

**Project Proposal** 

Carmacks Copper Project Yukon Territory

**Appendix G1** 

Waste Rock Storage Area Evaluation and Detailed Design Report (1997)

# WASTE ROCK STORAGE AREA EVALUATION AND DETAILED DESIGN REPORT

June 30, 1997

# TABLE OF CONTENTS

1. INTRODUCTION	1-1
2. EVALUATION OF OPTIONS	2-1
3. THE SELECTED OPTION	3-1
4. OTHER OPTIONS INVESTIGATED IN MORE DETAIL	4-1

### FIGURES

Figure 4-1	Alternate Waste Rock Placement Concept4	-2
Figure 4-2	Waste Rock Storage Alternative Location4	-3
Figure 4-3	Waste Rock Storage Proposed Location4	-5

# TABLES

# APPENDIX

A. Report on Detailed Design of Waste Rock Storage Area (Ref. No. 1785/2) dated May 30, 1997, by Knight Piesold Ltd. Consulting Engineers.

# 1. INTRODUCTION

Several options for waste rock dump location, configuration and foundation preparations have been considered in development of the plan for the Carmacks Copper Project.

These options include:

- a) placing rock on the existing surface on the south side of the valley north of the open pit without any special foundation preparation;
- b) stripping the area immediately north of the open pit of its vegetative cover, allowing thaw to begin and providing ditches to transport melt water with and without providing a contingency buffer area around the dump toe;
- c) preserving the permafrost in the location immediately north of the open pit by placing an insulating layer of rock on the original ground in winter and later depositing lifts of rock waste on top of the frozen ground year round;
- d) constructing of the dump on original ground with a stabilizing berm placed at the toe of the dump and keyed into thaw stable material;
- e) constructing the dump across the valley bottom north of the pit using the opposite valley wall to help add stability to the dump;
- f) locating the dump at higher elevation in the valley northwest of the pit and north of the heap leach pad;
- g) locating the dump south of the pit on steep slopes free of permafrost;
- removing potentially thaw unstable material in two locations north of the pit before placing rock in the dump.

# 2. EVALUATION OF OPTIONS

It is acknowledged that the area is in the zone of discontinuous permafrost and that thaw of soils below the waste dump is likely. It is further recognized that investigations in the area report significant ground ice locally. Thaw of this material is expected, thus the design concept selected must incorporate measures to deal with the resulting water and not allow it to increase pore pressure in foundation soils beneath the dump causing stability problems.

It is also acknowledged that the permafrost is warm and subject to degradation and may, in fact, already be degrading. Because of this, options aimed at preserving the permafrost have been investigated but not selected.

The alternative locations investigated were unfavorable from a haulage perspective, already reserved for other mine components, too steep or likely to have the same stability issues as the site selected. Options that would have resulted in placement of rock across the watercourse in the valley bottom north of the pit have not been pursued as this approach did not fit with Western Copper's environmental approach.

The option selected for waste rock dump disposal is b) outlined above with a contingency buffer zone which allows further consideration of option d) if required at a later date.

Table 1 summarizes the evaluation of the options considered.

# TABLE 1MINE WASTE ROCK STORAGE AREA ALTERNATIVESEVALUATION MATRIX

Alternative	Area of Consideration				
	Economic Considerations	Design, Engineering Construction and Operational Considerations	Environmental Considerations	Socioeconomic Considerations	Preferred Alternative
Waste Rock Storage Area Option a	Immediately adjacent, haul distance very economical	Capacity limited, foundation problems, valley fill, possible stability concerns.	No fish habitat, Vegetation and wildlife capability moderate to low.	Not applicable	
Option b	Immediately adjacent, haul distance economical.	Adequate capacity, foundation concerns mitigated, permafrost stripping, side hill dump.	No fish habitat, Vegetation and wildlife capability moderate to low.	Not applicable	Preferred option being of adequate size, configuration and proximity of haul. Foundations conditions allow remediation.
	Immediately adjacent, haul distance relatively economical but costly ground preparation.	Adequate capacity, foundation concerns mitigated, side hill dump, winter construction of insulating layer, complicates sequencing.	No fish habitat, Vegetation and wildlife capability moderate to low.	Not applicable	Absent of fisheries habitat. Vegetation and wildlife capability molderately low to low.
		Adequate capacity, foundation problems, side hill dump, construct keyed in stabilizing berm adds excavation.	No fish habitat, Vegetation and wildlife capability moderate to low.	Not applicable	Option allows further remediation with preferred option b
		Adequate capacity, foundation problems, cross valley fill, rock across stream, flow through drain could plug - likely slumps during construction due to lift height.	No fish habitat, Vegetation and wildlife capability moderate to low. Stream crossed - potential chemical issues.	Not applicable	
Option f	Moderately adjacent, haul distance not as econonmical	Adequate capacity, foundation problems, side hill dump.	No fish habitat, Vegetation and wildlife capability moderate to low. Convers small streams, possible chemical issues.	Not applicable	
Option g	Immediately adjacent, haul distance very economical.	Capacity limited, foundation better but steep slopes problems, valley fill.	No fish habitat, Vegetation and wildlife capability moderate to low.	Not applicable	
Option h	Immediately adjacent, haul distance relatively economical, but overall options highly uneconomic.	Adequate capacity, foundation problems, side hill dump, significant excavation of thaw unstable material	No fish habitat, Vegetation and wildlife capability moderate to low. stability of excavated soils	Not applicable	

# 3. THE SELECTED OPTION

The selected option is briefly summarized below and described in detail in Appendix A "Report on Detailed Design of Waste Rock Storage Area" (Ref. No. 1785/2) dated May 30, 1997 by Knight Piesold Ltd., Consulting Engineers. The appendix includes detailed design drawings consideration of foundation preparation, dump sequencing, contingencies for increased stability, water balance and water management, stability analysis, proposed monitoring, and an outline of reclamation proposed.

The 1996 geotechnical field investigation program undertaken by Knight Piesold Ltd. showed permafrost exists below the waste rock storage area in depth varying between 5 to 15 m (Knight Piesold 1784/1). The Knight Piesold Ltd. Design Report 1785/2 assumes that the foundation footprint will be stripped in advance of waste rock placement to permit it to thaw. Surface runoff diverted around the area and any seepage will be collected for treatment before discharge to the environment. At approximately year 3 of mine development, the extent of thaw and other geotechnical conditions below the dump will be re-evaluated to determine dump stability prior to placement of waste and the ultimate dump general arrangement revised as required. A buffer zone beyond the toe of the dump will always be maintained to permit thawing, to monitor dump performance during development, and to permit possible installation of foundation improvements and other design contingencies as necessary. Before final closure of the waste dump, Western Copper Holdings Ltd. would carry out a site investigation programme to confirm the stability of the waste rock. If the design criteria is not met, the buffer zone would provide sufficient clearance to excavate and construct a waste rock key trench to stabilize slopes, or to flatten slopes if necessary.

The reader is referred to Appendix A for details of the proposed design.

# 4. OTHER OPTIONS INVESTIGATED IN MORE DETAIL

Most of the options outlined above were rejected because they did not meet the economic or environmental objectives of Western Copper. Three of these other options were investigated in more detail and are elaborated below. These are options c), f) and h) in the above list. The reason that additional detail is provided on these options and not the others is that these concepts were suggested by government reviewers.

# **Option C**

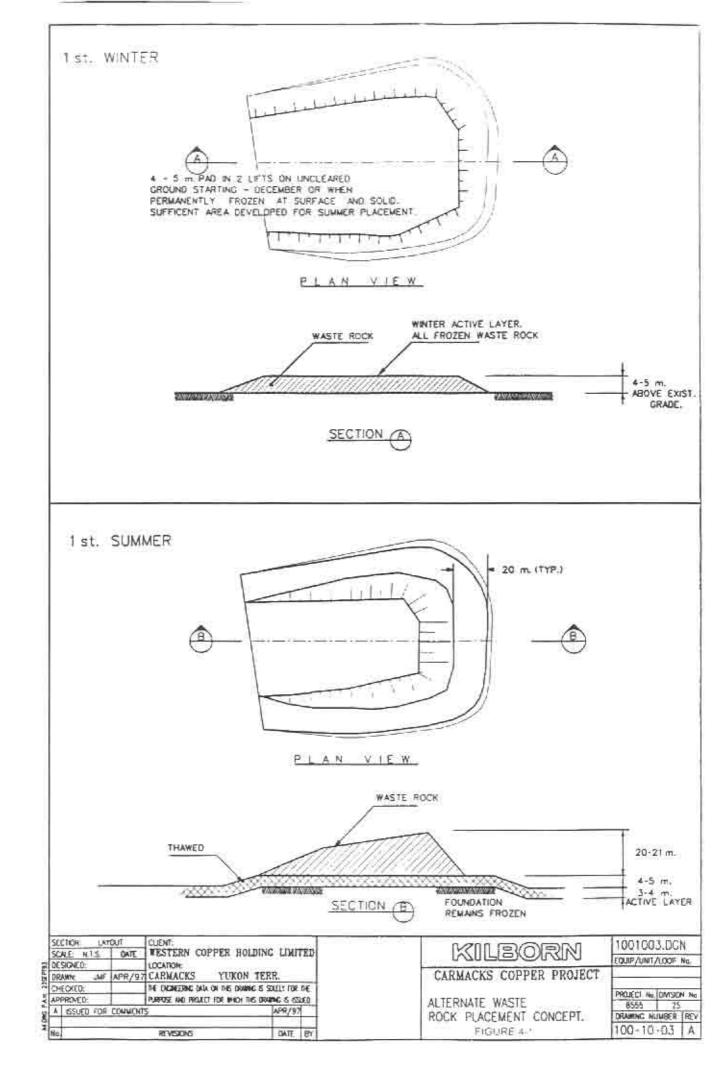
One of the original design concepts for the rock dump was to place waste on frozen ground similar to that proposed by Dr. C. Burn in his December 13, 1996 report to the RERC.

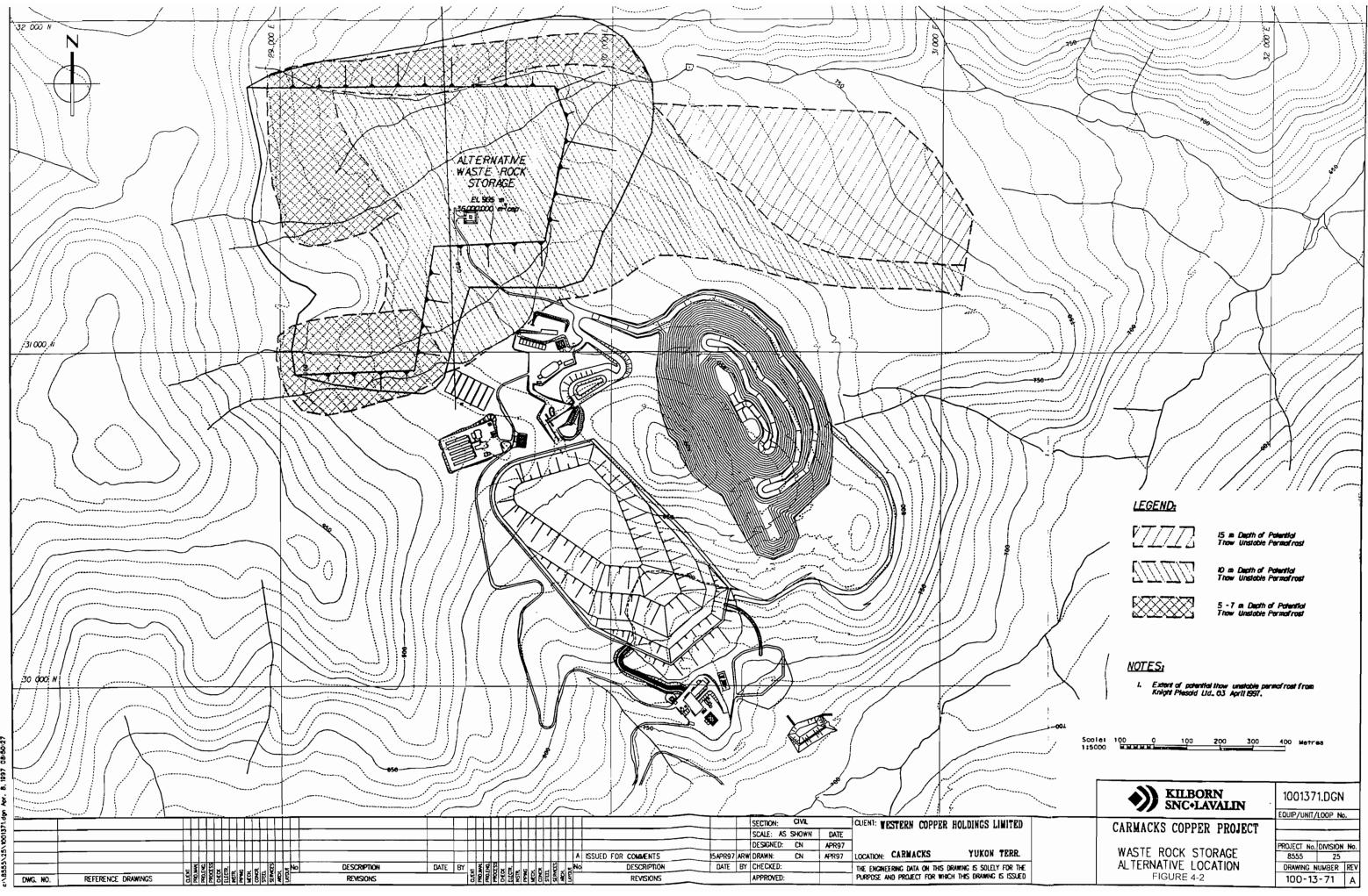
To do this the dump footprint to be covered during the summer months would be prepared in the winter by placing a pad of waste rock of 0.5 m thickness greater than the active layer. Topsoil and vegetation would not be stripped as it would act as an insulation layer and prevent penetration of the active layer into the underlying soil. Thermistors currently in place indicate that the active layer is 5 m thick on south facing slopes and 3 m thick on north facing slopes.

The placement of a pad of waste rock during the winter in two lifts of 2.5 m each as show in Figure 4 - 1 would maintain the permafrost during end dumping of 20 m lifts of waste in the summer. A buffer zone at the toe of the pad would have to be maintained as permafrost at the boundary of the pad will thaw, but the 5 m high lift should remain stable and, if not, the consequences of a slip would be insignificant.

# **Option F**

The location of the dump higher in the valley had been suggested and a layout can be found in Figure 4 - 2. It is difficult to avoid water courses in this area and the design must still contend with potentially thaw unstable foundation materials. A geotechnical investigation was not carried out in this area. Since this option did not offer advantages beyond the selected one and added haulage costs, it was not selected.





# Option H

In this option, the thaw unstable soil beneath the Waste Rock Storage Area would be removed in the Waste Rock Storage Area before the waste rock is placed. This may somewhat improve the stability of the dump slopes, but raises the stability issue of storing the thawed soil that has been removed. The extent and depth of the material was based on Knight & Piesold geotechnical investigations and from actual borehole information gathered during the 1996 field program. Approximately 7,000,000 m<sup>3</sup> of thaw susceptible soil would have to be removed. Compare this to Waste Rock dump volume of 30,000,000 m<sup>3</sup>. This is neither a minor excavation project nor a small spoils pile. The spoils pile would require special design measures to control site erosion and sediment release.

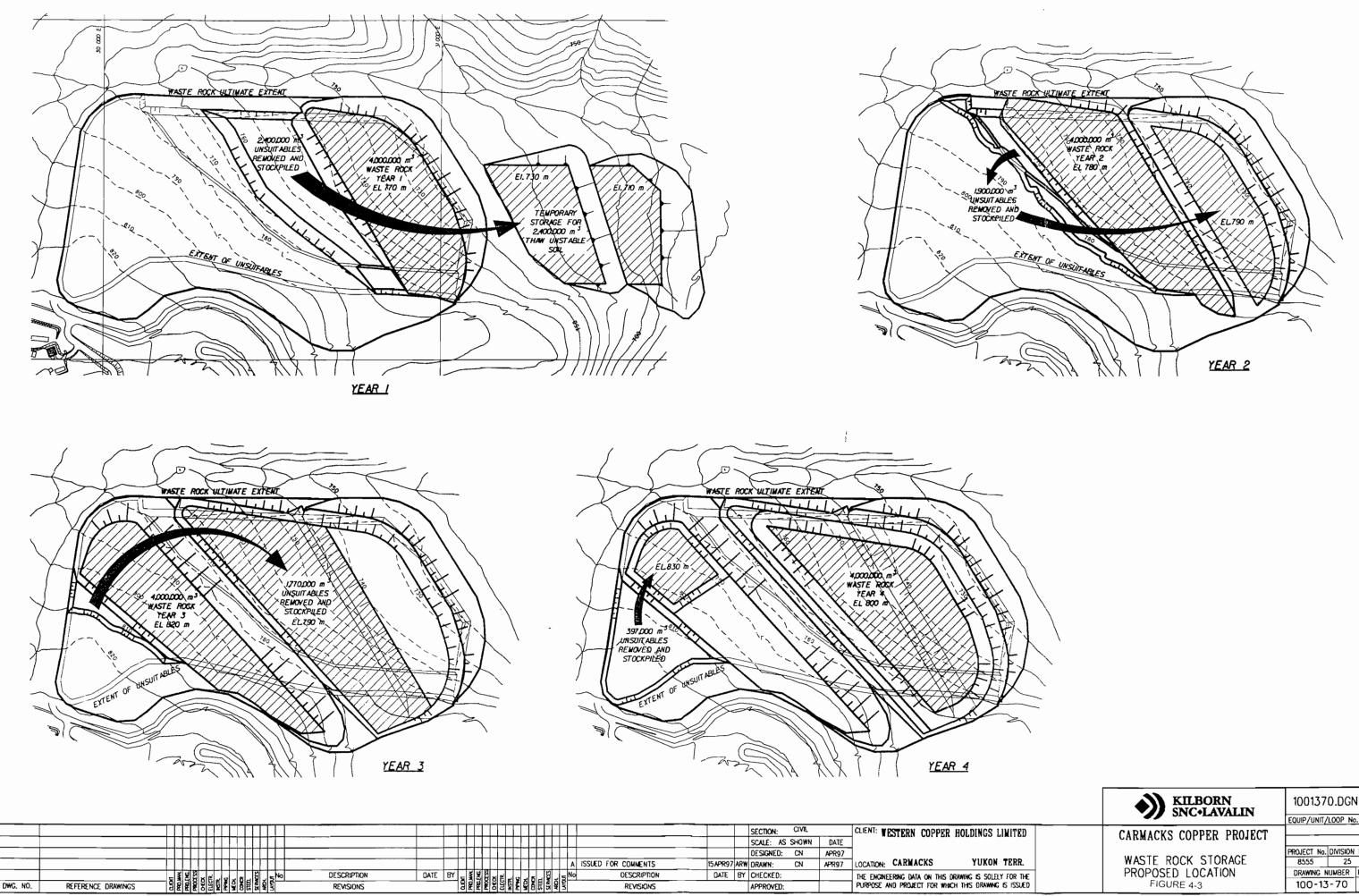
The thaw susceptible soil would have to be stockpiled into another location with some or all of the following being done to stabilize the location:

- removal of thaw susceptible soil from this location;
- ditching and/or filter fabric to aid surface drainage;
- construction of embankments to contain soil as it thaws.

To minimize the rehandling of excavated foundation material and develop new stockpile areas to store it, Kilborn Engineering developed and costed the following preliminary concept to aid in the assessment of the waste rock dump option:

- 1. Remove thaw susceptible soil from a section of the proposed waste rock storage area and place it in a stockpile.
- 2. Fill the excavated area with waste rock so that future excavated thaw susceptible soil may be placed on top to permit it to thaw and to drain.
- 3. Continue with the development of the waste rock storage area by placing future waste on any excavated, drained material.

This sequence of dump construction is shown in Figure 4 - 3. The stability issues with this concept have not been analyzed. The on-going capital cost estimate for this concept, with the work spread out over 4 years, is on the order of \$37 million. This option is very expensive,



DATE BY CHECKED:

APPROVED:

DWG. NO.

REFERENCE DRAWINGS

DESCRIPTION

REVISIONS

----

	KILBORN SNC+LAVALIN	1001370.DGN
TED	CARMACKS COPPER PROJECT	
RR. R THE SSUED	WASTE ROCK STORAGE PROPOSED LOCATION FIGURE 4-3	PROJECT No.         DNISION         No.           8555         25           DRAMING NUMBER         REV           100-13-70         A

offers limited additional stability, and is likely to add to rather than reduce environmental impact. For these reasons, this option was rejected and not assessed further

APPENDIX A REPORT ON DETAILED DESIGN OF WASTE ROCK STORAGE AREA (REF. NO 1785/2)

REPORT ON DETAILED DESIGN OF WASTE ROCK STORAGE AREA (REF. NO. 1785/2)

MAY 30, 1997

# REPORT ON DETAILED DESIGN OF WASTE ROCK STORAGE AREA (REF. NO. 1785/2)

This report was prepared by Knight Piésold Ltd. for the account of Western Copper Holding Limited. The material in it reflects Knight Piésold's best judgement in light of the information available to it at the time of preparation. Any use which a third party makes of this report, or any reliance on or decisions to be made based on it, are the responsibility of such third parties. Knight Piésold accepts no responsibility for damages, if any, suffered by any third party as a result of decisions made or actions based on this report.

# REPORT ON DETAILED DESIGN OF WASTE ROCK STORAGE AREA (REF. NO. 1785/2)

# **TABLE OF CONTENTS**

#### PAGE

SECTION 1.0	INTR	ODUCTION	1
	1.1	PROJECT DESCRIPTION	1
	1.2	SCOPE OF WORK	1
	1.3	REFERENCE DOCUMENTS	1
SECTION 2.0	DESI	GN OBJECTIVES	3
SECTION 3.0	DESI	GN BASIS	4
SECTION 4.0	GENI	ERAL ARRANGEMENT	5
SECTION 5.0	CONS	STRUCTION METHODOLOGY AND SEQUENCING	6
SECTION 6.0	WAT	ER MANAGEMENT	8
	6.1	GENERAL	8
	6.2	SURFACE DRAINAGE AND COLLECTION DITCHES	8
	6.3	SEDIMENT CONTROL POND	8
SECTION 7.0	WAT	ER BALANCE	10
	7.1	GENERAL	10
	7.2	PARAMETERS AND ASSUMPTIONS	10
	7.3	RESULTS	11

SECTION 8.0	REVIEW OF THAW CONSOLIDATION ANALYSIS	12
SECTION 9.0	STABILITY ANALYSIS	14
SECTION 10.0	GEOTECHNICAL INSTRUMENTATION	16
SECTION 11.0	HYDROGEOLOGICAL IMPACT ASSESSMENT	17
SECTION 12.0	RECLAMATION AND CLOSURE	18
SECTION 13.0	REFERENCES	20

# **TABLES**

Table 1	Waste Rock Storage Area Precipitation Details used in Analysis
Table 2	Waste Rock Storage Area Water Balance Analysis Data
Table 3	Waste Rock Storage Area Monthly Water Balance - Year 1,
	Average Precipitation Conditions (14 Pages)

# **FIGURES**

Figure 1	Waste Rock Storage Area Water Balance - End Year 1
Figure 1(cont.)	Waste Rock Storage Area Water Balance - End Year 4
Figure 1(cont.)	Waste Rock Storage Area Water Balance - End Year 8
Figure 2	Waste Rock Storage Area One-Dimensional Thaw Analysis
Figure 3	Waste Rock Storage Area Pore Pressures and $r_u$ Profiles -
	Initial 25 m Lift
Figure 4	Waste Rock Storage Area Stability Analysis Geometry, Slope
	Configuration Models and Modelling Parameters
Figure 5	Waste Dump Stability Analyses Shearing Strength of Rockfill
	from Large Triaxial Tests
Figure 6	Waste Rock Storage Area - Stability Analysis Results for Initial
	Configuration (25 m Lift)

Figure 7	Waste Rock Storage Area - Stability Analysis Results for
	Ultimate Configuration - Section 1
Figure 8	Waste Rock Storage Area - Stability Analysis Results for
	Ultimate Configuration - Section 2

# **DRAWINGS**

1784.300 Rev 0	Waste Rock Storage Area - Final Arrangement
1784.301 Rev 0	Waste Rock Storage Area - Foundation Preparation Plan
1784.302 Rev 0	Waste Rock Storage Area - Sections and Details
1784.303 Rev 0	Waste Rock Storage Area - Loading Plan
1784.304 Rev 0	Waste Rock Storage Area - Loading Sections
1784.305 Rev 0	Waste Rock Storage Area - Sediment Control Pond Plan,
	Sections and Details
1784.306 Rev 0	Waste Rock Storage Area - Instrumentation Plan
1784.307 Rev 0	Waste Rock Storage Area - Sections and Details
1785.000 Rev 0	General Arrangement

# REPORT ON DETAILED DESIGN OF WASTE ROCK STORAGE AREA (REF. NO. 1785/2)

# **SECTION 1.0 - INTRODUCTION**

## 1.1 <u>PROJECT DESCRIPTION</u>

The Carmacks Copper Project is an open pit copper mine and processing facility being developed by Western Copper Holdings Limited. It is located in the Yukon Territory, 38 km north west of the town of Carmacks. The project will comprise the operation of an open pit, crushing plant, acid heap leach and copper extraction facility, associated waste dumps, soil stockpiles, water storage facility, process water ponds, drainage ditches and sediment control ponds and miscellaneous structures to support mining operations.

