

# Layfield Environmental Systems Ltd.

Project Completion QA/QC Package

for

## Yukon Zinc Wolverine Phase I Waste Rock Pad

Whitehorse, Yukon

Supply and Installation of Enviro Liner 6030

Prepared By: Lyndon Payne

Reviewed By: Greg Van Patten

Date Submitted: August 29, 2005



# **Layfield Environmental Systems Ltd.**

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for

### **Yukon Zinc**

#### **Wolverine Phase I – Waste Rock Pad**

**Whitehorse, Yukon**

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### CERTIFICATE OF ACCEPTANCE OF SOIL SUBGRADE SURFACE

PROJECT NAME: Yukon Zinc Wolverine Phase I waste rock pad  
 PROJECT NUMBER: 05C-051  
 OWNER: Yukon Zinc  
 LOCATION: Yukon - Wolverine

I, the undersigned, a duly appointed representative of Layfield Environmental Systems Ltd. (LESL), have visually observed the soil subgrade described below, and found it to be an acceptable surface on which to install geomembrane.

This certification is based on observations of the surface of the subgrade only. No subterranean inspections or tests have been performed by Layfield Environmental Systems, and LESL makes no representations or warranties regarding conditions which may exist below the surface of the subgrade. Layfield Environmental Systems accepts no responsibility for conformance of the subgrade to this project's specifications.

The soil subgrade accepted on this date refers to its present condition. Any changes in the subgrade condition that result from the effects of inclement weather and/or other forces beyond the control of Layfield Environmental Systems and remedial work to correct the resulting deficiencies, will be the direct responsibility of the General Contractor.

Area Being Accepted: waste rock pad

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**LAYFIELD ENVIRONMENTAL SYSTEMS REPRESENTATIVE:**

Date: 20/2/05  
 Signature: [Signature]  
 Name: James Marshall  
 Title: Supervisor

**OWNERS REPRESENTATIVE:**

Date: Aug 22/05  
 Signature: [Signature]  
 Name: RICHARD GOODWIN  
 Title: VP Mining  
 Company: Yukon Zinc Corp



# CERTIFICATE OF FINAL INSPECTION AND ACCEPTANCE

PROJECT NAME: Yukon Zinc - Wolverine Phase 1 waste rock Pond  
 PROJECT NUMBER: 05C-051 DATE: \_\_\_\_\_  
 OWNER: Yukon Zinc  
 LOCATION: Yukon - Wolverine

Scope of Installation(s): THE WORK  
Install geotextile top + bottom of EL 30  
geomembrane liners  
Install weld + repair of 9 panels of EL 30

## Part 1 - LAYFIELD ENVIRONMENTAL SYSTEMS LTD.

I, James Marshall, a duly appointed representative of Layfield Environmental Systems Ltd. (LESL), have visually observed the installations (as outlined above), and have found the Work to be complete and free of defects and declare that the Work was completed in accordance with the project specifications, Layfield Environmental Systems' QC program and the terms and conditions of the contract.

### Layfield Environmental Systems Representative:

Name: James Marshall  
 Title: Supervisor  
 Date: \_\_\_\_\_ Signature: James Marshall

## Part 2 -- OWNER (or Representative)

I, RICHARD GOODWIN, a duly appointed representative of YUKON ZINC CORP., do hereby take over and accept the installation(s) described above, and confirm that the work has been completed in accordance with the project specifications and the terms of the conditions of the contract.

I have evaluated and measured the work together with the Layfield Environmental Systems representative, and agree that the measurements shown are both true and correct, and that the installation has met our approval.

### Owners Representative:

Name: RICHARD GOODWIN  
 Title: VP MINING  
 Company: YUKON ZINC CORP.  
 Date: Aug 22, 05 Signature: R. Goodwin

