design. It features a grid of lines labeled with letters (X, Y, Z, V, W) and numbers (4). The drawing shows a central ridge with several crickets (CRIQUET) and a central dome-like structure. Arrows indicate the direction of water flow. Text labels include 'CUIVE 4%', 'CRIQUET Q', 'CRIQUET Q+2', 'CRIQUET Q-2', 'VOIR DÉTAIL CRIQUET', and 'VOIR DÉTAIL CRIQUET STANDARD'. The main title 'SLOPE DESIGN SERVICE AND SPECIALIZED PRODUCTS' is overlaid in large blue letters.

SLOPE DESIGN SERVICE AND SPECIALIZED PRODUCTS

- Choosing the right slope on a roof is essential because it will ensure adequate drainage and thus prevent the risks associated with the accumulation of stagnant water or ice.
- At SOPREMA, a team of estimators and drafters is dedicated entirely to the production of adapted plans, in addition to offering validation on site.

DESIGN SERVICE FOR EXPANSION JOINTS



SOPREMA professionals can produce custom plans and perform field validation for SOPRAJOINT PLUS, monolithic, expansion and waterproofing joints.

SPIRIT OF INNOVATION

A blue-tinted photograph of a laboratory. In the foreground, there are long white lab benches with various pieces of equipment and glassware. Several people in lab coats are visible, some standing and some sitting at the benches, engaged in their work. The background shows more lab benches and equipment, extending into the distance. The overall atmosphere is professional and focused on research.

- SOPREMA is recognized as a pioneer for its initiatives to develop new products that meet customer needs and make their work more efficient.
- Innovation at SOPREMA also means active participation in the development of new industry standards.
- Its Canadian research and development centre is located in Drummondville, where dedicated professionals work to develop and improve products, all while keeping SOPREMA's R&D sustainable development policy at the forefront.

TECHNOLOGIES

Over the years, SOPREMA has developed and marketed the best technologies in the industry with the constant objective to provide high-quality products.

- **SBS:** SOPREMA has mastered SBS modified bitumen technology since 1975. SBS products offer peace of mind with their excellent durability and resistance to severe weather conditions and can be installed using various techniques.

SBS technology is also very versatile: it can be used for waterproofing roofs, walls, foundations, bridges, parking decks, etc.

TECHNOLOGIES

- **PVC:**

Polyvinyl chloride (also known as PVC) is used for roofing and waterproofing. This technology is easy to install, provides long-term durability, and is proven to offer fire resistance.



SOPREMA Group has been manufacturing PVC membranes for over 40 years.



TECHNOLOGIES

- **PMMA:** This range of cold liquid-applied roofing and waterproofing membranes is based on methacrylate chemistry. PMMA offers ultra-high-performance, flexible, seamless reinforced systems featuring fast cure time that can accommodate tight construction schedules.

- **PU:** This range of cold liquid-applied membranes is based on polyurethane (PU) chemistry. PU offers robust, flexible, seamless systems that are ideal for protecting concrete structures against corrosion as well as traffic.



TECHNOLOGIES

- **POLYISOCYANURATE:** High-performance insulation technology (closed-cell hydrophobic foam) with multiple applications including roof and wall insulation.
- **STONE WOOL:** It is a natural product that utilizes recycled materials like slag and natural materials such as basalt rock. It is very durable and possesses stable insulating values in cold climates.



TECHNOLOGIES

- **CELLULOSE:** Thermal and acoustic insulation made of 85% recycled newspapers, and used in interior and exterior walls, attics, floors, and ceilings.
- **XPS:** Extruded polystyrene foam (also known as XPS) is a rigid, high-performance closed-cell insulation. Its high water and moisture resistance and versatility make XPS the insulation of choice for every application need.
- **POLYURETHANE FOAM:** Two-component polyurethane foam with a closed-cell structure. This high-quality product is designed for interior and exterior insulation applications, whether commercial, industrial, or residential.



COMMITMENT TO QUALITY

SOPREMA developed around the idea that the quality, durability and reliability of materials should be the main deliverable attributes to our end users. So, the company continuously works to develop a variety of high-quality products for every type of construction project.

ROOFS **WALLS** FOUNDATIONS **PARKING DECKS** BRIDGES **ADDITIONAL EXPERTISE**



ONE-STOP SHOP



SOPREMA offers solutions for the entire building envelope: roofs, walls, foundations, and more. This consistency ensures material compatibility and tie-in solutions.

No more confusion at transitions!



SOPREMA is the only company to offer vertical integration from waterproofing and vegetative solutions to insulation, in addition to all accessory products (adhesives, primer, etc.). This means you can get everything you need from one manufacturer.

SOPREMA's solutions ensure the integrity of the system with an optimal warranty.

ROOFS



WATERPROOFING



SOPREMA offers a wide range of waterproofing, vegetative solutions and insulation products for roofs.

SOPREMA's High Performance roof waterproofing systems are designed with one basic criteria in mind: durability.

- COLPLY
- SOPRASTAR
- SOPRAPLY
- SOPRASMART
- ALSAN RS
- COLVENT
- SOPRAFIX
- SENTINEL

SOPREMA has given the roofing industry classic performance utilizing the proven performance of SOPRALENE and ELASTOPHENE.

FOUNDATIONS



WATERPROOFING



The COLPHENE line includes all products involved in foundation waterproofing, from self-adhered to thermofusible SBS modified bitumen membranes.

There are several systems that can protect all types of foundations:

- Conventional waterproofing directly installed on the foundation walls;
- Blindside waterproofing installed on the shoring for projects in dense urban areas.

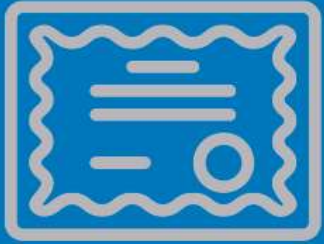
ADDITIONAL EXPERTISE



SOUNDPROOFING

SOPREMA soundproofing products bring together a variety of innovations to offer peace and quiet. The acoustic panels and membranes were specially designed to allow soundproofing of several types of floor coverings, walls, ceilings and drainage pipes.





WARRANTY PROGRAMS



As proof of the unique quality and performance of its products, SOPREMA offers several comprehensive warranty programs of up to 20 years for waterproofing membranes in the High Performance category, without any hidden fees.

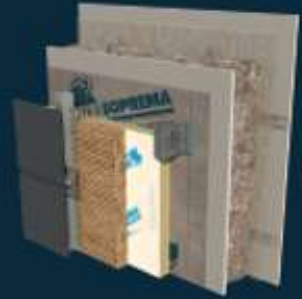


THANK YOU



BUILDING
A SUSTAINABLE
NORTH

BUILD BETTER
HIGH PERFORMANCE
WALLS



WHITEHORSE 2022 Yukon

Hands on Wall Construction and Demonstration