The project general arrangement is shown on Drawing No. 1785.000.

#### 1.2 <u>SCOPE OF WORK</u>

The scope of this report is to present a detailed level design the waste rock storage area, to support a Water License Application and address the concerns raised during the Initial Environmental Evaluation (IEE). The work presented in this report conforms with the guidelines presented in the British Columbia Mine Waste Rock Pile Research Committee publication, "Mined Rock and Overburden Piles, Investigation and Design Manual", May 1991.

#### 1.3 <u>REFERENCE DOCUMENTS</u>

The following documents have been referred to, or are relevant to this report, and should be read in conjunction with this report:

• "Report on 1992 Surficial Geotechnical Investigations" Knight Piésold Ltd.,

May 1993, Ref. No. 1782/2.

- "Report on Preliminary Design", Knight Piésold Ltd., May 1, 1995, Ref. No. 1783/1.
- "Western Copper Holdings Ltd., Carmacks Copper Project Initial Environmental Evaluation Addendum No. 3, "Hallam Knight Piésold Ltd., October 1995.
- "Report on 1996 Geotechnical And Hydrogeological Investigations" Knight Piésold Ltd., June 1996, Ref. No. 1784/1.
- "QA/QC Program and Technical Specifications", Knight Piésold Ltd., June 1996.
- "Report on Updated Detailed Design Criteria", Knight Piésold Ltd., July 3, 1996, Ref. No. 1784/5.

# **SECTION 2.0 - DESIGN OBJECTIVES**

The principal objectives for the design of the waste rock storage area (WRSA) are as follows:

- Provide a geotechnically stable and cost-effective configuration for staged waste rock storage with particular attention to permafrost and foundation conditions.
- Minimize potential impacts to the groundwater system and surface runoff flows during the life of the mine operation and in the long term by providing collection ditches and a sediment control pond.
- Develop the facility in stages to allow for ground thawing and drainage.
- Incorporate field observation and performance monitoring during the initial stages of waste rock placement to ensure on-going stability and performance of the waste rock storage area.
- Provide adequate contingencies to deal with localized instabilities which may arise from areas of potentially thaw unstable foundation.

# **SECTION 3.0 - DESIGN BASIS**

The following assumptions were made for the final design of the WRSA.

- A design capacity of 60 million tonnes placed at 2.0 t/m<sup>3</sup>.
- Annual waste rock production of approximately 7.5 million tonnes.
- Hauling and placing of mine waste rock occurs year round.
- Placement of waste material in maximum 25 metre lifts by end-dumping from the face of an advancing lift.
- Material waste comprised of coarse, durable granodiorite and biotite gneiss rock types.

The following design parameters have been used for the design of the sediment control pond for the WRSA.

- Provide storage for the 1 in 10 year 24 hour storm event.
- Provide a spillway that can safely pass the 1 in 200 year 24 hour storm event.

#### **SECTION 4.0 - GENERAL ARRANGEMENT**

The waste rock storage area is located immediately north of the open pit on a gentle, north-east facing slope. The general arrangement for the waste rock storage area and sediment control pond is shown on Drawing 1784.300. The WRSA covers an area of approximately 70 hectares and is designed to provide for permanent, secure storage and total confinement of the mine waste rock. This particular site was chosen as to minimize the haul distances from the pit and also to minimize any potential impact on existing surface drainage courses. The design includes surface drainage ditches to drain the footprint of the waste dump. Surface runoff and seepage from the WRSA will be collected in perimeter collection ditches located at the toe of the facility and transported via the WRSA outlet channel to the sediment control pond.

Design features of the waste rock storage area are shown on Drawings 1784.300 to 1784.307.

# **SECTION 5.0 - CONSTRUCTION METHODOLOGY AND SEQUENCING**

The WRSA will be constructed in lifts with a maximum thickness of 25 metres. Lifts will generally be placed parallel to topography and will be advanced at the angle of repose of the material which may be as steep as 1H:1V. Staged development of the WRSA is shown on Drawing 1784.303 in plan and on Drawing 1784.302 in section. The finished slope of each lift will be graded to a 2H:1V. Benches approximately 7 metres wide will be established between successive lifts and will flatten the overall slope to 2.25H:1V.

A summary of the construction activities to be carried out for each stage of development is provided below:

# Pre-Production:

- Clear and strip the entire waste rock storage area down to mineral soil.
- Stockpile stripped material at the designated areas north east of the facility.
- Construct surface drainage ditches, surface drainage collection ditch, perimeter collection ditch, and waste rock storage area outlet ditch.
- Construct sediment control pond and related structures.

# Production:

- Place waste rock material by end-dumping from the face of the advancing lift.
- The surface elevation of the first lift is to be maintained at 840 m until a lift thickness of 25 m has been obtained.
- Continue advancement of first lift parallel to topography until the limits of the 100 metre wide contingency buffer zone are reached. This will take approximately 3 years at which time a geotechnical investigation program within the contingency buffer zone will be undertaken. The objective of this

program will be to confirm foundation conditions and update the stability assessment prior to year 4 waste rock placement. If foundation conditions are not as anticipated then remedial loading plans and contingency measures will be developed including stability berms and slope reduction.

- The surface elevation of the second lift is to be maintained at 840 m until a lift thickness of 25 m has been obtained then the lift is to be advanced parallel to topography.
- Level off the top of the waste dump at elevation 840 m using a maximum 25 metre thick lift followed by a 15 metre thick lift.
- Construct the final 30 metre thick lift to elevation 870 m.

#### **SECTION 6.0 - WATER MANAGEMENT**

## 6.1 <u>GENERAL</u>

Provisions are included in the design of the WRSA to control the surface inflows into the facility. This will be accomplished by constructing surface and collection drainage ditches that will collect and direct the surface runoff and near surface seepage water to the sediment control pond.

#### 6.2 <u>SURFACE DRAINAGE AND COLLECTION DITCHES</u>

The location of the surface drainage and collection ditches are shown on plan Drawing 1784.300. Surface drainage ditches will be constructed to channel the surface runoff to the surface drainage collection ditch. It is anticipated that additional surface drainage ditches in the footprint of the WRSA may be required to enhance the drainage. These ditches will mainly be of use in the early stages of the WRSA development as the foundation thaws and excess water is released. Eventually these ditches will be covered by waste rock material. The perimeter collection ditch surrounding the WRSA has been designed to intercept all surface run off and near surface seepage from the WRSA and convey this to the WRSA outlet channel which ultimately drains into the sediment control pond. The perimeter collection ditch and the WRSA outlet channel will be riprap lined to prevent erosion and downcutting. The preliminary sizing of these ditches is based on conveying the peak runoff flow obtained from the 1 in 200 year 24 hour storm event. The peak design flows are estimated to be 1.25 m<sup>3</sup>/s for the WRSA outlet channel and 0.65 m<sup>3</sup>/s for the perimeter collection ditch. Peak flows were determined using both the Rational method as described in the MOE Manual of Operational Hydrology in B.C. and the SCS method as described in Water Resources Publications Technical Paper No. SCS-TP-149.

#### 6.3 <u>SEDIMENT CONTROL POND</u>

The location and details on the design features of the sediment control pond are shown on Drawing 1784.305. The sediment control pond design includes a sloping riser for pumpback and will be protected from overtopping by a spillway designed to pass the 1 in 200 year, 24 hour storm event estimated with a peak flow of  $1.25 \text{ m}^3/\text{s}$ .

The sediment control pond has also been designed to store a volume of  $65,000 \text{ m}^3$  which comprises the following:

•	1 in 10 year, 24 hour storm event:	10,000 m <sup>3</sup> .
•	Dead storage:	$10,000 \text{ m}^3$ .
•	Surface runoff storage from the WRSA:	45,000 m <sup>3</sup> .

Pumping of stored water for use at the process plant site will be accomplished using the sloping riser.

## **SECTION 7.0 - WATER BALANCE**

# 7.1 <u>GENERAL</u>

A linked annual water balance model was developed to estimate the monthly water sources to the sediment control pond. The water balance model accounts for runoff volumes derived from precipitation falling directly upon the waste rock storage area and associated runoff. For the snowmelt condition, a uniform depth of snow has been assumed to cover the entire area. The 20 year dry, average and 20 year wet annual precipitation conditions were modelled in the water balance to determine potential inflows and outflows on the facility. Detailed descriptions of the water balance modelling are presented in the following sections.

# 7.2 PARAMETERS AND ASSUMPTIONS

The precipitation assumptions used in the water balance model are presented in Table 1 and the design assumptions summarised in Table 2. The 9 year average year linked water balance is presented in Table 3.

Assumptions used in the analyses are outlined below:

- The sediment control pond will receive runoff and near surface seepage waters derived from direct precipitation on the WRSA. Water balance modelling has assumed a uniform depth of snow covers the entire site.
- Direct runoff coefficients for the cleared, unloaded catchment area and for the loaded waste rock area are estimated at 1.0 and 0.30 respectively. These numbers have been selected based on previous engineering experience with projects in the Yukon and differ from the runoff coefficients presented using the Rational method of estimating peak design flows.
- Some evaporation of water from the WRSA will occur. The evaporated water will consist of water retained from precipitation close to the active bench surface. Since a large free surface of water will not be present, a relatively small surface evaporation coefficient of 10 percent was applied to the mean monthly pond evaporation to calculate evaporation loss.

• A portion of the precipitation that infiltrates into the WRSA will be retained. It was considered that the maximum amount of water retained in the waste material would be approximately 5 percent by weight of the waste rock material.

# 7.3 <u>RESULTS</u>

The results of the water balance modelling for the WRSA are shown on Figure 1 for the end of years 1, 4, and 8. The modelling shows that the amount of runoff decreases as the size of the loaded portion of the WRSA increases. This is a direct result of the cleared, unloaded area having a higher runoff coefficient than the loaded area. The peak inflow volumes reporting to the sediment control pond occurs in the month of April with July generally being the second highest inflow month.

# **SECTION 8.0 - REVIEW OF THAW CONSOLIDATION ANALYSIS**

Knight Piésold Ltd. have developed a one-dimensional finite difference computer model which predicts the magnitude of excess pore pressures with time in a thawing soil layer. This model incorporates an increased thaw depth with time and surcharge loading conditions.

Analyses have been performed to predict pore pressure conditions with time within the foundation materials beneath the waste rock storage facility and were presented in Addendum #3.

The assumptions incorporated in the ground thawing model were extremely conservative. A schematic diagram illustrating the main parameters and assumptions incorporated into the 1-D thaw model is given on Figure 2.

Estimates of pore water pressures were computed for a thawing layer beneath the initial 25 m lift of the waste rock storage facility. Surcharge loading from the overlying waste rock was applied at the start of ground thawing. This is a conservative worst case condition, with additional excess pore pressures due to surcharge loading being generated within each incremental thawing layer for the entire 6 months thawing period. Excess pore pressures gradually increase during the 6 month thawing period, corresponding to an increasing length of drainage path.

For a coefficient of consolidation of 200 m<sup>2</sup>/year, pore pressures within the thawed layer were predicted to be minor with a corresponding maximum  $r_u$  value of less than 0.1 at the base of the thawed layer. Using a coefficient of consolidation of 20 m<sup>2</sup>/year results in higher pore pressures maintained in the thawed layer, with a maximum  $r_u$  value of approximately 0.4 beneath the 25 m lift. Profiles of pore water pressure and corresponding  $r_u$  coefficients after 6 months are shown for both the above cases on Figure 3. Pore pressure conditions after 3 months are also shown for a coefficient of consolidation of 20 m<sup>2</sup>/year. As thawing rates slow any excess pore pressures within the thawed foundation material tend to dissipate rapidly.

Thawing of foundation materials to a depth of 3 m may also occur for a short distance beyond the toe of the advancing lift due to ground disturbance and loss of surficial organics during foundation preparation. For these conditions where thawing occurs without any surcharge loading from overlying waste rock, maximum pore pressures equivalent to  $r_u$  coefficients of approximately 0.51 and 0.65 were computed for coefficients of consolidation of 200 m<sup>2</sup>/year and 20 m<sup>2</sup>/year respectively. An  $r_u$  value of 0.49 represents equilibrium hydrostatic conditions under these conditions. Hydrostatic conditions are achieved in both cases shortly after thawing is complete at a depth of 3 metres.

The thaw analyses have provided conservative worst case excess pore pressures and pore pressure dissipation rates which are used in the stability modelling. Actual pore pressures and pore pressure dissipation rates will be measured from the instrumentation installed in the foundation and will allow confirmation that the stability objectives are maintained. This information will be available when the dump is only 25 metres high and if conditions are not as anticipated then appropriate design modifications will be implemented.

## SECTION 9.0 – STABILITY ANALYSES

Stability analyses were carried out for the preliminary design of the waste dump based on industry standard assumptions and parameters.

A reassessment of the stability of the waste dump was carried out incorporating material parameters obtained from laboratory testing of samples. The geometries and the material parameters used in the analyses are shown on Figure 4. An  $r_u$  value in the thawing foundation of 0.4 was used based on the thaw consolidation analysis presented above. As a result of review comments, a waste rock shear strength angle of friction of 37° was assigned. Typical strengths for rockfill as determined by large scale triaxial tests are shown on Figure 5.

The results of the stability analyses are shown on Figures 4.6 to 4.8 for the first lift and final configurations Sections 1 and 2, respectively. The calculated factors of safety are summarized as follows:

Stability Case	Factor of	Minimum Required	Yield Acceleration
	Safety	F.S.	Acceleration
Static			
- Cross Section 1 & 2 (25 m lift)	1.42	1.3	N/A
- Cross Section 1 & 2 (25 m lift)	1.83	1.3	N/A
Under Hydrostatic Conditions			
- Cross Section 1 (Ultimate Configuration)	1.84	1.3	N/A
- Cross Section 2 (Ultimate Configuration)	1.75	1.3	N/A
Pseudostatic			
- Cross Section 1 (Ultimate Configuration)	1.38	1.0	0.13 g
- Cross Section 2 (Ultimate Configuration)	1.31	1.0	0.13 g
- Cross Section 1 (Ultimate Configuration)	1.0	N/A	0.28 g
- Cross Section 2 (Ultimate Configuration)	1.0	N/A	0.27 g

During an on site review of geological conditions with the review consultants, it was confirmed that there is significant variability in the foundation and notwithstanding that the location of the dump has been changed to avoid the poor foundation areas, it can be expected that some areas of thaw unstable foundation will be encountered. These may result in sloughing and toe instabilities at the advancing face of the dumps. The dump area is relatively flat and therefore the runout from these occurrences will be small. The potential for instability will reduce with time as thawing and consolidation will result in significant strength gains in the foundation material.

The contingency incorporated in the design to account for localized instabilities due to thaw unstable foundations is to construct a buffer area, 100 metres wide around the perimeter of the waste dump. The buffer will be stripped and drained during initial construction and allowed to thaw. The buffer will provide an area in which any runout from local instabilities will be contained during initial dump construction and will provide a thawed, drained foundation for the eventual construction of the final toe of the waste dump.

# **SECTION 10.0 - GEOTECHNICAL INSTRUMENTATION**

Geotechnical instrumentation will be installed to monitor the performance of the waste dump and to confirm design assumptions and parameters used in the stability assessment.

Vibrating piezometers will be installed in the waste rock storage area foundation across two planes designated Planes A and B as shown on Drawing 1784.306. Typical sections and installation details are provided on Drawing 1784.307

Surface movement monuments will be installed at the locations shown on Drawing 1784.306 with a typical section shown on Drawing 1784.307. Periodic surveying of the location of these monuments will be required to monitor the deformations on the slope.

## **SECTION 11.0 - HYDROGEOLOGICAL IMPACT ASSESSMENT**

The hydrogeological impact at the WRSA is not expected to be significant. Most of the precipitation onto the waste rock will runoff and be collected in drainage ditches along the toe of the pile. The amount of runoff which enters the pile will be insignificant and will flow in the near surface groundwater at the base of the pile for collection in the toe drains and ultimately into the sediment control pond for use as make-up water for leaching operations and for dust control on the roads.

The organic layer covering the WRSA will be removed during the initial development thereby initiating thawing of the permafrost. This will result in an increase in the hydraulic conductivity of the thawed soil and the generation of near surface groundwater which will flow downslope and be intercepted by drains along the toe of the dump. The water quality impact model presented in the IEE indicates that if 50% of the total effluent from the waste dump is collected and recycled then the impact on receiving waters is acceptable. The seepage losses into the groundwater will be an insignificant fraction of this amount and therefore seepage losses to North Williams Creek are not a concern.

# SECTION 12.0 - RECLAMATION AND CLOSURE

Reclamation of the WRSA may be initiated during early stages of production as this will lower final reclamation costs, improve short term stability, and reduce surface erosion and sedimentation. The following are preliminary recommendations for on-going reclamation and final closure of the WRSA:

- Maintain sloped grading of bench surfaces to minimize surface water infiltration and erosion of downstream slopes.
- Maintain surface water collection ditches and the sediment control pond to control surface drainage during operations and reclamation.
- The operational slopes, consisting of benches and raises, will be maintained at 2.25H:1V and will not be regraded on closure. This approach removes the problems associated with the re-grading of long slopes and the corresponding erosion of drainage channels by runoff down long slopes.
- The final surface of the waste rock storage area will be integrated into the surrounding terrain by stockpiling final waste rock loads on the top surface to imitate a rolling landform.
- The surfaces of each bench and the top surface will be capped with overburden to a depth of approximately 0.3 m and revegetated with appropriate species of plant. Large boulders will be left in place to provide wildlife cover until vegetation is well established.
- Surface runoff collection ditches and the sediment control pond will remain operational until vegetation on the storage area has reached a self sustaining growth.

Reclamation will be carried out in conjunction with ongoing environmental monitoring to assure sediment control and water quality objectives are being met. When monitoring results have indicated that the waste rock storage area runoff and seepage are of suitable quality for direct release to the environment the surface runoff

collection ditches will be decommissioned by backfilling with waste rock and the sediment control pond embankment will be breached.

## **SECTION 13.0 - REFERENCES**

Coulson, C.H., 1991. Manual of Operational Hydrology in B.C. Hydrology Section, Water Management Branch, B.C. Ministry of Environment.

- Craig, R.F., "Soil Mechanics", Chapman and Hall, 1992.
- Johnston, G.H., "Permafrost Engineering Design and Construction", John Wiley and Sons, 1981.
- Kent, K.M., "A Method For Estimating Volume and Rate of Runoff in Small Watersheds", Technical Paper No. SCS-TP-149, National Engineering Publications from the United States Soil Conservation Seervice, Water Resources Publications, Colorado.

Ministry of Environment Manual of Operational Hydrology in B.C.

SLOPE/W, Version 3.0, 1991, A Slope Stability Program developed by GEO-SLOPE International, Calgary, Alberta.

Water Resources Publications Technical Paper No. SCS-TP-149.

# TABLE 1

# WESTERN COPPER HOLDINGS LIMITED CARMACKS COPPER PROJECT

# <u>WASTE ROCK STORAGE AREA</u> <u>PRECIPITATION DETAILS USED IN ANALYSIS</u>

C:\ACG\Projects\WCH-01\Project Description\Reports to be Submitted - pdfs\WRSA\[t1.xls]P	recip			2/23/2005 8:11
Description		Precip	oitation	
Precipitation Distribution:				
Mean annual precipitation (mm)		3΄	75	
20 year "Dry" annual precipitation (mm)		2:	52	
20 year "Wet" annual precipitation (mm)			98	
"Max." annual precipitation (mm)			58	
"Min." annual precipitation (mm)			82	
Mean annual rainfall (mm)			33	
Mean annual snowfall (mm)			43	
Coefficient of variation			.2	
Standard deviation (mm)		7	5	
Proportions of Actual Precipitation:				
Rainfall		0.	62	
Snowfall		0.	38	
	Rainfall	Proportion	Snowmelt	Proportion
	(mm)	as Rainfall	(mm)	as Snowmelt
Jul	74.8	0.32	0.0	0.00
Aug	53.4	0.23	0.0	0.00
Sep	35.6	0.15	0.0	0.00
Oct	3.7	0.02	0.0	0.00
Nov	0.0	0.00	0.0	0.0
Dec	0.0	0.00	0.0	0.00
Jan	0.0	0.00	0.0	0.00
Feb	0.0	0.00	0.0	0.00
Mar	0.0	0.00	0.0	0.00
Apr	0.0	0.00	100.1	0.70
May	18.4	0.08	42.9	0.30
Jun	46.4	0.20	0.0	0.00
			1.42	
Total (mm)	232		143	

### TABLE 2

## WESTERN COPPER HOLDINGS LIMITED CARMACKS COPPER PROJECT

## WASTE ROCK STORAGE AREA WATER BALANCE ANALYSIS DATA

2/23/2005 8:14 Description Precipitation **General Details:** 7500000 Annual Waste Rock production (tpy) Months per year Waste Rock Placement 12 25 Bench Height (m) Bulk Density of Waste Rock (t/m<sup>3</sup>) 2.0 Initial Moisture in Waste 3% Max. Mass of Water retained in WRSA 5% Water content increase in Waste Rock 2.0% **Catchment Areas:** Waste Rock Storage Area (ha) 64.75 Ditches, road, and sediment control pond 7.00 Sediment control Pond 1.70 **Runoff and Evaporation Coefficients:** Cleared, unloaded Area Direct Runoff 100% WRSA Direct Runoff 30% Evaporation coeff. 10% Sediment Control Pond Direct Runoff 0% Evaporation Coeff. 100% Ditches and perimeter road Direct Runoff 100% Seepage Loss Coefficients Unrecoverable Seepage 5%

#### TABLE 3

# WESTERN COPPER HOLDINGS LIMITED CARMACKS COPPER PROJECT

## <u>WASTE ROCK STORAGE AREA</u> <u>MONTHLY WATER BALANCE - YEAR 1</u> AVERAGE PRECIPITATION CONDITIONS

		Precipitation							
Assumptions			Catchments:		Area (ha.) Ru	noff Coeff.	Rainfall, Evaporation and Seepage Crit	<u>eria</u>	
Annual waste production	=	7.50E+06 tonnes	Cleared, unloaded area	=	64.75	100%	Total annual precipitation	=	375 mm
Placed density of waste rock	=	2 tonnes/m <sup>3</sup>	Loaded waste dump area (End yr. 1)	=	12.00	30%	Surface evaporation coefficient	=	10%
Months per year waste placement	=	12 months	Ditches, perimeter road,				Mass of water retained in WRSA voids	=	5%
Year of operation	=	1	and sediment control pond	=	7.00	100%	Maximum water content increase of rock	=	2%
Initial moisture in waste	=	3%	-				Unrecoverable seepage loss	=	5%