Comments: \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

**NOTES**  
 1. PANEL TO PANEL TIE-INS  
 ENLARGED FOR CLARITY.

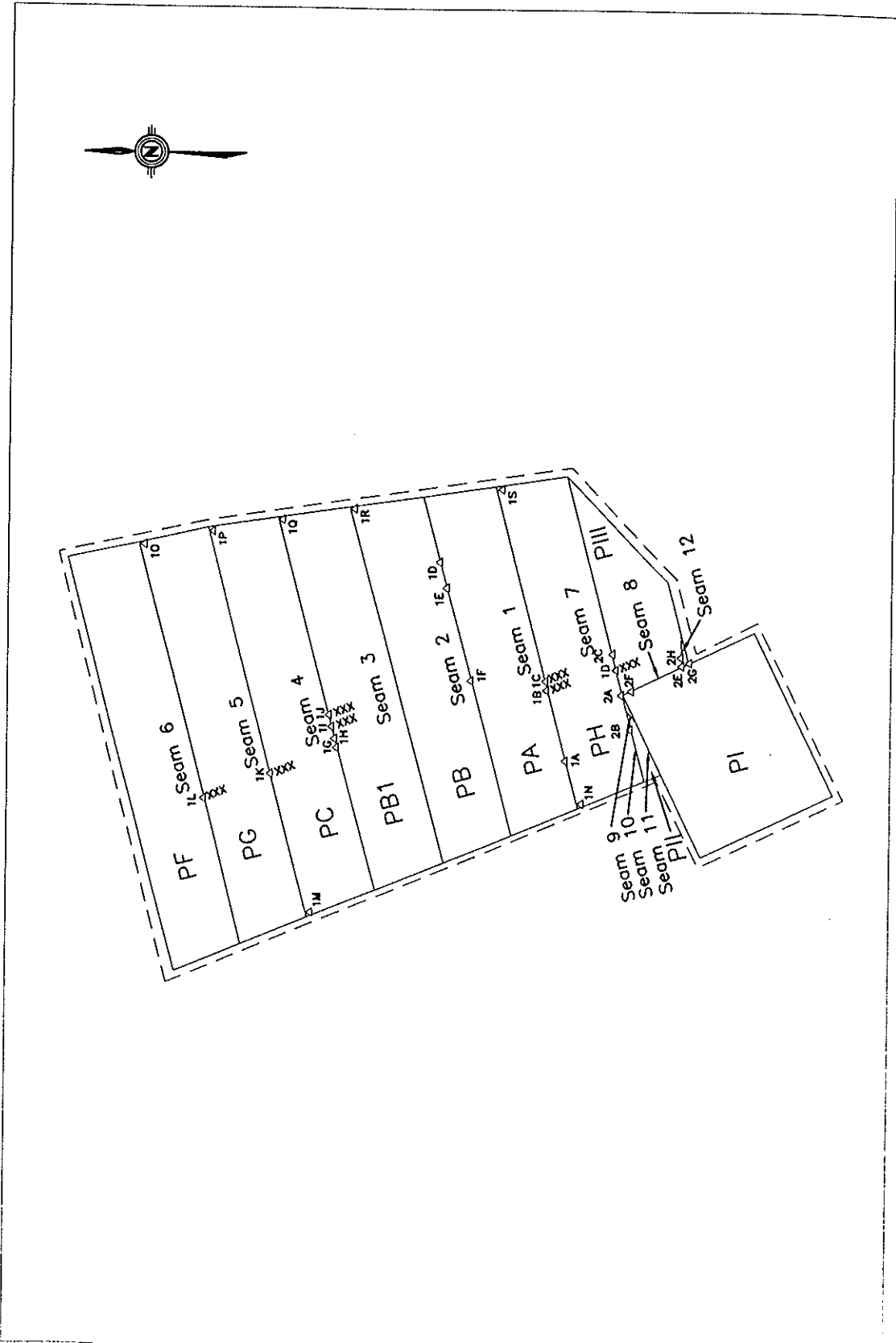
**LEGEND**

---	ANCHOR TRENCH
---	LINER FIELD SEAM
1A	REPAIR NUMBER
PI	PANEL NUMBER
△	PATCH
X	EXTRUSION BEAD (OR WELD)



YUKON ZINC  
 WASTE ROCK PAD  
 WOLVERINE PHASE I  
 AS BUILT LINER LAYOUT  
 YUKON, CANADA

SCALE:	N.T.S.	PROJECT No.	05C-051
DWG:	1 OF 1		
DWN: LP	CRD: GJP	APPD:	
DATE: AUGUST 29, 2005			





# GEOSYNTHETICS INVENTORY LOG

PROJECT NUMBER: 05C-051

OWNER: Yukon Zinc

LOCATION: Yukon ~~TRC~~

MATERIAL TYPE: - GEOMEMBRANE

DATE OF ARRIVAL: \_\_\_\_\_

UNLOADING METHOD: Helicopter

PRODUCT TYPE: 30mil EL

MATERIAL MANUFACTURER: Layfield

PROJECT TITLE: Yukon Zinc - Wolverine Phase 1

CONTRACTOR: Ragmic Environmental Service

SHEET NUMBER: 1

GEONET GEOTEXTILE OTHER

DATE OF INVENTORY: 20/7/05

INVENTORY BY: J Marshall

CONDITION IN TRUCK: \_\_\_\_\_

Panel / Roll Number	Material Dimensions			QC Certificate Available	Conf Sample Removed	Other	Remarks
	Thickness or Weight	Length	Width				
Panel A	30 mil	58.1m	12.19m				
B1	11	65.5m	12.19m				
B2	11	15.5m	12.19m				
C	11	71.5m	12.19m				
D	11	43.3m	12.19m				
E	11	20.0m	12.19m				
F	11	24.3m	12.19m				
G	11	22.9m	12.19m				
H	11	54.5m	12.19m				
I	11	44.2m	12.19m				
J	11	29.5m	6.1m				
Panel 1	11	100'	30'				

SUBMITTED BY: J Marshall

DATE: Aug 10/05



# GEOSYNTHETICS INVENTORY LOG

PROJECT NUMBER: 05C-051

PROJECT TITLE: Yukon Zinc - Wolverine PH-1

OWNER: Yukon Zinc

CONTRACTOR: Ragmac Environmental

LOCATION: Yukon

SHEET NUMBER: 2

MATERIAL TYPE: GEOMEMBRANE

GEONET  GEOTEXTILE  OTHER

DATE OF ARRIVAL: \_\_\_\_\_

DATE OF INVENTORY: 20/8/15

UNLOADING METHOD: Helicopter

INVENTORY BY: J Marshall

PRODUCT TYPE: LP8

CONDITION IN TRUCK: \_\_\_\_\_

MATERIAL MANUFACTURER: Layfield

Panel / Roll Number	Material Dimensions			QC Certificate Available	Conf Sample Removed	Other	Remarks
	Thickness or Weight	Length	Width				
524.74	LP8	300'	180"				
11.15	"	"	"				
11.25	"	"	"				
11.38	"	"	"				
11.46	"	"	"				
699.61	"	"	"				
524.7	"	"	"				
524.16	"	"	"				
524.46	"	"	"				
524.8	"	"	"				
524.13	"	"	"				
695.76	"	"	"				
524.70	"	"	"				
524.4	"	"	"				
19624.73	"	"	"				
524.27	"	"	"				
524.48	"	"	"				
524.9	"	"	"				
524.19	"	"	"				
524.64	"	"	"				
524.39	"	"	"				
360.84	"	"	"				
380.42	"	"	"				
524.24	"	"	"				