C:\ACG\Projects\WCH-01\Project Description\Reports to be Submitted - pdfs\WRSA\[t1.	xls]Year 1												2/23/2005 8:17
DESCRIPTION	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Annual
Adjusted Precipitation Distribution													
Rainfall distribution (mm/month)	0	0	0	0	0	0	18	46	75	53	36	4	233.0
Snowmelt distribution (mm/month)	0	0	0	0	0	99	43	0	0	0	0	0	142.0
Mean monthly lake evaporation (mm/month)	0	0	0	0	0	0	93	108	99	71	33	0	404
Waste Rock Storage Area (WRSA) Growth													
Stored waste rock tonnage	625,000	1,250,000	1,875,000	2,500,000	3,125,000	3,750,000	4,375,000	5,000,000	5,625,000	6,250,000	6,875,000	7,500,000	7,500,000
Approximate stored waste rock volume	312,500	625,000	937,500	1,250,000	1,562,500	1,875,000	2,187,500	2,500,000	2,812,500	3,125,000	3,437,500	3,750,000	3,750,000
Plan area of loaded WRSA in ha.	1.00	2.00	3.00	4.00	5.00	6.00	7.00	8.00	9.00	10.00	11.00	12.00	12.00
Plan area of cleared, unloaded WRSA in ha.	63.75	62.75	61.75	60.75	59.75	58.75	57.75	56.75	55.75	54.75	53.75	52.75	52.75
Water Input Sources to the Loaded WRSA													
Initial moisture in placed waste rock	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	225,000
Total precipitation inflow	0	0	0	0	0	5,964	4,270	3,709	6,731	5,336	3,921	447	30,380
Water Losses from the Loaded WRSA													
Direct runoff	0	0	0	0	0	1,789	1,281	1,113	2,019	1,601	1,176	134	9,114
Evaporation loss	0	0	0	0	0	0	651	864	891	710	363	0	3,479
Loss due to water content increase of rockmass	0	0	0	0	0	3,966	2,221	1,646	3,630	2,874	2,263	297	16,897
Seepage flow	0	0	0	0	0	209	117	87	191	151	119	16	889
Unrecoverable seepage flow	0	0	0	0	0	10	6	4	10	8	6	1	44
input - losses	0	0	0	0	0	0	0	0	0	0	0	0	
Water Accumulation in the Waste Rock													
Total water input to waste rock	18,750	18,750	18,750	18,750	18,750	22,716	20,971	20,396	22,380	21,624	21,013	19,047	241,897
Total water accumulation	18,750	37,500	56,250	75,000	93,750	116,466	137,437	157,833	180,213	201,837	222,850	241,897	241,897
New moisture content	3.0%	3.0%	3.0%	3.0%	3.0%	3.1%	3.1%	3.2%	3.2%	3.2%	3.2%	3.2%	
Water Sources and Losses for Cleared, Unloaded Area													
Total precipitation inflow	0	0	0	0	0	58,398	35,232	26,313	41,697	29,213	19,161	1,967	211,980
Direct runoff to collection ditches	0	0	0	0	0	58,398	35,232	26,313	41,697	29,213	19,161	1,967	211,980
Evaporation loss	0	0	0	0	0	0	0	0	0	0	0	0	0
Seepage flow	0	0	0	0	0	0	0	0	0	0	0	0	0
Direct precipitation on ditches, road,													
and sediment control pond	0	0	0	0	0	6,958	4,270	3,246	5,236	3,735	2,495	261	26,201
Total runoff volume from unloaded area	0	0	0	0	0	65,356	39,502	29,559	46,933	32,948	21,657	2,227	238,181
Water Sources and Losses for Sediment Control Pond													
Direct runoff to sediment pond from WRSA	0	0	0	0	0	60,187	36,513	27,426	43,717	30,814	20,338	2,101	221,094
Direct runoff from ditches, roads, and sediment control pond	0	0	0	0	0	6,958	4,270	3,246	5,236	3,735	2,495	261	26,201
Total input to sediment pond	0	0	0	0	0	67,145	40,783	30,672	48,952	34,549	22,833	2,362	247,295
Sediment control pond evaporation loss	0	0	0	0	0	0	1,581	1,836	1,683	1,207	561	0	6,868
Net inflow to sediment control pond	0	0	0	0	0	67,145	39,202	28,836	47,269	33,342	22,272	2,362	240,427

# WESTERN COPPER HOLDINGS LIMITED CARMACKS COPPER PROJECT

# WASTE ROCK STORAGE AREA MONTHLY WATER BALANCE - YEAR 1 20 YEAR "DRY" ANNUAL PRECIPITATION CONDITIONS

		Precipitation							
Assumptions			Catchments:		Area (ha.) Ru	noff Coeff.	Rainfall, Evaporation and Seepage Crite	eria	
Annual waste production	=	7.50E+06 tonnes	Cleared, unloaded area	=	64.75	100%	Total annual precipitation	=	252 mm
Placed density of waste rock	=	2 tonnes/m <sup>3</sup>	Loaded waste dump area (End yr. 1)	=	12.00	30%	Surface evaporation coefficient	=	10%
Months per year waste placement	=	12 months	Ditches, perimeter road,				Mass of water retained in WRSA voids	=	5%
Year of operation	=	1	and sediment control pond	=	7.00	100%	Maximum water content increase of rock	=	2%
Initial moisture in waste	=	3%	-				Unrecoverable seepage loss	=	5%

C:\ACG\Projects\WCH-01\Project Description\Reports to be Submitted - pdfs\WRSA\[t1	.xls]Year 1 dry												2/23/2005 8:18
DESCRIPTION	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Annual
Adjusted Precipitation Distribution													
Rainfall distribution (mm/month)	0	0	0	0	0	0	12	31	50	36	24	3	156.6
Snowmelt distribution (mm/month)	0	0	0	0	0	66.80	29	0	0	0	0	0	95
Mean monthly lake evaporation (mm/month)	0	0	0	0	0	0	93	108	99	71	33	0	404
Waste Rock Storage Area (WRSA) Growth													
Stored waste rock tonnage	625,000	1,250,000	1,875,000	2,500,000	3,125,000	3,750,000	4,375,000	5,000,000	5,625,000	6,250,000	6,875,000	7,500,000	7,500,000
Approximate stored waste rock volume	312,500	625,000	937,500	1,250,000	1,562,500	1,875,000	2,187,500	2,500,000	2,812,500	3,125,000	3,437,500	3,750,000	3,750,000
Plan area of loaded WRSA in ha.	1.00	2.00	3.00	4.00	5.00	6.00	7.00	8.00	9.00	10.00	11.00	12.00	12.00
Plan area of cleared, unloaded WRSA in ha.	63.75	62.75	61.75	60.75	59.75	58.75	57.75	56.75	55.75	54.75	53.75	52.75	52.75
Water Input Sources to the Loaded WRSA													
Initial moisture in placed waste rock	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	225,000
Total precipitation inflow	0	0	0	0	0	4,008	2,870	2,493	4,523	3,586	2,635	301	20,415
Water Losses from the Loaded WRSA	-					.,	_,	-,	.,	2,200	_,		
Direct runoff	0	0	0	0	0	1.202	861	748	1.357	1.076	791	90	6,125
Evaporation loss	0	0	0	0	0	0	651	864	891	710	363	0	3,479
Loss due to water content increase of rockmass	0	0	0	0	0	2.665	1.290	837	2,162	1.710	1,408	200	10,271
Seepage flow	0	0	0	0	0	140	68	44	114	90	74	11	541
Unrecoverable seepage flow	0	0	0	0	0	7	3	2	6	4	4	1	27
input - losses	0	0	0	0	0	0	0	0	0	0	0	0	
Water Accumulation in the Waste Rock													
Total water input to waste rock	18,750	18,750	18,750	18,750	18,750	21,415	20,040	19,587	20,912	20,460	20,158	18,950	235,271
Total water accumulation	18,750	37,500	56,250	75,000	93,750	115,165	135,205	154,792	175,704	196,164	216,321	235,271	235,271
New moisture content	3.0%	3.0%	3.0%	3.0%	3.0%	3.1%	3.1%	3.1%	3.1%	3.1%	3.1%	3.1%	
Water Sources and Losses for Cleared, Unloaded Area													
Total precipitation inflow	0	0	0	0	0	39,243	23,676	17,683	28,020	19,631	12,876	1,322	142,451
Direct runoff to collection ditches	0	0	0	0	0	39,243	23,676	17,683	28,020	19,631	12,876	1,322	142,451
Evaporation loss	0	0	0	0	0	0	0	0	0	0	0	0	0
Seepage flow	0	0	0	0	0	0	0	0	0	0	0	0	0
Direct precipitation on ditches, road,													
and sediment control pond	0	0	0	0	0	4,676	2,870	2,181	3,518	2,510	1,677	175	17,607
Total runoff volume from unloaded area	0	0	0	0	0	43,919	26,545	19,864	31,539	22,141	14,553	1,497	160,058
Water Sources and Losses for Sediment Control Pond									,	,			
Direct runoff to sediment pond from WRSA	0	0	0	0	0	40,445	24,537	18,430	29,377	20,707	13,667	1,412	148,575
Direct runoff from ditches, roads, and sediment control pond	0	0	0	0	0	4,676	2,870	2,181	3,518	2,510	1,677	175	17,607
Total input to sediment pond	0	0	0	0	0	45,121	27,406	20,611	32,896	23,217	15,344	1,587	166,182
Sediment control pond evaporation loss	0	0	0	0	0	0	1,581	1,836	1,683	1,207	561	0	6,868
Net inflow to sediment control pond	0	0	0	0	0	45,121	25,825	18,775	31,213	22,010	14,783	1.587	159,314

#### WESTERN COPPER HOLDINGS LIMITED CARMACKS COPPER PROJECT

#### WASTE ROCK STORAGE AREA MONTHLY WATER BALANCE - YEAR 1 20 YEAR "WET" ANNUAL PRECIPITATION CONDITIONS

		Precipitation							
Assumptions			Catchments:		<u>Area (ha.)</u> Ru	<u>noff Coeff.</u>	Rainfall, Evaporation and Seepage Crit	<u>eria</u>	
Annual waste production	=	7.50E+06 tonnes	Cleared, unloaded area	=	64.75	100%	Total annual precipitation	=	498 mm
Placed density of waste rock	=	2 tonnes/m <sup>3</sup>	Loaded waste dump area (End yr. 1)	=	12.00	30%	Surface evaporation coefficient	=	10%
Months per year waste placement	=	12 months	Ditches, perimeter road,				Mass of water retained in WRSA voids	=	5%
Year of operation	=	1	and sediment control pond	=	7.00	100%	Maximum water content increase of rock	=	2%
Initial moisture in waste	=	3%					Unrecoverable seepage loss	=	5%

2/23/2005 8:19

C:\ACG\Projects\WCH-01\Project Description\Reports to be Submitted - pdfs\WRSA\[t1.xls]Year 1 wet

DESCRIPTION	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Annual
Adjusted Precipitation Distribution						,	5			Ũ			
Rainfall distribution (mm/month)	0	0	0	0	0	0	24	62	99	71	47	5	309
Snowmelt distribution (mm/month)	0	0	0	Ő	0	132	57	0	0	0	0	0	189
Mean monthly lake evaporation (mm/month)	0	0	0	Õ	Ō	0	93	108	99	71	33	õ	404
in i juini													
Waste Rock Storage Area (WRSA) Growth													
Stored waste rock tonnage	625,000	1,250,000	1,875,000	2,500,000	3,125,000	3,750,000	4,375,000	5,000,000	5,625,000	6,250,000	6,875,000	7,500,000	7,500,000
Approximate stored waste rock volume	312,500	625,000	937,500	1,250,000	1,562,500	1,875,000	2,187,500	2,500,000	2,812,500	3,125,000	3,437,500	3,750,000	3,750,000
Plan area of loaded WRSA in ha.	1.00	2.00	3.00	4.00	5.00	6.00	7.00	8.00	9.00	10.00	11.00	12.00	12.00
Plan area of cleared, unloaded WRSA in ha.	63.75	62.75	61.75	60.75	59.75	58,75	57.75	56.75	55.75	54.75	53.75	52.75	52,75
· · · · · · · · · · · · · · · · · · ·													
Water Input Sources to the Loaded WRSA													
Initial moisture in placed waste rock	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	225,000
Total precipitation inflow	0	0	0	0	0	7,920	5,671	4,926	8,939	7,086	5,208	594	40,344
Water Losses from the Loaded WRSA													
Direct runoff	0	0	0	0	0	2,376	1,701	1,478	2,682	2,126	1,562	178	12,103
Evaporation loss	0	0	0	0	0	0	651	864	891	710	363	0	3,479
Loss due to water content increase of rockmass	0	0	0	0	0	5,267	3,153	2,455	5,098	4,038	3,118	395	23,524
Seepage flow	0	0	0	0	0	277	166	129	268	213	164	21	1,238
Unrecoverable seepage flow	0	0	0	0	0	14	8	6	13	11	8	1	62
input - losses	0	0	0	0	0	0	0	0	0	0	0	0	
Water Accumulation in the Waste Rock													
Total water input to waste rock	18,750	18,750	18,750	18,750	18,750	24,017	21,903	21,205	23,848	22,788	21,868	19,145	248,524
Total water accumulation	18,750	37,500	56,250	75,000	93,750	117,767	139,670	160,875	184,723	207,511	229,379	248,524	248,524
New moisture content	3.0%	3.0%	3.0%	3.0%	3.0%	3.1%	3.2%	3.2%	3.3%	3.3%	3.3%	3.3%	
Water Sources and Losses for Cleared, Unloaded Area													
Total precipitation inflow	0	0	0	0	0	77,552	46,787	34,944	55,374	38,795	25,446	2,612	281,510
Direct runoff to collection ditches	0	0	0	0	0	77,552	46,787	34,944	55,374	38,795	25,440	2,612	281,510
Evaporation loss	0	0	0	0	0	11,552	40,787	34,944	0	38,795	25,440	2,012	201,510
Seepage flow	0	0	0	0	0	0	0	0	0	0	0	0	0
Direct precipitation on ditches, road,	v	v	U	v	U	0	0	0	U	U	Ū.	v	v
and sediment control pond	0	0	0	0	0	9,240	5,671	4,310	6,953	4,960	3,314	347	34,795
Total runoff volume from unloaded area	0	ő	ő	Ő	0	86,792	52,459	39,254	62,327	43,755	28,760	2,958	316,305
Water Sources and Losses for Sediment Control Pond	- · · · ·	v	v	v	v	00,172	52,.57	57,254	02,021	,,	20,700	2,750	510,505
Direct runoff to sediment pond from WRSA	0	0	0	0	0	79,928	48,489	36,422	58,056	40,921	27,009	2,790	293,613
Direct runoff from ditches, roads, and sediment control pond	Ő	ŏ	ŏ	Ő	Ő	9,240	5,671	4,310	6,953	4,960	3,314	347	34,795
Total input to sediment pond	0	0	0	0	0	89,168	54,160	40,732	65,008	45,881	30,322	3,136	328,408
Sediment control pond evaporation loss	Ő	ŏ	ŏ	Ő	Ő	0	1,581	1,836	1,683	1,207	561	0	6,868
Net inflow to sediment control pond	0	Ő	0	Ő	0	89,168	52,579	38,896	63,325	44,674	29,761	3,136	321.540

#### WESTERN COPPER HOLDINGS LIMITED CARMACKS COPPER PROJECT

#### WASTE ROCK STORAGE AREA MONTHLY WATER BALANCE - YEAR 2 AVERAGE PRECIPITATION CONDITIONS

	Precipitation													
Assumptions		Catchments:					Runoff Coeff.			ration and See	page Criteria			
Annual waste production =	7.50E+06 tonnes	Cleared, unloade			-	43.35	100%		Fotal annual pre		-	-	375	mm
Placed density of waste rock =	2 tonnes/m <sup>3</sup>	Loaded waste du	mp area (End yr	. 2) =	=	21.40	30%		Surface evapora			=	10%	
Months per year waste placement =	12 months	Loaded waste du	mp area (End yr	. 1)		12.00		1	Mass of water re	tained in WRSA	A voids =	=	5%	
Year of operation =	2	Ditches, perimete	r road,					1	Maximum water	content increas	e of rock	-	2%	
Initial moisture in waste =	3%	and sediment	control pond	-	=	7.00	100%	ι	Unrecoverable s	eepage loss	=	=	5%	
C:\ACG\Projects\WCH-01\Project Description\Reports	to be Submitted - pdfs\WRSA\[t1.xls	s]Year 2												2/23/2005 8:21
DESCRIPTION	Ň	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Annual
Adjusted Precipitation Distribution														
Rainfall distribution (mm/month)		0	0	0	0	0	0	18	46	75	53	36	4	233.0
Snowmelt distribution (mm/month)		0	0	0	0	0	99	43	0	0	0	0	0	142.0
Mean monthly lake evaporation (mm/month)		0	0	0	0	0	0	93	108	99	71	33	0	404
Waste Rock Storage Area (WRSA) Growth	h													
Stored waste rock tonnage		8,125,000	8,750,000	9,375,000	10,000,000	10,625,000	11,250,000	11,875,000	12,500,000	13,125,000	13,750,000	14,375,000	15,000,000	15,000,000
Approximate stored waste rock volume		4,062,500	4,375,000	4,687,500	5,000,000	5,312,500	5,625,000	5,937,500	6,250,000	6,562,500	6,875,000	7,187,500	7,500,000	7,500,000
Plan area of loaded WRSA in ha.		12.78	13.57	14.35	15.13	15.92	16.70	17.48	18.27	19.05	19.83	20.62	21.40	21.40
Plan area of cleared, unloaded WRSA in ha.		51.97	51.18	50.40	49.62	48.83	48.05	47.27	46.48	45.70	44.92	44.13	43.35	43.35
Water Input Sources to the Loaded WRSA	A													
Initial moisture in placed waste rock	_	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	225.000
Total precipitation inflow		0	0	0	0	0	16,600	10.666	8,470	14,248	10,582	7,350	798	68,714
Water Losses from the Loaded WRSA			Ť				,	,	•,•	,=		.,		,
Direct runoff		0	0	0	0	0	4,980	3.200	2,541	4.274	3,175	2,205	239	20,614
Evaporation loss		0	0	0	0	0	0	1,626	1,973	1,886	1,408	680	0	7,573
Loss due to water content increase of rockma	55	0	0	0	0	0	11.039	5,548	3,758	7,683	5,700	4.241	531	38,500
Seepage flow		0	Ő	0	0	0	581	292	198	404	300	223	28	2,026
Unrecoverable seepage flow		0	Ő	0	0	0	29	15	10	20	15	11	1	101
input - losses		0	ő	ŏ	ŏ	Ő	0	0	0	0	0	0	0	101
Water Accumulation in the Waste Rock		-											-	
Total water input to waste rock		18,750	18,750	18,750	18,750	18,750	29,789	24,298	22,508	26,433	24,450	22,991	19,281	263,500
Total water accumulation		260,647	279,397	298,147	316,897	335,647	365,436	389,735	412,243	438,676	463,126	486,117	505,397	505,397
New moisture content		3.2%	3.2%	3.2%	3.2%	3.2%	3.2%	3.3%	3.3%	3.3%	3.4%	3.4%	3.4%	000,007
Water Sources and Losses for Cleared, Un	loaded Area													
Total precipitation inflow		0	0	0	0	0	47,762	28,836	21,553	34,180	23,966	15,733	1,616	173,646
Direct runoff to collection ditches		0	0	0	0	0	47,762	28,836	21,553	34,180	23,966	15,733	1,616	173,646
Evaporation loss		0	0	0	0	0	47,702	20,050	21,555	0	25,700	0	1,510	175,040
Seepage flow		0	0	0	0	0	0	0	0	0	0	0	0	0
Direct precipitation on ditches, road,		0	v	U	0	Ū	U	0	U	U	U	U	v	v
and sediment control pond		0	0	0	0	0	6,958	4,270	3,246	5,236	3,735	2,495	261	26,201
Total runoff volume from unloaded area		0	0	0	0	0	54,720	33,106	24,799	39,416	27,701	18.229	1.877	199,847
Water Sources and Losses for Sediment Co	antrol Pond	0	0	0	U	0	54,720	55,100	27,199	57,410	27,701	10,229	1,0//	177,047
Direct runoff to sediment pond from WRSA	ond of a Onu	0	0	0	0	0	52,742	32,036	24,094	38,455	27,141	17,938	1.855	194,260
Direct runoff from ditches, roads, and sedime	ent control pond	0	0	0	0	0	6,958	4,270	3,246	5,236	3,735	2,495	261	26,201
Total input to sediment pond	ni controi ponu	0	0	0	0	0	59,700	36,306	27,340	43,690	30,876	2,493	2,116	220,201
Sediment control pond evaporation loss		0	0	0	0	0	39,700	1,581	1,836	43,690	1,207	20,433	2,110	6,868
Net inflow to sediment control pond		0	0	0	0	0	59,700	34.725	25,504	42.007	29 669	19 872	2 116	213,593
iver innow to sediment control pond		0	U	0	0	0	39,700	34,723	20,004	42,007	29,009	19,0/2	2,110	215,595

#### WESTERN COPPER HOLDINGS LIMITED CARMACKS COPPER PROJECT

#### WASTE ROCK STORAGE AREA MONTHLY WATER BALANCE - YEAR 3 AVERAGE PRECIPITATION CONDITIONS

	Precipitation													
Assumptions		Catchments:					Runoff Coeff.			oration and See	<u>page Criteria</u>			
Annual waste production =	7.50E+06 tonnes	Cleared, unloade			=	21.65	100%		Total annual pre			=	375	mm
Placed density of waste rock =	2 tonnes/m <sup>3</sup>	Loaded waste du	mp area (End yr	: 3) =	=	43.10	30%	1	Surface evapora	tion coefficient		=	10%	
Months per year waste placement =	12 months	Loaded waste du	mp area (End yr	. 2)		21.40		1	Mass of water re	etained in WRS/	A voids	=	5%	
Year of operation =	3	Ditches, perimet	er road,					1	Maximum water	r content increas	e of rock	=	2%	
Initial moisture in waste =	3%	and sediment	control pond	=	-	7.00	100%	1	Unrecoverable s	eepage loss		=	5%	
C:\ACG\Projects\WCH-01\Project Description\Reports to	o be Submitted - pdfs\WRSA\[t1.xls	]Year 3												2/23/2005 8:22
DESCRIPTION	[	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Annual
Adjusted Precipitation Distribution														
Rainfall distribution (mm/month)		0	0	0	0	0	0	18	46	75	53	36	4	233.0
Snowmelt distribution (mm/month)		0	0	0	0	0	99	43	0	0	0	0	0	142.0
Mean monthly lake evaporation (mm/month)		0	0	0	0	0	0	93	108	99	71	33	0	404
Waste Rock Storage Area (WRSA) Growth														
Stored waste rock tonnage		15,625,000	16,250,000	16,875,000	17,500,000	18,125,000	18,750,000	19,375,000	20,000,000	20,625,000	21,250,000	21,875,000	22,500,000	22,500,000
Approximate stored waste rock volume		7,812,500	8,125,000	8,437,500	8,750,000	9,062,500	9,375,000	9,687,500	10,000,000	10,312,500	10,625,000	10,937,500	11,250,000	11,250,000
Plan area of loaded WRSA in ha.		23.21	25.02	26.83	28.63	30.44	32.25	34.06	35.87	37.68	39.48	41.29	43.10	43.10
Plan area of cleared, unloaded WRSA in ha.		41.54	39.73	37.93	36.12	34.31	32.50	30.69	28.88	27.08	25.27	23.46	21.65	21.65
Water Input Sources to the Loaded WRSA														
Initial moisture in placed waste rock		18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	225.000
Total precipitation inflow		0	0	0	0	0	32.057	20,778	16,630	28,178	21,067	14,720	1.607	135.037
Water Losses from the Loaded WRSA		-					,		,		,	- 1,7-0	-,	,
Direct runoff		0	0	0	0	0	9.617	6.233	4,989	8,453	6.320	4,416	482	40,511
Evaporation loss		0	õ	0	0	0	0	3,167	3,874	3,730	2.803	1.363	0	14,937
Loss due to water content increase of rockmas	s	0	0	0	0	0	21,318	10,808	7,379	15,195	11.346	8,494	1.069	75,610
Seepage flow		ő	ő	ŏ	ŏ	ŏ	1,122	569	388	800	597	447	56	3,979
Unrecoverable seepage flow		Ő	Ő	Ő	ő	ő	56	28	19	40	30	22	3	199
input - losses		Ő	0	Ő	Ő	ő	0	0	0	40 0	0		0	.,,
Water Accumulation in the Waste Rock		· · · · ·	V	v	v	v	v	v	•	•		•	•	
Total water input to waste rock		18,750	18,750	18,750	18,750	18,750	40,068	29,558	26,129	33,945	30.096	27,244	19,819	300,610
Total water accumulation		524,147	542,897	561,647	580,397	599,147	639,215	668,773	694,902	728,848	758,944	786,189	806,007	806,007
New moisture content		3.4%	3.3%	3.3%	3.3%	3.3%	3.4%	3.5%	3.5%	3.5%	3.6%	3.6%	3.6%	800,007
Water Sources and Losses for Cleared, Unl	oaded Area													<b> </b>
Total precipitation inflow	vauvu Alta	0	0	0	0	0	32,305	18,724	13,392	20.250	13,482	8,363	807	107.323
Direct runoff to collection ditches		0	0	0	0	0	32,305	18,724	13,392	20,230	13,482	8,363	807 807	107,323
		0	0	0	0	0	32,305	18,724	13,392	20,250	13,482	8,303	807	107,323
Evaporation loss		0	0	0	0	0	0	0	0	0	0	0	0	0
Seepage flow		U	0	0	0	0	0	0	0	0	0	0	0	0
Direct precipitation on ditches, road,			^	~	0	^	6.050	4.070	2.016	5 00 C	2 72 5	2.405		26.201
and sediment control pond		0	0	0	0	0	6,958	4,270	3,246	5,236	3,735	2,495	261	26,201
Total runoff volume from unloaded area		0	0	0	0	0	39,263	22,995	16,638	25,486	17,217	10,858	1,068	133,524
Water Sources and Losses for Sediment Co	ntrol Pond	0	0	0	0	0	41.022	24.057	10 201	20 70 1	10.000	10.770	1 200	147.004
Direct runoff to sediment pond from WRSA		0	0		0	0	41,922	24,957	18,381	28,704	19,802	12,779	1,289	147,834
Direct runoff from ditches, roads, and sedimer	nt control pond	•	· · · · · ·	0	v	•	6,958	4,270	3,246	5,236	3,735	2,495	261	26,201
Total input to sediment pond		0	0	0	0	0	48,880	29,228	21,627	33,939	23,537	15,274	1,550	174,035
Sediment control pond evaporation loss		0	0	0	0	0	0	1,581	1,836	1,683	1,207	561	0	6,868
Net inflow to sediment control pond		0	0	0	0	0	48,880	27,647	19,791	32,256	22,330	14,713	1,550	167,167

#### WESTERN COPPER HOLDINGS LIMITED CARMACKS COPPER PROJECT

#### WASTE ROCK STORAGE AREA MONTHLY WATER BALANCE - YEAR 4 AVERAGE PRECIPITATION CONDITIONS

Precipitation													
Assumptions	Catchments:				Area (ha.)	Runoff Coeff.			ration and See	<u>page Criteria</u>			
Annual waste production = 7.50E+06 tonnes	Cleared, unload			=	0.00	100%		Fotal annual pre	cipitation	:	=	375	mm
Placed density of waste rock = 2 tonnes/m	<sup>3</sup> Loaded waste de	ump area (End y	r. 4) ÷	=	64.75	30%	:	Surface evapora	tion coefficient	:	=	10%	
Months per year waste placement = 12 months	Loaded waste d	ump area (End y	r. 3)		43.10		]	Mass of water re	etained in WRSA	A voids	=	5%	
Year of operation = 4	Ditches, perime	ter road,					1	Maximum water	content increas	e of rock	=	2%	
Initial moisture in waste = 3%	and sediment	control pond	:	=	7.00	100%	1	Unrecoverable s	eepage loss	:	=	5%	
C:\ACG\Projects\WCH-01\Project Description\Reports to be Submitted - pdfs\WRSA\[	1.xls]Year 4												2/23/2005 8:24
DESCRIPTION	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Annual
Adjusted Precipitation Distribution													
Rainfall distribution (mm/month)	0	0	0	0	0	0	18	46	75	53	36	4	233.0
Snowmelt distribution (mm/month)	0	0	0	0	0	99	43	0	0	0	0	0	142.0
Mean monthly lake evaporation (mm/month)	0	0	0	0	0	0	93	108	99	71	33	0	404
Waste Rock Storage Area (WRSA) Growth													
Stored waste rock tonnage	23,125,000	23,750,000	24,375,000	25,000,000	25,625,000	26,250,000	26,875,000	27,500,000	28,125,000	28,750,000	29,375,000	30,000,000	30,000,000
Approximate stored waste rock volume	11,562,500	11,875,000	12,187,500	12,500,000	12,812,500	13,125,000	13,437,500	13,750,000	14,062,500	14,375,000	14,687,500	15,000,000	15,000,000
Plan area of loaded WRSA in ha.	44.90	46.71	48.51	50.32	52.12	53.93	55.73	57.53	59.34	61.14	62.95	64.75	64.75
Plan area of cleared, unloaded WRSA in ha.	19.85	18.04	16.24	14.43	12.63	10.83	9.02	7.22	5.41	3.61	1.80	0.00	0.00
	19:00	10.01	10.21	11.15	12:00	10.05	2.02	,	5.11	5.01	1.00	0.00	0.00
Water Input Sources to the Loaded WRSA													
Initial moisture in placed waste rock	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	225,000
Total precipitation inflow	0	0	0	0	0	53,601	33,999	26,676	44,380	32,623	22,440	2,414	216,134
Water Losses from the Loaded WRSA													
Direct runoff	0	0	0	0	0	16,080	10,200	8,003	13,314	9,787	6,732	724	64,840
Evaporation loss	0	0	0	0	0	0	5,183	6,214	5,874	4,341	2,077	0	23,689
Loss due to water content increase of rockmass	0	0	0	0	0	35,645	17,685	11,837	23,932	17,571	12,949	1,605	121,224
Seepage flow	0	0	0	0	0	1,876	931	623	1,260	925	682	84	6,380
Unrecoverable seepage flow	0	0	0	0	0	94	47	31	63	46	34	4	319
input - losses	0	0	0	0	0	0	0	0	0	0	0	0	
Water Accumulation in the Waste Rock													
Total water input to waste rock	18,750	18,750	18,750	18,750	18,750	54,395	36,435	30,587	42,682	36,321	31,699	20,355	346,224
Total water accumulation	824,757	843,507	862,257	881,007	899,757	954,152	990,587	1,021,174	1,063,857	1,100,177	1,131,876	1,152,231	1,152,231
New moisture content	3.6%	3.6%	3.5%	3.5%	3.5%	3.6%	3.7%	3.7%	3.8%	3.8%	3.9%	3.8%	
Water Sources and Losses for Cleared, Unloaded Area													
Total precipitation inflow	0	0	0	0	0	10,760	5,503	3,346	4,048	1,925	643	0	26,226
Direct runoff to collection ditches	0	0	0	0	0	10,760	5,503	3,346	4,048	1,925	643	0	26,226
Evaporation loss	0	0	0	0	0	0	0	0	0	0	0	0	0
Seepage flow	0	0	0	0	0	0	0	0	0	0	0	0	0
Direct precipitation on ditches, road,	1												
and sediment control pond	0	0	0	0	0	6,958	4,270	3,246	5,236	3,735	2,495	261	26,201
Total runoff volume from unloaded area	0	0	0	0	0	17,718	9,774	6,592	9,284	5,660	3,139	261	52,427
Water Sources and Losses for Sediment Control Pond													
Direct runoff to sediment pond from WRSA	0	0	0	0	0	26,840	15,703	11,349	17,362	11,712	7,375	724	91,066
Direct runoff from ditches, roads, and sediment control pond	0	0	0	0	0	6,958	4,270	3,246	5,236	3,735	2,495	261	26,201
Total input to sediment pond	0	0	0	0	0	33,798	19,973	14,595	22,598	15,447	9,870	985	117,267
Sediment control pond evaporation loss	0	0	0	0	0	0	1,581	1,836	1,683	1,207	561	0	6,868
Net inflow to sediment control pond	0	0	0	0	0	33,798	18,392	12,759	20,915	14,240	9,309	985	110,399

#### WESTERN COPPER HOLDINGS LIMITED CARMACKS COPPER PROJECT

#### WASTE ROCK STORAGE AREA MONTHLY WATER BALANCE - YEAR 4 20 YEAR "DRY" ANNUAL PRECIPITATION CONDITIONS

	Precipitation													
Assumptions		Catchments:				Area (ha.)	Runoff Coeff.	<u>1</u>	Rainfall, Evapo	ration and See	page Criteria			
Annual waste production =	7.50E+06 tonnes	Cleared, unloade	ed area (End yr.	4) :	-	0.00	100%		fotal annual pre	cipitation		-	252	mm
Placed density of waste rock =	2 tonnes/m <sup>3</sup>	Loaded waste du	imp area (End y	r. 4) =	=	64.75	30%	2	Surface evapora	ion coefficient	-	=	10%	
Months per year waste placement =	12 months	Loaded waste du	imp area (End y	r. 3)		43.10		1	Mass of water re	tained in WRSA	voids =	=	5%	
Year of operation =	4	Ditches, perimet						1	Maximum water	content increas	e of rock =	-	2%	
Initial moisture in waste =	3%	and sediment		-	=	7.00	100%		Jnrecoverable s			=	5%	
C:\ACG\Projects\WCH-01\Project Description\Reports to DESCRIPTION	be Submitted - pdfs\WRSA\[t1.xls	Year 4 dry Nov	Dec	Jan	Feb	Mar	4	M	Jun	Jul	4	Q	Oct	2/23/2005 8:25 Annual
		INOV	Dec	Jan	reb	iviai	Apr	May	Juli	Jui	Aug	Sep	Oct	Annuai
Adjusted Precipitation Distribution										-				
Rainfall distribution (mm/month)		0	0	0	0	0	0	12	31	50	36	24	3	157
Snowmelt distribution (mm/month)		0	0	0	0	0	67	29	0	0	0	0	0	95
Mean monthly lake evaporation (mm/month)		0	0	0	0	0	0	93	108	99	71	33	0	404
Waste Rock Storage Area (WRSA) Growth														
Stored waste rock tonnage		23,125,000	23,750,000	24,375,000	25,000,000	25,625,000	26,250,000	26,875,000	27,500,000	28,125,000	28,750,000	29,375,000	30,000,000	30,000,000
Approximate stored waste rock volume		11,562,500	11,875,000	12,187,500	12,500,000	12,812,500	13,125,000	13,437,500	13,750,000	14,062,500	14,375,000	14,687,500	15,000,000	15,000,000
Plan area of loaded WRSA in ha.		44.90	46.71	48.51	50.32	52.12	53.93	55.73	57.53	59.34	61.14	62.95	64.75	64.75
Plan area of cleared, unloaded WRSA in ha.		19.85	18.04	16.24	14.43	12.63	10.83	9.02	7.22	5.41	3.61	1.80	0.00	0.00
Water Input Sources to the Loaded WRSA														
Initial moisture in placed waste rock		18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	225,000
Total precipitation inflow		10,750	18,750	18,750	18,750	10,750	36,020	22,847	17,927	29,824	21,923	15,079	1,622	145,242
Water Losses from the Loaded WRSA		0	0	0	0	0	50,020	22,047	17,927	29,024	21,923	15,079	1,022	143,242
Direct runoff		0	0	0	0	0	10.806	6.854	5,378	8,947	6.577	4.524	487	43,573
Evaporation loss		0	0	0	0	0	10,800	5,183	6,214	5,874	4,341	2.077	407	23,689
Loss due to water content increase of rockmass		0	0	0	0	0			6.018		10.455	8.054	1.070	74,081
		0	0	0	0	0	23,953	10,270		14,252			1,079	
Seepage flow		0	0	0	0	0	1,261	541	317	750	550	424	57	3,899
Unrecoverable seepage flow		0	0	· · · · · ·	0	0	63	27	16	38	28	21	5	195
input - losses		0	0	0	0	0	0	0	0	0	0	0	0	
Water Accumulation in the Waste Rock													10.000	
Total water input to waste rock		18,750	18,750	18,750	18,750	18,750	42,703	29,020	24,768	33,002	29,205	26,804	19,829	299,081
Total water accumulation		824,757	843,507	862,257	881,007	899,757	942,460	971,480	996,248	1,029,250	1,058,455	1,085,259	1,105,088	1,105,088
New moisture content		3.6%	3.6%	3.5%	3.5%	3.5%	3.6%	3.6%	3.6%	3.7%	3.7%	3.7%	3.7%	
Water Sources and Losses for Cleared, Unlo	aded Area													
Total precipitation inflow		0	0	0	0	0	7,231	3,698	2,249	2,720	1,294	432	0	17,624
Direct runoff to collection ditches		0	0	0	0	0	7,231	3,698	2,249	2,720	1,294	432	0	17,624
Evaporation loss		0	0	0	0	0	0	0	0	0	0	0	0	0
Seepage flow		0	0	0	0	0	0	0	0	0	0	0	0	0
Direct precipitation on ditches, road,														
and sediment control pond		0	0	0	0	0	4,676	2,870	2,181	3,518	2,510	1,677	175	17,607
Total runoff volume from unloaded area		0	0	0	0	0	11,907	6,568	4,430	6,239	3,804	2,109	175	35,231
Water Sources and Losses for Sediment Con	trol Pond													
Direct runoff to sediment pond from WRSA		0	0	0	0	0	18,037	10,552	7,627	11,667	7,871	4,956	487	61,197
Direct runoff from ditches, roads, and sediment	control pond	0	0	0	0	0	4,676	2,870	2,181	3,518	2,510	1,677	175	17,607
Total input to sediment pond	1	0	0	0	0	0	22,713	13,422	9,808	15,186	10,381	6,633	662	78,804
Sediment control pond evaporation loss		0	0	Õ	Ō	Õ	0	1,581	1,836	1,683	1,207	561	0	6,868
Net inflow to sediment control pond		ů,	Ő	Ő	Ő	Ő	22.713	11.841	7,972	13,503	9,174	6.072	662	71,936
		0	•	Ŷ	÷.	Ŷ	,. 15	,	.,. /2	,-05		-,-/-	502	,

#### WESTERN COPPER HOLDINGS LIMITED CARMACKS COPPER PROJECT

#### WASTE ROCK STORAGE AREA MONTHLY WATER BALANCE - YEAR 4 20 YEAR "WET" ANNUAL PRECIPITATION CONDITIONS

	F	recipitation													
Assumptions		*	Catchments:				Area (ha.)	Runoff Coeff.	1	Rainfall, Evapo	oration and See	page Criteria			
Annual waste production	=	7.50E+06 tonnes	Cleared, unloade	ed area (End yr.	4) :	=	0.00	100%	-	Fotal annual pre	cipitation		=	498	mm
	=	2 tonnes/m <sup>3</sup>	Loaded waste du	imp area (End y	r. 4) :	=	64.75	30%	5	Surface evapora	tion coefficient	-	=	10%	
Months per year waste placement	=	12 months	Loaded waste du	imp area (End y	r. 3)		43.10		1	Mass of water re	etained in WRSA	A voids	=	5%	
Year of operation	=	4	Ditches, perimet		,				1	Maximum water	content increas	e of rock	=	2%	
*	=	3%	and sediment			=	7.00	100%		Unrecoverable s			-	5%	
											1.0				
C:\ACG\Projects\WCH-01\Project Description\Report	rts to be	Submitted - pdfs\WRSA\[t1.xls]	Year 4 wet												2/23/2005 8:26
DESCRIPTIO	ON		Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Annual
Adjusted Precipitation Distribution															
Rainfall distribution (mm/month)			0	0	0	0	0	0	24	62	99	71	47	5	309
Snowmelt distribution (mm/month)			0	0	0	0	0	132	57	0	0	0	0	0	189
Mean monthly lake evaporation (mm/month	h)		0	0	0	0	0	0	93	108	99	71	33	0	404
Waste Rock Storage Area (WRSA) Grow	wth														
Stored waste rock tonnage	-		23,125,000	23,750,000	24,375,000	25,000,000	25,625,000	26,250,000	26,875,000	27,500,000	28,125,000	28,750,000	29,375,000	30,000,000	30,000,000
Approximate stored waste rock volume			11,562,500	11,875,000	12,187,500	12,500,000	12,812,500	13,125,000	13,437,500	13,750,000	14,062,500	14,375,000	14,687,500	15,000,000	15,000,000
Plan area of loaded WRSA in ha.			44,90	46.71	48.51	50.32	52.12	53.93	55.73	57.53	59.34	61.14	62.95	64.75	64.75
Plan area of cleared, unloaded WRSA in ha	a		19.85	18.04	16.24	14.43	12.63	10.83	9.02	7.22	5.41	3.61	1.80	0.00	0.00
			19:00	10.01	10.21	11.15	12.05	10.05	2.02		5.11	5.01	1.00	0.00	0.00
Water Input Sources to the Loaded WRS	SA														
Initial moisture in placed waste rock			18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	225,000
Total precipitation inflow			0	0	0	0	0	71,183	45,150	35,426	58,937	43,324	29,800	3,206	287,026
Water Losses from the Loaded WRSA															
Direct runoff			0	0	0	0	0	21,355	13,545	10,628	17,681	12,997	8,940	962	86,108
Evaporation loss			0	0	0	0	0	0	5,183	6,214	5,874	4,341	2,077	0	23,689
Loss due to water content increase of rockm	nass		0	0	0	0	0	47,337	25,101	17,656	33,612	24,686	17,843	2,132	168,367
Seepage flow			0	0	0	0	0	2,491	1,321	929	1,769	1,299	939	112	8,861
Unrecoverable seepage flow			0	0	0	0	0	125	66	46	88	65	47	6	443
input - losses			0	0	0	0	0	0	0	0	0	0	0	0	
Water Accumulation in the Waste Rock															
Total water input to waste rock			18,750	18,750	18,750	18,750	18,750	66,087	43,851	36,406	52,362	43,436	36,593	20,882	393,367
Total water accumulation			824,757	843,507	862,257	881,007	899,757	965,844	1,009,695	1,046,100	1,098,463	1,141,899	1,178,493	1,199,374	1,199,374
New moisture content			3.6%	3.6%	3.5%	3.5%	3.5%	3.7%	3.8%	3.8%	3.9%	4.0%	4.0%	4.0%	
Water Sources and Losses for Cleared, U	Unload	ed Area													
Total precipitation inflow			0	0	0	0	0	14,289	7,308	4,444	5,376	2,557	854	0	34,828
Direct runoff to collection ditches			0	0	0	0	0	14,289	7,308	4,444	5,376	2,557	854	Ō	34,828
Evaporation loss			0	0	Ő	0	Õ	0	0	0	0	0	0	ō	0
Seepage flow			0	Ő	Ő	ŏ	Ő	Ő	Ő	ŏ	Ő	Ő	Ő	ŏ	ŏ
Direct precipitation on ditches, road,			_	-		-	- T								
and sediment control pond			0	0	0	0	0	9.240	5,671	4,310	6.953	4,960	3,314	347	34,795
Total runoff volume from unloaded area			0	Ő	Ő	ŏ	Ő		12,980	8,754	12.329	7,517	4,168	347	69.623
Water Sources and Losses for Sediment	Contro	ol Pond	ľ	Ū.	•	Ŭ	0	,000	,.00	-,	,527	.,,	.,	511	
Direct runoff to sediment pond from WRSA			0	0	0	0	0	35,644	20,854	15,072	23,057	15,554	9,794	962	120,936
Direct runoff from ditches, roads, and sedin		ntrol pond	ő	ŏ	Ő	Ő	Ő	9,240	5,671	4,310	6,953	4,960	3,314	347	34,795
Total input to sediment pond			0	0	Ő	Ő	0	44.884	26,525	19,382	30,010	20,514	13,108	1,308	155,731
Sediment control pond evaporation loss			0	0	0	0	0	44,004	1,581	1,836	1,683	1,207	561	1,508	6,868
Net inflow to sediment control pond			0	0	0	0	0	44.884	24,944	17.546	28.327	19.307	12,547	1 308	148.863
iver innow to sediment control polid			0	0	0	0	0	44,004	24,744	17,340	20,327	17,507	12,347	1,308	140,003

#### WESTERN COPPER HOLDINGS LIMITED CARMACKS COPPER PROJECT

#### WASTE ROCK STORAGE AREA MONTHLY WATER BALANCE - YEAR 5 AVERAGE PRECIPITATION CONDITIONS

	Precipitation													
Assumptions	-	Catchments:				Area (ha.)	Runoff Coeff.	<u>]</u>	Rainfall, Evapo	ration and See	page Criteria			
Annual waste production =	7.50E+06 tonnes	Cleared, unloade	d area (End yr.	5) :	=	0.00	100%		Total annual pre	cipitation	-	=	375	mm
Placed density of waste rock =	2 tonnes/m <sup>3</sup>	Loaded waste du	mp area (End y	r. 5) =	-	64.75	30%	1	Surface evapora	tion coefficient	-	-	10%	
Months per year waste placement =	12 months	Loaded waste du	mp area (End y	r. 4)		64.75		1	Mass of water re	tained in WRSA	A voids =	=	5%	
Year of operation =	5	Ditches, perimet	er road,					1	Maximum water	content increas	e of rock =	=	2%	
Initial moisture in waste =	3%	and sediment		:	=	7.00	100%	1	Unrecoverable s	eepage loss		=	5%	
			•											
C:\ACG\Projects\WCH-01\Project Description\Reports to	be Submitted - pdfs\WRSA\[t1.xls													2/23/2005 8:28
DESCRIPTION		Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Annual
Adjusted Precipitation Distribution														
Rainfall distribution (mm/month)		0	0	0	0	0	0	18	46	75	53	36	4	233.0
Snowmelt distribution (mm/month)		0	0	0	0	0	99	43	0	0	0	0	0	142.0
Mean monthly lake evaporation (mm/month)		0	0	0	0	0	0	93	108	99	71	33	0	404
Waste Rock Storage Area (WRSA) Growth		-												
Stored waste rock tonnage		30,625,000	31,250,000	31,875,000	32,500,000	33,125,000	33,750,000	34,375,000	35,000,000	35,625,000	36,250,000	36,875,000	37,500,000	37,500,000
Approximate stored waste rock volume		15,312,500	15,625,000	15,937,500	16,250,000	16,562,500	16,875,000	17,187,500	17,500,000	17,812,500	18,125,000	18,437,500	18,750,000	18,750,000
Plan area of loaded WRSA in ha.		64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75
Plan area of cleared, unloaded WRSA in ha.		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Water Input Sources to the Loaded WRSA														
Initial moisture in placed waste rock		18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	225,000
Total precipitation inflow		0	0	0	0	0	64,362	39,502	30,023	48,428	34,549	23,083	2,414	242,360
Water Losses from the Loaded WRSA														
Direct runoff		0	0	0	0	0	19,308	11,851	9,007	14,529	10,365	6,925	724	72,708
Evaporation loss		0	0	0	0	0	0	6,022	6,993	6,410	4,597	2,137	0	26,159
Loss due to water content increase of rockmass	s	0	0	0	0	0	42,800	20,548	13,322	26,115	18,607	13,320	1,605	136,318
Seepage flow		0	0	0	0	0	2,253	1,081	701	1,374	979	701	84	7,175
Unrecoverable seepage flow		0	0	0	0	0	113	54	35	69	49	35	4	359
input - losses		0	0	0	0	0	0	0	0	0	0	0	0	
Water Accumulation in the Waste Rock														
Total water input to waste rock		18,750	18,750	18,750	18,750	18,750	61,550	39,298	32,072	44,865	37,357	32,070	20,355	361,318
Total water accumulation		1,170,981	1,189,731	1,208,481	1,227,231	1,245,981	1,307,532	1,346,830	1,378,902	1,423,767	1,461,124	1,493,194	1,513,550	1,513,550
New moisture content		3.8%	3.8%	3.8%	3.8%	3.8%	3.9%	3.9%	3.9%	4.0%	4.0%	4.0%	4.0%	
Water Sources and Losses for Cleared, Unlo	oaded Area													
Total precipitation inflow		0	0	0	0	0	0	0	0	0	0	0	0	0
Direct runoff to collection ditches		0	0	Õ	Õ	Õ	0	Õ	Ō	Õ	0	Ō	Ō	Ő
Evaporation loss		ů 0	Ő	Ő	Ő	Ő	ŏ	Ő	Ő	Ő	Ő	Ő	ő	Ő
Seepage flow		0	0	0	0	0	0	0	0	0	0	0	0	Ō
Direct precipitation on ditches, road,													Ī	
and sediment control pond		0	0	0	0	0	6,958	4,270	3,246	5,236	3,735	2,495	261	26,201
Total runoff volume from unloaded area		ů 0	Ő	Ő	Ő	Ő	6,958	4,270	3,246	5,236	3.735	2,495	261	26,201
Water Sources and Losses for Sediment Con	ntrol Pond	, i i i i i i i i i i i i i i i i i i i	Ŭ	0	0	0	-,, 00	.,270	0,210	2,200	-,	_,,,,,	201	,_01
Direct runoff to sediment pond from WRSA		0	0	0	0	0	19,308	11.851	9,007	14,529	10.365	6.925	724	72,708
Direct runoff from ditches, roads, and sedimen	it control pond	ů 0	Ő	Ő	Ő	Ő	6,958	4,270	3,246	5,236	3,735	2,495	261	26,201
Total input to sediment pond		0	0	0	Ő	0	26,266	16,121	12,252	19,764	14,100	9,420	985	98,909
Sediment control pond evaporation loss		0	0	0	0	0	20,200	1,581	1,836	1,683	1,207	561	005	6,868
Net inflow to sediment control pond		0	0	0	0	0	26.266	14 540	10.416	18.081	12.893	8 859	985	92 041
riter millow to seament control pollu		0	U	0	U	U	20,200	14,040	10,410	10,001	12,075	0,009	765	72,041