SUBMITTED BY: J Marshall

DATE: Aug 10/05



LAYFIELD

# GEOSYNTHETICS INVENTORY LOG

PROJECT NUMBER: 05C-051

PROJECT TITLE: Yukon Zinc - Wolverine PH-1

OWNER: Yukon Zinc

CONTRACTOR: Raymac Environmental

LOCATION: Yukon

SHEET NUMBER: 3

MATERIAL TYPE: GEOMEMBRANE

GEONET  GEOTEXTILE  OTHER

DATE OF ARRIVAL: \_\_\_\_\_

DATE OF INVENTORY: 20/7/5

UNLOADING METHOD: Helicopter

INVENTORY BY: J Marshall

PRODUCT TYPE: LP8

CONDITION IN TRUCK: \_\_\_\_\_

MATERIAL MANUFACTURER: Layfield

Panel / Roll Number	Material Dimensions			QC Certificate Available	Conf Sample Removed	Other	Remarks
	Thickness or Weight	Length	Width				
524-14	LP8	300'	180"				
524-23		"	"				
unknown		"	"				
"		"	"				
"		"	"				
"		"	"				
"		"	"				
"		"	"				
"		"	"				
"		"	"				
"		"	"				
"		"	"				
"		"	"				
"		"	"				
"		"	"				
"		"	"				
"		"	"				
"		"	"				
"		"	"				
"		"	"				
"		"	"				
"		"	"				

SUBMITTED BY: J Marshall

DATE: Aug 10/05





# GEOMEMBRANE DEPLOYMENT LOG

PROJECT NUMBER: 05C-051

PROJECT TITLE: Gakon Zinc - Wolverine Pft

OWNER: Gakon Zinc

CONTRACTOR: Raymac Environmental

LOCATION: Gakon - Wolverine

GEOMEMBRANE SECONDARY PRIMARY

CLOSURE

OTHER

SUBGRADE CONDITION (SURFACE COMPACTION, PROTRUSIONS, DESICCATION, EXCESSIVE MOISTURE):

REMARKS:

DATE: 2/12/05

SHEET NUMBER: 1

DEPLOYMENT EQUIPMENT:

DESCRIPTION	PANEL LOCATION REFERENCE NUMBER	PANEL LOCATION REFERENCE NUMBER	PANEL LOCATION REFERENCE NUMBER
PANEL/ROLL NUMBER	<u>Panel H</u>	<u>Panel A</u>	<u>Panel B</u>
DEPLOYMENT LENGTH	<u>54.5 m x 12.19m</u>	<u>58.1 m x 12.19m</u>	<u>65.5 m x 12.19m</u>
AMBIENT AIR TEMP.	<u>14°</u>	<u>14°</u>	<u>12°</u>
VISUAL OBSERVATION			
OBSERVED OVERLAP	<u>1.5'</u>	<u>1.5'</u>	<u>1.5'</u>
CHECKED BY	<u>Jm</u>		
ADJACENT PANEL	N= <u>A</u> S= <u>H</u> E= _____ W= _____	N= <u>B</u> S= <u>H</u> E= _____ W= _____	N= <u>B1</u> S= <u>A</u> E= _____ W= _____

DESCRIPTION	PANEL LOCATION REFERENCE NUMBER	PANEL LOCATION REFERENCE NUMBER	PANEL LOCATION REFERENCE NUMBER
PANEL/ROLL NUMBER	<u>Panel B1</u>	<u>Panel C</u>	<u>Panel E</u>
DEPLOYMENT LENGTH	<u>65.5 m x 12.19m</u>	<u>71.5 m x 12.19m</u>	<u>72.9 m x 12.19m</u>
AMBIENT AIR TEMP.	<u>12°</u>	<u>12°</u>	<u>12°</u>
VISUAL OBSERVATION			
OBSERVED OVERLAP	<u>1.5'</u>	<u>1.5'</u>	<u>1.5'</u>
CHECKED BY			
ADJACENT PANEL	N= <u>C</u> S= <u>B</u> E= _____ W= _____	N= <u>C</u> S= <u>B1</u> E= _____ W= _____	N= <u>F</u> S= <u>C</u> E= _____ W= _____

DESCRIPTION	PANEL LOCATION REFERENCE NUMBER	PANEL LOCATION REFERENCE NUMBER	PANEL LOCATION REFERENCE NUMBER
PANEL/ROLL NUMBER	<u>Panel E</u>		
DEPLOYMENT LENGTH	<u>79.3 m x 12.19m</u>		
AMBIENT AIR TEMP.	<u>12°</u>		
VISUAL OBSERVATION			
OBSERVED OVERLAP	<u>1.5'</u>		
CHECKED BY			
ADJACENT PANEL	N= _____ S= <u>G</u> E= _____ W= _____	N= _____ S= _____ E= _____ W= _____	N= _____ S= _____ E= _____ W= _____

DESCRIPTION	PANEL LOCATION REFERENCE NUMBER	PANEL LOCATION REFERENCE NUMBER	PANEL LOCATION REFERENCE NUMBER
PANEL/ROLL NUMBER			
DEPLOYMENT LENGTH			
AMBIENT AIR TEMP.			
VISUAL OBSERVATION			
OBSERVED OVERLAP			
CHECKED BY			
ADJACENT PANEL	N= _____ S= _____ E= _____ W= _____	N= _____ S= _____ E= _____ W= _____	N= _____ S= _____ E= _____ W= _____

SUBMITTED BY: J Marshall

DATE: Aug 10/05



# GEOMEMBRANE DEPLOYMENT LOG

PROJECT NUMBER: 05C-051

PROJECT TITLE: Yukon Zinc-Wolverine

OWNER: Yukon Zinc

CONTRACTOR: Raymac Enviro. PH 1

LOCATION: Yukon-Wolverine

GEOMEMBRANE (Circled) SECONDARY PRIMARY CLOSURE OTHER \_\_\_\_\_

SUBGRADE CONDITION (SURFACE COMPACTION, PROTRUSIONS, DESICCATION, EXCESSIVE MOISTURE):