#### WESTERN COPPER HOLDINGS LIMITED CARMACKS COPPER PROJECT

#### WASTE ROCK STORAGE AREA MONTHLY WATER BALANCE - YEAR 6 AVERAGE PRECIPITATION CONDITIONS

Precipitation													
Assumptions	Catchments:				Area (ha.)	Runoff Coeff.	<u>]</u>	Rainfall, Evapo	ration and See	page Criteria			
Annual waste production = 7.50E+06 tonn	es Cleared, unload	ed area (End yr.	6) :	=	0.00	100%		Fotal annual pre	cipitation	:	=	375	mm
Placed density of waste rock = 2 tonn	es/m3 Loaded waste d	ump area (End y	r. 6) =	-	64.75	30%	1	Surface evapora	tion coefficient	:	=	10%	
Months per year waste placement = 12 mon	ths Loaded waste d	ump area (End y	r. 5)		64.75		1	Mass of water re	etained in WRSA	A voids	=	5%	
Year of operation = 6	Ditches, perime	ter road.					1	Maximum water	content increas	e of rock	=	2%	
Initial moisture in waste = $3\%$		t control pond	-	=	7.00	100%	1	Unrecoverable s	eepage loss		=	5%	
C:\ACG\Projects\WCH-01\Project Description\Reports to be Submitted - pdfs\WF	RSA\[t1.xls]Year 6												2/23/2005 8:30
DESCRIPTION	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Annual
Adjusted Precipitation Distribution													
Rainfall distribution (mm/month)	0	0	0	0	0	0	18	46	75	53	36	4	233.0
Snowmelt distribution (mm/month)	0	0	0	0	0	99	43	0	0	0	0	0	142.0
Mean monthly lake evaporation (mm/month)	0	0	0	0	0	0	93	108	99	71	33	0	404
Waste Rock Storage Area (WRSA) Growth													
Stored waste rock tonnage	38,125,000	38,750,000	39,375,000	40,000,000	40,625,000	41,250,000	41,875,000	42,500,000	43,125,000	43,750,000	44,375,000	45,000,000	45,000,000
Approximate stored waste rock volume	19,062,500	19,375,000	19,687,500	20,000,000	20,312,500	20,625,000	20,937,500	21,250,000	21,562,500	21,875,000	22,187,500	22,500,000	22,500,000
Plan area of loaded WRSA in ha.	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75
Plan area of cleared, unloaded WRSA in ha.	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Water Input Sources to the Loaded WRSA													
Initial moisture in placed waste rock	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	225,000
Total precipitation inflow	0	0	0	0	0	64,362	39,502	30,023	48,428	34,549	23,083	2,414	242,360
Water Losses from the Loaded WRSA	, v	0	Ŭ	0	Ŭ	01,002	57,502	50,025	10,120	51,517	25,005	2,	212,000
Direct runoff	0	0	0	0	0	19,308	11.851	9,007	14,529	10.365	6.925	724	72,708
Evaporation loss	Ő	0	Ő	Ő	ŏ	0	6,022	6,993	6,410	4,597	2.137		26,159
Loss due to water content increase of rockmass	0	0	Ő	Ő	ő	42,800	20,548	13,322	26,115	18,607	13.320	1 605	136,318
Seepage flow	0	0	0	0	ő	2,253	1,081	701	1,374	979	701	1,005	7,175
Unrecoverable seepage flow	0	0	0	0	0	113	54	35	69	49	35		359
input - losses	0	0	0	0	0	0	0	0	0	49	0	7	557
Water Accumulation in the Waste Rock	V	U	U	U	0	U	0	0	U	0	0	0	
Total water input to waste rock	18,750	18,750	18,750	18,750	18,750	61,550	39,298	32.072	44,865	37.357	32.070	20.355	361,318
Total water accumulation	1,532,300	1,551,050	1,569,800	1,588,550	1,607,300	1,668,850	1,708,148	1,740,220	1,785,085	1,822,443	1,854,513	1,874,868	1,874,868
New moisture content	1,552,500	4.0%	4.0%	4.0%	4.0%	4.0%	4.1%	4.1%	4.1%	4.2%	4.2%	1,874,808	1,074,000
New moisture content	4.0%	4.0%	4.0%	4.070	4.0%	4.070	4.170	4.170	4.170	4.270	4.270	4.270	
Water Sources and Losses for Cleared, Unloaded Area													
Total precipitation inflow	0	0	0	0	0	0	0	0	0	0	0	0	0
Direct runoff to collection ditches	0	0	0	0	0	0	0	0	0	0	0	0	0
Evaporation loss	0	0	0	0	0	0	0	0	0	0	0	0	0
Seepage flow	0	0	0	0	0	0	0	0	0	0	0	0	0
Direct precipitation on ditches, road,													
and sediment control pond	0	0	0	0	0	6,958	4,270	3,246	5,236	3,735	2,495	261	26,201
Total runoff volume from unloaded area	0	0	0	0	0	6,958	4,270	3,246	5,236	3,735	2,495	261	26,201
Water Sources and Losses for Sediment Control Pond													
Direct runoff to sediment pond from WRSA	0	0	0	0	0	19,308	11,851	9,007	14,529	10,365	6,925	724	72,708
Direct runoff from ditches, roads, and sediment control pond	0	0	0	0	0	6,958	4,270	3,246	5,236	3,735	2,495	261	26,201
Total input to sediment pond	0	0	0	0	0	26,266	16,121	12,252	19,764	14,100	9,420	985	98,909
Sediment control pond evaporation loss	0	0	0	0	0	0	1,581	1,836	1,683	1,207	561	0	6,868
Net inflow to sediment control pond	0	0	0	0	0	26,266	14,540	10,416	18,081	12,893	8,859	985	92,041

#### WESTERN COPPER HOLDINGS LIMITED CARMACKS COPPER PROJECT

#### WASTE ROCK STORAGE AREA MONTHLY WATER BALANCE - YEAR 7 AVERAGE PRECIPITATION CONDITIONS

	Precipitation													
Assumptions		Catchments:				Area (ha.)	Runoff Coeff.	<u>]</u>	Rainfall, Evapo	oration and See	page Criteria			
Annual waste production =	7.50E+06 tonnes	Cleared, unloade	ed area (End yr.	7) :	=	0.00	100%		Fotal annual pre	cipitation	:	=	375	mm
Placed density of waste rock =	2 tonnes/m <sup>3</sup>	Loaded waste du	imp area (End y	r. 7) =	-	64.75	30%	5	Surface evapora	tion coefficient		-	10%	
Months per year waste placement =	12 months	Loaded waste du	imp area (End y	r. 6)		64.75		1	Mass of water re	etained in WRSA	A voids	=	5%	
Year of operation =	7	Ditches, perimet	er road,					1	Maximum water	r content increas	e of rock	=	2%	
Initial moisture in waste =	3%	and sediment		-	=	7.00	100%	1	Unrecoverable s	eepage loss	-	=	5%	
C:\ACG\Projects\WCH-01\Project Description\Reports to	be Submitted - pdfs\WRSA\[t1.xls	]Year 7												2/23/2005 8:31
DESCRIPTION		Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Annual
Adjusted Precipitation Distribution														
Rainfall distribution (mm/month)		0	0	0	0	0	0	18	46	75	53	36	4	233.0
Snowmelt distribution (mm/month)		0	0	0	0	0	99	43	0	0	0	0	0	142.0
Mean monthly lake evaporation (mm/month)		0	0	0	0	0	0	93	108	99	71	33	0	404
Waste Rock Storage Area (WRSA) Growth														
Stored waste rock tonnage		45,625,000	46,250,000	46,875,000	47,500,000	48,125,000	48,750,000	49,375,000	50,000,000	50,625,000	51,250,000	51,875,000	52,500,000	52,500,000
Approximate stored waste rock volume		22,812,500	23,125,000	23,437,500	23,750,000	24,062,500	24,375,000	24,687,500	25,000,000	25,312,500	25,625,000	25,937,500	26,250,000	26,250,000
Plan area of loaded WRSA in ha.		64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75
Plan area of cleared, unloaded WRSA in ha.		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
r fair area of clearea, amouded witter in ha.		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Water Input Sources to the Loaded WRSA														
Initial moisture in placed waste rock		18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	225,000
Total precipitation inflow		0	0	0	0	0	64,362	39,502	30,023	48,428	34,549	23,083	2,414	242,360
Water Losses from the Loaded WRSA														
Direct runoff		0	0	0	0	0	19,308	11,851	9,007	14,529	10,365	6,925	724	72,708
Evaporation loss		0	0	0	0	0	0	6,022	6,993	6,410	4,597	2,137	0	26,159
Loss due to water content increase of rockmass	5	0	0	0	0	0	42,800	20,548	13,322	26,115	18,607	13,320	1,605	136,318
Seepage flow		0	0	0	0	0	2,253	1,081	701	1,374	979	701	84	7,175
Unrecoverable seepage flow		0	0	0	0	0	113	54	35	69	49	35	4	359
input - losses		0	0	0	0	0	0	0	0	0	0	0	0	
Water Accumulation in the Waste Rock														
Total water input to waste rock		18,750	18,750	18,750	18,750	18,750	61,550	39,298	32,072	44,865	37,357	32,070	20,355	361,318
Total water accumulation		1,893,618	1,912,368	1,931,118	1,949,868	1,968,618	2,030,168	2,069,466	2,101,538	2,146,403	2,183,761	2,215,831	2,236,186	2,236,186
New moisture content		4.2%	4.1%	4.1%	4.1%	4.1%	4.2%	4.2%	4.2%	4.2%	4.3%	4.3%	4.3%	
Water Sources and Losses for Cleared, Unic	aded Area													
Total precipitation inflow		0	0	0	0	0	0	0	0	0	0	0	0	0
Direct runoff to collection ditches		0	0	0	0	0	0	0	0	0	0	0	0	0
Evaporation loss		0	0	0	0	0	0	0	0	0	0	0	0	0
Seepage flow		0	0	0	0	0	0	0	0	0	0	0	0	0
Direct precipitation on ditches, road,													Ī	_
and sediment control pond		0	0	0	0	0	6,958	4,270	3,246	5,236	3,735	2,495	261	26,201
Total runoff volume from unloaded area		ů 0	Ő	Ő	Ő	0	6,958	4.270	3.246	5.236	3.735	2,495	261	26,201
Water Sources and Losses for Sediment Con	ntrol Pond	, i i i i i i i i i i i i i i i i i i i	Ū.	0	•	0	-,, 00	.,_/0	2,210	2,200	2,.55	_,,,,,	201	
Direct runoff to sediment pond from WRSA		0	0	0	0	0	19,308	11.851	9.007	14.529	10.365	6.925	724	72,708
Direct runoff from ditches, roads, and sedimen	t control pond	ů 0	Ő	Ő	Ő	0	6,958	4,270	3,246	5,236	3,735	2,495	261	26,201
Total input to sediment pond		0	0	0	ő	0	26,266	16,121	12,252	19,764	14,100	9,420	985	98,909
Sediment control pond evaporation loss		0	0	0	0	ő	20,200	1,581	1,836	1,683	1,207	561	0	6,868
Net inflow to sediment control pond		0	0	0	0	0	26.266	14 540	10.416	18.081	12.893	8 859	985	92 041
. set miles, to sediment control polla		V	Ų	U	Ų	U	20,200	17,040	10,410	10,001	12,075	0,007	765	72,041

#### WESTERN COPPER HOLDINGS LIMITED CARMACKS COPPER PROJECT

#### WASTE ROCK STORAGE AREA MONTHLY WATER BALANCE - YEAR 8 AVERAGE PRECIPITATION CONDITIONS

Precipitation													
Assumptions	Catchments:				Area (ha.)	Runoff Coeff.	<u>]</u>	Rainfall, Evapo	ration and See	page Criteria			
Annual waste production = 7.50E+06 tonnes	Cleared, unloade	d area (End yr.	8) =	-	0.00	100%		Fotal annual pre	cipitation	-	=	375	mm
Placed density of waste rock = 2 tonnes/m <sup>3</sup>	Loaded waste du	mp area (End y	. 8) =	-	64.75	30%	5	Surface evapora	tion coefficient	-	-	10%	
Months per year waste placement = 12 months	Loaded waste du	mp area (End y	. 7)		64.75		1	Mass of water re	etained in WRSA	A voids =	=	5%	
Year of operation = 8	Ditches, perimet	er road.					1	Maximum water	content increas	e of rock	=	2%	
Initial moisture in waste = 3%	and sediment		=	-	7.00	100%	τ	Unrecoverable s	eepage loss	-	=	5%	
C:\ACG\Projects\WCH-01\Project Description\Reports to be Submitted - pdfs\WRSA\[t1.xls]	Year 8												2/23/2005 8:32
DESCRIPTION	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Annual
Adjusted Precipitation Distribution													
Rainfall distribution (mm/month)	0	0	0	0	0	0	18	46	75	53	36	4	233.0
Snowmelt distribution (mm/month)	0	0	0	0	0	99	43	0	0	0	0	0	142.0
Mean monthly lake evaporation (mm/month)	0	0	0	0	0	0	93	108	99	71	33	0	404
Waste Rock Storage Area (WRSA) Growth													
Stored waste rock tonnage	53,125,000	53,750,000	54,375,000	55,000,000	55,625,000	56,250,000	56,875,000	57,500,000	58,125,000	58,750,000	59,375,000	60,000,000	60,000,000
Approximate stored waste rock volume	26,562,500	26,875,000	27,187,500	27,500,000	27,812,500	28,125,000	28,437,500	28,750,000	29,062,500	29,375,000	29,687,500	30,000,000	30,000,000
Plan area of loaded WRSA in ha.	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75
Plan area of cleared, unloaded WRSA in ha.	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Water Input Sources to the Loaded WRSA													
Initial moisture in placed waste rock	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	225,000
Total precipitation inflow	0	0	0	0	0	64,362	39,502	30,023	48,428	34,549	23,083	2,414	242,360
Water Losses from the Loaded WRSA		0	, v	Ŭ	•	01,502	57,502	50,025	10,120	01,017	25,005	2,	212,500
Direct runoff	0	0	0	0	0	19,308	11.851	9.007	14,529	10.365	6.925	724	72,708
Evaporation loss	0	Ő	0	õ	0	0	6,022	6,993	6,410	4,597	2.137	0	26,159
Loss due to water content increase of rockmass	0	0	0	0	0	42,800	20,548	13.322	26,115	18,607	13.320	1.605	136,318
Seepage flow	ő	Ő	ŏ	ő	Ő	2,253	1,081	701	1,374	979	701	84	7,175
Unrecoverable seepage flow	ő	0	ő	0	Ő	113	54	35	69	49	35	4	359
input - losses	0	0	ő	0	Ő	0	0	0	0	0	0	- 0	507
Water Accumulation in the Waste Rock	, , , , , , , , , , , , , , , , , , ,	v	v	Ų	v	v	v	0	V	v	V	0	
Total water input to waste rock	18,750	18,750	18,750	18,750	18,750	61,550	39,298	32.072	44,865	37,357	32.070	20.355	361,318
Total water accumulation	2.254.936	2,273,686	2,292,436	2,311,186	2,329,936	2,391,487	2,430,785	2,462,856	2,507,722	2.545.079	2,577,149	2,597,504	2,597,504
New moisture content	4.2%	4.2%	4.2%	4.2%	4.2%	4.3%	4.3%	4.3%	4.3%	4.3%	4.3%	4.3%	2,397,304
New molsture content	4.270	4.270	4.270	4.270	4.270	4.570	4.570	4.570	4.570	4.570	4.570	4.570	
Water Sources and Losses for Cleared, Unloaded Area													
Total precipitation inflow	0	0	0	0	0	0	0	0	0	0	0	0	0
Direct runoff to collection ditches	0	0	0	0	0	0	0	0	0	0	0	0	0
Evaporation loss	0	0	0	0	0	0	0	0	0	0	0	0	0
Seepage flow	0	0	0	0	0	0	0	0	0	0	0	0	0
Direct precipitation on ditches, road,													
and sediment control pond	0	0	0	0	0	6,958	4,270	3,246	5,236	3,735	2,495	261	26,201
Total runoff volume from unloaded area	0	0	0	0	0	6,958	4,270	3,246	5,236	3,735	2,495	261	26,201
Water Sources and Losses for Sediment Control Pond													
Direct runoff to sediment pond from WRSA	0	0	0	0	0	19,308	11,851	9,007	14,529	10,365	6,925	724	72,708
Direct runoff from ditches, roads, and sediment control pond	0	0	0	0	0	6,958	4,270	3,246	5,236	3,735	2,495	261	26,201
Total input to sediment pond	0	0	0	0	0	26,266	16,121	12,252	19,764	14,100	9,420	985	98,909
Sediment control pond evaporation loss	0	0	0	0	0	0	1,581	1,836	1,683	1,207	561	0	6,868
Net inflow to sediment control pond	0	0	0	0	0	26,266	14,540	10,416	18,081	12,893	8,859	985	92,041

#### WESTERN COPPER HOLDINGS LIMITED CARMACKS COPPER PROJECT

#### WASTE ROCK STORAGE AREA MONTHLY WATER BALANCE - YEAR § 20 YEAR "DRY" ANNUAL PRECIPITATION CONDITIONS

	Precipitation													
Assumptions		Catchments:				Area (ha.)	Runoff Coeff.	1	Rainfall, Evapo	oration and See	page Criteria			
Annual waste production =	7.50E+06 tonnes	Cleared, unloade	ed area (End yr.	8) :	-	0.00	100%		Fotal annual pre	cipitation		-	252	mm
Placed density of waste rock =	2 tonnes/m <sup>3</sup>	Loaded waste du	imp area (End y	r. 8) =	=	64.75	30%	5	Surface evapora	tion coefficient	-	=	10%	
Months per year waste placement =	12 months	Loaded waste du	imp area (End y	r. 7)		64.75		1	Mass of water re	etained in WRSA	A voids	=	5%	
Year of operation =	8	Ditches, perimet						1	Maximum water	content increas	e of rock	-	2%	
Initial moisture in waste =	3%	and sediment		-	=	7.00	100%		Unrecoverable s			=	5%	
C:\ACG\Projects\WCH-01\Project Description\Reports to	be Submitted - pdfs\WRSA\[t1.xls]			x	E 1				,	× 1		0	0.1	2/23/2005 8:33
DESCRIPTION		Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Annual
Adjusted Precipitation Distribution														
Rainfall distribution (mm/month)		0	0	0	0	0	0	12	31	50	36	24	3	157
Snowmelt distribution (mm/month)		0	0	0	0	0		29	0	0	0	0	0	95
Mean monthly lake evaporation (mm/month)		0	0	0	0	0	0	93	108	99	71	33	0	404
Waste Rock Storage Area (WRSA) Growth														
Stored waste rock tonnage		53,125,000	53,750,000	54,375,000	55,000,000	55,625,000	56,250,000	56,875,000	57,500,000	58,125,000	58,750,000	59,375,000	60,000,000	60,000,000
Approximate stored waste rock volume		26,562,500	26,875,000	27,187,500	27,500,000	27,812,500	28,125,000	28,437,500	28,750,000	29,062,500	29,375,000	29,687,500	30,000,000	30,000,000
Plan area of loaded WRSA in ha.		64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75
Plan area of cleared, unloaded WRSA in ha.		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Water Input Sources to the Loaded WRSA														
Initial moisture in placed waste rock		18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	225,000
		18,730	18,750	18,750	18,730	18,750		26,545	20,175	32,544	23,217	15,512	1,622	162,866
Total precipitation inflow Water Losses from the Loaded WRSA		0	0	U	0	0	43,251	26,545	20,175	32,344	23,217	15,512	1,622	162,800
Direct runoff		0	0	0	0	0	12.975	7,964	6.053	9,763	6,965	4.653	487	48,860
		0	0	0	0	0	12,973	6,022	6,993		4,597	2,137	487	
Evaporation loss		0	0	0	•	0				6,410			1.070	26,159
Loss due to water content increase of rockmass	S	0	0	0	0	0	28,762	11,932	6,773	15,552	11,072	8,285	1,079	83,455
Seepage flow		•	•	· · · · · ·	•	0	1,514	628	356	819	583	436	57	4,392
Unrecoverable seepage flow		0	0	0	0	0	76	31	18	41	29	22	5	220
input - losses		0	0	0	0	0	0	0	0	0	0	0	0	
Water Accumulation in the Waste Rock														
Total water input to waste rock		18,750	18,750	18,750	18,750	18,750	47,512	30,682	25,523	34,302	29,822	27,035	19,829	308,455
Total water accumulation		2,254,936	2,273,686	2,292,436	2,311,186	2,329,936	2,377,448	2,408,130	2,433,653	2,467,955	2,497,777	2,524,812	2,544,641	2,544,641
New moisture content		4.2%	4.2%	4.2%	4.2%	4.2%	4.2%	4.2%	4.2%	4.2%	4.3%	4.3%	4.2%	
Water Sources and Losses for Cleared, Unlo	oaded Area													
Total precipitation inflow		0	0	0	0	0	0	0	0	0	0	0	0	0
Direct runoff to collection ditches		0	0	0	0	0	0	0	0	0	0	0	0	0
Evaporation loss		0	0	0	0	0	0	0	0	0	0	0	0	0
Seepage flow		0	0	0	0	0	0	0	0	0	0	0	0	0
Direct precipitation on ditches, road,														
and sediment control pond		0	0	0	0	0	4,676	2,870	2,181	3,518	2,510	1,677	175	17,607
Total runoff volume from unloaded area		0	0	0	0	0		2,870	2,181	3,518	2,510	1,677	175	17,607
Water Sources and Losses for Sediment Cor	ntrol Pond	1												
Direct runoff to sediment pond from WRSA		0	0	0	0	0	12,975	7,964	6,053	9,763	6,965	4,653	487	48,860
Direct runoff from ditches, roads, and sedimen	t control pond	0	0	0	0	0		2,870	2,181	3,518	2,510	1,677	175	17,607
Total input to sediment pond		0	0	0	0	0	17,651	10,833	8,234	13,281	9,475	6,330	662	66,467
Sediment control pond evaporation loss		0	0	Õ	0	0	0	1,581	1,836	1,683	1,207	561	0	6,868
Net inflow to sediment control pond		0	Ő	Ő	Ő	Ő		9.252	6.398	11.598	8.268	5.769	662	59,599
B		-0					.,	.,.=	1900	1.2.2	.,	19.85	28 <b>=</b>	1.1.1.1.1.1.1

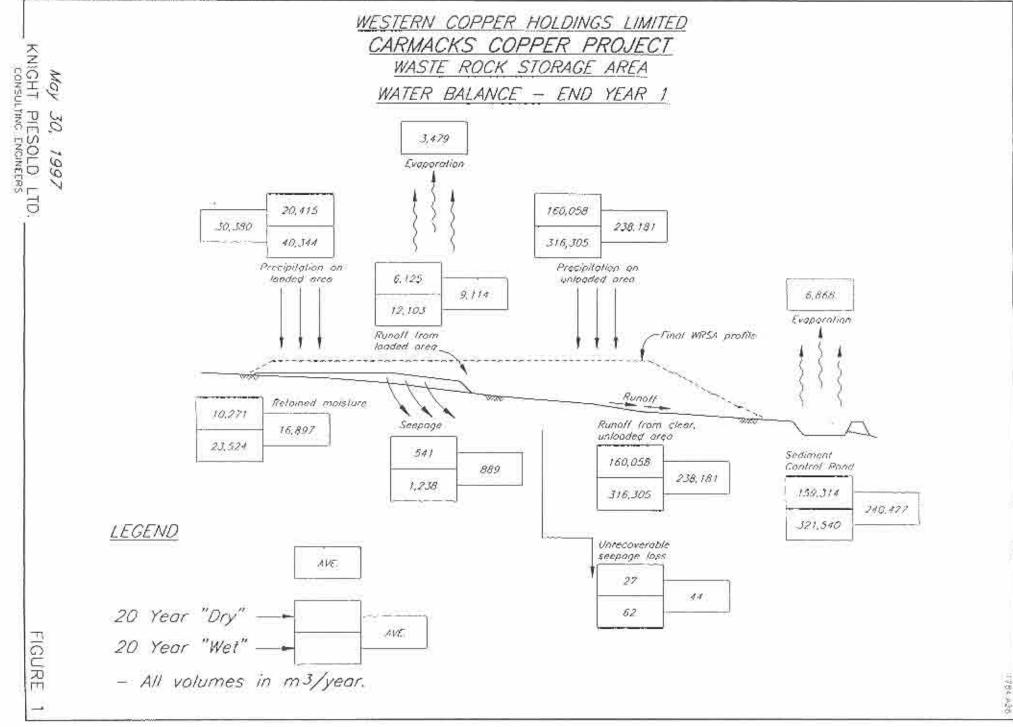
# WESTERN COPPER HOLDINGS LIMITED CARMACKS COPPER PROJECT

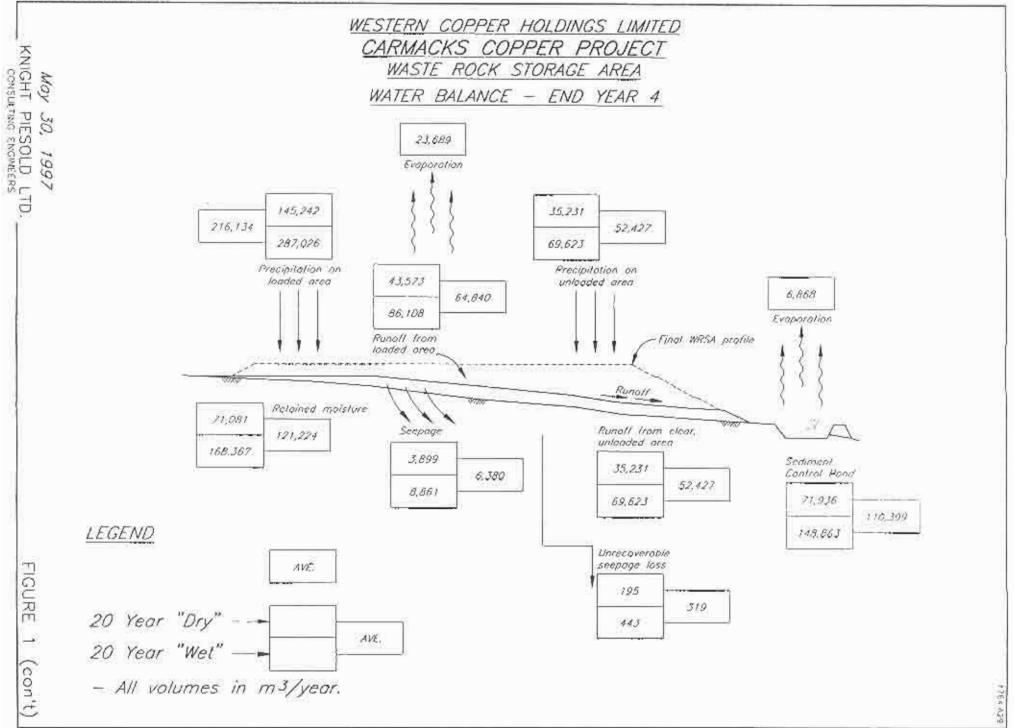
# WASTE ROCK STORAGE AREA MONTHLY WATER BALANCE - YEAR 8 20 YEAR "WET" ANNUAL PRECIPITATION CONDITIONS

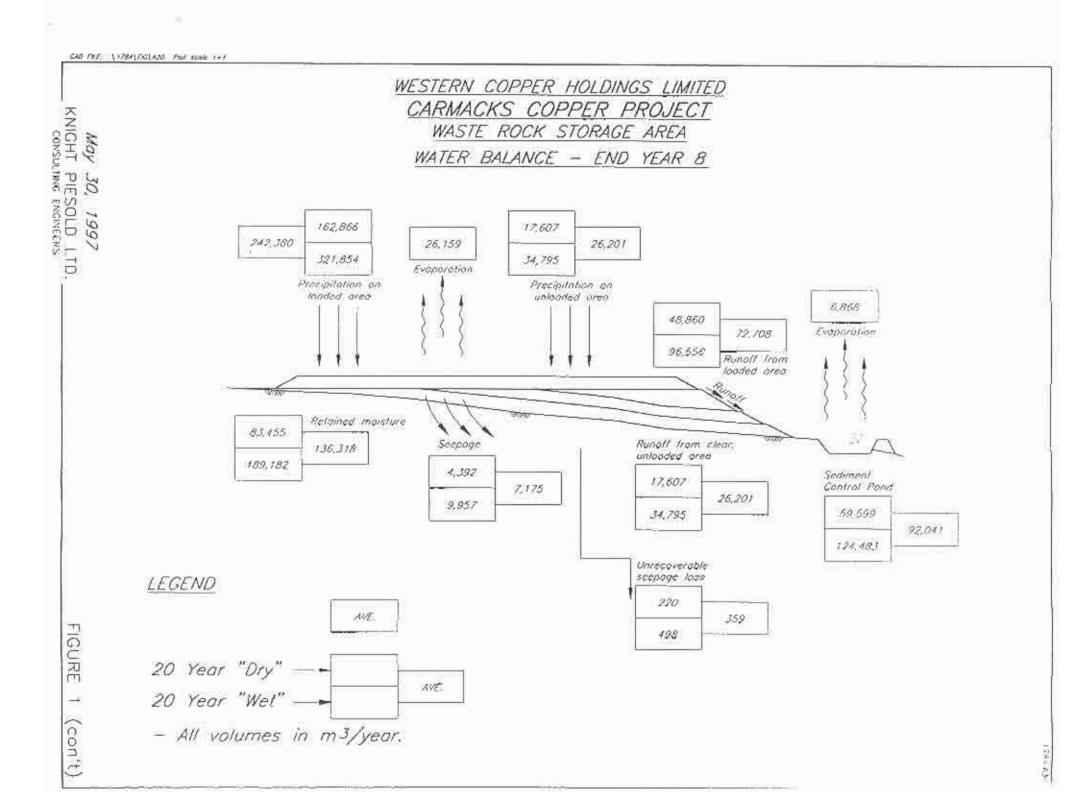
		Precipitation							
Assumptions			Catchments:		Area (ha.) Rui	noff Coeff.	Rainfall, Evaporation and Seepage Criter	ia	
Annual waste production	=	7.50E+06 tonnes	Cleared, unloaded area (End yr. 8)	=	0.00	100%	Total annual precipitation	=	498 mm
Placed density of waste rock	=	2 tonnes/m <sup>3</sup>	Loaded waste dump area (End yr. 8)	=	64.75	30%	Surface evaporation coefficient	=	10%
Months per year waste placement	=	12 months	Loaded waste dump area (End yr. 7)		64.75		Mass of water retained in WRSA voids	=	5%
Year of operation	=	8	Ditches, perimeter road,				Maximum water content increase of rock	=	2%
Initial moisture in waste	=	3%	and sediment control pond	=	7.00	100%	Unrecoverable seepage loss	=	5%

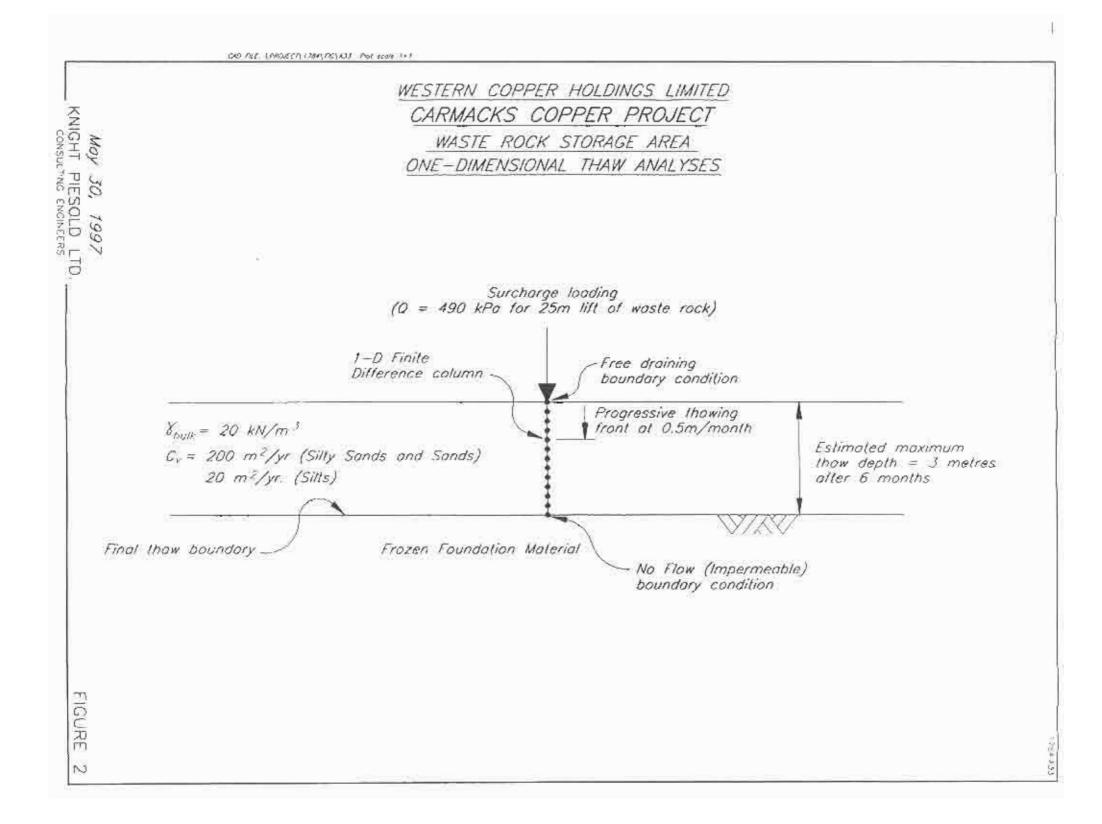
DESCRIPTION	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Annual
	INOV	Dec	Jali	Feb	ividi	Api	lvidy	Juli	Jui	Aug	Sep	001	Allilual
Adjusted Precipitation Distribution	0		0		0	0		(2)			17	-	200
Rainfall distribution (mm/month)	0	0	0	0	0	0	24	62	99	71	47	2	309
Snowmelt distribution (mm/month)	0	0	0	0	0	132	57	0	0	0	0	0	189
Mean monthly lake evaporation (mm/month)	0	0	0	0	0	0	93	108	99	71	33	0	404
Waste Rock Storage Area (WRSA) Growth													
Stored waste rock tonnage	53,125,000	53,750,000	54,375,000	55,000,000	55,625,000	56,250,000	56,875,000	57,500,000	58,125,000	58,750,000	59,375,000	60,000,000	60,000,000
Approximate stored waste rock volume	26,562,500	26,875,000	27,187,500	27,500,000	27,812,500	28,125,000	28,437,500	28,750,000	29,062,500	29,375,000	29,687,500	30,000,000	30,000,000
Plan area of loaded WRSA in ha.	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75	64.75
Plan area of cleared, unloaded WRSA in ha.	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Water Input Sources to the Loaded WRSA													
initial moisture in placed waste rock	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	18,750	225,000
Total precipitation inflow	0	0	0	0	0	85,472	52,459	39,870	64,313	45,881	30,654	3,206	321,854
Water Losses from the Loaded WRSA													
Direct runoff	0	0	0	0	0	25,642	15,738	11,961	19,294	13,764	9,196	962	96,556
Evaporation loss	0	0	0	0	0	0	6,022	6,993	6,410	4,597	2,137	0	26,159
Loss due to water content increase of rockmass	0	0	0	0	0	56,839	29,164	19,870	36,678	26,143	18,355	2,132	189,182
Seepage flow	0	0	0	0	0	2,992	1,535	1,046	1,930	1,376	966	112	9,957
Unrecoverable seepage flow	0	0	0	0	0	150	77	52	97	69	48	6	498
input - losses	0	0	0	0	0	0	0	0	0	0	0	0	
Water Accumulation in the Waste Rock													
Total water input to waste rock	18,750	18,750	18,750	18,750	18,750	75,589	47,914	38,620	55,428	44,893	37,105	20,882	414,182
Total water accumulation	2,254,936	2,273,686	2,292,436	2,311,186	2,329,936	2,405,525	2,453,439	2,492,060	2,547,488	2,592,381	2,629,486	2,650,368	2,650,368
New moisture content	4.2%	4.2%	4.2%	4.2%	4.2%	4.3%	4.3%	4.3%	4.4%	4.4%	4.4%	4.4%	
Water Sources and Losses for Cleared, Unloaded Area													
Total precipitation inflow	0	0	0	0	0	0	0	0	0	0	0	0	0
Direct runoff to collection ditches	0	0	0	0	0	0	0	0	0	0	0	0	0
Evaporation loss	0	0	0	0	0	0	0	0	0	0	0	0	0
Seepage flow	0	0	0	0	0	0	0	0	0	0	0	0	0
Direct precipitation on ditches, road,	0	0	0	0	0	0	0	0	0	0	0	0	0
and sediment control pond	0	0	0	0	0	9,240	5,671	4,310	6,953	4,960	3,314	347	34,795
Total runoff volume from unloaded area	0	0	0	0	0	9,240	5,671	4,310	6,953	4,960	3,314	347	34,793
Water Sources and Losses for Sediment Control Pond	0	0	0	0	0	9,240	3,0/1	4,510	0,955	4,960	3,314	347	34,793
Direct runoff to sediment pond from WRSA	0	0	0	0	0	25,642	15,738	11,961	19,294	13,764	9,196	962	96,556
Direct runoff from ditches, roads, and sediment control pond	0	0	0	0	0	23,642 9,240	5,671	4,310	6,953	4,960	3,314	962 347	96,336 34,795
Total input to sediment pond	0	0	0	0	0	9,240 34,882	21,409	4,310	6,955 26,247	4,960	3,314 12,510	1,308	34,795
Sediment control pond evaporation loss	0	0	0	0	0	34,882	21,409	16,271	26,247	18,724	12,510	1,308	6,868
Net inflow to sediment control pond	0	0	0	0	0	34.882	1,581	1,836	24,564	1,207	11.949	1 308	124,483