REMARKS: \_\_\_\_\_

DATE: 22/2/15

SHEET NUMBER: 2

DEPLOYMENT EQUIPMENT: \_\_\_\_\_

DESCRIPTION	PANEL LOCATION REFERENCE NUMBER _____	PANEL LOCATION REFERENCE NUMBER _____	PANEL LOCATION REFERENCE NUMBER _____
PANEL/ROLL NUMBER	<u>Panel 1</u>	<u>Sump Panel</u>	
DEPLOYMENT LENGTH	<u>45.5 m X 12.4 m</u>	<u>1.00 x 50'</u>	
AMBIENT AIR TEMP.	<u>14.0</u>	<u>14.0</u>	
VISUAL OBSERVATION			
OBSERVED OVERLAP	<u>1'</u>	<u>1'</u>	
CHECKED BY			
ADJACENT PANEL	N= <u>N</u> S= <u>Sump</u> E= _____ W= _____	N= <u>1</u> S= _____ E= _____ W= _____	N= _____ S= _____ E= _____ W= _____

DESCRIPTION	PANEL LOCATION REFERENCE NUMBER _____	PANEL LOCATION REFERENCE NUMBER _____	PANEL LOCATION REFERENCE NUMBER _____
PANEL/ROLL NUMBER			
DEPLOYMENT LENGTH			
AMBIENT AIR TEMP.			
VISUAL OBSERVATION			
OBSERVED OVERLAP			
CHECKED BY			
ADJACENT PANEL	N= _____ S= _____ E= _____ W= _____	N= _____ S= _____ E= _____ W= _____	N= _____ S= _____ E= _____ W= _____

DESCRIPTION	PANEL LOCATION REFERENCE NUMBER _____	PANEL LOCATION REFERENCE NUMBER _____	PANEL LOCATION REFERENCE NUMBER _____
PANEL/ROLL NUMBER			
DEPLOYMENT LENGTH			
AMBIENT AIR TEMP.			
VISUAL OBSERVATION			
OBSERVED OVERLAP			
CHECKED BY			
ADJACENT PANEL	N= _____ S= _____ E= _____ W= _____	N= _____ S= _____ E= _____ W= _____	N= _____ S= _____ E= _____ W= _____

DESCRIPTION	PANEL LOCATION REFERENCE NUMBER _____	PANEL LOCATION REFERENCE NUMBER _____	PANEL LOCATION REFERENCE NUMBER _____
PANEL/ROLL NUMBER			
DEPLOYMENT LENGTH			
AMBIENT AIR TEMP.			
VISUAL OBSERVATION			
OBSERVED OVERLAP			
CHECKED BY			
ADJACENT PANEL	N= _____ S= _____ E= _____ W= _____	N= _____ S= _____ E= _____ W= _____	N= _____ S= _____ E= _____ W= _____

SUBMITTED BY: J Marshall

DATE: Aug 10/05



# GEOMEMBRANE TRIAL SEAM LOG

PROJECT NUMBER: 05c-051  
 OWNER: Yutaka Zinc  
 LOCATION: Yutaka  
 PROJECT TITLE: Yutaka Zinc Wolverine Phase 1  
 CONTACTOR: Raymac Environmental  
 SHEET NUMBER: 1

TF - # FUSION          TX - # = EXTRUSION          TS - # = SOLVENT         

SAMPLE NUMBER	APPROX. TIME & DATE	WELDING MACHINE NUMBER	WELD TECH.	TEMPERATURES				TEST RESULTS			PASS OR RETEST	CHECKED BY	REMARKS
				AMBIENT AIR TEMP.	PREHEAT OR MACHINE SPEED	EXTRUDER	WEDGE TEMP.	INSIDE PEEL MODE STRENGTH	OUTSIDE PEEL MODE STRENGTH	SHEAR MODE STRENGTH			
1	14:00 2/1/15	DemTech	Jm	140	50%	✓	860°	50/54/52	56/47/55	55	P	h	
2	08:00 2/2/15	x2	CB	120	✓	440° 430°	✓	45/146	48/52/54	51	P	h	
3	08:00 2/3/15	DemTech	Jm	140	50%	✓	560°	47/48/49	49/48/48	50	P	Jm	
4	11:00 2/3/15	x2	CB	140	✓	440° 430°	✓	46/149	47/49/50	49	P	Jm	

SUBMITTED BY: J Marshall  
 DATE: Aug 10/15

LAYFIELD ENVIRONMENTAL SYSTEMS



# GEOMEMBRANE SEAM LOG

PROJECT NUMBER: 05c-051

OWNER: Yukan Zinc

LOCATION: Yukan

PROJECT TITLE: Yukan Zinc Leachine Phase 1

CONTACTOR: Raymac Environmental

## PASSING TRIAL SEAMS

NO.	TIME	TECH ID
1	17:00	Jm

SHEET NUMBER: 1  
DATE: 21/7/15

FUSION

EXTRUSION

SOLVENT

SEAM NUMBER	SEAM SECTION * START POINT	FINISH POINT	APPROX. START TIME	AMB. AIR TEMP.	WELD TECH.	PREHEAT OR MACH. SPEED	MACHINE TEMPERATURES		APPROX. LENGTH WELDED	DESTR. NUMBER	CHK'D BY	REMARKS	NON-DESTRUCTIVE	
							DIGITAL SET WEDGE OR BARREL	DIGITAL SET WEDGE OR BARREL					TEST DATE	CHECKED BY
011	wees	-Eos	15:00	14°	Jm	50%	460°F	-	50m	-	Jm		22/7/15	Jm
012	wees	-Eos	16:30	14°	Jm	50%	11	-	52m	-	Jm			
013	wees	-Eos	17:45	12°	Jm	50%	11	-	58m	-	Jm			
014	wees	-Eos	19:00	12°	Jm	50%	11	-	60m	-	Jm			
015	wees	-Eos	20:30	11°	Jm	50%	11	-	63m	-	Jm			
016	wees	-Eos	21:30	10°	Jm	50%	11	-	63m	-	Jm			
017	wees	-Eos	22:15	10°	Jm	50%	11	-	66m	-	Jm			
DAILY TOTAL														

\* REFERENCE SEAM ENDPOINTS FROM AN END OF SEAM (EOS), A REPAIR, OR A POINT LOCATION ON THE SEAM.

SUBMITTED BY: J Marshall  
DATE: Aug 10/15



# GEOMEMBRANE SEAM LOG

PROJECT NUMBER: 05C-051  
 OWNER: Gulken Zinc  
 LOCATION: Gulken - Involuene  
 PROJECT TITLE: Gulken Zinc - Involuene Phase 1  
 CONTACTOR: Raymac Environmental

FUSION \_\_\_\_\_  
 EXTRUSION \_\_\_\_\_  
 SOLVENT \_\_\_\_\_

SHEET NUMBER: 2  
 DATE: 23/7/15

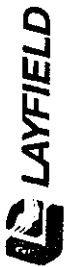
## PASSING TRIAL SEAMS

NO.	TIME	TECH ID
<u>3</u>	<u>08.00</u>	<u>Jm</u>

SEAM NUMBER	SEAM SECTION * START POINT	SEAM SECTION * FINISH POINT	APPROX. START TIME	AMB. AIR TEMP.	WELD TECH.	PREHEAT OR MACH. SPEED	MACHINE TEMPERATURES		APPROX. LENGTH WELDED	DESTR. NUMBER	CHK'D BY	REMARKS	NON-DESTRUCTIVE	
							DIGITAL SET WEDGE OR BARREL	DIGITAL SET WEDGE OR BARREL					TEST DATE	CHECKED BY
017	weos - Eeos	Eeos	12:00	14°	CB	50%	860°	-	40m				23/7/15	Jm
018	weos - Eeos	Eeos	08:30	14°	CB	50%	860°	-	60'					
019	weos - Eeos	Eeos	09:00	14°	CB	50%	860°	-	30'					
110	weos - Eeos	Eeos	09:30	14°	Jm	50%	860°	-	12'					
111	weos - Eeos	Eeos	09:45	14°	Jm	50%	860°	-	14'					
112	weos - Eeos	Eeos	10:15	14°	Jm	50%	860°	-	25'					
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
DAILY TOTAL														

\* REFERENCE SEAM ENDPOINTS FROM AN END OF SEAM (EOS), A REPAIR, OR A POINT LOCATION ON THE SEAM.

SUBMITTED BY: J Marshall  
 DATE: \_\_\_\_\_



# GEOMEMBRANE VACUUM / AIR LANCE TEST LOG

PROJECT NUMBER: 05C-051

PROJECT TITLE: Yukon Zinc Volcanic Phase 1

OWNER: Yukon Zinc

CONTRACTOR: Raymac Environmental

LOCATION: Yukon

DATE: 22/7/15

VACUUM BOX

AIR LANCE

SHEET NUMBER: 1

SEAM NUMBER	SEAM SECTION *		TEST DATE	TECH ID	SEAMS		REMARKS **	CHK'D BY	REPAIRS											
	FROM	TO			DEFECTS **	SEAM COMPLETE			NO	YES	DEFECT CODE	TEST DATE	TECH ID	DEFECTS **	CHK'D BY	REMARKS **				
1	EEOS - WEOS		22/7/15	JM	4			JM					1 A	22/7/15	JM					
2	EEOS - WEOS				3			JM					1 B							
3	EEOS - WEOS				4			JM					1 C							
4	EEOS - WEOS				5			JM					1 D							
5	EEOS - WEOS				2			JM					1 E							
6	EEOS - WEOS				2			JM					1 F							
7	EEOS - WEOS		22/7/15	JM	2								1 G							
8	WEOS - SEOS				2								1 H							
9	EEOS - WEOS				1								1 I							
10	EEOS - WEOS				1								1 J							
11	EEOS - WEOS				1								1 K							
12	EEOS - WEOS				1								1 L							
													1 M							
													1 N							
													1 O							
													1 P							
													1 Q							
													1 R							
													1 S							
													1 T							

\* REFERENCE SEAM ENDPOINTS FROM AN END OF SEAM (EOS), A REPAIR NUMBER, OR A POINT LOCATION ON THE SEAM

\*\* RECORD QUANTITY OF LEAKS DETECTED AND REFERENCE NEW DEFECT CODE IN REMARKS

SUBMITTED BY: S Marshall  
DATE: Aug 10/15



# GEOMEMBRANE VACUUM / AIR LANCE TEST LOG

PROJECT NUMBER: 05C-051 PROJECT TITLE: Dukon Zinc Wolverine P41  
 OWNER: Dukon Zinc CONTRACTOR: Raymac Environmental  
 LOCATION: Dukon Wolverine DATE: 23/7/5

VACUUM BOX \_\_\_\_\_ AIR LANCE  SHEET NUMBER: 2

SEAM NUMBER	SEAMS						REPAIRS								
	SEAM SECTION * FROM	SEAM SECTION * TO	TEST DATE	TECH ID	DEFECTS **	SEAM COMPLETE NO	SEAM COMPLETE YES	CHK'D BY	REMARKS **	DEFECT CODE	TEST DATE	TECH ID	DEFECTS **	CHK'D BY	REMARKS **
	-	-								Z A	23/7/5	Jm		Jm	
	-	-								Z B					
	-	-								Z C					
	-	-								Z D					
	-	-								Z E					
	-	-								Z F					
	-	-								Z G					
	-	-								Z H					
	-	-								Z					
	-	-													
	-	-													
	-	-													
	-	-													
	-	-													
	-	-													
	-	-													