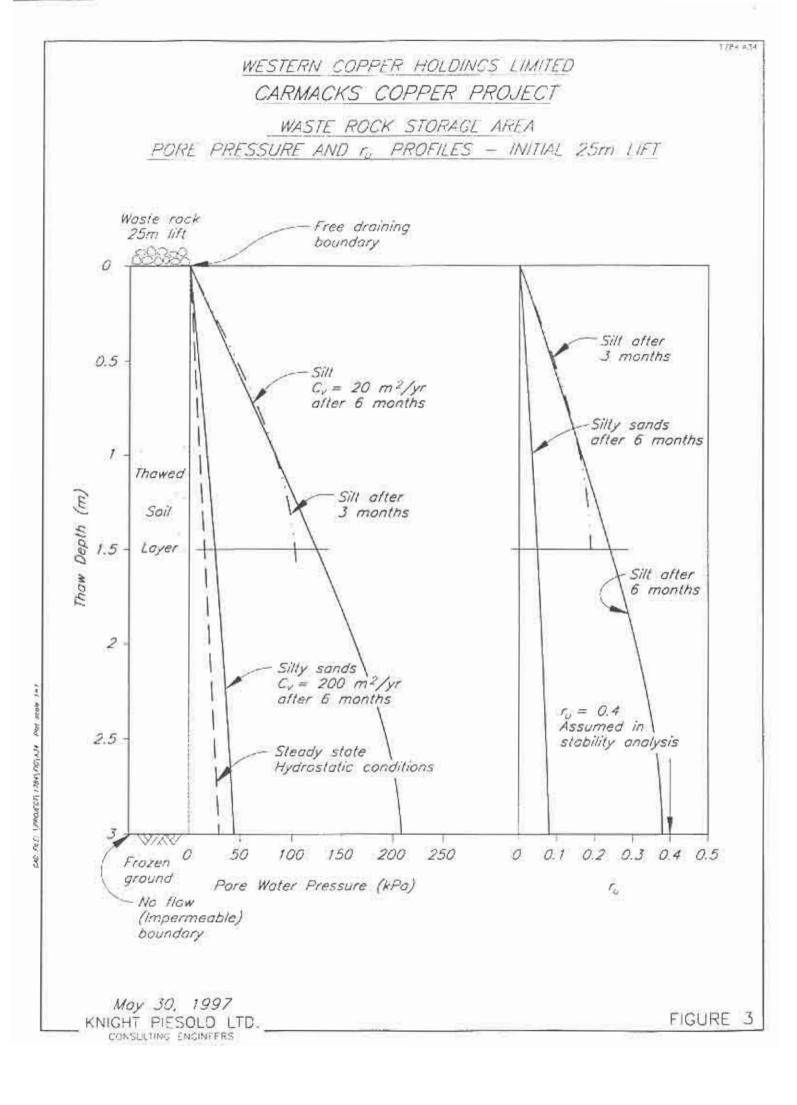


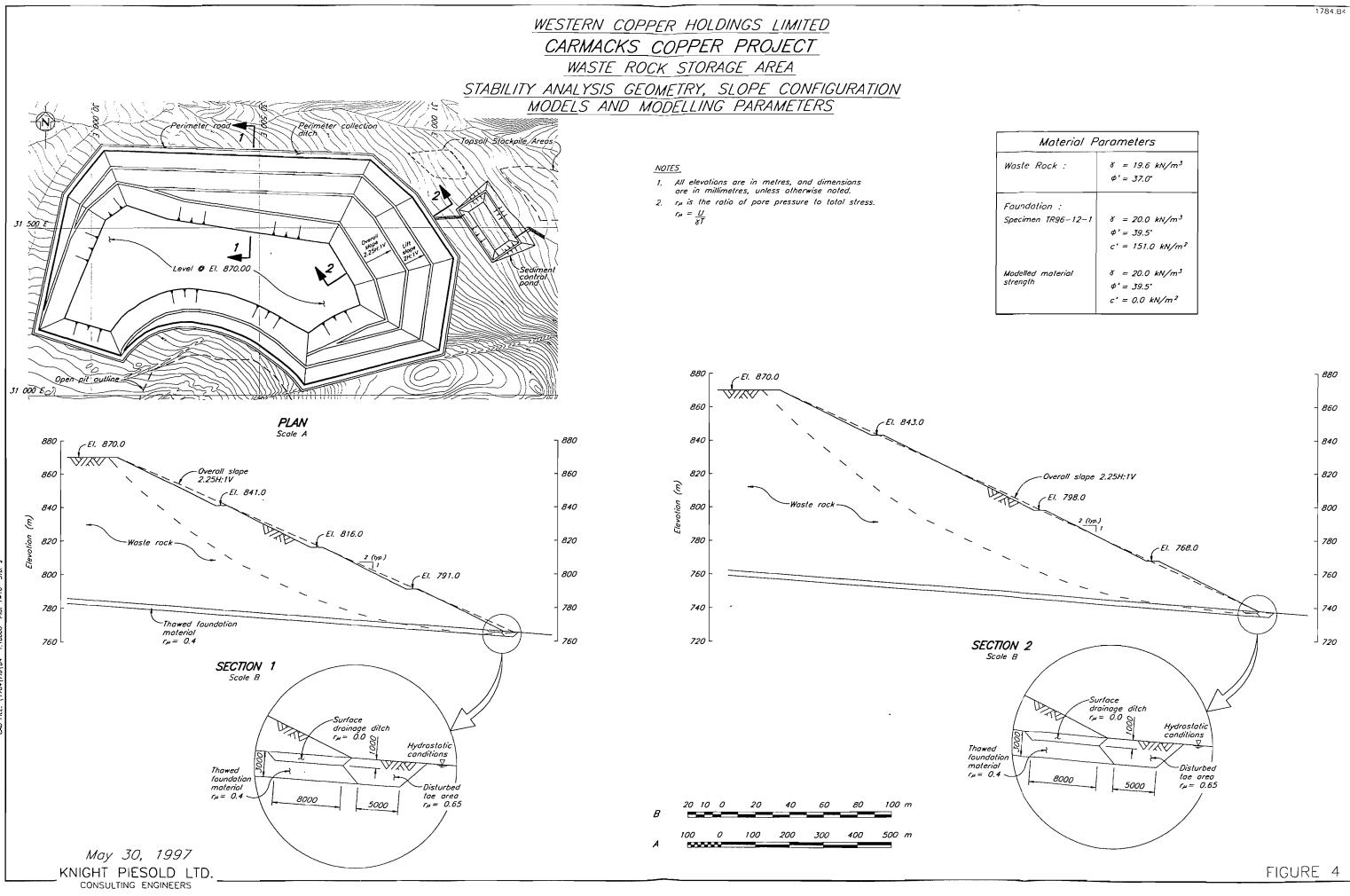




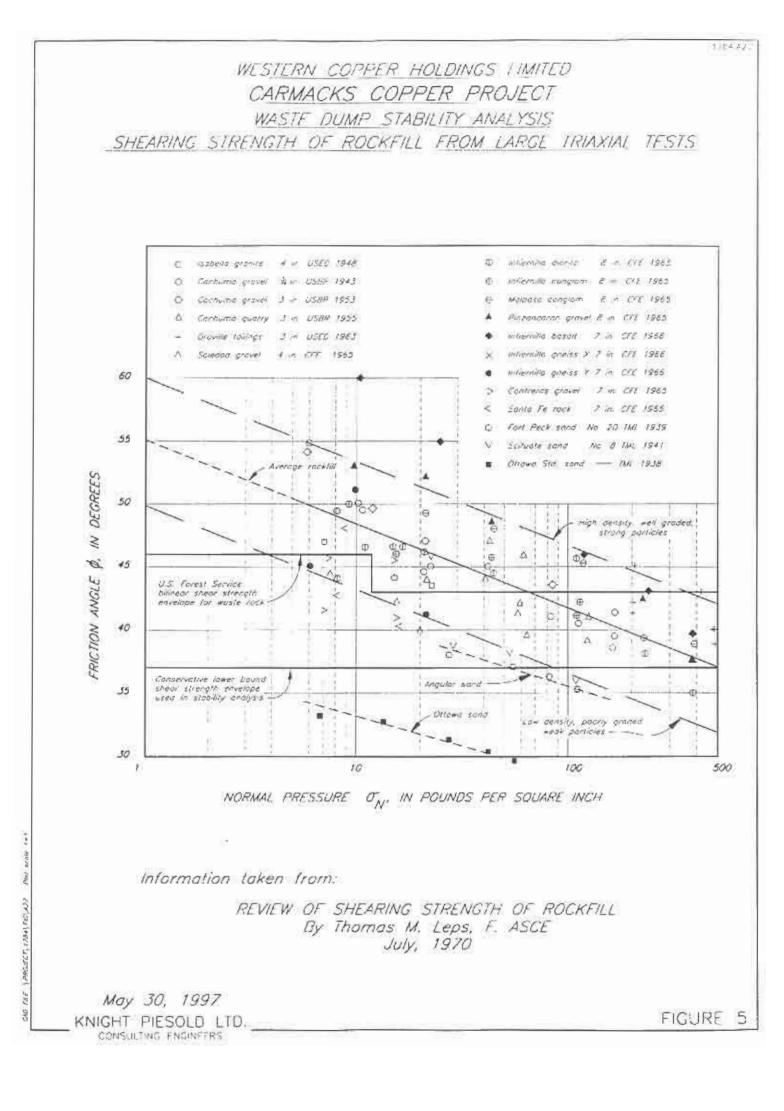


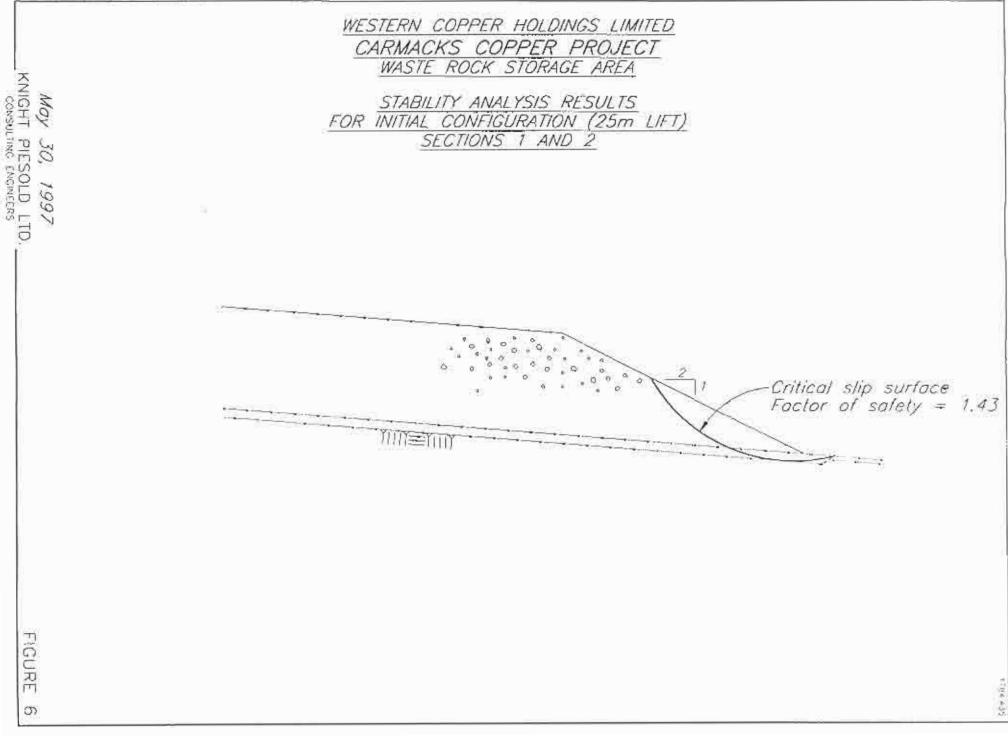


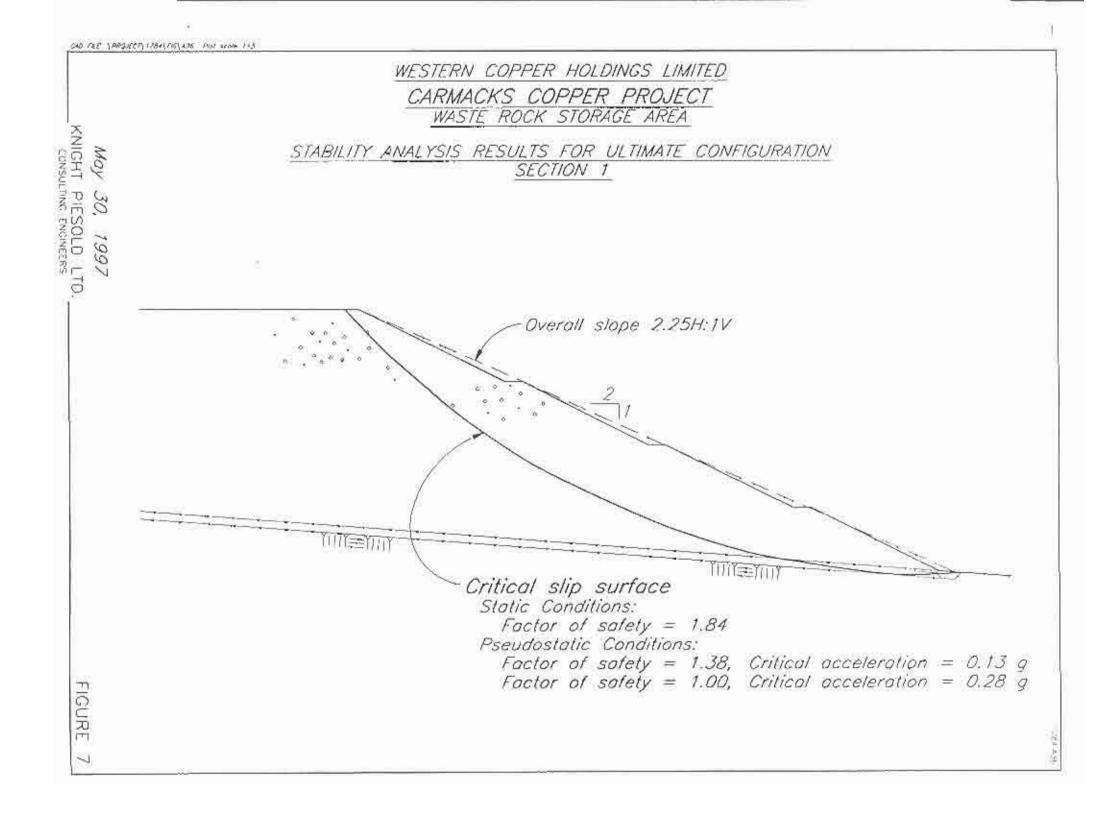


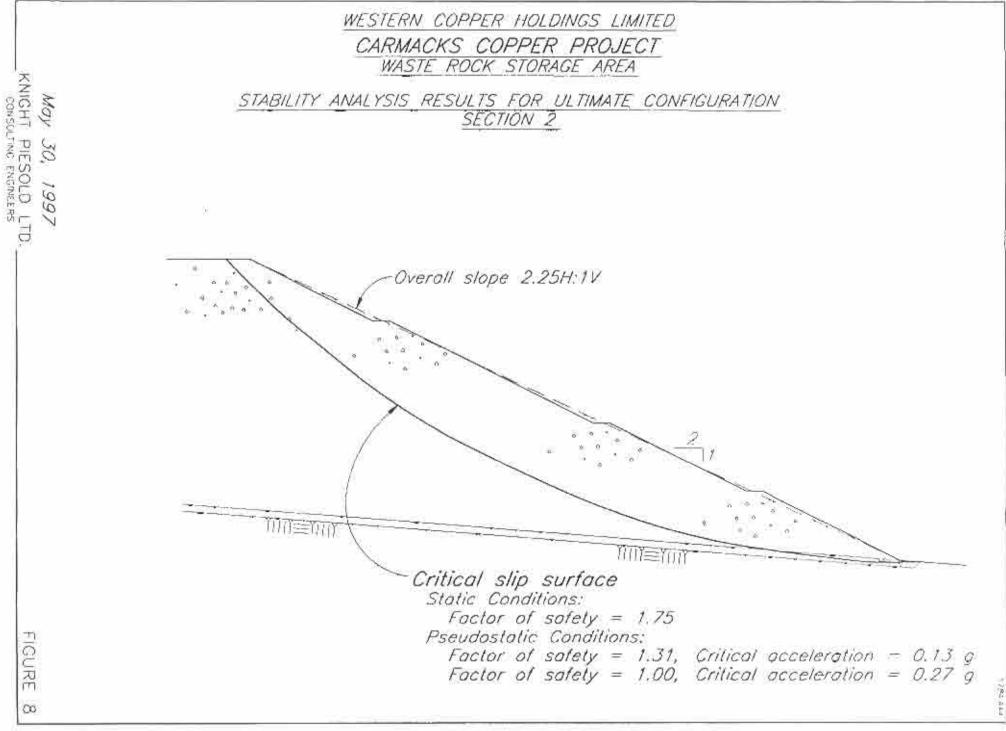


Material F	Material Parameters									
Wasle Rock :	$\delta = 19.6 \ kN/m^3$ $\phi' = 37.0^{\circ}$									
Faundalion : Specimen TR96–12–1	δ = 20.0 kN/m <sup>3</sup> φ' = 39.5° c' = 151.0 kN/m <sup>2</sup>									
Modelled moterial strength	δ = 20.0 kN/m <sup>3</sup> φ' = 39.5° c' = 0.0 kN/m <sup>2</sup>									