\* REFERENCE SEAM ENDPOINTS FROM AN END OF SEAM (EOS), A REPAIR NUMBER, OR A POINT LOCATION ON THE SEAM  
 \*\* RECORD QUANTITY OF LEAKS DETECTED AND REFERENCE NEW DEFECT CODE IN REMARKS

SUBMITTED BY: J Marshall  
 DATE: Aug 10/05



# GEOMEMBRANE DEFECT / REPAIR LOG

PROJECT NUMBER: 05C-051

PROJECT TITLE: Yukon Zinc wolverine Phase 1

OWNER: Yukon Zinc

CONTRACTOR: Ray Mac Environmental

LOCATION: Yukon

SHEET NUMBER: 1

DEFECT CODE	LOG DATE	DEFECT LOCATION		DEFECT TYPE	REPAIR TYPE	WELD TECH.	REPAIR DATE	REMARKS **	TEST DATE	CHECKED BY
		SEAM OR PANEL NO.	DEFECT LOCATION DESCRIPTION							
1 A	22/75	Seam 1	30' from Weas	P	BO	Jm	22/75		12/75	Jm
1 B		"	60' East of 1 A	P	BO	CB				
1 C		"	5' East of 1 B	P	WR					
1 D		Seam 2	60' from Weas	P	BO					
1 E		"	25' West of 1 D	P	BO					
1 F		"	SW West of 1 E	P	WR					
1 G		Seam 4	90' from Weas	P	BO					
1 H		"	4' East of 1 G	P	WR					
1 I		"	10' East of 1 H	P	BO					
1 J		"	20' East of 1 I	P	WR					
1 K		Seam 5	100' from Weas	P	WR					
1 L		Seam 6	100' from Weas	P	WR					
1 M		Seam 5	Weas	P	BO					
1 N		Seam 1	Weas	P	BO					
1 O		Seam 6	Ecos	P	BO					
1 P		Seam 5	Ecos	P	BO					
1 R		Seam 4	Ecos	P	BO					
1 B		Seam 3	Ecos	P	BO					
1 T		Seam 1	Ecos	P	BO					

PASSING TRIAL SEAMS	
NO.	TIME
2	09:00
	CB

- DEFECT TYPE: AD - ANIMAL RELATED DAMAGE
- B - UNDISPERSED RESIN BEAD
- BO - FUSION WELDER BURN
- BS - BOOT/SKIRT FROM PML PENETRATION
- CO - CHANGE OF OVERLAP
- CR - CREASE
- D - INSTALLATION DAMAGE
- DS - DESTRUCTIVE TEST NUMBER
- REPAIR TYPE: P - PATCH, C - CAP, RS - RECONSTRUCTED SEAM, CAW - GRIND/WELD
- BE - EARTHWORK EQUIPMENT DAMAGE
- EXT - EXTENSION
- FM - FISHMOUTH
- FS - FAILED SEAM LENGTH
- FTS - FIELD TEST STRIP
- HT - HEAT TACK BURN
- IO - INSUFFICIENT OVERLAP (UNDER SPEC)
- MD - MANUFACTURE/DELIVERY DAMAGE
- PT - PRESSURE TEST CUT
- S1 - SOIL SURFACE IRREGULARITY
- SL - SLAG ON TEXTURED SHEET
- T - THREE PANEL INTERSECTION
- VL - VACUUM TEST 'L.A.K.
- WR - WRINKLE
- WS - WELDER RESTART
- OTHER:

SUBMITTED BY: J Marshall  
DATE: Aug 10/08

\*\* COLUMNS TO BE USED BY THE PROJECT SUPERVISOR OR LEAD TECHNICIAN ONLY.  
LPL FORM 7  
LAYFIELD ENVIRONMENTAL SYSTEMS





# GEOMEMBRANE DEFECT / REPAIR LOG

PROJECT NUMBER: 05C-051

PROJECT TITLE: Yukon Zinc Wastewater Ph 1

OWNER: Yukon Zinc

CONTRACTOR: Raymac Environmental

LOCATION: Yukon - Udenaine

SHEET NUMBER: 2

DEFECT CODE	LOG DATE	DEFECT LOCATION		DEFECT TYPE	REPAIR TYPE	WELD TECH.	REPAIR DATE	REMARKS **	TEST DATE	CHECKED BY
		SEAM OR PANEL NO.	DEFECT LOCATION DESCRIPTION							
2 A	23/7/15	Seam 7	40' from weos	WR	P	CB	23/7/15		23/7/15	JM
2 B		Seam 7	10' from weos	BO	P					
2 C		Int Seams 7-8 & 9	Int Seams 2 & 4	T	P					
2 D		Int Seams 9 & 10	Int Seams 9 & 10	T	P					
2 E		Int Seams 11	Int Seams 8-12	T	P					
2 F		Seam 8	15' from weos	BO	P					
2 G		Seam 8	Seos	BO	P					
2 H		Seam 12	10' from weos	BO	P					
2 I										
2 J										
2 K										
2 L										
2 M										
2 N										
2 O										
2 P										
2 Q										
2 R										
2 S										
2 T										

PASSING TRIAL SEAMS	
NO.	TECH ID.
4	CB
	TIME
	11:00

SUBMITTED BY: J Marshall  
 DATE: Aug 10/05

\*\* COLUMNS TO BE USED BY THE PROJECT SUPERVISOR OR LEAD TECHNICIAN ONLY.  
 LPL FORM 7

LAYFIELD ENVIRONMENTAL SYSTEMS

659925



# SHOP QC

Special Fabrication Instructions  
Description of Operations/Procedures

In-Process Inspection		
#1	#2	#3
		Completed

Job Desc:	Yukon Zinc - Collection Sump	
Customer:	Raymac Environmental	
Sales Person:	gvp	Date: 24-Jun-05
Material Type:	EL 6030 Black 124" wide 30 mil	
Prod Code:	0	
Fab Code:	03LE1030	
Length	100	Width 80.0

Roll Tag #	#	Piece #	Liner# / Panels	Quantity	Repairs	Mach:			Temp:	Splice:
						PFS	Speed:			
31545	EM854	9	①-8							

Liner #	Shear (Seam #)			Peel (Seam #)							Tech/Date (Seam #)					
	1	6	7	1L	R	6L	R	7L	R	L	R	L	R	1	6	7
0	1	99	62	51	54	51	52	53	59					Mo	Mo	Mo
0																
0																
0																
0																
0																
0																
0																
0																
0																
Inspections			#1	Mo	#2		#3		Final							



**SHOP QC**

Job Desc.	Yukon Zinc Wolverine - Panel A		
Customer:	Raymac		
Sales Person:	TF	Date:	23-Jun-05
Material Type:	EL 6030 Black 124" wide 30 mil		
Prod Code:	0		
Fab Code:	03LE1030		
Length	190.6	Width	40.0

Special Fabrication Instructions  
Description of Operations/Procedures

**TRACEABILITY REQUIRED**

In-Process Inspection			
#1	#2	#3	Completed

Roll Tag #	#	Piece #	Liner#/ Panels	Quantity	Repairs	Mach:	PFS	Speed:	Temp:	Splice:
31545		5	1/4							

Liner #	Shear (Seam #)			Peel (Seam #)						Tech/Date (Seam #)				
	1	2	3	1L	R	3L	R	L	R	L	R	1	2	3
05C-051A	1	74	71	53	52	56	57					1		
05C-051A												1	AG	
05C-051A														
05C-051A														
05C-051A														
05C-051A														
05C-051A														
05C-051A														
05C-051A														
05C-051A														
05C-051A														
05C-051A														
05C-051A														

Final **81**

Inspections #1 Pass 100 #2 Pass 100 #3 Pass 100



**SHOP QC**

Job Desc.	Yukon Zinc Wolverine - Panel B		
Customer:	Raymac		
Sales Person:	TF	Date:	23-Jun-05
Material Type:	EL 6030 Black 124" wide 30 mil		
Prod Code:	0		
Fab Code:	03LE1030		
Length	<b>214.9</b>	Width	<b>40.0</b>

Special Fabrication Instructions

Description of Operations/Procedures

**TOP CAPABILITY REQUIRED**

In-Process Inspection		Completed
#1	#2	#3

Roll Tag #	#	Piece #	Liner# / Panels	Quantity	Repairs
		31545	1 + 65'		
		31545	18' + 2		
		31545	2 - 4		

Liner #	Shear (Seam #)			Peel (Seam #)						Tech/Date (Seam #)			Mach:	PFS	Speed:	Temp:	Splice:	
	1	2	3	1L	R	3L	R	L	R	L	R	1						2
05C-051B	1	58	63	50	55	54	51					1	3					
05C-051B	2	62	64	50	52	53	49						CP	CP				
05C-051B																		
05C-051B																		
05C-051B																		
05C-051B																		
05C-051B																		
05C-051B																		
05C-051B																		
05C-051B																		
05C-051B																		
05C-051B																		
Inspections													#1	#2	#3	Final		





SHOP  
QC

Special Fabrication Instructions  
Description of Operations/Procedures

In-Process Inspection  
#1 #2 #3 Completed

Job Desc. Yukon Zinc Wolverine - Panel D  
 Customer: Raymac  
 Sales Person: TF Date: 23-Jun-05  
 Material Type: EL 6030 Black 124" wide 30 mil  
 Prod Code: 0  
 Fab Code: 03LE1030  
 Length 142.1 Width 40.0

**TRACEABILITY REQUIRED**

Roll Tag #	#	Piece #	Liner# / Panels	Quantity	Repairs
31545	322		50	50	panel #1 spilled 9/2 from start
31546	325		92	326	
31547	329		2	284	

Mach: PFS Speed: Temp: Spice:

Liner #	Shear (Seam #)			Peel (Seam #)						Tech/Date (Seam #)						
	1	2	3	1L	R	3L	R	L	R	L	R	1	2	3		
05C-051D	1	62	60	49	51	51	52					1/10	1/10			
05C-051D																
05C-051D																
05C-051D																
05C-051D																
05C-051D																
05C-051D																
05C-051D																
05C-051D																
05C-051D																
05C-051D																
Inspections				#1						#2			#3			Final



**SHOP QC**

Special Fabrication Instructions  
Description of Operations/Procedures

**TRACEABILITY REQUIRED**

Job Desc. Yukon Zinc Wolverine - Panel E  
Customer: Raymac  
Sales Person: TF Date: 23-Jun-05  
Material Type: EL 6030 Black 124" wide 30 mil  
Prod Code: 0  
Fab Code: 03LE1030  
Length **260.2** Width **40.0**

In-Process Inspection		
#1	#2	#3
		Completed

Roll Tag #	#	Piece #	Liner# / Panels	Quantity	Repairs	Mach:	PFS	Speed:	Temp:	Splice:
31545	619854	24	1 4							

Liner #	Shear (Seam #)			Peel (Seam #)						Tech/Date (Seam #)				
	1	2	3	1L	R	3L	R	L	R	L	R	1	2	3
05C-051E	1	72	71	55	52	50	49					P6	P6	
05C-051E														
05C-051E														
05C-051E														
05C-051E														
05C-051E														
05C-051E														
05C-051E														
05C-051E														
05C-051E														
05C-051E														

Inspections #1 *Pamba* #2 #3 **Final**







**SHOP  
QC**

Job Desc.	Yukon Zinc Wolverine - Panel C	
Customer:	Raymac	
Sales Person:	TF	Date: 23-Jun-05
Material Type:	EL 6030 Black 124" wide 30 mil	
Prod Code:	0	
Fab Code:	03LE1030	
Length	<b>178.8</b>	Width <b>40.0</b>