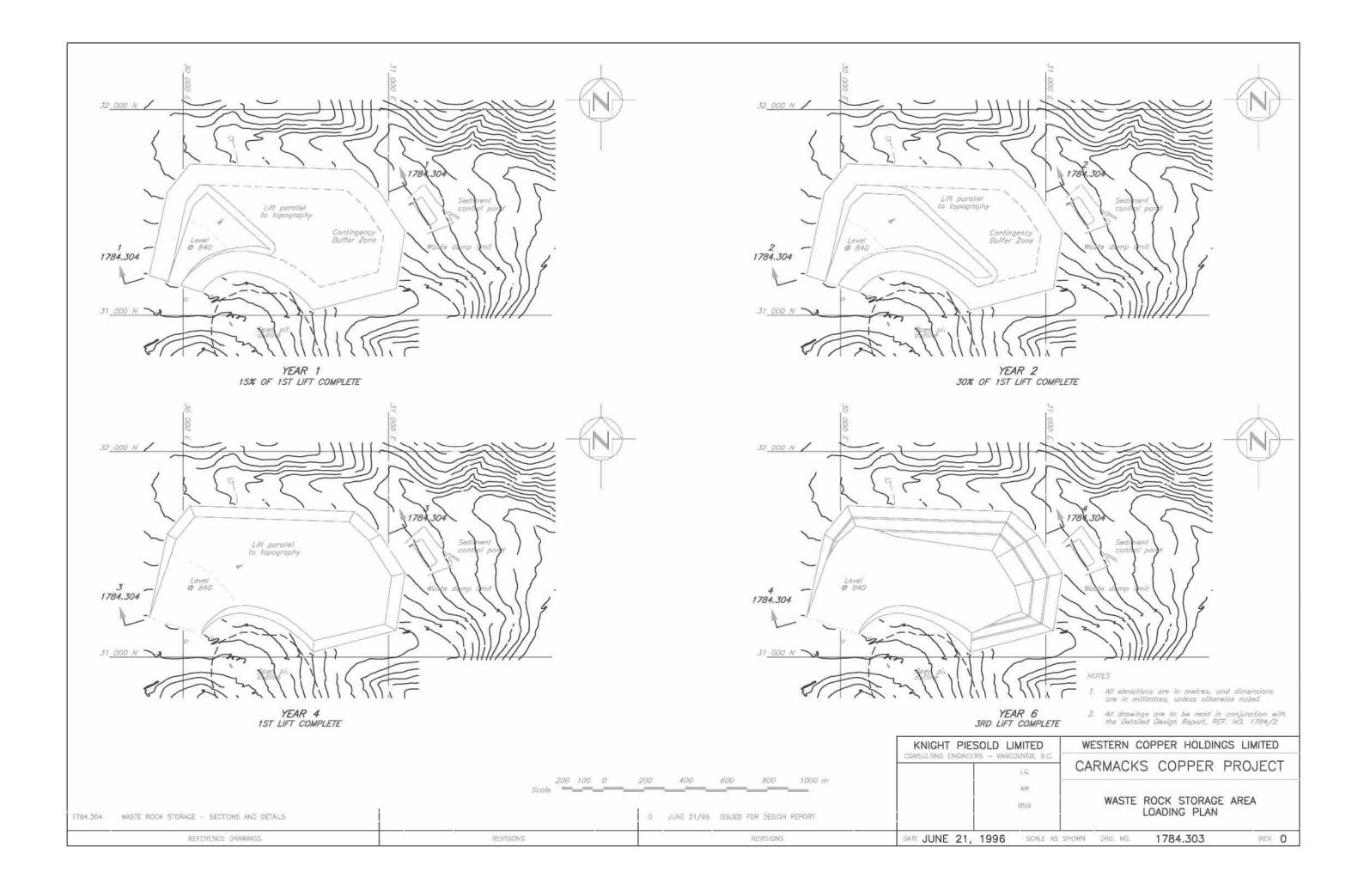


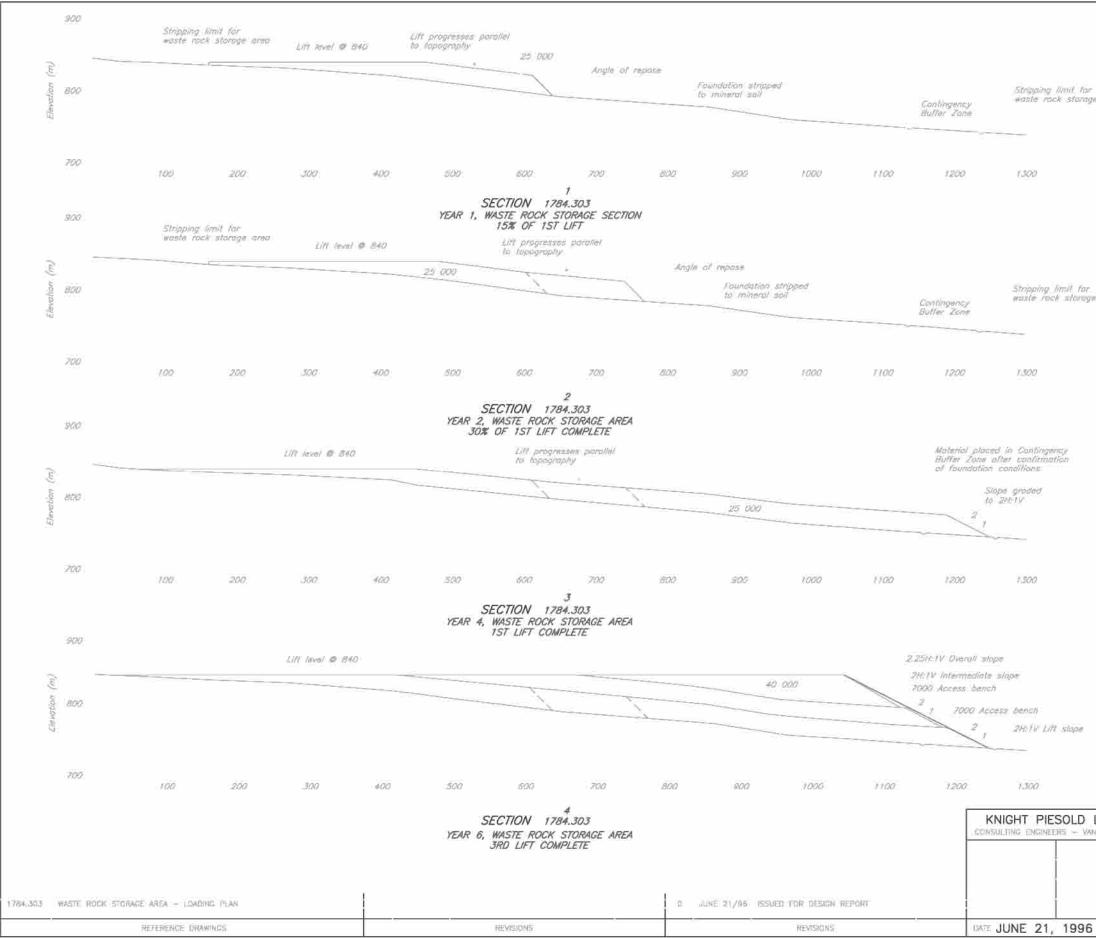




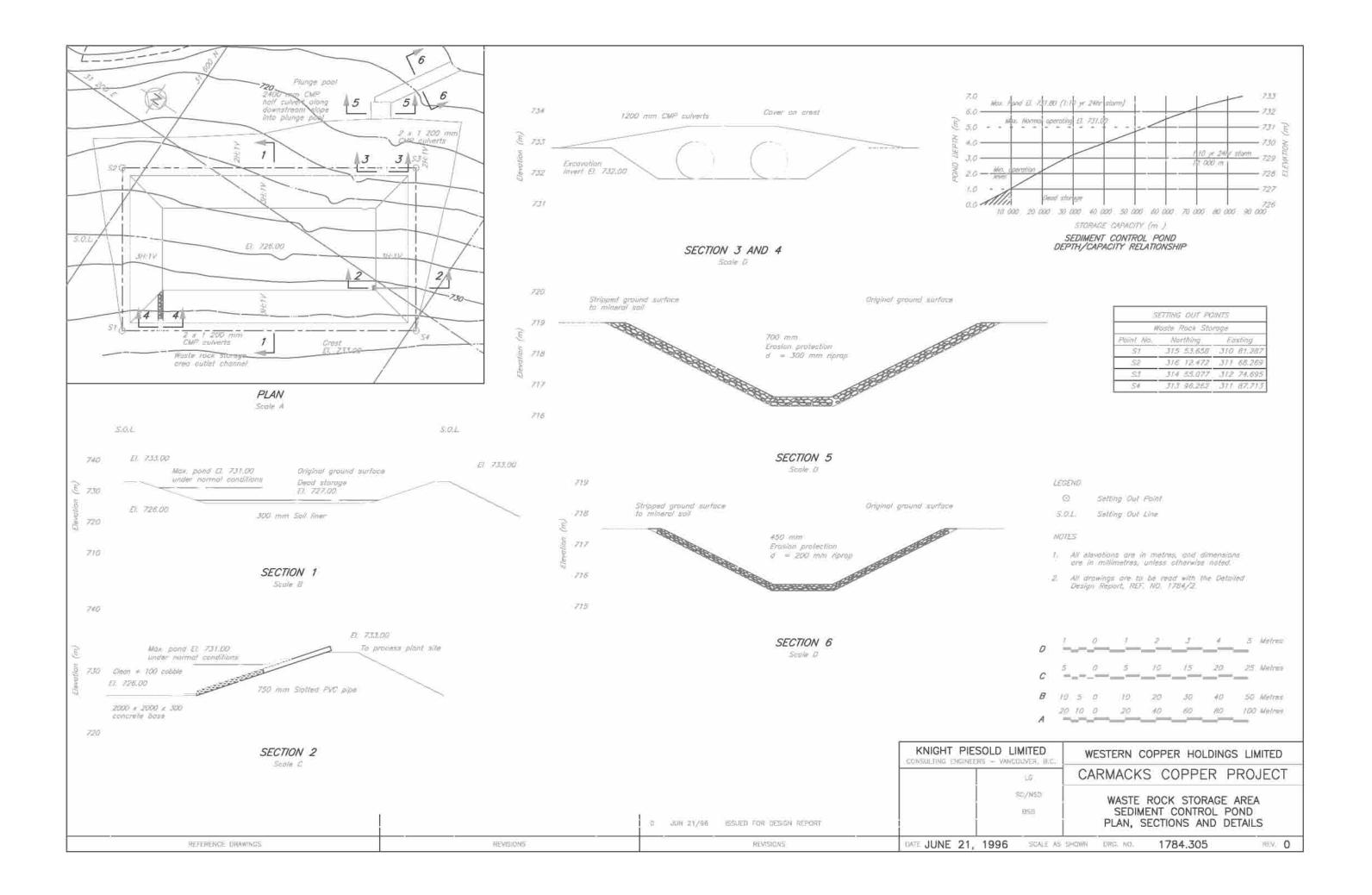


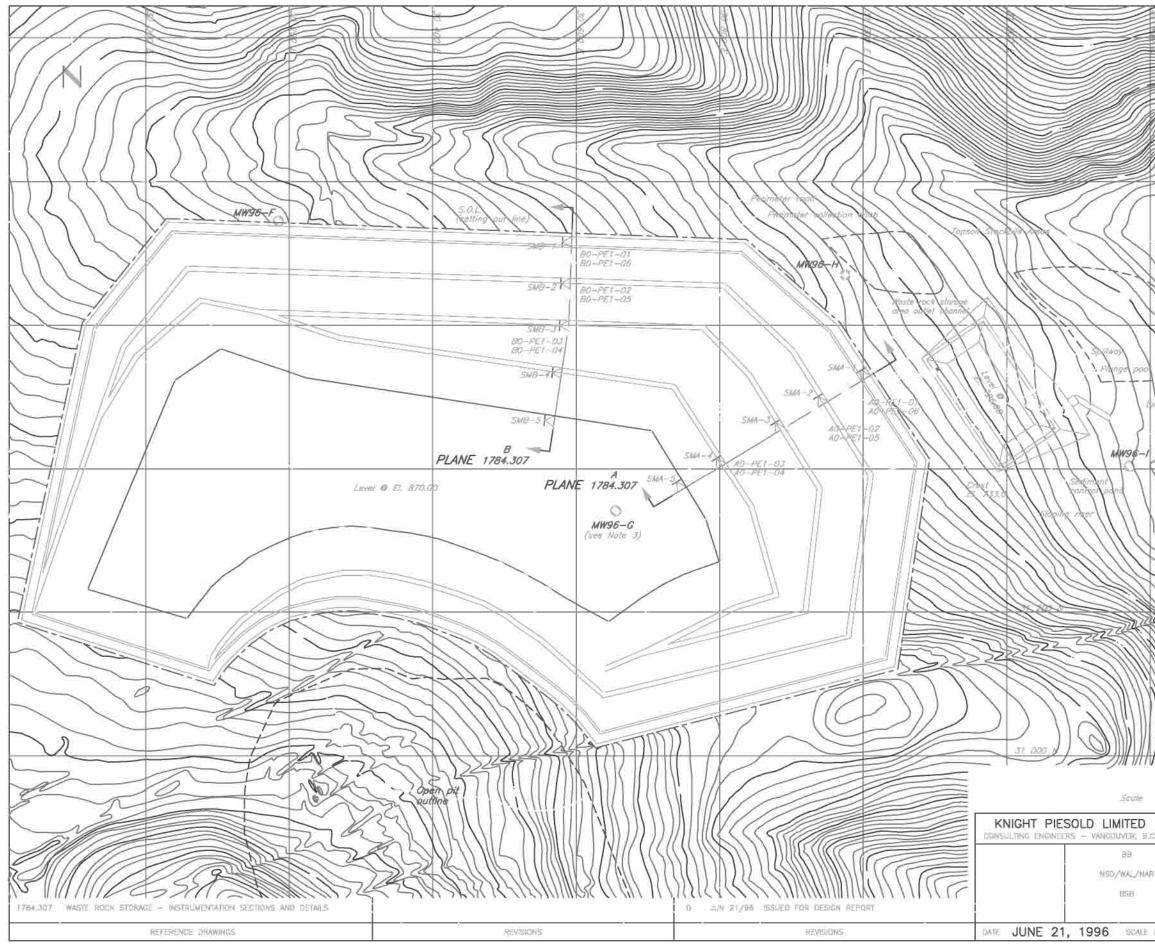
-----



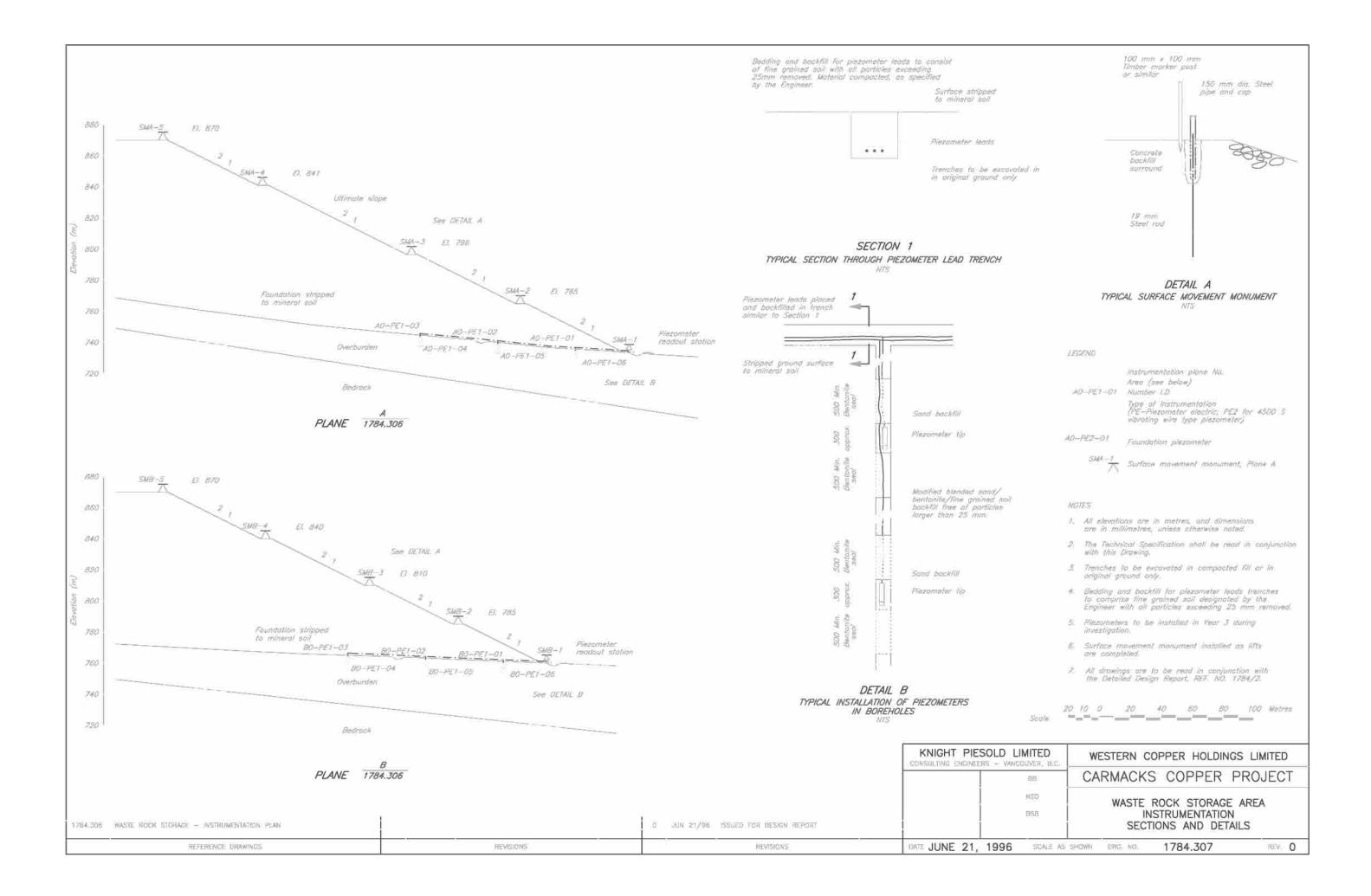


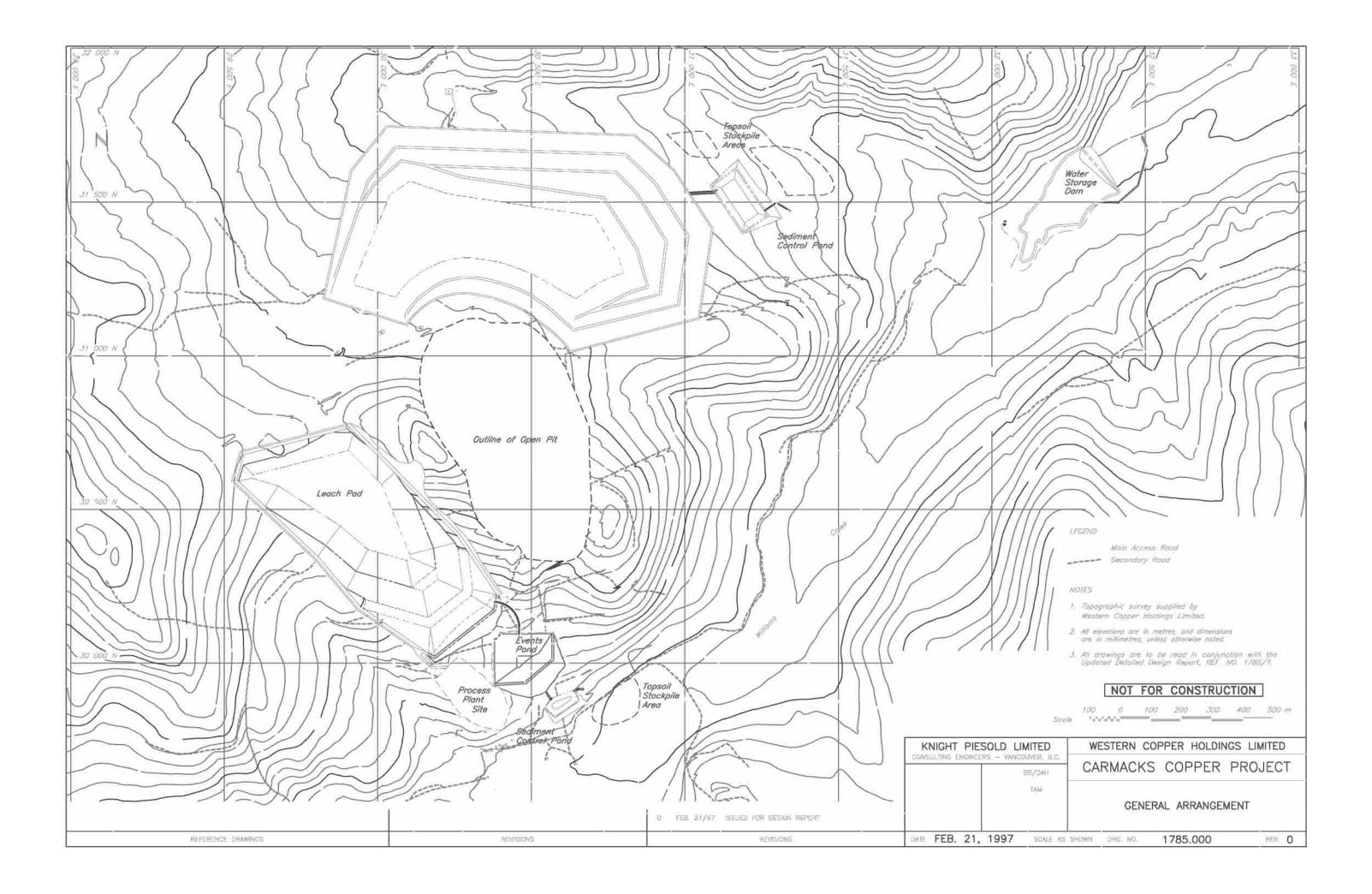
r: ge area:	
7# 0720	
	NOTES
	<ol> <li>All elevations are in metres, and dimensions are in millimetres, unless otherwise noted.</li> <li>All drawings are to be read in conjunction with the Detailed Design Report, REF. NO. 1784/2.</li> </ol>
Scale II	0 50 6 100 200 metres
LIMITED	WESTERN COPPER HOLDINGS LIMITED
LG	CARMACKS COPPER PROJECT
AW IPSER	WASTE ROCK STORAGE AREA LOADING SECTIONS
S SCALE AS	SHOWN LIRG NO. 1784.304 HEV 0

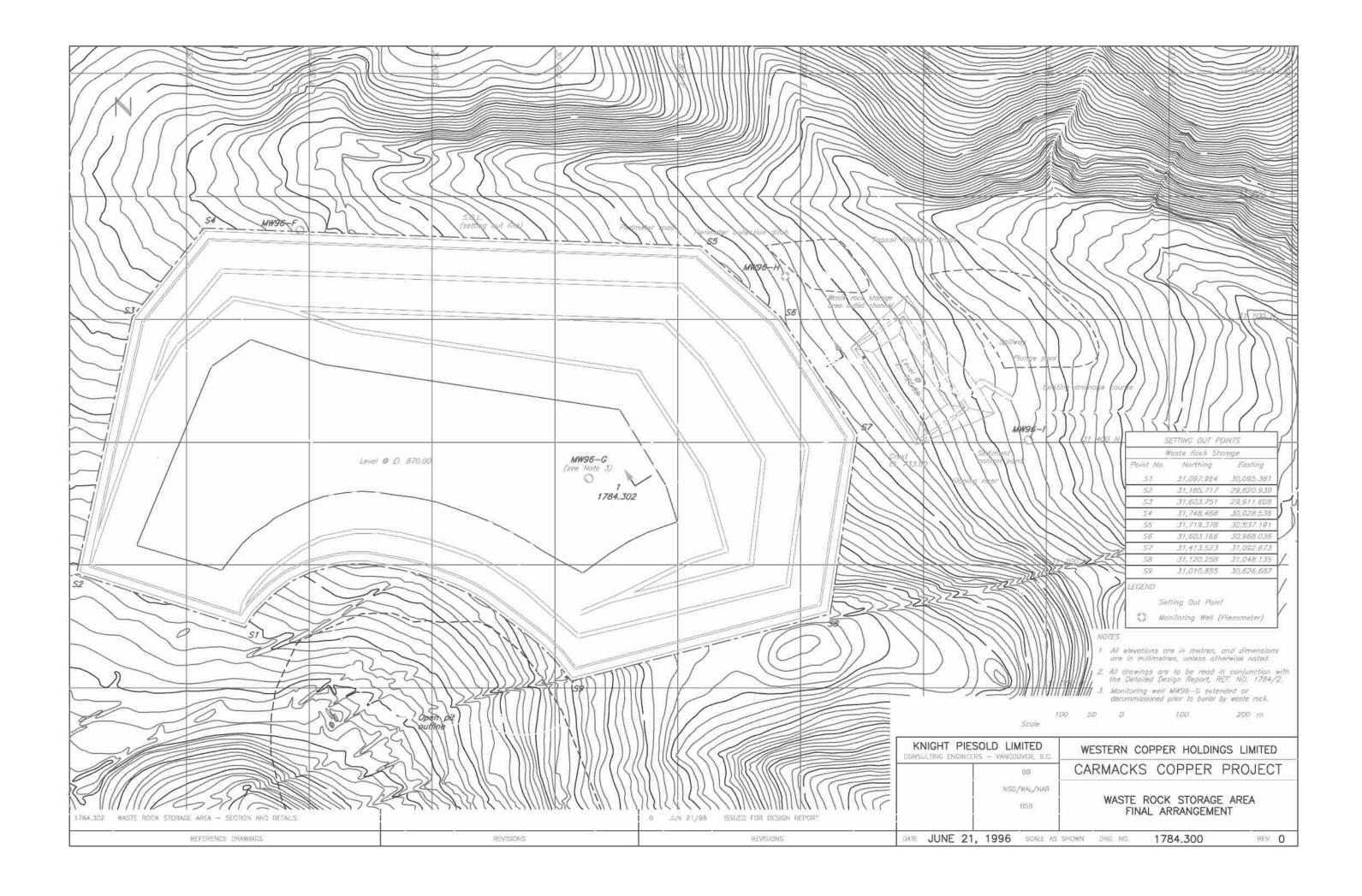


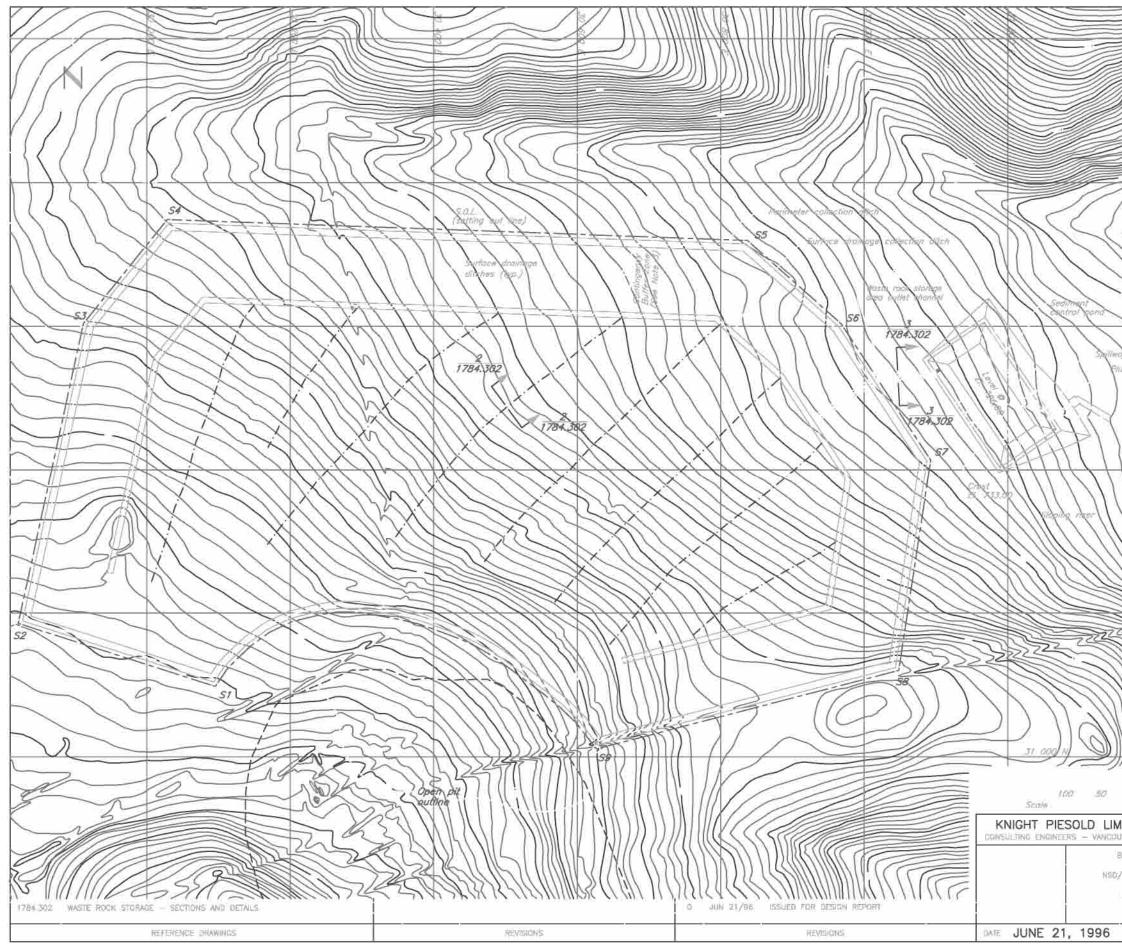


MW96 LEGEND 0 Monitoring Well (Flezometer) MD-PE2-01 Foundation piezometer SAB1-7 Surface movement monument, Plane A NOTES All elevations are in metres, and dimensions are in millimetres, unless otherwise noted. All drawings are to be read in conjunction with the Detailed Dasign Report, REF. NO. 1784/2. Monitoring well MW95–G extended or decommissioned prior to buried by wate mick. 100 50 0 100 200 m Scale WESTERN COPPER HOLDINGS LIMITED CARMACKS COPPER PROJECT BB NSD/WAL/NAR WASTE ROCK STORAGE AREA INTRUMENTATION PLAN RSE MATE JUNE 21, 1996 SCALE AS SHOWN DRG. NO. 1784.306 REV. O

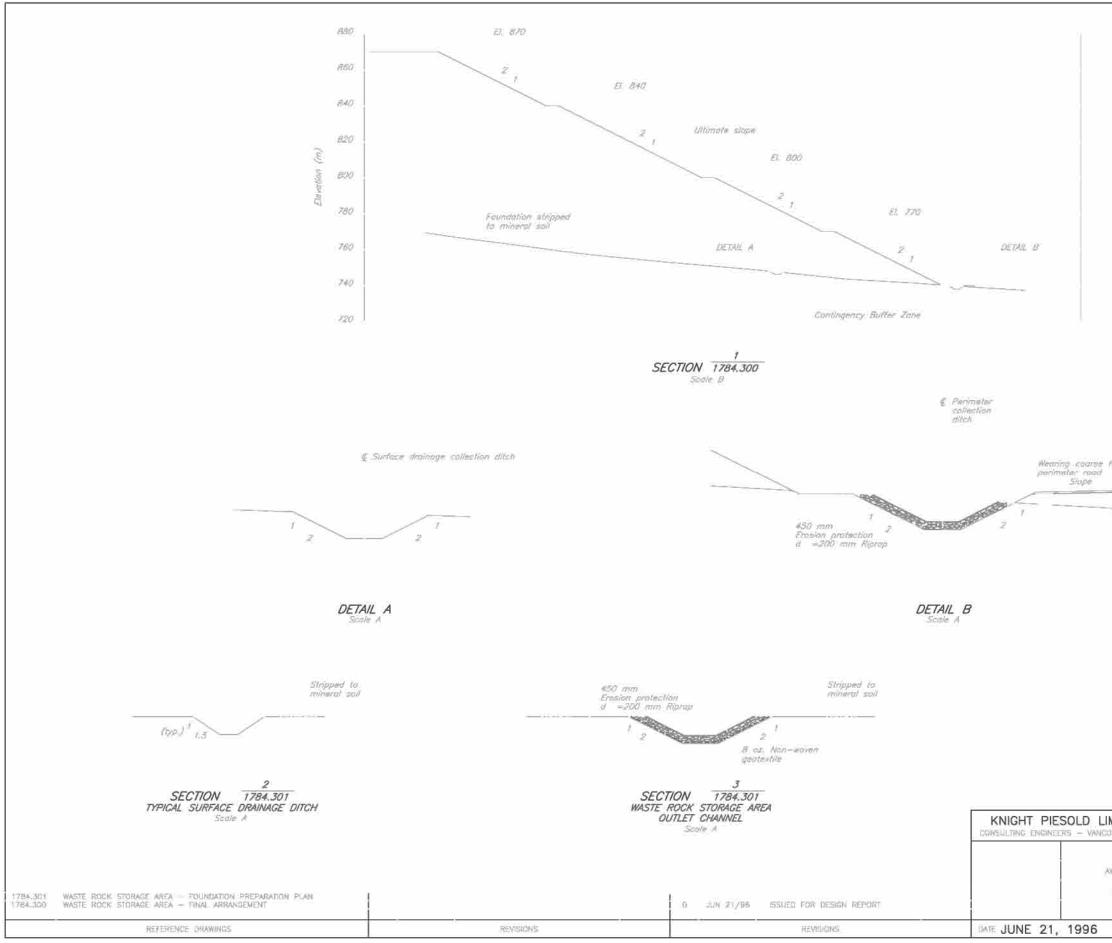








-10	WALLS ZIPATIMIPANE
Inte	
2/16	
1	
11	
$\langle   \rangle$	
N/	
111.	
11/1	11/1/4
.71	MIN ME CAM
1X	
$\langle \rangle \rangle$	//////////////////////////////////////
$\langle \rangle$	
tunte plot	(2)
	( f / Z ) ( f / f ) ( f / f ) ( f / f )
1. Servez	in drafnaf# bourfs /      /   /   /
	71 [ [ ] ] / / // ! [ ] / / / ] ] ]
513	sss { } ss { } ss { } l         [ ( / / / )
(D)	1/1/(1) = 1/1/(1/1)
HE	<del>{{{{{{{}}}}}}</del>
1 / 1	
$\langle 1 \rangle \langle 1 \rangle$	$\langle \langle \rangle \rangle \rangle \langle \langle \rangle \rangle \rangle \rangle \langle \langle \rangle \rangle \langle \rangle \rangle \langle \langle \rangle \rangle \rangle \langle \langle \rangle \rangle \langle \rangle \langle \rangle \rangle \langle \langle \rangle \rangle \langle \langle \rangle \rangle \langle \rangle \langle \rangle \rangle \langle \langle \rangle \rangle \langle \rangle \langle \rangle \rangle \langle \langle \rangle \rangle \langle \rangle \rangle \langle \langle \rangle \rangle \langle \rangle \langle \rangle \rangle \langle \langle \rangle \rangle \langle \rangle \langle \rangle \rangle \langle \langle \rangle \rangle \langle \rangle \langle \rangle \langle \rangle \rangle \langle \rangle \langle \rangle \langle \rangle \langle \rangle \rangle \langle \rangle \langle \rangle \langle \rangle \langle \rangle \rangle \langle \rangle \langle \rangle \langle \rangle \langle \rangle \langle \rangle \rangle \langle $
1/ 1	) ) /   \ \ \ \ \ \   ]      / / / ビノ /   .
111	
IN	<u>/////////////////////////////////////</u>
111	
116	111111222
SUM	
SIN	297000000000000000000000000000000000000
CAN D	
HIM.	NOTES
Illille	All elevations are in metres, and dimensions are in millimetres, unless attensise nated.
1////	2. All drawings are to be read in conjunction with
11/11	The Detailed Design Report, REF, NO. 1784/2.
([] ]]]	<ol> <li>During Year J a last pitting program will be corned out to confirm foundation conditions</li> </ol>
	and update stability prior to year 4 waste rock advancement
	<ul> <li>A Waste rock storage area to be stripped of</li> </ul>
MINT	topsoil and ash to mineral soil to the ultimate limits to initiate (having in the foundation
Ø	100 _200 m
NITED UVEN, B.C.	WESTERN COPPER HOLDINGS LIMITED
BB/UG	CARMACKS COPPER PROJECT
WAL/NAR	
BSB	WASTE ROCK STORAGE AREA
	FOUNDATION PREPARATION PLAN
SCALE AS	SHOWN DRG. NO. 1784.301 REV. 0
. areased the	anarat inclusione information investion



D.L.						
2 1		Glac strij	ning an oping lin	t iits		
VOTES						
1. All ele dre in	vations are millimetres	in mati s. unless	ras), and otherw	dimensi se notec	6/13 X	
2. All dro the De	wings or <del>s</del> Italied Desi	la be ra gn Repu	sad in c rt, REF	njunctio ND: 172	in with 34/2.	
1 50L	- Satting	out line				
A =	10	2		6	8	10 Metres
20	10 0	20	40	60	<i>80</i>	100 Metres
TED	WEST	ERN (	COPPE	R HO	LDING	S LIMITED
1	CARN	/ACK	SC	OPPE	RF	ROJECT
usp.	N	WASTE			RAGE DETAI	
8		JLU	nono	7.110	22171	