Special Fabrication Instructions  
Description of Operations/Procedures



In-Process Inspection		
#1	#2	#3
		Completed

Roll Tag #	#	Piece #	Liner# / Panels	Quantity	Repairs
31545	619554	5			

Liner #	Shear (Seam #)			Peel (Seam #)						Mach:	PFS	Speed:	Temp:	Splice:	Tech/Date (Seam #)			
	1	2	3	1 L	1 R	2 L	2 R	3 L	3 R						1	2	3	
05C-051G	1	62	68	52	53	53	53	53	53							1	3	PG PG
05C-051G																		
05C-051G																		
05C-051G																		
05C-051G																		
05C-051G																		
05C-051G																		
05C-051G																		
05C-051G																		
Inspections														#1	Puma	#2	#3	Final

*(Handwritten initials)*







# Geomembrane Certificate of Analysis

LAYFIELD POLY FILMS LTD.

11120 Silversmith Place, Richmond, BC, V7A 5E4

Phone: (604) 275-5588

Fax: (604) 275-7867

Web: www.geomembranes.com

E-Mail: milcerts@LayfieldGroup.com

Customer Layfield Geosynthetics and Industrial Fabrics Ltd.

Address 11603-180 Street NW

Edmonton

Alberta

T5S 2H6

Canada

Customer PO# E19854

Layfield Job #

Values (US/Metric)

31545
US

## Enviro Liner 30

### Manufacturing Test Results

Property	Method*	Units	Spec	Roll 1	Roll 10
Thickness	ASTM D5199	US mil	30	30.6	30.8
Tensile Strength MD	D638	lbs	115	140.9	139.5
Elongation MD	D638	%	800	1304	1291
Tensile Strength TD	D638	lbs	115	136.4	134.3
Elongation TD	D638	%	800	1283	1281
Tear Strength MD	D1004	lbs	16	22.5	22.7
Tear Strength TD	D1004	lbs	16	22.9	22.9
Puncture Strength	D4833	lbs	42	55.1	54.5
Dim. Stab. MD (max)		%	1.5	0.8	
Dim. Stab. TD (max)		%	1.5	0.7	
Carbon Black Content	D1603	%	2	2.70	
Carbon Black Dispersion	D5596	1 or 2	2	1	
Specific Gravity (max)	D1505	g/cc	0.939	0.936	
HP OIT	D5885	min	2000	**	

We hereby certify that the geomembrane produced meets or exceeds Layfield's specifications outlined above.

\*Please refer to testing notes on reverse.

\*\*Formulation Tested Previously Successfully

August 29, 2005

Date

Authorized Signature



LAYFIELD ENVIRONMENTAL SYSTEMS LTD.  
11603 – 180 Street Edmonton, Alberta T5S 2H6 Canada

Phone: (780) 453-6731  
Fax: (780) 452-9495  
Toll Free: 1 800 840-2884

Web: www.layfieldgroup.com  
E-Mail: edm@layfieldgroup.com

### INSTALLATION WARRANTY

LAYFIELD ENVIRONMENTAL SYSTEMS LTD. (LAYFIELD) hereby warrants to Yukon Zinc; (the Customer) that the work performed by LAYFIELD on the Installation described as Wolverine Phase I will:

1. Meet the field seam specifications set out in the contract between LAYFIELD and the Customer (as amended by LAYFIELD's quotation), all workmanship to meet the requirements of LAYFIELD's Field Installation Quality Assurance program, and be free of defects at the time of completion of the Installation; and
2. Be free of installation defects from the date of the completion of the Installation ( July 23 , 2005) for a period of 1 year so long as the completed Installation is used for the purposes and in the manner for which the Installation was designed.

Should damage or defects within the scope of the aforesaid warranties occur, LAYFIELD shall repair the damage or defects, PROVIDED THAT the area to be repaired must first be made ready by the Customer and be in a clean, dry, unencumbered condition, free from all water, soil, sludge, residuals, and liquids of any kind.

To enable LAYFIELD to investigate and determine the cause of any alleged damage or defect, notice and details of any claim hereunder must be presented in writing to LAYFIELD within thirty (30) days after the alleged damage or defect was first noticed or observed. Failure to provide such notice and details shall invalidate all warranties provided hereunder.

The liability of LAYFIELD under the aforesaid warranties are subject to the following conditions:

- a. LAYFIELD's only obligation shall be to repair or replace any defective workmanship and in no event shall LAYFIELD be liable for any amount in excess of the cost of the Installation;
- b. No allowance will be made for repairs, replacements or alterations made by the Customer unless with the prior written consent of LAYFIELD;
- c. The warranties hereunder extend only to the Customer and are not transferable;
- d. The warranties hereunder shall not apply to any damage or defects resulting from misuse, mechanical abuse by machinery, equipment or persons, excessive pressures or stresses, exposure of the completed Installation of harmful chemicals, unusual weather conditions, casualty catastrophe such as (but not limited to) earthquake, flood, hail, tornado, or any other act of God;
- e. Under no circumstances shall LAYFIELD be liable for any special, direct, indirect, or consequential damages including the loss of use of the Installation howsoever caused;

- f. All liner materials provided for the Installation are covered by a separate warranty provided by Serrot Corporation, and LAYFIELD shall not be liable for material failure claims hereunder;
- g. The warranties hereunder are given in lieu of all other warranties, express, implied, statutory, or otherwise, and the Customer expressly waives all other warranties and claims whatsoever except those specifically given herein, and the Customer acknowledges that the warranties hereunder are accepted in preference to and to the exclusion of any or all other warranties; and
- h. An Installation Warranty will not be provided for lining projects unless the installation is completed by LAYFIELD personnel or designated Layfield subcontractors.

LAYFIELD ENVIRONMENTAL SYSTEMS LTD.



James Teppan, General Manager